

## SPECIAL ISSUE-Part 1 Product Showcase No 26

Highlighting key trends in power sources, software, integrated circuits, and hardware and interconnects
Expanded literature section
ELECTRONIC TECHNOLOGY FOR ENGINEERS AND ENGINEERING MANAGERS

## PRODUCT SHOWCASE



They're field programmable (even re-programmable). And they give you up to 1800 usable gates in an extremely flexible architecture.

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## MIII 3 ZPAL $^{2}$ <br> MIII <br> C22V10 <br> MIIII C16L8 <br> M 2064 <br> LOGIC CELL" <br> ARRAY <br> [in

## CMOST.

There was nothing to it really. Instead of making one CMOS PLD (like some competitors we could name), Monolithic Memories makes many.

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- RN50, RN55, RN60
- RN65, RN70


## MIL-R-22684

- RLO7, RL20 MIL-R-39017
-RLR05, RLR07, RLR20 MIL-R-55182
- RNR55, RNR60, RNR65 - RNC50, RNC55, RNC60 - RNC65, RNC70


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-RW67, RW68, RW69 - RW70, RW74, RW78, RW79 - RW80, RW81

## MIL-R-18546

- RE60, RE65, RE70
-RE75, RE77, RE80

MIL-R-39007

- RWR71, RWR74, RWR78 - RWR80, RWR81, RWR82 - RWR84, RWR89

MIL-R-39009

- RER40, RER45, RER50
- RER55, RER60, RER65
- RER70, RER75


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- MS75083, MS75084, MS75085
- MS14046, MS18130, MS90538

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## Standards Update

## Uncle Sam Cracks Down on Computer Inferference

Last Fall's COMDEX show in Las Vegas had a new kind of visitor. Federal marshals were there to seize equipment the FCC had tagged as non-compliant and to serve notice that arrests may follow. The computers were found to be in violation of Part 15 of the FCC rules, which bans sales of most electronic hardware unless tested for compliance.
The event did not surprise most computer executives, some of whom paid their share of more than $\$ 800,000$ in fines issued by the FCC last year: Said one disgruntled manager, "These


The rising level of complaints to the FCC...

...caused it to issue more fines...

..and refer 15 cases for criminal prosecution.
guys walk around here like Matt Dillon."
The need to comply has spawned a whole new kind of test business, companies specially skilled in designing and testing for compliance. One of these, the Boxborough, MA-based laboratory of Dash, Straus \& Goodhue, combines testing, design and even legal services under one roof, permitting manufacturers to go to COMDEX with their minds on sales, not sanctions. The company even offers a "Guaranteed

Rate/Guaranteed Date" plan under which equipment is tested, modified for compliance, and retested per FCC standards for a fixed price guaranteed in advance. The laboratory has been accredited by the National Bureau of Standards for telecommunications and emissions testing, and can be reached at 617-263-2662.

## Canada Lays Out the Welcome Mat for Telecom Firms

The Canadian government has swung its doors wide open for US telecom manufacturers. The open door policy is a welcome change for US manufacturers who have found most foreign markets closed to their goods. Canada's free trade telecom policy has allowed savvy manufacturers to increase their sales by up to $20 \%$. But to sell north of the border, firms still need to follow a few simple steps. Most importantly, the equipment has to be registered under Canadian Standard CS-03, roughly equivalent to the FCC's interconnect regulations in Part 68. The government of Canada has already approved a number of firms in the United States to do the required telecom testing and submissions. One such firm, Dash, Straus \& Goodhue of Boxborough, MA (617-263-2662), has seen a sharp rise in requests for Canadian approvals, especially among the industry's most successful firms. "There seems to be a correlation between economic success and willingness to enter foreign markets," says firm founder Glen Dash.

Elsewhere in the world, telecom markets are opening. Dash, Straus \& Goodhue is currently performing submissions for telecom equipment in both the United Kingdom and Japan. New efforts within the Common Market (EC Directive $86 / 361 / \mathrm{EEC}$ ) may make one unified approval scheme throughout Western Europe a reality within two to three years.


## Fed's Own Instruments Help Manufacturers Comply

What kind of tools can best convince an agency that equipment complies? Why, their own, of course. Now the FCC's own designs are available through a company called Compliance Design. Key to emissions compliance is the use of the Roberts Antenna, developed for the FCC in the 1950's. Willmar Roberts, its inventor, is a former Assistant Chief Engineer of the FCC Laboratory in Laurel, MD.

The antennas are renowned for their near-lossless characteristics. Compliance Design, the exclusive vendor of the Roberts brand, also offers a complete laboratory assembly package. The firm will supply antennas, masts, turntables, site design; and will even perform the crucial "site attenuation" tests the FCC requires. The Boxborough, MA-firm can be reached at 617-264-4668.

## Safety Violation Sends a CEO to Jail

0n February 13, Kenneth Oden, prosecutor for Travis County, TX, won a landmark case that sent shivers down corporate backbones nationwide. For the first time, company executives were sentenced to jail terms for negligence that cost a worker his life. The case highlighted a nationwide trend in which prosecutors are holding executives criminally liable for the death of a customer or employee.
For makers of EDP, medical and telecom equipment, safety on the job generally means getting their products UL ${ }^{\text {® }}$ listed. Listing is a recognition that the product meets UL's standards for fire, shock, energy and mechanical hazards; listing is a legal requirement of certain municipalities. In those places, a death caused by a non-compliant product could give rise to the same charge of gross negligence which caused Travis County executives to be sentenced to jail.


For telecom manufacturers, Compliance Design also supplies a Part 68 Workstation ${ }^{\text {TM }}$ containing everything that's needed to comply with FCC, CS-03 (Canada) and EIA standards. The Workstation makes setting up Part 68 laboratories practical for just about everyone.

Overseas, marks such as Canada's CSA and West Germany's GS are required, and foreign courts have been even less tolerant of corporate negligence than have our own. With the profusion of worldwide standards, obtaining those marks has proven to be quite a chore. Fortunately, certain key test labs have set up liaison services which permit worldwide product approvals at one location. Dash, Straus \& Goodhue is one such lab and is regularly visited by agents of UL, CSA and West German TüV. Required marks for fourteen countries can be initiated from DS\&G's location. Since the Travis County case, according to execs, its business has been brisk. Dash, Straus \& Goodhue, Inc. can be reached at 617-263-2662.

 pc board area as a TO-8 and can take tougher punishment with leads that won't break off. Models are unconditionally stable and available covering frequency ranges 0.5 to 500 MHz and 0.5 to 1000 MHz , and NF as low as 2.8 dB .

Prices start at only $\$ 13.95$, including screening, thermal shock $-55^{\circ} \mathrm{C}$ to $+100^{\circ} \mathrm{C}$, fine and gross leak, and burn-in for 96 hours at $100^{\circ} \mathrm{C}$ under normal operating voltage and current.

Internally the MAN amplifiers consist of two stages, including coupling capacitors. A designer's delight, with all components self-contained. Just connect to a dc supply voltage and get up to 28 dB gain with +9 dBm output.

The new MAN-amplifier series... another Mini-Circuits' price/performance
breakthrough.


## tiny SPDTswitch de to $0.66 \mathrm{Hzz..}$. S3295



Tough enough to pass stringent MIL-STD-202 tests, useable from dc to 6 GHz operation, and smaller than
most RF switches, Mini-Circuits' hermetically-sealed KSW-2-46 offers a new, unexplored horizon of applications.

Unlike pin diode switches that become ineffective below 1 MHz , this GaAs switch can operate down to dc with control voltage as low as -5 V , at a blinding 2 ns switching speed.

Despite its extremely tiny size, only 0.185 by 0.185 by 0.06 in., the KSW-2-46 provides 50 dB isolation (considerably higher than many larger units) and insertion loss of only 1 dB . The surface-mount unit can be soldered to pc boards using conventional assembly techniques. The KSW-2-46, priced at only $\$ 32.95$, is yet another example of components from Mini-Circuits with unbeatable price/performance.
Switch fast. . . to Mini-Circuits' KSW-2-46

SPECIFICATIONS

| FREQ. RANGE | dc-4.6 GHz |  |
| :--- | :---: | :---: |
| INSERT. LOSS (db) | typ | max |
| dc-200MHz | 0.9 | 1.1 |
| $200-1000 \mathrm{MHz}$ | 1.0 | 1.3 |
| $1-4.6 \mathrm{GHz}$ | 1.3 | 1.7 |
| ISOLATION (dB) | typ | min |
| dc-200MHz | 60 | 50 |
| $200-1000 \mathrm{MHz}$ | 45 | 40 |
| $1-4.6 \mathrm{GHz}$ | 30 | 23 |
| VSWR (typ) | $1.3: 1$ |  |
| SW. SPEED (nsec) |  |  |
| rise or fall time | $2($ typ $)$ |  |
| MAX RF INPUT (dBm) |  |  |
| up to 500 MHz | +17 |  |
| above 500 MHz | +27 |  |
| CONTROL VOLT. | $\mathbf{- 5 V}$ on, OV off |  |
| OPER/STOR TEMP. | -50 to $+100^{\circ} \mathrm{C}$ |  |
| PRICE | $\$ 32.95(1-24)$ |  |
|  |  |  |
|  | C 117 REV. A |  |



On the cover: Part 1 of EDN's Product Showcase No 26 contains a multifarious selection of products: devices such as EG\&G Wakefield Engineering's heat sinks for pin-grid-array packages, and a slew of semiconductor products such as the ones Analog Devices manufactures. This issue's staff-written coverage includes an article on fans and blowers, which complements the section on hardware and interconnect devices (pg 96). The Showcase also deals with software in general, and debuggers in particular (pg 152); power sources such as dc/dc converters (pg 194); and integrated circuits for cache-memory systems (pg 244). (Conceptual photography by Dana Sigall; art direction by Kathleen Rubl)

## DESIGN FEATURES <br> Hardware and Interconnect Devices

## Cooling devices take the heat from SMDs

Shrinking board size has changed the rules for thermal design: A surface-mount assembly that occupies only $40 \%$ of the space of its through-hole counterpart can nevertheless dissipate as much power. Achieving adequate reliability requires that you understand and apply the new rules.-Dan Strassberg, Associate Editor

## Software

## Debuggers help you perfect 152 high-level and real-time code

Because of the increasing use of high-level languages and real-time operating systems, assembly-language debuggers no longer suffice. They're giving way to debuggers that can correlate target-system activity with high-level source code and ones that can manipulate real-time operating systems.-Charles H Small, Associate Editor

## Power Sources

## DC/DC converters simplify system power distribution

Although practically every electronic circuit requires a dc power source, not all can operate from the same dc level. For systems that require multiple de voltages, you may have to design complex powerdistribution schemes. Point-source power devices-dc/dc converters-can ease your power-distribution design task.-Tom Ormond, Senior Editor

## Integrated Circuits

## Cache-memory systems benefit 244 from on-chip solutions

As $\mu \mathrm{P}$ clock frequencies increase, the access time of the memories servicing the $\mu \mathrm{Ps}$ must decrease. When you use a cache memory, you can use low-cost, relatively slow main memory and still keep up with the microprocessor.-David Shear, Regional Editor

Continued on page 7

[^0]

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In the first part of December's showcase, you can read about hardware and interconnect devices, beginning on pg 115; software, beginning on pg 169; power sources, beginning on pg 205 ; and integrated circuits (shown above),
beginning on pg 263.

## PRODUCT UPDATE

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[^1]

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## EDITORIAL

A service-based economy may not be a prescription for growth.

## PROFESSIONAL ISSUES

An experimental graduate-engineering program opens new study oppor-tunities.-Deborah Asbrand, Associate Editor

## LOOKING AHEAD

Erasable optical drives to surge into marketplace. . . Unexpected growth seen for enclosure sales.

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## A product-oriented design aid

To save you time in your efforts to keep current, EDN's editors have surveyed the new-product offerings from thousands of companies, screening and selecting only the most significant of those offerings introduced in the last six months. We present our findings-the best of the best-in a format devised to make your product selection as easy as possible. You can keep this Product Showcase as a reference until the next one that covers these four key product areas appears in July.

[^2]

| SINGLE PRECISION WHETSTONE LEACUE | DOUBLE PRECISION WHETSTONE LEAGUE |
| :---: | :---: |
|  | ONE 7800 TRANSPUTER GIVES 2.5 DOUBLE PRECISION MEGAWHETSTONES. SO WHEN IT COMES TO PROCESSING POWER SEVEN INMOS T800 CHIPS COULD GIVE THE MIGHTY CRAY IS, A REAL RUN FOR ITS MONEY! |



When you're out in the trenches fighting it out with ordinary microprocessors, running out of muscle is all too easy. That's why you should look to the new $T 800$ Transputer from INMOS.

The $T 800$ is the fastest 32 -bit, single chip, floating-point microprocessor available today. Aquick glanceatits statistics will show why nothing else is in its league..

32-bit enhanced RISC processor...64-bit on-chip IEEE floatingpoint processor... 4 K Bytes on-chip 50 ns static RAM...Four $20 \mathrm{MBits} / \mathrm{sec}$ interprocessor communication links... Eight independent DMA
engines. All on a single chip capable of sustained 1.5 MFLOPS.... and 4.6M Whetstones!

And, if that's not enough raw power, the T800's links allow multiprocessor systems to be constructed quickly and easily - giving you 6 MFLOPS with four T800's... 30 MFLOPS with 20 ... 150 MFLOPS with 100 ... In fact, there's no limit to the number of Transputers you can use!

Programming Transputers couldn't be easier, with compilers for C, Fortran and Pascal, and the world's first concurrent programming language OCCAM.

Want to turbocharge your current system? No problem. Our exclusive Link Adaptor IC's allow Transputers to be connected to other
microprocessors or peripherals.
Other team members include the pin compatible T414 Transputer, offering lower cost, 10 MIP performance and 0.75 M Whetstones. Lined-up to provide all the I/O processing you need, the T212 16 -bit Transputer is the ideal high performance controller and the M212 Disk Processor combines disk controller hardware and a Transputer on a single chip, supporting both Winchester and floppy disks. And the C004 Link Switch makes the design of soffware reconfigurable multiprocessor systems as easy as kicking an extra point.

Whatever field you're in - from real-time distributed systems to high-performance graphics, from fault-tolerant systems to robotics, Transputer technology can give you scalable performance at a cost you can afford.

Transputers are manufactured using an advanced 1.5 micron CMOS process which keeps the power consumption under one watt. So your system stays cool while under fire.

Transputers to MIL-STD 883C will be available in the first half of 1988.

If this all sounds like your kind of game, put the ball in play by contacting your local INMOS sales office today. And get ready to score.

| DESCRIPTION |  |  | PERFORMANCE |  | AVAILABILITY |  | PACKAGE |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part No. | Word Length | Clock <br> MHz | Integer Drystones | Floating Point Whetstones | Commercial | Military |  |
| IMS T800-20 | 32-Bit | 20 | 9500 | 4.6 Million | Now | Q2 88 | 84 PGA |
| IMS T414-20 | 32-Bit | 20 | 9500 | 0.75 Million | Now | Q288 | 84 PGA |
| IMS T212-17 | 16-Bit | 17 | 8000 | - | Now | Q2 88 | 68 PGA |
| IMS T212-20 | 16-Bit | 20 | 9500 | - | Now | Q288 | 68 PGA |
| IMS M212-17 | 16-Bit | 17 | 8000 | - | Now | - | 68 PGA |
| NETWORK SUPPORT PRODUCTS |  |  |  |  | AVAILABILITY |  | PACKAGE |
| Part No. | Description |  | Communication Speed |  | Commercial | Military |  |
| IMS C004 | Software configurable 32 way link switch Link to system bus Link to system bus |  | $10+20 \mathrm{MBits} / \mathrm{sec}$ |  | Now | Q2 88 | 84 PGA |
| IMSC017 IMS C012 |  |  | $\begin{aligned} & 10+20 \mathrm{MBits} / \mathrm{sec} \\ & 10+20 \mathrm{MBits} / \mathrm{Sec} \end{aligned}$ |  | Now Now | $\text { Q2 } 88$ | $\begin{aligned} & 24 \mathrm{Pin} \text { DIP } \\ & 24 \mathrm{Pin} \text { DIP } \end{aligned}$ |

## THE TRANSPUTER TEAM <br> 

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－ジロー・••



## Conventional wisdom is fine. For conventional designs.

Imagine a parallel-to-serial converter that lets you move data at 100 Megabits per second. Imagine it working like a register, shooting data into a latch that's stretched from point to point, letting that data race, transparently, ten times faster than conventional wisdom says it can go.

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Meet the oh thitit!
The ' 030 is twice the microprocessor its predecessor is. It's the first to sport an instruction cache, data cache and MMU on-chip. Combined with a Harvardstyle parallel bus architecture that allows simultaneous, multiple fetches of instructions and data, processor throughput is pushed to unmatched levels.
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Fluke 52 Dual Input
Measurement range: $K$-type: $-200^{\circ} \mathrm{C}$ to $+1370^{\circ} \mathrm{C}\left(-328^{\circ} \mathrm{F}\right.$ to $\left.+2498^{\circ} \mathrm{F}\right)$
$J$-ype: $-200^{\circ} \mathrm{C} 10+760^{\circ} \mathrm{C}\left(-328^{\circ} \mathrm{F}\right.$ to $\left.+1400^{\circ} \mathrm{F}\right)$
Accuracy: K -lype is $\pm\left(0.1 \%\right.$ of reading $+0.7^{\circ} \mathrm{C}$ or $\left.1.3^{\circ} \mathrm{F}\right)$ $J$ type is $\pm\left(0.1 \%\right.$ of reading $+0.8^{\circ} \mathrm{C}$ or $\left.14^{\circ} \mathrm{F}\right)$
${ }^{\circ} \mathrm{C}$ or ${ }^{\circ} \mathrm{F}$ Selectable
Hold Mode
Scan, Differential, and Min/Max Recording Modes (52 only)
Standard mini-connector input
1200 hour 9 V battery life
3 -year warranty
General-purpose K-type bead probe included (two with 52)

# NEWS BREAKS 

EDITED BY JOANNE CLAY

## THE LONG-AWAITED MC68030 FINALLY ARRIVES

The MC68030 32-bit $\mu$ P from Motorola (Phoenix, AZ, (512) 440-2839) is now available. The 68030, which is fully compatible with the 68000 family, has on-chip data and instruction caches, a parallel (Harvard-style) architecture, and an on-chip memorymanagement unit. The vendor claims the 68030 achieves twice the performance of the 32 -bit MC68020. The 68030 is currently available in 16 - and $20-\mathrm{MHz}$ versions priced at $\$ 400$ and $\$ 550$, respectively. The MC68882 math coprocessor (its $16-$ and $20-\mathrm{MHz}$ versions cost $\$ 245$ and $\$ 375$, respectively) offers two to four times the performance of the MC68881, with which it is pin and software compatible.-David Shear

## INSTRUMENT MONITORS FREQUENCY AND TIME-INTERVAL VARIATIONS

For more than a generation, engineers have been able to buy digital counters that sit on a benchtop and monitor time intervals, frequency, and phase. Some of these instruments provide outputs that can drive recording devices to indicate how the measured quantities vary over minutes, hours, or days. Now, Hewlett-Packard (Santa Clara, CA) is introducing the HP 5371A frequency and time analyzer, which, though it measures frequency and time, is quite unlike conventional counters. For example, it measures frequencies as high as 500 MHz , using sampling intervals as short as 100 nsec , with no dead time between measurements.

The analyzer performs a variety of firmware-based calculations on data it acquires, and it incorporates a CRT, which can display such information as histograms and plots of measured values vs time. HP expects the \$21,500 analyzer to find application in development and testing of frequency-agile and digital communications systems, radar, electronic warfare systems, data-storage peripherals, and electromechanical devices.-Dan Strassberg

## VME BUS INTERFACE CARD LINKS TO 96 RS-232C DEVICES

Using lM-bps serial links to communicate with as many as six SYS336M16 Deltalink servers, the $\$ 1800$ MVME336K Deltalink hub card from Motorola Inc's Microcomputer Div (Tempe, AZ, (800) 441-2345 ext 230) connects 96 full-duplex, RS-232C devices to a VME Bus-based system. Each $\$ 1800$ server provides 16 RS-232C ports, and links to the hub card by means of as much as 800 ft of unshielded, twisted-pair cable (including telephone cord.) The Deltalink protocol encapsulates RS-232C transmissions in HDLC packets that provide both transport and error checking. Motorola currently incorporates drivers for this product in release 3 of its System V/68 operating system; the company will provide source code for driver routines to customers who wish to use the hardware with other operating systems.-Steven H Leibson

## MODEM GIVES STD-BUS SYSTEMS PROGRAMMABLE COMMUNICATION

Supporting the full Hayes AT command set for modem control, the MCM-Modem from WinSystems (Arlington, TX) is the first STD-bus card that can provide systems with programmable, full-duplex 1200/300-bps Bell 212A/102 and CCITT V.22 and V.21 communications. The onboard Data Access Arrangement connects an STD-bus system directly to dial-up telephone lines. The modem card also offers self-test, autoanswer, autodial, and call-monitoring functions. An auxiliary RJ-ll jack lets you plug in a separate telephone handset. You can program this $\$ 395$ modem to communicate at speeds ranging from 50 to 1200 bps .-J D Mosley

## NEWS BREAKS

## REAL-TIME OPERATING SYSTEM FOR RISC $\mu$ P

Ready Systems (Palo Alto, CA, (415) 326-2950) has signed a contract with Advanced Micro Devices (Sunnyvale, CA) to port Ready's VRTX32 to AMD's forthcoming Am29000. VRTX32 is a multitasking executive designed for real-time embedded computer applications. It will work on the Am29000 without modification, so you should be able to move your high-level-language code from other processors to the Am29000 without revising the code. The Am29000 is a 32 -bit $\mu \mathrm{P}$ based on a reduced-instructionset computer (RISC) architecture and targeted at embedded applications. VRTX32 for the Am29000 will be available in May 1988 and will cost $\$ 9000$.-David Shear

## WORKSTATION TRANSFORMS 300,000 VECTORS/SEC

The HP 9000 Series 330CHX and 350CHX workstations transform as many as 250,000 and 300,000 vectors $/ \mathrm{sec}$, respectively. The workstations, from Hewlett-Packard (Fort Collins, CO), can achieve this level of performance because they each include an HP 98556A graphics accelerator. The accelerator is also available separately for $\$ 6000$; you can use it with the vendor's 330CH and 350CH workstations. The 330CHX costs \$22,250; the 350CHX sells for $\$ 38,550$.-Jim Wiegand

## SYSTEM AUTOMATES PLACEMENT, ROUTING, AND POSTPROCESSING

Combining hardware and software tools that automate the entire pc-board-design task, the PCB design system from Intergraph (Huntsville, AL, (205) 772-2000) helps you develop your concept from package placement through photoplotting. It costs $\$ 120,000$. The design system includes a Micro II data-processing unit with tape drive, two InterPro 32C workstations, and software for pc-board design, automatic packaging and placement, automatic routing, and photoplotting.-J D Mosley

## PLOTTERS SPEC 32-IPS PEN SPEED; OFFER SCANNING OPTION

For $\$ 4695$, you can buy a DMP-61 single-pen plotter with an axial pen speed that reaches 32 ips and a maximum axial acceleration of 4 g for A-through D-size drawings. For E-size drawings, the $\$ 6495$ DMP-62 provides a maximum pen speed of 24 ips with a 2 g acceleration. Both of these $68000-\mu \mathrm{P}$-based plotters from Houston Instruments (Austin, TX, (512) 835-0900) accept options such as the $\$ 750$ MP-60 pen changer, the $\$ 2995$ Scan-Cad optical scanner, a $\$ 995$ lM-byte-buffer board with a replot feature for drawing multiple originals, and a $\$ 495$ Kanji character-set board.-J D Mosley.

## CAD/CAE/CAM VENDOR CLIMBS ABOARD STANDARD PLATFORM

Cadnetix Corp (Boulder, CO, (303) 444-8075) has ported its CAD and CAE software packages to Sun Microsystems' (Mountain View, CA) workstations and become an OEM for those systems. The vendor calls these new workstation/software packages the Concept 3 family. The company offers the CDX-9600, a $\$ 15,900$ CAE workstation based on the Sun 3/60, and the CDX-56000, a $\$ 89,900$ CAD system that's also based on a Sun 3 workstation. The CAD system incorporates a graphics processor developed by the vendor that performs 400,000 vector clips and transformations per second. The Concept 3 family also includes a CAM workstation, the CDX-61000, for $\$ 88,900$. Because the vendor's proprietary offerings incorporate Sun's LAN communications protocols, all of the vendor's existing products (which the company continues to offer), including its route engines, are compatible with the Concept 3 family.-Steven H Leibson

## Imagine what , <br> you could dowitha <br> little quick cache.



A quick cache like DisCache, the unique drive-resident caching feature available on Quantum Q200 Series" of half-high $5^{1} / 4^{\prime \prime}$ intelligent disk drives.

A Quantum 53 or 80 megabyte (formatted) drive with its integrated SCSI controller and DisCache can help your system perform faster and smarter. Depending upon the application, DisCache can actually cut disk transaction times in half by reducing seek and rotational latency delays.

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Since typically $50 \%$ or more of all disk requests are sequential, DisCache can make
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DisCache is as flexible as it is fast, with programmable options to tailor caching parameters to suit your system.

DisCache is an option on both our Q250 and Q280 drives. Each drive features Quantum's innovative design and exceptional reliability.

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Quantum Corporation, 1804 McCarthy Blvd., Milpitas, CA 95035 (408) 432-1100. TWX 910-338-2203. Eastern Regional Sales: Salem, NH (603) 893-2672. Western Regional Sales: Santa Clara, CA (408) 980-8555. European Sales: Frankfurt, West Germany 069-666-6167. Quantum products are distributed in the United States and Canada by Arrow Electronics and Marshall Industries.

## NEWS BREAKS: intervational

## CHANNELLESS GATE ARRAYS SUIT A VARIETY OF ASIC REQUIREMENTS

Combining the resources and technologies of its merged parent companies (SGS and Thomson Semiconductors), Innovative Silicon Technology (Agrate Brianza, Italy, TLX 330131 ) has introduced 1.5- and $1.2-\mu \mathrm{m}$, single-level-poly, double-level-metal gate-array families based on the sea-of-gates principle. The ISB8000 family comprises four $1.5-\mu \mathrm{m}$ arrays having gate counts of between 3500 and 21,000 . They suit random logic designs, and have output drivers with $24-\mathrm{mA}$ capability.

Suitable for use in high-pin-count designs, the $1.5-\mu \mathrm{m}$ ISB9000 family comprises 10 gate arrays with gate counts of between 288 and 21,000 . The $1.2-\mu \mathrm{m}$ ISB12000 family comprises 10 gate arrays with gate counts of between 8000 and 128,000. The ISB12000 arrays have a typical layout efficiency of $40 \%$ for random logic, but they easily accommodate large blocks of RAM and ROM. The 2-input NAND-gate propagation delays for the ISB8000, ISB9000, and ISB12000 arrays are $0.7 \mathrm{nsec},<0.7 \mathrm{nsec}$, and 0.6 nsec , respectively. The vendor expects to offer the larger ISB8000 gate arrays for between $\$ 0.18$ to $\$ 0.19(10,000)$ per gate for devices packaged in plastic leaded chip carriers.

## IC-DESIGN SOFTWARE ENVIRONMENT ADAPTS TO CHANGING TOOL SETS

The Spirit IC-design software environment from Integrated Circuit Design (Enschede, The Netherlands, TLX 72280) provides you with a stable user interface through which you can access a variety of proprietary or commercial IC-design software tools. If you add to or change the set of design tools, the user interface remains the same, eliminating the need to learn a new user interface for each tool. In addition to the user interface, the tool set is surrounded by a design manager, a design database, and a foundry interface that allows you to meet the requirements of different silicon foundries. System-management software allows the system administrator to create and change information about users, projects, foundries, libraries, and process parameters. Priced at approximately gld 175,000 (including a tool set), Spirit is intended for use by teams that create full-custom IC designs. It is available for use on the Apollo Domain 3000 workstation, HP 9000 Series 300 and Series 500 computers, and the PCS Cadmus computer.-Peter Harold

## 16-BIT PARITY GENERATOR/CHECKER OPERATES AT $30 \mathbf{M H z}$

You can generate parity for 16 -bit data with a single device by using the CMOScompatible PCr4HC7080 or TTL-compatible PC74HCT7080 parity generator/checker from Philips' Components Div (Eindhoven, The Netherlands, TLX 51573; in the US, Signetics Corp, Sunnyvale, CA, (408) 991-2000). For 16-bit data, the device operates at speeds as high as 30 MHz . Two cascaded devices generate parity for 32-bit systems at speeds as high as 20 MHz . You can select even or odd parity generation on an activehigh or active-low output. At 20 MHz , both versions dissipate 17 mW typ. They operate over -40 to $+125^{\circ} \mathrm{C}$ and come in 20-pin DIPs or small-outline surface-mount packages. Approximately gld 5.25 (100).-Peter Harold

## ADAPTER CONVERTS 68-PIN PGA TO PLCC

If you're developing a design that will incorporate a device in a 68-lead plastic leaded chip carrier (PLCC), but you can only obtain the device in pin-grid arrays (PGAs), the 308-1846-XX Series adapter from Methode Electronics Inc (Chicago, IL, (312) 867-9600) can solve your problem. The top of the adapter accepts a 68-pin PGA; PLCC leads protrude from the bottom. The adapter is available in $10 \times 10$ and $11 \times 1 l$ grid patterns and costs $\$ 265$ in production quantities.-Steven H Leibson

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Tight packing density, lowered assembly costs, and improved reliability make surface-mount technology (SMT) highly attractive to systems and product manufacturers. If your design is ready for SMT, specify Mini Circuits' new RMS series, the world's smallest ( 0.25 by 0.30 by 0.2 in.) double-balanced SMT mixers, spanning 0.5 to 1000 MHz , from only $\$ 6.95$ ( $10-49$ qty).
The tiny, non-hermetic package houses RF transformers, a ceramicalumina substrate, and a four-diode assembly. A unique edge-plated design eases the job of making reliable solder connections to a printed-circuit board. A protective-barrier layer on top of the package's conductive layer retards the harmful effect of electromigration which may occur during soldering. The RMS can be attached to a pc-board by conventional manual soldering or with automatic equipment; mixers can be supplied in a tape-and-reel format for automated pick-and-place machines.
When you think SMT, think small, low-cost ... think Mini-Circuits RMS series.

SPECIFICATIONS
FREQUENCY RANGE, MHz LO, RF IF

CONVERSION LOSS, dB, Typ.

| Mid-band | $\left(10 f_{1}-f_{u / 2}\right)$ | 5.5 |  | 6.5 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Total range | $\left(f_{1}-f_{u}\right)$ | 6.2 |  | 7.0 |  |
| ISOLATION, dB, Typ. |  | L-R | L-1 | L-R | L-I |
| Low-band | $\left(\mathrm{f}_{\mathrm{t}}-10 \mathrm{f}_{1}\right)$ | 55 | 50 | 55 | 50 |
| Mid-band | $\left(10 f_{1}-f_{u / 2}\right)$ | 33 | 30 | 35 | 30 |
| Upper-band | $\left(f_{u / 2}-f_{u}\right)$ | 27 | 24 | 25 | 20 |
| PRICE (10-49) |  | \$6.95 |  | \$7.95 |  |

$f_{1}=$ lowest frequency in range
$f_{u}=$ highest frequency in range
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- BNC, Type N, SMA available

| LOW PASS Model $\quad$ *LP- | $\mathbf{1 0 . 7}$ | $\mathbf{2 1 . 4}$ | $\mathbf{3 0}$ | $\mathbf{5 0}$ | $\mathbf{7 0}$ | $\mathbf{1 0 0}$ | $\mathbf{1 5 0}$ | $\mathbf{2 0 0}$ | $\mathbf{3 0 0}$ | $\mathbf{4 5 0}$ | $\mathbf{5 5 0}$ | $\mathbf{6 0 0}$ | $\mathbf{7 5 0}$ | $\mathbf{8 5 0}$ | $\mathbf{1 0 0 0}$ |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Min. Pass Band (MHz) DC to | 10.7 | 22 | 32 | 48 | 60 | 98 | 140 | 190 | 270 | 400 | 520 | 580 | 700 | 780 | 900 |
| Max, 20dB Stop Frequency $(\mathrm{MHz})$ | 19 | 32 | $\mathbf{4 7}$ | 70 | 90 | 147 | 210 | 290 | 410 | 580 | 750 | 840 | 1000 | 1100 | 1340 |

Prices (ea.): $\mathrm{P} \$ 9.95$ (6-49), $\mathrm{B} \$ 24.95$ (1-49), $\mathrm{N} \$ 27.95$ (1-49), $\mathrm{S} \$ 26.95$ (1-49)

| HIGH PASS | Model | *HP- | 50 | 100 | 150 | 200 | 250 | 300 | 400 | 500 | 600 | 700 | 800 | 900 | 1000 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pass Band (MHz) |  | start, max. end, min. | 41 | 90 | 133 | 185 | 225 | 290 | 395 | 500 | 600 | 700 | 780 | 910 | 1000 |
|  |  | 200 | 400 | 600 | 800 | 1200 | 1200 | 1600 | 1600 | 1600 | 1800 | 2000 | 2100 | 2200 |
| Min. 20dB Stop | quen |  | (MHz) | 26 | 55 | 95 | 116 | 150 | 190 | 290 | 365 | 460 | 520 | 570 | 660 | 720 |

## VME/PLUSgives view of your

Hold on to your seat. You're about to discover an entirely new level of VME performance. And life in the fast lane will never be the same.
Meet VME/PLUS. Our new family of VMEbus products with a host of sophisticated features

## VME/PLUS

that will give your project the kind of performance you've only dreamed about.

VME/PLUS starts with a 68020 running at 25 MHz without wait states. Complemented by 1MB of local memory. There's also a new VSB interface on P2. Which lets you add lots of local memory and I/O without increasing bus overhead. You also get two serial ports and up to 4 MB of EPROM.


The result is system throughput that's way ahead of anything else in the VME world.

Think about the possibilities for real-time applications. For the first time, you can squeeze every ounce of performance from every processor.

With no wasted overhead. And no stalls.

But that's only the
beginning. Take a look at the newest member of the VME/PLUS family, CPU 29. It comes with a powerful new realtime, multitasking monitor called VMEPROM."

## you a different competition.

It's resident in EPROM, so
there's no license required. And
 incorporates a remarkable new gate array that packs
the functionality of many complex ICs into a single, 135-pin device.

What this new technology means for you is unprecedented levels of speed and system throughput, exceptional reliability and - here's the best part - lower total system cost.

And if that's not enough, we also offer a full set of off-the-shelf peripheral boards and software. All VMEbus



## Calling all modems NEC introduces an enhanced 16-bit DSP

Whatever your modem design calls for, NEC's DSP family has the answer. We've been covering your 16-bit needs since 1980 with our pioneering $\mu$ PD7720. For 32-bit applications, we offer the $\mu$ PD77230. And now we're bridging the gap with our enhanced 16-bit CMOS $\mu$ PD77C25.

The enhanced 77C25 gives you twice the performance of the 77C20A. 77P25 is coming soon. Twice the speed -122 ns. More than twice the memory capacity $-2 \mathrm{~K} \times 24$ instruction ROM, $1 \mathrm{~K} \times 16$ data ROM, and $256 \times 16$ data RAM. Yet the same
power consumption- 0.2 W max.
You can replace two 77C20As with one 77C25-with little modification in peripheral circuits. Available in 28-pin DIP or 44-pin PLCC. The 77C25 is both pin- and software-compatible at the source level with the 77C20A. Development tools are available off the shelf and the EPROM-version

For a complete answer to your modem needs, call NEC. We've got you covered from 1,200 to 19,200bps and everywhere in between.

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Computers and Communications

## SIGNALS \& NOISE

## Motor's inductance is unlikely to decrease

In his article, "Proper design tradeoffs translate to a precise positioncontrol system" (EDN, August 6, pg 167), Yoram Hirsch writes (on pg 173) that the winding inductance of the motor used in his tests "actually decreases with increasing frequency." He continues: "As unlikely as this might seem, measurement results indicate that, even though the winding inductance is about 3 mH at 1 kHz , it is only 0.8 mH at 100 kHz ." Yet, the thing that he describes is, in my opinion, easily explained.

The simple equivalent circuit of a motor's winding, whose impedance appears simply as an inductor and a resistor in series, is not usable at high chopping frequencies. Here the distributed winding capacitance, eddy-current losses, and other factors come into play, and you account for them by adding a few more com-
ponents to the old model.
The accompanying figure shows one attempt at such a model (a). It consists of two inductors, two resistors, and one capacitor. Its complex impedance, calculated at 20 kHz and

100 kHz , is seen to be inductive. Yet the imaginary parts are at a ratio of $2.3: 1$ instead of $5: 1$. If you measured the equivalent series inductance on a bridge, you would read 3.3 mH at $1 \mathrm{kHz}, 1.2 \mathrm{mH}$ at 20 kHz , and 0.6


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mH at 100 kHz . Furthermore, the current waveforms shown in the accompanying figure (Spice simulation at $\pm 40 \mathrm{~V}$ square wave) (b) are strikingly similar to the oscilloscope photos in Fig 8 of the article (pg 172).

As a consequence, it is unlikely that the motor's inductance decreases with increasing frequency. But if in fact it happens, then let us have some explanation of the mechanism causing such a strange effect. Claudio de Sa e Silva Unitrode Integrated Circuits Corp Merrimack, NH

## Misplaced resistor

Please note a correction to the Design Idea "Low-power circuit splits supply voltage" (EDN, October 1, pg 198). The $5-\mathrm{k} \Omega$ resistor belongs after the $0.01-\mu \mathrm{F}$ capacitor, as shown below, and not in series with the op amp's inverting input as in the original figure.


## Correction

The News Breaks section of the September 17 issue (EDN, pg 21) listed an incorrect phone number for James Electronics, a Chicago, IL, maker of 4 W adapters. The correct number is (800) 438-1400; in IL, (312) 463-6500. Please also note that the company offers a line of sixteen 4 W adapters (not 16 and 4 W adapters as the article states.)

## Solenoid control design tips



Microprocessor turns snap action solenoid into a smooth positioner. It's quiet, too. See below.

Solenoids are used to control the performance of devices such as valves, gates, and dampers. New research and development provides better design capability over solenoid parameters and characteristics to make them a system designer's dream come true. Designers are specitying solenoids in applications that once used other actuators.

1Some hot solenoid applications - Variable, repeatable positioner $\square$ Fly-by-wire $■$ High speed liquid metering ■ Safe-arm locks - Fuel injection Design benefits The simpler control required by solenoids means faster product development cycles, higher reliability from fewer interfaces, high force and speed capabilities. A solenoid is practically made for digital control because it's a pulsed device. And its few components can be optimized.


Example: A designer wanted a solenoid to operate within a millisecond, in a window only 70 microseconds wide. With a specified life of 500 million cycles! Ledex solenoids are repeatable, predictable, reliable.

3

## Workhorse

Ledex Soft Shift" variable positioning solenoid starting force is 3 to 5 times conventional, using the same power. It can actuate in milliseconds, or its plunger velocity can be controlled smoothly and noiselessly
if you ramp the input current. Used as a hydraulic valve actuator, you can eliminate hydraulic shock.


Soft Shift"' solenoid $1 /{ }^{1 / 8}$ " dia.

4Solenoid package size
Need low profile? Minimum volume? Smallest frontal area? Ledex solenoids can pack more work per cubic inch than motors.

## Ledex configurations

Rotary $\quad$ - High torque, compact.

| Magton $\quad$-Longest life rotary, no axial movement. |
| :--- | :--- |
| Linear $\quad$-Short, medium, long stroke types. |
| Open Frame-High or pull. |
| Oprformance at least cost. |

Open Frame-High performance at least cost.

5Controllable characteristics Look at the variety of parameters and characteristics the designer can optimize. $\llbracket$ Force $\llbracket$ Speed $■$ Life ■ Acceleration Quality ■ Noise Repeatability Reliability. Design flexibility also comes by using controls, such as: - Current limiting $■$ Pulse (A to D) $■$ Position sensing $■$ Packaged switches. Call on Ledex to discuss your application. Otten just a phone call will start a shelf-stocked solenoid on its way.

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 AROUND THE COMPEITION.}}

## TEK UNIX-BASED WORKSTATIONS

## Led by dual 32-bit engines

 dividing computing and graphics processing tasks, Tek's new 4300 Series Workstations set the pace in graphics-intensive produc-tivity. Now you can count on Tek's 68020-based graphics processor, parallel pipelined architecture, and five custom gate arrays to put your graphics throughput on the fastest track.

Match these workstations against the rest of the field: with
speeds like 450,000 2D vectors, 340,000 3D vectors, and 20,000 Gouraud shaded polygons per second - plus Tek's high resolution displays, superior user interface and unsurpassed quality - the 4300 Series outdistances them all.

The 4300 Series protects your software investment, too, because it's compatible with more than 300,000 PLOT $10{ }^{\circledR}$ packages already written for Tek terminals.

Finally, 14 different standalone workstation and highperformance terminal products let you shape and reshape each configuration to fit your evolving needs.

For more information on the graphics workstations that run circles, cylinders and solids around the competition, contact your local Tektronix representative.
Or call 1-800-225-5434. In Oregon, 1-235-7202.


## Tektronix <br> Committied To excellence

## Motorola announces one of the smallest advances in the history of VME.

## Motorola puts awesome multiprocessing performance on two new single-board computers.

As computer applications get more complex, OEMs are turning more to multiprocessing designs. To handle things like CAD/CAM, robotics, signal processing, simulation and large-scale data acquisition, a single processor simply can't keep up.

Adding several CPUs to a system off-loads the main processor, but what happens to the system bus? It frequently reaches saturation, slowing down the entire system.

Motorola introduces a single chip solution to this problem. The VME Subsystem Bus, a fast, 32-bit secondary bus, has been implemented on a gate array at Motorola.

## The end of the multiprocessor traffic jams.

The VSB sub-bus removes traffic from the VMEbus, increasing total system throughput. And by saving space on the VSB-and other components-Motorola has been able to pack an impressive array of multiprocessor functions onto two standard VME boards: the MVME135 and MVME136. These highly integrated microcomputers include all the functions usually required for high-performance multiprocessing. In addition to the VSB, they feature the MC68020 with floating-point coprocessor, both running at either 16.67 or 20.0 MHz .

For virtual memory environments, a demand-paged memory management unit can also be added. Plus 1 Megabyte of shared local dynamic RAM is included-with optional parity-designed to operate with zero wait states.

Included in the 135/136 modules
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MVME135/136 Highlights

| Model | Description |
| :--- | :--- |
| MVME135 | VMEbus 32-bit SBC; 16.67-MHz |
|  | MC68020 CPU MC8881 FPU; |
|  | 1Mb on-board DRAM; up to 512 |
|  | Kb EPROM; two RS-232-C serial |
|  | ports; two tw-bit timers; master/ |
|  | slave interface; MP control and |
| status registers; system controller |  |
| MVME135-1 | Same as MVME E135, but with |
|  | 20-MHz MC68020 CPU |
| MVME136 | Same as MVME135, but with |
|  | MC68851 PMMU |

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## CALENDAR

Unix Technical Conference, Dallas, TX. Usenix Conference Office, Box 385, Sunset Beach, CA 90742. (213) 592-1381. February 9 to 12.

Compcon Spring (33rd IEEE Computer Society International Conference), San Francisco, CA. Hasan AlKhatib, Dept of EECS, Santa Clara University, Santa Clara, CA 95053. (408) 927-1818. February 29 to March 4.

Modern Electronic Packaging (seminar), Torrance, CA. Technology Seminars, Box 487, Lutherville, MD 21093. (301) 269-4102. March 16 to 18 .

American Power Conference, Chicago, IL. Robert Porter, Chicago Institute of Technology, Chicago, IL 60618. (312) 567-3202. April 18 to 20 .

IEEE Instrumentation/Measurement Technology Conference (IMtc/88), San Diego, CA. Bob Myers, IMte, 1700 Westwood Blvd, Los Angeles, CA 90024. (213) 4754571. April 19 to 22.

Modern Electronic Packaging (seminar), Washington, DC. Technology Seminars, Box 487, Lutherville, MD 21093. (301) 269-4102. April 21 to 23.

Pittsburgh Conference on Modeling and Simulation, Pittsburgh, PA. William Vogt or Marlin Mickle, 348 Benedum Engineering Hall, University of Pittsburgh, Pittsburgh, PA 15261. May 5 to 6 .

EMC Expo, Washington, DC. Karen Smith, EMC Expo, Box D, Gainesville, VA 22065. (703) 3470030. May 10 to 12.

IEEE Custom Integrated Circuits Conference, Rochester, NY. Roberta Kaspar, 20 Ledgewood Dr, Rochester, NY 14615. (716) 8657164. May 16 to 19.

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## EDITORIAL

## The service-economy myth



The economists and consultants who see a service-based economy as the salvation for the US haven't faced reality. It's obvious they haven't taken a car in for servicing, stood in line at a bank, or tried to have an electrician make a house call. There are many reasons why an economy based mainly on services is headed for rough times. Here are several:

Most service jobs offer low pay, little chance for advancement, and few benefits. In fact, some service businesses hire only parttime workers just to avoid paying for benefits that would be available to full-time employees. In short, many service jobs are a dead end. Few customer-service representatives or muffler-replacement workers have the chance to become store managers-and they know it. So, with few benefits and little chance for advancement, service jobs attract just the people who shouldn't be in those positions.

Besides offering few monetary and professional rewards, many companies offer service employees little training, scant motivation, and no sense of mission or importance. Most managers view service people as disposable resources. If these "throwaway" employees don't work out, there are usually others who want the jobs.

There are notable exceptions. A chain of lumber and hardware outlets in the greater Boston area provides employee benefits that include pension and profit-sharing plans. Employees are loyal, have low absenteeism, and know the products the company sells. Service people are abundant, helpful, and cheerful, even on Saturday morning.

Unlike a manufacturing endeavor, a small service business is easy to start, so some people view such businesses as an easy way to make money. Unfortunately, those businesses often leave behind distressed customers and much ill will. For example, if after six months the accounting software you got as a bargain from a consultant goes haywire, it may be impossible to locate the programmer or the consultant, despite a contract and guarantees. Because many service businesses require little investment, it's difficult to hold the owners financially responsible for their workor the lack of it. There's little gain in tracking down and suing someone who has limited resources.
Certainly, businesses that manufacture products can have problems, too. However, the potential for poor quality seems higher in service industries. Before we treat service businesses as an economic panacea, let's examine how we're treating service people, how they treat customers, and how we can hold small service businesses accountable to customers.


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difference.

# CMOS FIFO memory has $\mathbf{1 5}$-nsec access time and two free-running clock inputs 



This edge-triggered, latched, expandable, and cascadable FIFO buffer, the MK4505 from Thomson-Mostek, offers a 15-nsec access time.

You can now purchase a clocked $1 \mathrm{k} \times 5$-bit FIFO memory with a $40-\mathrm{MHz}$ cycle rate and a $15-\mathrm{nsec}$ access time. The MK4505 has two independent, asynchronous, freerunning clock inputs. These inputs provide automatic read- and writeprotection logic for the device by creating an input stage that's similar to a rising-edge-triggered, D-type flip-flop. The clocked interface eliminates any need for external registers, buffers, or pulse-shaping circuits.

In addition, several status flags warn you when the buffer is full, empty, half-full, almost full, or almost empty. The almost-full and almost-empty flags warn you when only eight bytes remain before the device is completely full or empty. The device also provides Data Ready and Output Valid status
flags. The MK4505 latches all the status flags, and it won't change states until it's triggered.

You can order the MK4505 in either master (MK4505M) or slave (MK4505S) versions. You can't read the master when it's empty or write to it when it's full. However, you can force the slave to read and write continuously regardless of the FIFO buffer's status, so you can take advantage of the slave's edge-triggered 3 -state output. Further, the MK4505M provides you with all the control necessary for width and depth expansion. You'll need an MK4505M for each 1 k bit of depth you add to your FIFO array, and you'll require an MK4505S for each additional 5 bits of width. The practical expansion limit, however, is 40 bits: Beyond that point, you'll encounter drive-capability problems.

Because the MK4505 contains dual-port RAM, the device isn't susceptible to the ripple-through delay times that plague shift-register FIFO buffers. The device's separate read- and write-enable inputs let you enable or disable read and write operations on command in the presence of a continuous periodic clock. Internal read and write address pointers automatically provide the RAM with correct addresses, but data moves only on the rising edge of the clock pulses. If a clock is turned off, the MK4505 latches the previous cycle, regardless of any further input changes. Besides allowing simultaneous read and write activity, the FIFO memory's asynchronous design lets you stop either the read or the write clock without disrupting the other port's activity.

You can use the MK4505 as a digital delay by using one free-running clock and one control clock that has a programmable counter for determining the duration of the delay. The delay can last from two to 1022 cycles. Because of its pipelined architecture, the MK4505 is suitable for use in high-speed data links, fiber-optic circuits, and digitized video/graphics applications.

You can order the MK4505-25, a version with a $25-$ nsec cycle time and a 15 -nsec access time, for $\$ 48.43$ (100). A slower version, the MK4505-50, specs a $50-\mathrm{nsec}$ cycle time and a 25 -nsec access time; it sells for $\$ 33.67$ (100). Both parts come in $300-\mathrm{mil}$ DIPs with TTLcompatible inputs and outputs.
-J D Mosley
Thomson Components-Mostek Corp, 1310 Electronics Dr, Carrollton, TX 75006. Phone (214) 466 6000. TLX 730643.

Circle No 729

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The adjacent chart illustrates that Silicon Systems can also provide more than a score of circuits for pulse detection, data recovery, head positioning, spindle motor control, and controller electronics. And the list continues to grow.

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With Silicon Systems growing families of IC's for all the electronic functions in hard disk drives, many leading HDD designers are finding they can now easily mix-andmatch SSi products to implement their specific design features. This powerful design approach allows them to reduce board area, eliminate external passives, and lower costs by simplifying their designs.

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## MICROPERIPHERAL IC SELECTION CHART

| SSI Device Numbers |  | Head Type | \# of Channels | MaxInputNoise$\mathrm{nV} / \sqrt{\mathrm{Hz}}$ | Max <br> Input <br> Capaci- <br> tance (pt) | Read Gain (typ) | Write Current Range (mA) | Power Supplies | Read/Write Data Port(s) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| New | Old |  |  |  |  |  |  |  |  |
| HDD READ/ WRITE AMPLIFIERS |  |  |  |  |  |  |  |  |  |
| 32R104B | 104 | Ferrite | 4 | 2.4 | 23 | 35 | 15 to 45 | $+6 \mathrm{~V},-4 \mathrm{~V}$ | Differential, Bi-directional |
| $32 \mathrm{RIO4BLN}$ | 104 L | Ferrite | 4 | 1.7 | 23 | 35 | 15 to 45 | $+6 \mathrm{~V},-4 \mathrm{~V}$ | Difterential, Bi-directional |
| $32 \mathrm{R114}$ | 114 | Thin Film | 4 | 1.1 | 65 | 123 | 55 to 110 | $\pm 5 \mathrm{~V}$ | Differential/Differentiai |
| 32 R 115 | 115 | Ferrite | 2, 4, 5 | 1.8 | 20 | 40 | 30 to 50 | $\pm 5 \mathrm{~V}$ | Differential, Bi-directional |
| $32 \mathrm{R177}$ | 117 | Ferrite | 2, 4, 6 | 2.1 | 23 | 100 | 10 to 50 | $+5 \mathrm{~V},+12 \mathrm{~V}$ | Differential/TTL |
| $32 \mathrm{R117A}$ | 177 A | Ferrite | 2, 4,6 | 1.7 | 20 | 100 | 10 to 50 | +5 V , +12 V | Differential/TIL |
| 32R188 | 188 | Ferrite | 4 | 2.4 | 18 | 43 | 35 to 70 | +6 V , -5 V | Differential, Bi-directional |
| 32 R 501 | 501 | Ferrite | 4,6,8 | 1.5 | 23 | 100 | 10 to 50 | $+5 \mathrm{~V},+12 \mathrm{~V}$ | Differential/TLL |
| 32R510A | 510 A | Ferrite | 2, 4, 6 | 1.5 | 20 | 100 | 10 to 40 | +5 V + +12 V | Differential/TTL |
| -32R511 | 511 | Ferrite | 4,6,8 | 1.5 | 20 | 100 | 10 to 40 | +5 V , +12 V | Differential/TLL |
| -32R512 | 512 | Thin Film | 8 | 0.9 | 32 | 150 | 10 to 40 | $+5 \mathrm{~V}+12 \mathrm{~V}$ | Differential/TTL |
| - 32 R 514 | 514 | Ferrite | 2, 4,6 | 1.5 | 20 | 150 | 10 to 40 | $+5 \mathrm{~V},+12 \mathrm{~V}$ | Differential/TTL |
| 32 R 520 | 520 | Thin Film | 4 | 0.9 | 65 | 123 | 30 to 75 | $\pm 5 \mathrm{~V}$ | Differential/Differential |
| 32R521 | 521 | Thin Film | 6 | 0.9 | 65 | 100 | 20 to 70 | $+5 \mathrm{~V}+12 \mathrm{~V}$ | Differential/TTL. |
| - 32 R 522 | 522 | Thin Film | 4,6 | 1.0 | 32 | 100 | 6 to 35 | $+5 \mathrm{~V}+12 \mathrm{~V}$ | Differential/TTL |


| SSI Device Numbers |  | Circuit Function | Features |
| :---: | :---: | :---: | :---: |
| New | Old |  |  |
| HDD PULSE DETECTION |  |  |  |
| $\begin{aligned} & 32 P 540 \\ & 32 P 541 \end{aligned}$ | $\begin{aligned} & 540 \\ & 541 \end{aligned}$ | Read Data Processor Read Dota Processor | Time Domain Filter AGC, Amplitude \& Time Pulse Qualification, RLL Compatible |
| HDD DATA RECOVERY |  |  |  |
| $\begin{array}{r} 32 D 531 \\ -32 D 532 \\ -32 D 533 \\ -32 D 534 \\ -32 D 535 \end{array}$ | 531 <br> 532 <br> 533 <br> 534 <br> 535 | Data Synchronizer <br> Data Separator Data Synchronizer Data Separator Data Separator | Data Synchronizer/Write Precompensation <br> Data Synchronizer/2, 7 RLL ENDEC <br> Dato Synchronizer/Write Precompensation <br> Data Synchronizer/MFM ENDEC/Write Precompensation <br> Data Synchronizer/2, 7 RLL ENDEC/Write Precompensation |

## HDD HEAD POSITIONING

| 32H101A | 101 A | Preamplifier-Ferrite Head |
| :--- | :--- | :--- |
| 32H116 | 176 | Preamplifier-Thin Film Head |
| 32 H567 | 567 | Servo Demodulator |
| 32 H568 | 568 | Servo Controller |
| 32 H569 | 569 | Servo Motor Driver |

$\mathrm{AV}=93, \mathrm{BW}=10 \mathrm{MHz}, \mathrm{e}_{\mathrm{n}}=7.0 \mathrm{nV} / \mathrm{VHz}$
$\mathrm{AV}=250, \mathrm{BW}=20 \mathrm{MHz}, \mathrm{e}_{\mathrm{n}}=0.94 \mathrm{nV} / \mathrm{Hz}$
Di-bit Quadrature Servo Pattern: PLL Synchronization
Track \& Seek Mode Operation; Microprocessor Intertace
Head Parking, Spindle Mofor Braking

HDD SPINDLE MOTOR CONTROL

| $\begin{aligned} & 32 \text { M590 } \\ & 32 \text { M591 } \\ & \cdot 32 \text { M593 } \end{aligned}$ | $\begin{aligned} & 590 \\ & 591 \\ & 593 \end{aligned}$ | 2-Phase Motor Speed Control 3-Phase Motor Speed Control 3-Phase Motor Speed Control | $\pm 0.035 \%$ Speed Accuracy; Unipolar Operation <br> $\pm 0.05 \%$ Speed Accuracy; Unipolar Operation <br> $\pm 0.037 \%$ Speed Accuracy; Bipolar Operation |
| :---: | :---: | :---: | :---: |
| HDD CONTROLLER/INTERFACE |  |  |  |
| $\begin{aligned} & -32 B 450 A \\ & -32 C 452 \\ & -32 C 453 \\ & 32 B 545 \end{aligned}$ | $\begin{aligned} & 450 \mathrm{~A} \\ & 452 \\ & 453 \\ & 545 \end{aligned}$ | SCSI Controller Storage Controller Buffer Controller Support Logic | Async transfer to 2MBPS; Initiate/Target Modes; Internal Drivers; CMOS 20Mbits/sec; CMOS; Programmable; AIC-010 Compatible Non-mux addressing to 16 K ; CMOS; AIC-300 Compatible Includes ST506 Bus Drivers/Receivers |

FLOPPY DISK DRIVE CIRCUITS

| 340441 | 441 | Data Separator | High Performance Analog Data Separator, NEC 765 Compatible |
| :---: | :--- | :--- | :--- |
| 34P570 | 570 | Read Dato Path | 2 Channel Read/Write With Read Data Path |
| 34R575 | 575 | Read/Write | 2, 4 Channel Read/Write Circuit |
| 34B580 | 580 | Support Logic | Port Expander, Includes SA400 Interface Drivers/Receivers |
| TAPE DRIVER CIRCUITS |  |  |  |
| 35P550 | 550 | Read Data Path | 4 Channel Read/Write With Read Data Path |

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## PRODUCT UPDATE

## High-density ASIC family achieves 100 k -cell arrays



Three layers of metal carrying signals and power (labeled M1, M2, and M3) allow the Max HDC100 family of macrocell arrays to use about 75\% of the available transistors on arrays with as many as 104,832 8-transistor cells.

By using $1-\mu \mathrm{m}$ drawn gate lengths, $1.2-\mu \mathrm{m}$ design rules, and three metal layers to route signals and power, the vendor has developed the Max HDC100 family of ASICs, which are CMOS macrocell arrays that encompass as many as 100,000 cells. The largest chip in the family measures only 483 mils per side. In addition, the ASICs feature internal gate speeds of 400 psec (with a fanout of 2) and offer as many as 512 configurable I/O cells.
You can use the vendor's $\$ 7500$ Modular Design System software and $\$ 500$ HDC library to develop designs for the Max family on a Mentor Graphics workstation. The library contains several hundred macrocell designs, including designs from the company's existing BiMOS and CMOS ASIC libraries, as well as ALUs, UARTs, timers,
and several designs equivalent to AMD's 2900 family of bit-slice parts.

You execute the first design phase by developing the schematic and performing functional and timing simulations on the workstation. The vendor then uses the resulting design files to place and route an HDC100 ASIC of suitable size on its DEC VAX 8800. This process takes about two days. Sample parts arrive 12 to 14 weeks after you approve the final chip layout.

Initially, the company plans to offer three members of the Max family: the HDC016, HDC031, and HDC100, which have $16,416,31,290$, and 104,832 cells, respectively. It estimates that nonrecurring engineering (NRE) charges for these arrays will be $\$ 35,000$ to $\$ 250,000$. Eventually, the vendor plans to offer 10 devices having 5670 to

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104,832 cells. Part costs range from about $\$ 37$ for the 16 k -cell array in a plastic quad flat pack to approximately $\$ 624$ for a 100 k -cell array in a multilayer, ceramic pin-grid array. Because it uses all three metal layers for both signal and power traces, the company believes that it can achieve an average cell utilization of $75 \%$ on the channelless array.

These three initial offerings also incorporate 136, 180, and $300 \mathrm{I} / 0$ cells, respectively, for devices placed in packages that require wire bonding, and 204, 280, and 512 I/0 cells, respectively, for devices put in TAB (tape-automated bonding) packages. You can configure each I/O cell to be an input; an output driver with $2-$, 4 -, or $8-\mathrm{mA}$ source and sink capability; or a bidirectional I/0 pin. Although $512 \mathrm{I} / 0$ cells may seem like a very large number, the company points out that these cells have additional applications. You can gang as many as six cells to create a $48-\mathrm{mA}$ (source and sink) I/O driver, and you can use an I/O cell as an internal buffer for heavily loaded signals such as a clock line.

The Max arrays feature an 8-transistor primary cell. You can construct gates or bits of ROM and RAM with each cell. A bit of RAM requires six transistors; a bit of ROM requires only a single transistor. The memory achieves a $10-$ nsec access time for blocks having less than 1 k bits and a 30 -nsec access time for blocks with as many as 32 k bits. You can merge bits of RAM and ROM in a primary cell; one cell can be used to build a RAM bit and two bits of ROM or as many as eight ROM bits. This interleaving scheme also allows memory-address decoders and drivers to perform double duty by simultaneously driving both RAM and ROM arrays.
-Steven H Leibson
Motorola Inc, Box 52073, Phoenix, AZ 85072. Phone (602) 821 4426.

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## PRODUCT UPDATE

# Internal 19,200-bps modem speeds PC communications 

Permitting a range of communication speeds from 300 to $19,200 \mathrm{bps}$ on a single IBM PC-compatible plug-in expansion card, the PCRace 24/96 internal PC modem provides error correction, autodial, auto-answer, and full-duplex operation. The modem is compatible with the Hayes AT command set as well as with the manufacturer's extended communication commands.
The PC-Race $24 / 96$ costs $\$ 995$. If you need only CCITT V. 22 compatibility for $300-, 1200-$, and $2400-\mathrm{bps}$ communication, you can purchase the PC-Race 24 for $\$ 595$. If you want faster speeds and don't need V. 22 compatibility, you can buy the $\$ 795$ PC-Race 96 , which gives you $9600-\mathrm{bps}$ communication and a 19,200-bps BMX file-transfer mode.

Because of the modem's modular design, you can begin with the PCRace 24 card and upgrade to a PCRace $24 / 96$ by plugging in a daughter card. Similarly, if you begin with the PC-Race 96 and decide later to add V. 22 compatibility, you can plug in a daughter card to do just that.

Each version includes built-in error correction, which reduces data-transmission overhead between your PC and host computers by eliminating any need for special error-protection protocols. For PC-to-PC and PC-to-host communication over standard phone lines, you can use popular MS-DOS communication software such as Crosstalk, Carbon Copy, and Mirror.
The PC-Race 96 uses full-duplex asymmetrical frequency division to divide the voice telephone band into a high-speed, wideband CPU-toscreen channel and a slow-speed, narrowband keyboard-to-CPU operator input channel. It achieves $9600-$ bps operation over dial-up lines. If


The modular construction of the PC-Race modem card from Data Race lets you upgrade your PC's file-transfer speed from 2400 bps to 19,200 bps by plugging a daughter board into the vendor's basic, PC-compatible expansion card.
the receiving modem is another Data Race high-speed modem, the company's proprietary data-compression algorithm lets the two computers communicate at file-transfer rates reaching $19,200 \mathrm{bps}$, with error protection and EIA or X-On/ X-Off flow control. This modem also accepts half-duplex, block-mode file transfers.

An internal speaker with external volume control lets you monitor the progress of your data transfer. The board interfaces with your IBM PC or compatible computer via a COM1 or COM2 bus assignment; COM3 and COM4 bus assignments are available by special order.

## -J D Mosley

Data Race Inc, 12758 Cimarron Path, Suite 108, San Antonio, TX 78249. Phone (512) 692-3909.

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CIRCLE NO 9


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## PRODUCT UPDATE

## ASIC verification tester has $100-\mathrm{MHz}$ clock and data rates

The Logic Master XL100 allows you to perform verification testing of devices at $100-\mathrm{MHz}$ clock and data rates. Testing devices at these speeds requires more than just fast clock rates, however. You need to be able to place timing edges accurately in order to test timing margins. The XL100 can place timing edges with $100-$ psec resolution; the manufacturer claims that a calibration routine keeps the channel-to-channel skew levels within $\pm 1$ nsec.

It's also important for ASIC verification testers to provide a flexible environment for developing test programs. You need to be able to make test-program modifications quickly without being constrained by the test system's hardware. The XL100 uses a shared-resource architecture that gives you four drivehigh voltage levels ( -0.8 to +5.5 V ), four drive-low levels ( -2 to +3.5 V ), and four compare levels ( -2 to $+5 \mathrm{~V})$. The XL100 also provides 12 timing sets that support two edges each. The resources are not constrained by channel; in other words, any or all of the channels can select a particular time set, drive level, and so on.

The modular design of the XL100 supports as many as 224 I/O channels or any combination of input and output channels to a maximum of 448. Each channel has 16k bits of drive-pattern memory and 16k bits of response memory. An optional de parametric measurement system is available.

To help you develop test programs, the vendor provides software that converts the functional and timing data from your ASIC simulation into pattern-generation and expected-response data for the XL100. When you're ready to begin


Providing as many as 224 I/O channels, the Logic Master XL100 ASIC verification tester -from Mentor Graphics' recently acquired Integrated Measurement Systems Div—can operate at $100-\mathrm{MHz}$ clock and data rates.
production of your ASICs, you can use the vendor's software to convert the test vectors you've generated into a format that's compatible with production testers.

The XL100 uses 6000 -gate ECL arrays to perform timing generation and formatting. The channel drivers and receivers of the XL100 are implemented with linear arrays. A typical system with 128 I/O pins costs about $\$ 250,000$. Delivery is 12 weeks.-Doug Conner

Mentor Graphics Corp, Integrated Measurement Systems Div, 9525 SW Gemini Dr, Beaverton, OR 97005. Phone (503) 626-7117.

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Only Devices Available with 883 Screening
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Widest Temperature Range:

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$$

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Latch-up concern is virtually eliminated, because ACL uses a thin epitaxial layer which effectively shorts the parasitic PNP transistor responsible for SCR latch-up.

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For more information, call toll-free 800-443-7364, extension 24. Or contact your local (EE Solid State sales office or distributor.
*FASI is a trademark of Fairchild Semiconductor Conp.
In Europe, call: Brussels, (02) 246-21-11; Paris, (1) 39-46-57-99; London, (276) 68-59-11; Milano, (2) 82-291; Munich, (089) 63813-0; Stockholm (08) 793-9500

GE Solid State

## "Sierra's new power supplies got VDE."


"Should they really be talking about something like that in an ad?"

Why not?! From 45 to 500 watts, every open frame switching power supply in our new wide line meets VDE 0806 for safety. And all have a TUV logo on the side to show they've been approved to these precise VDE standards; not "designed to meet." Of course, none of this should surprise you. After all, every switcher we've introduced since 1983 meets VDE.

In addition, these power supplies all meet VDE 0871, Level A for conducted noise. Some even meet the more
stringent Level B requirement, including the new " 10 to 120 KHz " standard.

Oh, since we got VDE, we figured we ought to get approvals for UL and CSA plus conform to FCC, IEC and other international regulatory agencies as well.

So if your product needs a power supply PDQ that meets VDE, UL, CSA, ETC., call ASAP. Sierra Power Systems (formerly Sierracin), 6275 Nancy Ridge Drive, San Diego, CA 92121. Call toll-free (800) 423-5569. In California, (619) 458-1471.


Sierra Power Systems
Division of Valor Electronics, Inc.

## READERS' CHOICE

Of all the new products covered in EDN's October 1, 1987, issue, the ones reprinted here generated the most reader requests for additional information. If you missed them the first time, find out what makes them special: Just circle the appropriate numbers on the Information Retrieval Service card, or refer to the indicated pages in our October 1, 1987, issue.


## 4 ANALOG I/O PORT

The AD7569 combines an 8-bit A/D converter, an 8 -bit $\mathrm{D} / \mathrm{A}$ converter, a track/hold amplifier, a buffer amplifier, and a 1.25 V bandgap reference on a monolithic chip that includes both CMOS and bipolar transistors (pg 212).
Analog Devices Inc.
Circle No 601

## PROJECT PLANNER

Project:Vision Level 2 is an enhanced version of the vendor's project-planning software package, which runs on IBM PCs and compatible computers (pg 232).
Inmax Corp.
Circle No 605


## - HANDHELD SCOPE

The Scout SC01 is a handheld, multipurpose instrument that functions as a digital oscilloscope, a frequency counter, and a dual-channel DMM (pg 226).
Dolch American Instruments Inc.
Circle No 604


## 4 POWER MOSFETs

Designed for high-voltage applications, these power MOSFETs are available in TO-3 and TO-3P packages and have continuous-current ratings to 8.1 A (pg 206).
International Rectifier.
Circle No 603

## GRAPHICS ADAPTER

The VGA Extra is a plug-in board for the IBM PS/ 2 Model 30 as well as the IBM PC, PC/XT, and PC/AT. The adapter is compatible with all the modes of IBM's Video Graphics Array (VGA) standard (pg 216).
STB Systems Inc.
Circle No 602

## (4) MOTOROLA



# Metamorphosis 

# DSP. designs take wing using new C program from Motorola, convert 320 software to powerful 56001 source code. 

Now the power and efficiency of the DSP56001 can be incorporated into your designs without the cost or delay of rewriting outdated 32010 software. Motorola's new DSP320to56001 Translator Software opens new worlds by simply and inexpensively converting any 32010 code into 56001 source code. Now your DSP designs can truly stretch their wings while you save thousands of dollars worth of programmer hours.

## Reach new heights

in performance.
The DSP56001 is far more than a general-purpose Digital Signal Processor (DSP); it's a high-performance, fourth generation DSP that was created for speed and versatility. Built with Motorola's proven HCMOS technology, the DSP56001 features 512 words of fullspeed on-chip Program RAM (PRAM), 512 words of on-chip data RAM, two preprogrammed data ROMs, and special on-chip bootstrap hardware that permits easy dynamic loading of user programs into the Program RAM.

Motorola's'56001 leads the way in DSP technology. Not having to program ROM makes it an off-the-shelf item able to realize quick program development at low cost. The unusually large assortment of on-chip, MCU-style peripheral functions, and the memory expansion port, gives the ' 56001 a level of versatility its competitors only dream about.

Using the DSP56001, customers can do development work more easily, facilitate their speedcritical programs onchip for real time performance, and realize the full power of DSP without the expense and delay of ROM mask patterns. These features make the '56001 perfect for many applications in communications, speech, imaging, audio, computers, instrumentation, and highspeed controls.


## Convert with ease.

The DSP320to56001 translator will convert any 32010 applications software into the '56001 source code that's necessary to utilize the industry's most advanced DSP technology. Using an IBM-PC with MS-DOS or PC-DOS you can translate to '56001 source code for potential optimization and assembly with the DSP56000SASMA or DSP56000CLASA software, without the expense and delay of rewriting old codes manually.
32010 code can also be run "as is" directly and immediately on Motorola's DSP560001 Applications Development System (DSP56000ADS) to speed and facilitate the designing of real-time DSP56001 signal processing systems.

## A translator that works with you.

The one double-sided, double-density, $51 / 4$ inch diskette includes not only the PC object code but also the $C$ source code for the DSP320to56001 program. With it, users can modify the software for 32020 and 320 C 25 translations. A registration card is also provided so that users can obtain future, optimized versions of DSP320to56001 software, hand-coded macro routines, and other pertinent updates and information.

## One-on-one design-in help.

Get an engineer-to-engineer update on the newest Motorola Digital Signal Processor technology.

## 1-800-521-6274

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## Mega Drams. Mega options.

## Fast access from OKI:

$$
\begin{aligned}
& \text { CMOS } 1 \text { Meg DRAMs } \\
& \text { in great working shape. }
\end{aligned}
$$

## Maintaining a leading edge in CMOS technology and packaging, OKI meets your fast DRAM specs with unique flexibility.

Anyway you look at it, OKI's fast-track CMOS knowhow has got the one megabit DRAM shaped up to go. Now. No matter how demanding your parameters may be in performance or packaging, it's easy to work it out with OKI.

Need super high speeds? Tell us to jump, and all we ask is "how fast?" OKI is shipping megabit Dynamic RAMs stripped down to 85 ns . (With 80ns on the way....and 60ns not far behind!)

Organization options? OKI offers both $1 \mathrm{Meg} \times 1$ and $256 \mathrm{~K} \times 4$ single-chip DRAMs . Both from the same die. To cut qualification time and expense, we built a bonding option into our basic chip design. Qualify one die, and you've got every OKI option covered!

|  | $1 \mathrm{M} \times 1$ | Fast Page Mode | M511000 |
| :--- | :--- | :--- | :--- |
|  | $\mathbf{1 M} \times 1$ | Nibble Mode | M511001 |
| $1 \mathrm{M} \times 1$ | Static Column Mode | M511002 |  |
|  | $256 \mathrm{~K} \times 4$ | Fast Page Mode | M514256 |
| $256 \mathrm{~K} \times 4$ | Static Column Mode | M514258 |  |

Need a tidier single chip than the DIP? Ask us about the new SOJ package that provides the megabit DRAM in J-lead surface mount. Or, get still more compactness with the OKI ZIP package's very narrow profile.

Also turning space problems on end: OKI's SIMM packages load 9 to 18 megabits onto a single easy-to-use module. An instant surface mount capa-
 bility that packs up to 18 million bits into half the conventional space. And OKI's highly-automated production capabilities will be consolidating DRAMs in a TAB package too.

Mega DRAMs.
Mega CMOS options.
OKI wouldn't have it any other way.
Why should you?

Want more space-saving package solutions? OKI maintains a high profile in low profile memories - a complete range of package options to handle just about any real estate problem. Today and tomorrow. OKI package enhancements have been developed to carry you through upcoming DRAM generations: from l-megabit to the 4- and even 16-megabit memories.

CIRCLE NO 101

## Get a Byte of DRAM for only \$186.00!



Limited Time Offer: To help you work up your DRAM specs, OKI offers you a BYT'E with parity of $1 \mathrm{Meg} \times 1$ CMOS DRAMs ( 9 plastic DIPs, fast page mode, 120ns) for only $\$ 186.00$ per Byte Kit.
$\qquad$ Kits containing a Byte of 1 Megabit CMOS DRAMs. Price per Kit is $\$ 186.00$, plus $\$ 3.00$ for shipping/handling: \$189.00 Total/Kit, sales tax included. Offer limited to 3 Kits per customer.
Check or money order for $\$$ enclosed. (Sorry, no company purchase orders please.)
Send complete data on OKI Megabit DRAMs.

Name/Title

| Company |  |
| :---: | :---: |
| Address |  |
| City | State___Zip |
| Tel: ( |  |

Return to: Customer Service, OKI Semiconductor, 650 N. Mary Ave., Sunnyvale, CA 94086. (408) 720-1900.
Offer limited to 3 Kits per customer and expires December 31, 1987. Available only for USA \& Canada shipment.

## Sometimes, keepinga low profilie pays off.

The survival of today's combat helicopter depends on keeping a low profile. Abbott's BC100 triple output, switching DC-DC converter helps the Lynx helicopter achieve this low profile.

The BC 100 's low $1.875^{\prime \prime}$ profile allowed 100 watts to fit into a tight space requirement. At the same time, the Lynx
 helicopter was able to take advantage of the economy and reliability that come from using a standard product, the BC 100 .

Because the BCl 00 meets the requirements of MIL-STD810C, and MIL-S-901C, the Lynx program's decision to go with Abbott's BC100 will also pay off in extra survivability. Plus the BC100 features low ripple/noise and EMI within the limits of MIL-STD-461B.

For other applications that call for small yet powerful converters, Abbott offers both 100 and 200 watt models. Each available in single and triple configurations. And all with a wide array of options available.


For more information and a copy of our 1988 Military Power Supply Product Guide, call or write today.

Abbott Transistor Laboratories, Inc. Power Supply Division, 2721 S. La Cienega Blvd., Los Angeles, CA 90034 (213) 936-8185. Eastern Office: (201) 461-4411, Southwest Office: (214) 437-0697, London Office: 0737-82-3273.

WHEN RELIABILITY IS IMPERATIVE ${ }^{\circledR}$

> MILITARY POWER SUPPLIES
CIRCLE NO 93

## LEADTIME INDEX

## Percentage of respondents



CONNECTORS

| Military panel | 0 | 29 | 29 | 28 | 14 | 0 | 11.2 | 9.9 |
| :--- | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| Flat/Cable | 13 | 50 | 25 | 12 | 0 | 0 | 5.4 | 5.0 |
| Multi-pin circular | 0 | 36 | 37 | 27 | 0 | 0 | 8.2 | 6.6 |
| PC (2-piece) | 17 | 42 | 25 | 16 | 0 | 0 | 5.8 | 5.8 |
| RF/Coaxial | 11 | 58 | 21 | 10 | 0 | 0 | 5.1 | 5.6 |
| Socket | 39 | 38 | 15 | 8 | 0 | 0 | 3.6 | 4.1 |
| Terminal blocks | 27 | 41 | 23 | 9 | 0 | 0 | 4.5 | 4.3 |
| Edge card | 11 | 39 | 33 | 17 | 0 | 0 | 6.4 | 7.0 |
| D-Subminiature | 29 | 38 | 24 | 9 | 0 | 0 | 4.5 | 6.4 |
| Rack \& panel | 0 | 46 | 31 | 23 | 0 | 0 | 7.4 | 8.9 |
| Power | 21 | 21 | 29 | 29 | 0 | 0 | 7.4 | 5.7 |

## PRINTED CIRCUIT BOARDS

| Single-sided | 12 | 40 | 36 | 12 | 0 | 0 | 5.9 | 5.3 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Double-sided | 6 | 29 | 53 | 12 | 0 | 0 | 6.9 | 7.0 |
| Mult-layer | 5 | 20 | 60 | 15 | 0 | 0 | 7.7 | 9.3 |
| Prototype | 7 | 70 | 19 | 4 | 0 | 0 | 4.2 | 4.1 |

## RESISTORS

| Carbon film | 45 | 26 | 26 | 3 | 0 | 0 | 3.3 | 3.7 |
| :--- | :--- | :--- | :--- | ---: | :--- | :--- | :--- | :--- |
| Carbon composition | 35 | 17 | 39 | 9 | 0 | 0 | 5.0 | 3.3 |
| Metal film | 35 | 23 | 38 | 4 | 0 | 0 | 4.4 | 4.1 |
| Metal oxide | 33 | 17 | 44 | 6 | 0 | 0 | 4.9 | 6.0 |
| Wirewound | 21 | 29 | 38 | 12 | 0 | 0 | 5.8 | 7.2 |
| Potentiometers | 21 | 36 | 36 | 7 | 0 | 0 | 5.0 | 4.5 |
| Networks | 27 | 27 | 31 | 15 | 0 | 0 | 5.7 | 6.3 |


| FUSES |  | 42 | 29 | 21 | 8 | 0 | 0 | 3.8 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |

## SWITCHES

| Pushbutton | 28 | 32 | 32 | 8 | 0 | 0 | 4.8 | 6.4 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rotary | 11 | 53 | 26 | 10 | 0 | 0 | 5.3 | 6.2 |
| Rocker | 28 | 28 | 33 | 11 | 0 | 0 | 5.2 | 6.4 |
| Thumbwheel | 12 | 44 | 25 | 19 | 0 | 0 | 6.2 | 9.3 |
| Snap action | 19 | 43 | 29 | 9 | 0 | 0 | 5.0 | 7.0 |
| Momentary | 11 | 33 | 45 | 11 | 0 | 0 | 6.3 | 7.1 |
| Dual in-line | 0 | 57 | 29 | 14 | 0 | 0 | 6.2 | 6.9 |

## WIRE AND CABLE

| Coaxial | 36 | 40 | 16 | 8 | 0 | 0 | 3.7 | 4.3 |
| :--- | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| Flat ribbon | 44 | 30 | 17 | 9 | 0 | 0 | 3.7 | 5.1 |
| Multiconductor | 25 | 45 | 20 | 10 | 0 | 0 | 4.5 | 6.2 |
| Hookup | 41 | 29 | 26 | 4 | 0 | 0 | 3.5 | 2.8 |
| Wire wrap | 31 | 31 | 31 | 7 | 0 | 0 | 4.4 | 2.3 |
| Power cords | 25 | 42 | 21 | 12 | 0 | 0 | 4.9 | 6.0 |

## POWER SUPPLIES

| Switcher | 15 | 15 | 39 | 31 | 0 | 0 | 8.3 | 6.2 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Linear | 7 | 36 | 29 | 28 | 0 | 0 | 7.8 | 6.7 |

CIRCUIT BREAKERS

|  | 15 | 40 | 15 | 30 | 0 | 0 | 7.1 | 5.6 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HEAT SINKS | 29 | 37 | 17 | 17 | 0 | 0 | 5.0 | 4.8 |
| RELAYS <br> General purpose | 23 | 32 | 32 | 13 | 0 | 0 | 5.6 | 4.4 |
| PC board | 23 | 27 | 23 | 27 | 0 | 0 | 6.9 | 7.7 |



DISCRETE SEMICONDUCTORS

| Diode | 36 | 25 | 22 | 17 | 0 | 0 | 5.1 | 4.8 |
| :--- | ---: | ---: | ---: | ---: | :--- | :--- | :--- | :--- |
| Zener | 32 | 32 | 18 | 14 | 4 | 0 | 5.5 | 5.4 |
| Thyristor | 18 | 18 | 35 | 29 | 0 | 0 | 7.9 | 8.0 |
| Small signal transistor | 29 | 28 | 24 | 19 | 0 | 0 | 5.7 | 7.5 |
| MOSFET | 14 | 29 | 9 | 48 | 0 | 0 | 9.0 | 7.9 |
| Power, bipolar | 6 | 38 | 25 | 31 | 0 | 0 | 8.0 | 8.4 |

## INTEGRATED CIRCUITS, DIGITAL

| Advanced CMOS | 4 | 39 | 35 | 22 | 0 | 0 | 7.3 | 8.4 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CMOS | 14 | 39 | 25 | 22 | 0 | 0 | 6.5 | 6.4 |
| TTL | 20 | 40 | 20 | 20 | 0 | 0 | 5.9 | 6.0 |
| LS | 20 | 48 | 16 | 16 | 0 | 0 | 5.2 | 6.1 |

## INTEGRATED CIRCUITS, LINEAR

| Communication/Circuit | 0 | 40 | 27 | 33 | 0 | 0 | 8.5 | 8.2 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| OP amplifier | 16 | 28 | 32 | 24 | 0 | 0 | 7.1 | 7.9 |
| Voltage regulator | 20 | 36 | 28 | 16 | 0 | 0 | 5.8 | 5.8 |

## MEMORY CIRCUITS

| RAM 16k | 15 | 54 | 31 | 0 | 0 | 0 | 4.1 | 7.7 |
| :--- | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| RAM 64k | 18 | 27 | 37 | 18 | 0 | 0 | 6.5 | 7.1 |
| RAM 256k | 27 | 13 | 40 | 20 | 0 | 0 | 6.7 | 8.7 |
| RAM 1M-bit | 0 | 21 | 29 | 43 | 0 | 7 | 11.8 | 10.0 |
| ROM/PROM | 0 | 39 | 39 | 22 | 0 | 0 | 7.7 | 7.1 |
| EPROM 64k | 20 | 20 | 45 | 15 | 0 | 0 | 6.5 | 7.7 |
| EPROM 256k | 16 | 16 | 47 | 21 | 0 | 0 | 7.5 | 8.8 |
| EPROM 1M-bit | 0 | 8 | 54 | 38 | 0 | 0 | 10.5 | 8.3 |
| EEPROM 16k | 8 | 23 | 38 | 31 | 0 | 0 | 8.5 | 8.5 |
| EEPROM 64k | 7 | 20 | 47 | 26 | 0 | 0 | 8.5 | 8.0 |

## DISPLAYS

| Panel meters | 14 | 38 | 29 | 19 | 0 | 0 | 6.4 | 9.9 |
| :--- | ---: | ---: | :--- | :--- | :--- | :--- | ---: | ---: |
| Fluorescent | 0 | 27 | 36 | 37 | 0 | 0 | 9.4 | 12.5 |
| Incandescent | 7 | 43 | 29 | 21 | 0 | 0 | 6.9 | 8.6 |
| LED | 21 | 38 | 29 | 12 | 0 | 0 | 5.4 | 7.5 |
| Liquid crystal | 0 | 25 | 50 | 25 | 0 | 0 | 8.6 | 9.7 |

## MICROPROCESSOR ICs

| 8 -bit | 12 | 29 | 42 | 17 | 0 | 0 | 6.8 | 6.8 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 16 -bit | 12 | 38 | 25 | 25 | 0 | 0 | 7.0 | 8.3 |
| 32 -bit | 12 | 19 | 19 | 50 | 0 | 0 | 9.8 | 12.5 |

## FUNCTION PACKAGES

| Amplifier | 8 | 23 | 46 | 23 | 0 | 0 | 8.0 | 9.4 |
| :--- | ---: | ---: | :--- | :--- | :--- | :--- | :--- | :--- |
| Converter, analog to digital | 12 | 19 | 44 | 25 | 0 | 0 | 7.9 | 9.3 |
| Converter, digital to analog | 7 | 21 | 50 | 22 | 0 | 0 | 8.0 | 8.6 |
| LINE FILTERS |  |  |  |  |  |  |  |  |
|  | 15 | 23 | 39 | 23 | 0 | 0 | 7.3 | 7.9 |
| CAPACITORS |  |  |  |  |  |  |  |  |
| Ceramic monolithic | 25 | 32 | 25 | 18 | 0 | 0 | 5.7 | 4.8 |
| Ceramic disc | 33 | 15 | 37 | 15 | 0 | 0 | 5.7 | 4.7 |
| Film | 29 | 21 | 33 | 17 | 0 | 0 | 5.9 | 5.0 |
| Aluminum electrolytic | 26 | 26 | 19 | 26 | 3 | 0 | 7.1 | 5.5 |
| Tantalum | 19 | 32 | 26 | 20 | 3 | 0 | 6.9 | 5.6 |

## INDUCTORS



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CIRCLE NO 94

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## sun



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E Purchasing

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$\square 1 \mathrm{mV} /$ div sensitivity

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4 simultaneous channels
$\square$ 64k memory per channel

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| 54 |  |
| VERTICAL |  |
| Rep. bandwidth | 500 MHz |
| S.S. bandwidth | 250 MHz |
| Inputs | 2 chan \& 2 trig |
| Resolution | 8 bit to 25 MHz , |
|  | 7 bit to 100 MHz , |
|  | 6 bit to 250 MHz |
| Sensitivity | $1 \mathrm{mV} /$ div |
|  | to $5 \mathrm{~V} / \mathrm{div}$ |
| Coupling |  |
|  | 1 MOhm |
| HORIZONTAL: |  |
| Digitizing rate (max) | $1 \mathrm{GSa} / \mathrm{sec}$ |
| Resolution | 10 psec |
| Pre-trigger viewing | YES |
| MEMORY: |  |
| Acquisition/chan | 8k |
| Waveform storage | 2 pixel, |
|  | 4 rep wfm, 4 ss wfm |
| Nonvolatile instrument setups | 10 |



HP 54112D
\$22,900.00*

VERTICAL:
Rep. bandwidth S.S. bandwidth Inputs
Resolution
Sensitivity

Coupling
HORIZONTAL:
Digitizing rate (max)
Resolution
Pre-trigger viewing

## MEMORY:

Acquisition/chan
Waveform storage

Nonvolatile
instrument setups: 10

100 MHz
100 MHz
4 chan \& 1 trig
6 bit to 100 MHz
$5 \mathrm{mV} / \mathrm{div}$
to $5 \mathrm{~V} / \mathrm{div}$
ac, dc; 50 Ohm \&
1 MOhm
$400 \mathrm{MSa} / \mathrm{sec}$
40 psec
YES
64k
2 pixel,
4 rep wfm, 4 ss wfm
 S.S. bandwidth

Risetime
NO
Accuracy
17.5 psec
0.4\%

Inputs
Resolution
4 chan \& 1 trig
12 bits
$1 \mathrm{mV} /$ div to $80 \mathrm{mV} / \mathrm{div}$
50 Ohm
Coupling

10 psec

| Accuracy | 10 psec |
| :--- | :--- |
| Resolution | 0.25 psec |

Pre-trigger viewing NO
Range $\quad 10 \mathrm{psec} / \mathrm{div}-1 \mathrm{~s} / \mathrm{div}$
MEMORY:
Acquisition/chan $\quad 0.5 \mathrm{k}$
Waveform storage 2 pixel (volatile), 4 rep wfm (nonvolatile)
Nonvolatile
instrument setups: 10
TDR
Pulse source
Amplitude $\quad 0-200 \mathrm{mV}$
Risetime $\quad 35 \mathrm{psec}$
Flatness $\quad 1 \%$
Normalization YES
Waveform histograms YES
*U.S. list price only.
Varies according to options selected.
**U.S. list price only.
Includes both the HP 54120A and HP 54121A.
Specifications subject to change without notice.



# Fluorinert ${ }^{\text {M }}$ Liquids-products that power Fluoronics Resources 

*Fluoronics Resources:

An exclusive 3M combination of innovative products backed by research and development, manufacturing expertise, technical data and service assistance built on more than 35 years' experience of pioneering in fluorochemistry.

## Technical assistance: the main benefit of Fluoronics Resources

3 M has had a whole generation of experience in the development, manufacture and refinement of perfluorinated liquids. We first introduced these versatile liquids to electronics design, testing and production professionals in the fifties. Since then, Fluorinert Liquids have become the mainstays in electronic cooling, high reliability testing and vapor
phase soldering.
Fluorinert Liquids, used as a direct contact heat transfer medium, offer a range of physical properties that make them particularly suitable for electronic uses. They are non-polar and exhibit no solvent action. They are colorless, low in toxicity, non-flammable and offer exceptionally high dielectric strength plus thermal and chemical stability. Most important, they have almost no chemical reactivity and they evaporate without leaving a residue on parts.

## Buy the numbers

Our FC ${ }^{\text {TM }}$ numbers - $\mathrm{FC}-40, \mathrm{FC}-70$, FC-77, etc. - are used to identify Fluorinert Liquids that offer certain physical characteristics to meet specific application needs. These FC numbers are solely 3 M designations for various fluorochemical products.

Fluorinert Liquids are being used cost-effectively in cooling, high reliability testing and vapor phase soldering operations. When you are interested in applying these versatile liquids in your own production, 3M can provide an abundance of technical information and support.

3 M offers prompt assistance to help you solve many production and testing problems. We provide comprehensive technical recommendations for specific fluids. We consult with you on the proper application equipment and help you evaluate production methods and results. Our service bulletins bring you up to date on the most recent advances in vapor phase soldering and high reliability testing. Ask us about 3M's audiovisual materials and on-site application training seminars.

## Discover Fluorinert ${ }^{\text {™ }}$ Liquids heat transfer capability

What are your needs? A precise degree of temperature control? Fast, uniform heat transfer? High dielectric strength? Fluorinert Liquids offer the broad range of physical characteristics required in most applications.

Fluorinert Liquids are an effective direct contact heat transfer medium whether used in a liquid or vapor state. Their unique properties enable you to use them in contact with sensitive components and substrates.

Major differences between the various products in the Fluorinert Liquids family can be seen in their boiling points. These can range from $56^{\circ} \mathrm{C}$ to $253^{\circ} \mathrm{C}$. Should you need products with intermediate boiling temperatures, the 3M staff will work with you to fashion a product especially for your needs. It's an example of how 3M's Fluoronics Resources provide you with "customized" service to solve special problems.



## Fluorinert ${ }^{\text {TM }}$ Liquids achieve accurate high reliability testing

It's a small world you work in. Where time ticks in nanoseconds and dimension is measured in Angstrom units. And as circuitry becomes more complex, a greater demand is placed on testing capability - not only in speed, but in higher reliability and accuracy.

Fluorinert Liquids meet those requirements by providing a controlled temperature environment and a high degree of electrical protection. They offer maximum compatibility between

the heat transfer medium and the device under test. Fluorinert Liquids reduce testing costs by reducing testing time substantially. They do this by rapidly reaching test temperature and providing precise and uniform temperature control. You'll minimize the number of faulty units by detecting defects before they become rejects.

These liquids provide cost-effective tests such as gross leak, thermal shock, liquid burn-in, ceramic crack detection, electrical environmental, temperature calibration and failure analysis/short detection.

Fluorinert Liquids are specified in the MIL-STD's for thermal shock and gross leak testing.

THERMAL SHOCK TEST CONDITIONS

| Military Standard 883-1011 |  |  | Military Approved <br> Fluorinert Liquids |  |
| :---: | :---: | :---: | :---: | :---: |
| Test <br> Condition | Hot Test <br> Step 1 | Cold Test <br> Step 2 | Hot Test <br> Step 1 | Cold Test <br> Step 2 |
| A | $100^{\circ} \mathrm{C}$ | $-0^{\circ} \mathrm{C}$ | Water, FC-40 | Water <br> FC-40, FC-77 |
| B | $125^{\circ} \mathrm{C}$ | $-55^{\circ} \mathrm{C}$ | FC-40, FC-70, <br> FC-5311, | FC-77 |
| C | $150^{\circ} \mathrm{C}$ | $-65^{\circ} \mathrm{C}$ | FC-40, FC-70, <br> FC-5311 | FC-77 |
| D | $200^{\circ} \mathrm{C}$ | $-65^{\circ} \mathrm{C}$ | FC-70, <br> FC-5311 | FC-77 |
| E | $150^{\circ} \mathrm{C}$ | $-195^{\circ} \mathrm{C}$ | FC-40, FC-70, <br> FC-5311, | Liq. N2 |
| F | $200^{\circ} \mathrm{C}$ | $-195^{\circ} \mathrm{C}$ | FC-70, <br> FC-5311 | Liq. N2 |


| GROSS LEAK TEST CONDITIONS |  |  |  |
| :--- | :---: | :---: | :---: |
| Military <br> Standards | Military Approved Fluorinert Liquids |  |  |
|  | Detector <br> Fluids | Absorption <br> Fluids |  |
|  | FC-40, FC-43 | FC-72, FC-84 | Do not apply |
| MIL-STD <br> $750-1071$ | FC-40, FC-43 | FC-72, FC-84 | FC-43, FC-75, <br> FC-77 |
| MIL-STD <br> 202-112 | FC-40, FC-43 | FC-72, FC-84 | Do not apply |

## Discover higher yields in vapor phase soldering

Fluorinert Liquids have been the industry's fluid of choice since the vapor phase reflow soldering (VPS) process was introduced in 1975. There are a number of good reasons for this universal acceptance. VPS with Fluorinert Liquids produces highly reliable solder joints. The system reduces reject rates, increases production, and lowers production costs. With Fluorinert Liquids, you can be assured that your products will never be exposed to a temperature higher than the selected liquid's boiling point. (See above)

You'll avoid those problems usually associated with other systems shadowing, uneven heating, and overheating. The liquids are non-flammable. Their low surface tension helps them evaporate quickly from the work pieces without leaving a residue

VPS with Fluorinert Liquids is especially suited for boards with high mass or complex geometries. The liquid vapors completely surround the assembly and penetrate remote recesses to heat all surfaces evenly. The vapors are 15 to 20 times heavier than air so they can be contained easily within the work area. The system offers an oxy-gen-free, non-corrosive environment to minimize rejects from oxidation contamination.

Some typical applications using Fluorinert Liquids in VPS include surface mounted leaded or leadless components, through-hole leads and wire-wrap pins, lead frame attachment, reflow of electroplated solder or tin and miscellaneous metal joining.

VPS SELECTION GUIDE

| Fluorinert Liquid | Boiling Point | Typical Solders |
| :---: | :---: | :---: |
| FC-43 | $174^{\circ} \mathrm{C} / 345^{\circ} \mathrm{F}$ | $70 \mathrm{Sn} / 18 \mathrm{~Pb} / 12 \mathrm{In}$ |
|  |  | 100 In |
|  |  | $58 \mathrm{Sn} / 42 \mathrm{In}$ |
|  |  | $58 \mathrm{Bi} / 42 \mathrm{Sn}$ |
| FC-70. $\mathrm{FC}-5311$ | $215^{\circ} \mathrm{C} / 419^{\circ} \mathrm{F}$ | $63 \mathrm{Sn} / 37 \mathrm{~Pb}$ |
| FC-5312 |  | $60 \mathrm{Sn} / 40 \mathrm{~Pb}$ |
|  |  | $62 \mathrm{Sn} / 36 \mathrm{~Pb} / 2 \mathrm{Ag}$ |
| FC-71 | $253^{\circ} \mathrm{C} / 487^{\circ} \mathrm{F}$ | 100 Sn |
|  |  | $95 \mathrm{Sn} / 5 \mathrm{Ag}$ |
|  |  | $60 \mathrm{~Pb} / 40 \mathrm{Sn}$ |

## Discover the unique cooling benefits of Fluorinert ${ }^{\text {Tw }}$ Liquids

As the package size decreases, your need for more efficient heat dissipation increases in proportion. 3M Fluorinert Liquids are very efficient as a direct contact heat transfer medium, with the added advantage of having the high dielectric characteristics needed to meet stringent demands of the diversified electronics industry. We offer 11 liquids with boiling points that range from $56^{\circ} \mathrm{C}$ to $253^{\circ} \mathrm{C}$.

These stable liquids allow you to maximize power density and miniaturize your package. Yet they reduce failure rates and increase reliability.

Fluorinert Liquids are used in such demanding applications as:

- Radar transmitters • Power supplies
- High voltage transformers • Lasers
- Radar klystrons • Computer modules - Computer memories - Fuel cells

Typical properties of Fluorinert Liquids used in cooling are:

| Fluorinert Liquid FC-77 <br> (English Units) | Liquid |  | Vapor |
| :---: | :---: | :---: | :---: |
|  | Room Temp. ( $77^{\circ} \mathrm{F}$ ) | Boiling Point $\left(207^{\circ} \mathrm{F}\right)$ | Boiling Point 207º @ /ATM |
| Density Ib. $/ \mathrm{tt}^{3}$ | 111 | 100 | 0.85 |
| Thermal Conductivity $B\left(u /(h r)\left(t^{2}\right)\left({ }^{\circ} F / f t\right)\right.$ | 0.037 | 0.033 | 0.008 |
| Specific Heat Btu/(lb.) ( ${ }^{\circ} \mathrm{F}$ ) | 0.25 | 0.28 | 0.23 |
| Viscosity c. p . | 1.42 | 0.46 | 0.02 |
| Coefficient of Thermal Expansion $\mathrm{ft}^{3} /\left(\mathrm{ft}^{3}\right)\left({ }^{\circ} \mathrm{F}\right)$ | 0.0008 | 0.0009 | 0.0015 |

## Discover heating/curing with Fluorinert ${ }^{\text {TM }}$ Liquids

Because they maintain their vapor temperature with absolute precision, Fluorinert Liquids can be used in many heating and/or curing operations. They serve as heat transfer media in solder mask and polymer thick film applications and for polymer processing. The non-corrosive vapors will not support oxidation. Ideal where solvent flash-off is a problem.
"Applied Fluoronics: High Reliability Testing"
"Applied Fluoronics: Vapor Phase Soldering"
"Applied Fluoronics: Direct Contact Cooling"


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Hardware and Interconnect Devices


Fans and blowers (Torin Engineered Blowers)

Shrinking board size has changed the rules for thermal design: A surface-mount assembly that occupies only $40 \%$ of the space of its through-hole counterpart can nevertheless dissipate as much power. Achieving adequate reliability requires that you understand and apply the new rules.

# Cooling devices take the heat from SMDs 

Dan Strassberg, Associate Editor


Small fan suited to spot cooling (Indek)

Surface mounting is about the hottest technology in electronic packaging today, and if you don't heed the advice of fan and heat sink vendors, you might find that claim to be literally true. They advise you to consider thermal management early in the design cycle. Otherwise, your customers might be the first to know about thermally induced reliability problems.
Surface-mount technology (SMT) is moving reliability concerns well beyond the purview of packaging engineers, power-supply designers, and designers of the traditionally temperature-sensitive low-level analog circuits. Fortunately, vendors are offering products ranging from CAD tools to heat sinks to help you develop and implement a strategy to limit semiconductor junction temperatures to a level that delivers the desired reliability.

## Thermal design is now part of logic design

Thermal considerations pervade every aspect of SMT-based circuit design. For example, if you design high-speed SMT-based logic circuits, then your concerns encompass not only propagation delays and reflections in signal lines but thermal management as well. IC vendors normally don't offer their highest power devices in surface-mount packages (see box,
"High-speed logic: toward even hotter technology"). But compared with their through-hole counterparts, the logic surface-mount devices (SMDs) that vendors do offer dissipate just as much power, mount closer together, and transfer a larger percentage of the heat they develop out of their packages through the leads. Close spacing between devices and widespread use of multilayer boards, whose inner layers exhibit fairly high thermal conductance, make it likely that the temperature of an SMD will affect-and be affected by-that of nearby devices more than would the temperature of a leaded through-hole device.
Among the army of products that stand ready to help you battle high temperatures is PCB Thermal, a CAD software package from Pacific Numerix, which allows you to impose thermal as well as electrical constraints when determining where to place components on a circuit board. PCB Thermal presents you with a graphic interface; it runs on many 32 -bit CAE workstations and performs a finite-element thermal analysis. When configured for a Sun 3, it costs $\$ 15,000$.
If your product is going to be manufactured in high volumes or will be quite complex, and if you feel that solving its thermal problems will take help from people who specialize in thermal management, you might

> SMT is moving reliability concerns well beyond the purview of packaging engineers and power-supply designers.

consider EG\&G Wakefield Engineering. Wakefield is probably best known as a supplier of heat sinks, but its product line includes other types of cooling devices as well. The company's applications engineers will work with you to develop a comprehensive thermal-management proposal if your application has the potential for requiring more than $\$ 25,000$ worth of Wakefield products per year.

## SMD heat sinks pose unusual design problems

You won't find a wide variety of heat sinks designed especially for SMDs. Those that do exist require you to mount the SMDs in leaded sockets that you solder into through holes, just as you would solder other conventional components. One reason for the scarcity of SMD heat sinks is the wide variety of SMD packages; no single package yet accounts for enough of the market to make it attractive for vendors to provide matching heat sinks. Furthermore, SMD packages make it difficult to attach heat sinks. Thermally conductive adhesives can be used, but applying them is a messy job, distasteful to supervisors of pc-board assembly groups. Worse yet, if you add the mass of a heat sink to an SMD, particularly one with J or gull-wing leads, you create a mechanically resonant system. During transit the device might vibrate severely enough to cause metal fatigue, which could weaken or fracture the leads or solder joints.

Attaching a heat sink to a component also increases the amount of heat you must deliver to it to solder it to a pc board. Prolonging the exposure of an SMD (or any other semiconductor device) to the high temperatures necessary to melt solder is likely to degrade its reliability. Therefore, if you attach heat sinks to SMDs, several IC vendors advise you to do it after the reflow-soldering operation. If you are using SMDs packaged in leadless ceramic chip carriers (LCCCs), heat sinks such as Thermalloy's 2313B ( $\$ 1.27$ (1000)) teamed with AMP's 55159-1 or -2 socket and cover (\$5 (OEM qty)), or EG\&G Wakefield's $830-20 \mathrm{~B}$ ( $\$ 0.31$ ( 5000 )) coupled with 3 M Textool's 268-5400-00-1102 socket (\$12.13), allow you to wait until after soldering to mount not only the heat sinks but also the SMDs themselves. You place the IC in its socket, put the heat sink on top of it, and snap the two into place. You can use thermal compound to improve heat transfer from the IC to the heat sink. When used in air moving at 600 linear $\mathrm{ft} /$ minute, heat sinks of this type can reduce the junction-to-air thermal resistance (and hence the junction temperature rise above ambient) of an IC packaged in a 68 -lead LCCC by approximately $60 \%$ compared with that of a similar


Heat sink for an SMD, designed for use with an AMP socket (Marketed by Thermalloy and AMP)
device without a heat sink in still air.
Although the primary mechanism for heat transfer in solids is conduction (for instance, from a chip to its package, from the package to a pc board, and from one area of the board to another), air is not a particularly good conductor of heat, so the primary mechanism for heat transfer in air is convection-transfer of heat by air motion. With natural convection, temperature differences within your product will cause air to move and thus to transfer heat from the hotter parts to the cooler regions. If you use a fan or blower to increase the amount of air that passes by the heat sink, the heattransfer mechanism is called forced convection. Temperatures reached by electronic components normally aren't high enough for the third heat-transfer mecha-nism-radiation-to play a significant role.

You can use some simple rules of thumb to help determine the point at which natural convection becomes inadequate: If your pc board dissipates $<0.5 \mathrm{~W} /$ $\mathrm{in}^{2}$, natural convection will almost surely be adequate. From 0.5 to $1 \mathrm{~W} / \mathrm{in}^{2}$, natural convection might be adequate. From 1 to $2.5 \mathrm{~W} / \mathrm{in}^{2}$, conventional forced convection, where airflow parallels the plane of the boards, is likely to provide sufficient cooling. Above $2.5 \mathrm{~W} / \mathrm{in}^{2}$, you will probably have to resort to newer methods of forced convection, such as impingement cooling, in which you force air in a direction perpendicular to the plane of the board-directly at hot devices. At power densities greater than $5 \mathrm{~W} / \mathrm{in}^{2}$ you will probably have to abandon
forced convection and resort to techniques like mounting hot components against a plate chilled with a cold liquid.

## Many factors affect choice of cooling mode

Factors affecting the point at which you change from one cooling mode to another include your product's maximum specified operating ambient temperature and its internal configuration. Products that have generous spacing between boards ( $>1 \mathrm{in}$. center to center) are likely to operate reliably with natural convection at pc-board power densities that require the use of forced convection in more densely packed products.
If you determine that you need forced convection, you
should not lightly approach the task of selecting the optimal air-moving device and the best scheme for moving air through your product. If you have to move air through the product from its surroundings, two of the problems you will face are noise and dust. Therefore, keep in mind that where cooling requirements are modest, you might not have to draw in air from outside the enclosure; you may be able to provide adequate cooling by stirring-using forced convection to move air from the warm interior of the product to the relatively cool inside surface of the enclosure. The enclosure is cooled, in turn, by the natural convection of the outside air.
Piezo Electric Products' LP Series air-moving de-

## High-speed logic: toward even hotter technology

You won't find surface-mount versions of the logic devices that exhibit the highest dissipation. Many ECL gate arrays, for example, dissipate too much power for today's surface-mount packages, commercial-grade boards, and processes. LCCCs (leadless ceramic chip carriers) exhibit about the best heat-transfer properties of commonly used surface-mount packages. Their junction-to-case thermal resistance is approximately $30 \%$ lower than that of plastic leaded chip carriers (PLCCs) with the same number of leads. Because LCCCs have no leads at all, only solder holds them to the board (unless you place them in through-hole-mounted sockets, thereby surrendering the advantages of surface mounting). Because expansion coefficients of packages differ from those of most boards, increasing temperature causes stress to build up on the solder joints and make the connections between the package and the board unreliable.

On the other hand, with ICs in pin-grid-array (PGA) packages, if you don't use sockets, you solder the parts into through holes that have plenty of sidewall friction; because solder isn't all that holds the devices, retention is more reliable. Reliable retention is one reason that IC vendors prefer to package high-dissipation logic devices in PGAs rather than in LCCCs. Moreover, the vendors can get PGA packages with 300 pins; at present, the maximum pin count for LCCCs is 84 .

One company, Texas Instruments (Attleboro, MA), has devised a solution to the problem of differing coefficients of expansion between boards and LCCCs. TI makes the clad metals now used in US coinage. Clad-metal technology makes it possible for TI to fabricate Invar-copper-Invar sheets that pe-board vendors can use as the embedded power and ground planes in multilayer boards. Because Invar has a much lower expansion coefficient than copper
or glass-epoxy, by using the clad metal layers you can design boards whose expansion closely matches that of LCCC packages. TI will not design your printedcircuit boards for you, but it will assist you in selecting the cladmetal material that your board supplier can use to deliver the properties you want.

The Microwire process, developed by the PCK Technologies division of Kollmorgen Corp (Melville, NY), can take advantage of TI's clad metals as well as the extraordinary circuit densities possible with Microwire, a high-density version of Kollmorgen's older Multiwire process, to deliver boards that have controlled expansion and, because of their thinner insulating layers, heat conduction superior to that of boards with equivalent circuit density made either by multilayer or Multiwire processes.

> One CAD software package allows you to impose thermal as well as electrical constraints when determining where to place components on a circuit board.
vices are well suited to stirring or spot cooling (cooling of a small number of hot devices in an otherwise cool unit). These $1.5 \times 1.5-\mathrm{in}$. low-profile units attach to your pc board close to the device you want to cool. They use a piezoelectric, rather than electromagnetic, transducer to convert electrical energy to mechanical energy and are so quiet in operation that you can't hear them above the ambient room noise. They are only 0.16 in. thick, and you space them another 0.25 in . from the board. You power them with either 12 or 24 V dc. The volume of air they move is modest-less than 2 cfm , but the air velocity is respectable-as much as 1000 linear $\mathrm{ft} /$ minute. Evaluation kits, which include a dc/ac inverter, cost $\$ 250$; production units cost from $\$ 10$ to $\$ 25$ $(10,000)$.

Another device well suited to spot cooling is the FDC40-05H from Indek. Like the vast majority of fans, it's an electromagnetic device, but it measures only $1.5 \times 1.5 \times 0.79 \mathrm{in}$. You can mount it on a pe board and power it from 5 V dc. It consumes 3 W , its free-air delivery is 8 cfm , and its noise rating is 45 dBA . It costs $\$ 16.65$ (500).
If you know how much power your product dissipates, the formula

## AIRFLOW $=1.756 \times \mathrm{P} / \Delta \mathrm{T}$

(where airflow is measured in cfm, P is power in watts, and $\Delta \mathrm{T}$ is temperature rise in degrees Celsius) tells you how much air you must move through it to limit the difference between incoming and outgoing air temperature to a specified rise.

For example, suppose that an IBM PC/AT work-alike computer has a power supply capable of delivering 220 W . Further, suppose that the supply is $75 \%$ efficient, so that the power dissipated within the computer case is $1.33 \times 220 \mathrm{~W}$, or 293.3 W , if the supply is fully loaded. According to the airflow formula, to maintain the exit air temperature at $15^{\circ} \mathrm{C}$ above the entry air temperature (that is, $15^{\circ} \mathrm{C}$ above ambient room temperature), 34.3 cfm must move through the case.

At first, the required flow sounds quite reasonable; several vendors supply fans with free-air delivery of approximately 50 cfm in a $3.62 \times 3.62 \times 1$-in. package. However, with a very small back pressure-approximately 0.07 in . of $\mathrm{H}_{2} \mathrm{O}$-such fans deliver less than the required 34.3 cfm , and they rotate at 3300 rpm , which makes them quite noisy for the computer's intended office environment.

When deciding about the overall scheme for directing


Air mover incorporating a piezoelectric transducer (Piezo Electric Products)
air through a product, designers have traditionally considered two approaches evacuation, where a fan pulls air through the product, and pressurization, where the fan pushes the air. Even though it adds the fan's own power dissipation to the heat load in the cabinet, pressurization is the more common of the two. A reason often given for selecting pressurization is that with a pressurized cabinet, dust doesn't enter through small openings; you can keep dust out by placing a filter over the opening directly in front of the fan.

Filters are a mixed blessing, however. Many designers believe that filters create at least as many problems as they solve. A filter clogged with dust severely restricts air flow, and users of electronic products are notorious for forgetting to clean or change filters. If you must use a filter, you should consider monitoring the temperature within your product so that you can warn the user, or shut power off, if the temperature becomes excessive.

When opting for cabinet pressurization, what many designers forget is that air moving at relatively low velocities picks up much less dust than does air moving rapidly. If the fan is not directly behind an air inlet, and air enters the product through many small, unfiltered openings, it will enter the enclosure slowly, thus minimizing dust buildup.

Because you can't easily control the path by which air
enters a fan, you will usually find the highest air velocities, hence the greatest heat-transfer capabilities, directly in front of the air discharge. You might be able to combine these good heat-transfer properties with low dust buildup and freedom from filter maintenance by placing a fan in the middle of your product, as Fig 1 shows, so that it draws air past the elements that dissipate little power and discharges directly over the hottest components.

## Use pressure/volume curves to select fans

Fig 2 shows the pressure-vs-volume curve of a $4.69 \times 4.69 \times 1.5-\mathrm{in}$. fan-in this case, EBM Industries' 5 -bladed W2G110-A048-31, a 24 V dc unit that consumes 6 W . (In production quantities- 1000 to 50,000 pieces-a number of vendors sell dc-powered, ballbearing fans of this size for $\$ 11$ to $\$ 17$.) Overlaid on the pressure-vs-volume curve is the pressure-vs-volume curve of a product in which you might use the fan (for example, a cabinet filled with pc boards and power supplies).
Unfortunately, the only accurate way of establishing the pressure-vs-volume characteristic for your product is through airflow measurements on a mockup or an actual unit. Note that the volume of air that the fan can


Fig 1-Unusual fan placement, such as that depicted here, can make it possible to eliminate filters without inviting dust to build up within your product.
deliver is a function of the back pressure, and the back pressure is a function of the volume of air delivered. You can solve the simultaneous equations graphically-the operating point lies at the intersection of the two curves. Note also that the pressure-vs-volume curve of the cabinet is not linear; if you attempt to double the volume of air, the back pressure more than doubles. A nonlinear pressure-vs-volume curve is characteristic of turbulent flow. Although it's noisier than laminar flow, designers usually attempt to create turbulence because it aids in transferring heat from hot components to the moving air.
Choices you must make when selecting an air-moving device include whether to use a fan or a blower, whether to use ac or dc power to drive the air-moving device, whether to use an air mover with ball or sleeve bearings, and whether to control fan speed in response to changes in temperature of the components you are cooling.

## Understand how blowers differ from fans

Fans deliver air along their axis of rotation; blowers usually deliver air in a direction perpendicular to their axis of rotation-either radially or tangentially. In general, for a given physical volume, a fan will deliver


Fig 2-Use pressure-vs-volume curves to get an idea of how much air a fan or blower will move. The operating point lies at the intersection of the fan's curve and that of the equipment you are cooling.

No single SMD package yet accounts for enough market share to make it attractive for vendors to provide matching beat sinks.
more air at zero back pressure than a blower, but a squirrel-cage blower will deliver air at higher velocities and will do so even at back pressures that would completely cut off airflow from a fan.

Squirrel-cage blowers, such as Comair Rotron's Biscuit ( $\$ 30.40$ ), deliver air tangentially. At zero back pressure, the Biscuit delivers only $20 \%$ of the air volume of a fan with similar dimensions. However, because of the Biscuit's smaller discharge area, the exit velocity is more than twice as high, and the Biscuit can deliver air against back pressures nearly twice as high as those that would cut off airflow from a fan of comparable size. Their small exit area and high discharge velocity make small squirrel-cage blowers good choices for blowing air directly on very hot components.

The percentage of small fans and blowers sold that use dc power is growing rapidly. All manufacturers now offer dc-powered-typically 12 or 24 V -fans as well as ac-powered ones. Despite slightly higher cost for dc (approximately $20 \%$ for the air mover itself, not including costs you incur if you have to increase the capacity of your product's de power supplies) and occasional concerns about controlling the inverter ripple current that some de fans inject into the de supplies, the trend exists for good reason:


Three-bladed fan (Nidec-Torin)


Squirrel-cage blower (Comair Rotron)

- With dc power, your company can stock a single type of fan for use in products to be powered from any line frequency and any line voltage. With fans operated directly from the ac line, you usually have to install different units in products you ship to 120 V and 220 V areas. Furthermore, the rotational speed of dc-operated fans is independent of line frequency, so you don't have to select a fan whose rotational speed is too high at 60 Hz in order to have it turn fast enough at 50 Hz .
- You can get your product approved by regulatory bodies more easily if the fans don't connect to the ac line.
- You can control the speed of fans that employ de motors more easily and over a wider range than you can those employing ac motors; hence you can operate such dc fans at a speed that minimizes mechanical noise.
- Small de fans do not use mechanical commutators but instead use integral solid-state inverters based on the Hall effect; therefore, their reliability is as good as that of ac fans.
- The efficiency of dc fans is two to four times higher than that of ac fans; therefore, in applications where a fan pressurizes an enclosure, the reduced heat load imposed by the fan can be significant.


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Keep in mind the effects of back pressure when calculating fan or blower performance requirements.

The majority of small fans and blowers sold today use sleeve bearings. They are quieter and, in production quantities, cost roughly $8 \%$ less than fans with ball bearings. Ball bearings, on the other hand, have a reputation for exhibiting longer life than sleeve bearings. Fan manufacturers don't argue about the greater longevity of ball-bearing fans operated at air temperatures greater than $40^{\circ} \mathrm{C}$ or in applications in which airflow direction is not horizontal. However, some vendors claim that if end-of-life ratings were established by noise level, then fans with sleeve bearings, operated with horizontal airflow at temperatures below $40^{\circ} \mathrm{C}$, last at least as long as those with ball bearings. Indeed, the probability is greater than $90 \%$ that a fan with either type of bearing, operated according to its manufacturer's recommendations, will still be running after five years of around-the-clock service. Nevertheless, if you are buying power supplies with integral fans, you might want to pay your vendor a premium to provide units with ball-bearing fans because power supplies-even those with switching regu-lators-usually run hot.

If you need to minimize the audible noise created by the fans in your product, you can regulate the speed of the fans so that they turn only as fast as necessary to maintain the desired operating temperature. Reducing the fan speed usually also reduces the fan's power dissipation. You can control the speed of a dc-operated


Prepackaged fan-speed controllers (Smartfan)
fan simply by varying the voltage you apply to it. You can produce the voltage variations either by driving the fan with pulse-width-modulated de or by using purely linear techniques, although the linear approach can introduce additional hot components into your product.

The solid-state commutators within dc-operated fans generate a pulse train whose repetition rate is proportional to the fan's rotational speed. For a modest additional charge (typically about $5 \%$ in production quantities), many fan manufacturers will bring the

## For more information . . .

For more information on the CAD tools, fans and blowers, fan-speed controllers, heat sinks, and sockets discussed in this article, circle the appropriate number on the Information Retrieval Service card or contact the following manufacturers directly.

AMP Inc
Harrisburg, PA 17105
(717) 564-0100

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Comair Rotron
Sawyer Industrial Park Saugerties, NY 12477 (914) 246-3615

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EBM Industries Inc 525 New Britain Ave Unionville, CT 06085 (203) 674-1515

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EG\&G Wakefield Engineering
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Wakefield, MA 01880
(617) 245-5900

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San Jose, CA 95131
(408) 432-1199

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Nidec-Torin Corp
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Torrington, CT 06790
(203) 482-4422

TLX 643963
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Pacific Numerix Inc
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La Jolla, CA 92037
(619) 587-0500

Circle No 698
Piezo Electric Products Inc
186 Massachusetts Ave
Cambridge, MA 02139
(617) 547-1777

Circle No 699

## Smartfan

Box 315
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(617) 456-8763

Circle No 700

Thermalloy Inc
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Dallas, TX 75381
(214) 243-4321

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Grand Prairie, TX 75050
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pulse train out on a third wire, enabling you to monitor for fan stoppage or to construct a feedback system that controls the fan speed. Of course, controlling fan speed isn't the optimum method of keeping temperatures within predetermined limits. If you place a temperature sensor, such as a thermistor, in the air stream or in contact with a temperature-sensitive component, you can construct a feedback system that controls the temperature by adjusting the fan speed even though you don't measure the speed directly.

Comair Rotron has built single-resistor speed programming into a new line of fans called Therma-Pro V. Fans in this series have four leads: two for power and two for a low-wattage programming resistor, which can be a thermistor. Voltage regulation is part of the design, so you can supply loosely regulated dc and not be concerned about the effect of voltage variations on fan speed. Comair Rotron suggests that the program-mable-fan-speed technology can save on inventory costs for its customers even if they don't take advantage of the fans' closed-loop speed-control capability; resistor programmability allows users to stock a single type of fan for several applications, each of which requires different air delivery. The programmable version of the $4.7 \times 4.7 \times 1.25-\mathrm{in}$. Muffin-DC, which provides maximum free-air delivery of 100 cfm , costs $\$ 26.50$ in small quantities; the nearest nonprogrammable equivalent sells for $\$ 19.10$ in similar quantities. The percentage premium you pay for programmability decreases as you increase the quantity you purchase.

Smartfan provides controllers you can use to control the speed of dc- and ac-operated fans and blowers that, themselves, incorporate no special speed-control features. For example, Smartfan's PC-DC Series controllers, intended for fans operating from. 12 to 26 V dc, attach to fans with mounting-hole spacing of 1.969 , $2.812,3.250$, and 4.125 in . An evaluation kit, which includes three controllers, costs $\$ 38.44$.

EDN

## Acknowledgment

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# Temperature Measurement Using the LTC1090/91/92 Series of Data Acquisition Systems 

## William Rempfer

Guy Hoover

## Introduction

Accurate temperature measurement is a difficult and very common problem. Whether recording a temperature, regulating a temperature or modifying a process to accommodate a temperature, the LTC1090 family of data acquisition systems can provide an important link in the chain between the blast furnace temperature and the microcontroller. Features of the LTC1090 family can make temperature measurement easier, cheaper and more accurate.

The features of the LTC1090 family members make them very useful in temperature measurement applications. High DC input resistance and reduced span operation allow direct connection to many standard temperature sensors. Multiplexer options allow one chip to measure up to 8 channels of temperature information. Single supply operation, modest power requirements $(\sim 5 \mathrm{~mW})$ and serial interfaces make remote location possible. Switching power on and off lowers power consumption $(560 \mu \mathrm{~W})$ even more for battery applications. Finally, because few sensors have accuracies as good as
$0.1 \%$, the 10 -bit resolution and $0.05 \%$ accuracy of the LTC1090 family are just right for most temperature sensing applications.

## Thermocouple Systems

The circuit of Figure 1 measures exhaust gas temperature in a furnace. The 10 -bit LTC1091A gives $0.5^{\circ} \mathrm{C}$ resolution over a $0^{\circ} \mathrm{C}$ to $500^{\circ} \mathrm{C}$ range. The LTC1052 amplifies and filters the thermocouple signal, the LT1025A provides cold junction compensation and the LT1019A provides an accurate reference. The J type thermocouple characteristic is linearized digitally inside the MCU. Linear interpolation between known temperature points spaced $30^{\circ} \mathrm{C}$ apart introduces less than $0.1^{\circ} \mathrm{C}$ error. The code for linearizing is available from LTC. The 1024 steps provided by the LTC1091 ( 24 more than the required 1000) insure $0.5^{\circ} \mathrm{C}$ resolution even with the thermocouple curvature.


Figure 1. $0^{\circ} \mathrm{C}-500^{\circ} \mathrm{C}$ Furnace Exhaust Gas Temperature Monitor with Low Supply Detection

Offset error is dominated by the LT1025 cold junction compensator which introduces $0.5^{\circ} \mathrm{C}$ maximum. Gain error is $0.75^{\circ} \mathrm{C}$ max because of the $0.1 \%$ gain resistors and to a lesser extent the output voltage tolerance of the LT1019A and the gain error of the LTC1091A. It may be reduced by trimming the LT1019A or gain resistors. The LTC1091A keeps linearity better than $0.25^{\circ} \mathrm{C}$. The LTC1052's $5 \mu \mathrm{~V}$ offset contributes negligible error ( $0.1^{\circ} \mathrm{C}$ or less). Combined errors are typically $0.5^{\circ} \mathrm{C}$ or less. These errors don't include the thermocouple itself. In practice, connection and wire errors of $0.5^{\circ} \mathrm{C}$ to $1^{\circ} \mathrm{C}$ are not uncommon. With care, these errors can be kept below $0.5^{\circ} \mathrm{C}$.

The 20k/10k divider on CH1 of the LTC1091 provides low sup. ply voltage detection (the LT1019A reference requires a minimum supply of 6.5 V to maintain accuracy). Remote location is easy, with data transferred from the MCU to the LTC1091 via the 3 wire serial port.

## Thermilinear Networks

Figure 2 shows an 8 channel $0^{\circ} \mathrm{C}$ to $100^{\circ} \mathrm{C}$ temperature measurement system with $0.1^{\circ} \mathrm{C}$ resolution. The high DC input resistance and adjustable span of the LTC1090 allow it to measure the outputs of the YSI thermilinear components directly. Accuracy is limited by the sensor repeatability and precision resistors to $0.25^{\circ} \mathrm{C}$.

Sensor input voltage ( $\mathrm{V}_{\mathbb{N}}$ ), not critical because of ratiometric operation, is set to around 1.5 V to minimize self heating. The zero scale (COM pin) and full-scale (REF ${ }^{+}$pin) of the LTC1090 are set by the precision resistor string to directly digitize the roughly 0.2 V to 1 V sensor output. The LT1006 buffers the $10 \mathrm{k} \Omega$ reference resistance of the LTC1090. $0^{\circ} \mathrm{C}$ and $100^{\circ} \mathrm{C}$


Figure 2. $0^{\circ} \mathrm{C}-100^{\circ} \mathrm{C} 0.25^{\circ} \mathrm{C}$ Accurate Thermistor Based Temperature Measurement System
correspond to unipolar output codes of 0 and 1000 (decimal), respectively with an overrange of $102.3^{\circ} \mathrm{C}$.

## Thermistors

A thermistor is a cheaper alternative to thermilinear components in narrower temperature range applications. In Figure 2, CH 7 is being used to digitize the output of a $5 \mathrm{k} \Omega$ thermistor. The resistor shown linearizes the output voltage around the $30^{\circ} \mathrm{C}$ point. The output remains linear to $0.1^{\circ} \mathrm{C}$ over a $20^{\circ} \mathrm{C}$ to $40^{\circ} \mathrm{C}$ range but gets nonlinear rapidly outside this range. By correcting for the non-linearity in software this range can be extended to $0^{\circ} \mathrm{C}$ to $60^{\circ} \mathrm{C}$. Beyond that, the repeatability error of the thermistor increases above $0.2^{\circ} \mathrm{C}$ making correction difficult.

## Silicon Sensors

Because of its high DC input impedance and reduced span capability, the LTC1090 family can directly measure the output of most industry standard silicon temperature sensors, both voltage and current mode. Popular sensors of this type include the LM134 and AD590 (current output) and silicon diodes.

Figure 3 shows a simple connection between the LTC1092 and industry standard $1 \mu \mathrm{~A} /{ }^{\circ} \mathrm{K}$ current output sensors. Resolution is $0.25^{\circ} \mathrm{C}$ and accuracy is limited by the sensor and resistors. Standard $10 \mathrm{mV} /{ }^{\circ} \mathrm{K}$ voltage output sensors can also be connected directly to the LTC1092 input in a similar manner.

For LTC1090/91/92 literature call $800 \cdot 637.5545$. For help with an application call (408) 432-1900, Ext. 361.


Figure 3. $-55^{\circ} \mathrm{C}$ to $+125^{\circ} \mathrm{C}$ Thermometer Using Current Output Silicon Sensors

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## Hardware and Interconnect Devices

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The enclosures offer such options as a mounting bracket, belt clip, pistol grip, and chassis. The injec-tion-molded polycarbonate bezels conceal the front- and rear-panel screws. The enclosures also feature

pull-down, nonskid feet at no extra charge. The SL Series ranges in price from $\$ 21$ to $\$ 26$.

Tracewell Enclosures, 7032

Worthington Galena Rd, Columbus, OH 43085. Phone (800) 8484525; in OH, (614) 846-6175.

Circle No 715

## Enclosures for VME Bus and Multibus II are completely wired

The MaxChassis line of enclosures consists of 50 models: 34 for the VME Bus and 16 for the Multibus II. Each chassis includes a backplane and wiring appropriate for the bus system you choose. The enclosure comes with one or two card cages, a power supply, a fan, cabling, and wiring-control switches. Each card cage has 20 slots. The enclosures are available with either 20 - or 26 -in. depths. The 20 -in. model can house cards as long as 280 mm ; the $26-\mathrm{in}$. version holds cards as long as 400 mm .

The dual-card-cage enclosure holds cards as long as 220 mm ; you mount the cards in the front and rear of the enclosure. The $8.75-\mathrm{in}$. MaxChassis houses single-height cards while providing an air-intake and exhaust area for cooling; the


14-in. model accommodates doubleheight cards. The company plans a 19.25 -in. enclosure that will suit Futurebus, Nubus, and custom applications.

The enclosures come completely
wired and include ac and dc power connections, fans, a system-failure indicator, an ac-power-failure indicator, and a system-reset function. The MaxChassis comes with either a 400 or a 600 W power supply. When you purchase two card cages for the enclosure, the vendor provides two 400 W power supplies. The 400 W supplies provide 60 A at 5 V and three channels of $\pm 12 \mathrm{~V}$ at 8 A . Each of these supplies includes its own internal fuse in addition to the fuse that's part of the enclosure. Each supply also includes an internal fan. The MaxChassis costs $\$ 3295$ to $\$ 3929$, depending on configuration.

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The leadout metalizations have a typical resistance of $<0.1 \Omega$ and an inductance of $<5 \mathrm{nH}$. Combined with a lead-to-lead capacitance of approximately 0.2 pF , these parameters provide lead-induced propagation delays as low as 25 psec. Epic chip carriers are available in versions with 8 to 256 leadouts. A typi-
cal 16-leadout carrier costs $£ 0.20$ (1000), and a typical 84-leadout carrier costs between $£ 1.50$ and $£ 2$ (1000).

Tectonic Products Ltd, Oxford Rd, Wokingham, Berks RG11 2YD, UK. Phone (0734) 782340. TLX 847569.

Circle No 716

## Blowers use permanently lubricated ball bearings for long operating life

The Muffin DC, Sprint DC, Biscuit DC, Patriot DC, and Major DC are precision-aligned blowers. The latest models of these fans have permanently lubricated ball bearings that give them an operating life of 85,000 hours at $40^{\circ} \mathrm{C}$ and allow them to operate in temperatures as high as $72^{\circ} \mathrm{C}$.
The fans take advantage of the manufacturer's ThermaPro-V technology, which allows you to program the fans, regulate their voltage, and thermally control their speed. The blowers' current-limiting features lower the start-up and rotor currents.


The ThermaPro-V controls internal temperature variations au-
tomatically; the fan's motor speed is controlled by a temperature-sensitive resistor that provides continuous temperature monitoring. Because the fan's speed is directly related to temperature, you can use a much smaller fan than your system would otherwise require. Muffin DC, $\$ 19.10$; Sprint DC, $\$ 21.60$; Biscuit DC, \$38.75. With thermal speed control, the Patriot DC and Major DC cost \$73.61 and \$75.40, respectively.

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Headed for design-wide compatibility? AMPMODU two-piece connectors are part of a complete, cost-saving, modular system, featuring shortened signal paths for high-speed designs. Or, go Eurocard. The European standard for over 10 years, now used everywhere. And now available everywhere-from AMP.

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PO Box 13625, Research Triangle Park, NC 277093625. Or call 919 549-6571

## Hardware and Interconnect Devices



## LCC SOCKETS

The IC75 Series sockets are used with 68 -pin LCC devices. An aluminum heat sink is optional. Two versions accommodate either a 68 -pin JEDEC type A or a 68 -lead JEDEC type B ceramic LCC. The sockets feature polyphenylene sulfide bodies, stainless-steel covers, and beryllium copper with gold-over-nick-el-plating for the contact material. The maximum operating temperature is $150^{\circ} \mathrm{C}$. $\$ 4.01$ (1000). Delivery, stock to six weeks ARO.

Nepenthe, 2471 E Bayshore Rd, Palo Alto, CA 94303. Phone (800) 637-3684; in CA, (415) 856-9332. TWX 910-373-2060.

Circle No 526


## STEEL SLIDES

The 475/476 compact steel slide series accommodates the multipleload ratings required in both low-
cycle, high-load industrial applications and in high-cycle, lowload furniture environments. The series features a ball-bearing design in a $3 / 4 \times 2 \frac{1}{4}$-in. configuration. Load ratings for the series vary from 175 lbs in high-cycle applications to 250 lbs in low-cycle applications. Slide lengths of 12 to 30 in ., with travels of 13 and 31 in . respectively, are available.

The slides incorporate cushion stops at both the open and closed positions. A closed position detent holds the drawer of the chassis closed, and sequential slide action enhances slide life. Optional locking provisions are offered on some versions. The slides are fabricated of C1010 cold-rolled steel for strength, and they feature a full complement of ball bearings. $\$ 5$ (OEM qty). Delivery, eight to 12 weeks ARO.

Jonathan Mfg Corp, Box 3J, Fullerton, CA 92634. Phone (714) 5264651. TWX 910-592-1241.

Circle No 525


## HEAT SINK

The 5922B heat sink features spring-action clips that permit quick mounting to TO-218 semiconductor devices. Because of the tight metal-to-metal contact provided by its spring-clip mounting, the black heat sink minimizes the problem of air gaps between the semiconductor device and the heat sink. Such air gaps decrease the efficiency of the device's thermal transfer. The device's dual-channel fins produce additional surface area for air circulation and
heat removal. With an input of 8 W , the 5922 has a thermal resistance of $8.75^{\circ} \mathrm{C} / \mathrm{W}$ under conditions of natural convection. $\$ 0.43$ (1000).

Aavid Engineering Inc, Box 400, Laconia, NH 03247. Phone (603) 528-3400.

Circle No 528


## BREADBOARDS

According to the vendor, the JE20 Series solderless breadboards provide a quick and efficient way to build circuits. They feature screenprinted coordinates that allow you to easily locate contact points, and slide-together strips that allow you to form larger-than-usual working areas. They are available with nick-el-plated spring clips, which can withstand over 5000 insertion cycles; they are covered by a lifetime warranty. From $\$ 2.49$ for a $100-$ contact breadboard strip to $\$ 39.95$ for a 3220 -contact board with an aluminum grounding plate and four binding posts.

Jameco Electronics, 1355 Shore-


# The new HP PaintJet color graphics printer. Great color is only $1 / 2$ the story. 

## Hardware and Interconnect Devices

way Rd, Belmont, CA 94002. They are available in two pin Phone (415) 592-8097. TLX 176043. Circle No 527


## HEADERS

The 609 -xxxxx-x family of pin-strip headers provide an interface to Ansley female sockets, Flexpac female socket systems, and other connector interfaces. The devices are available in single- or double-row versions and can be cleaned and separated at any desired length.
lengths: 0.240 in . and 0.318 in . Two solder-tail pin lengths accommodate 0.062 - to $0.125-\mathrm{in}$.-board thicknesses. The connector posts for the devices are $0.025-\mathrm{in}^{2}$ on a $0.1 \times 0.1-$ in. centerline spacing. Straight- and right-angle post configurations are also available. The headers have a temperature rating of -55 to $+125^{\circ} \mathrm{C} . \$ 1.29$ (5000).

Thomas \& Betts Corp, 920 Route 202, Raritan, NJ 08869. Phone (201) 469-4000.

Circle No 529

## ENCLOSURES

The E Series enclosures feature a built-in fan-tray compartment that helps reduce design and fabrication costs. You can use them for 3 U and 6 U 19-in. subrack applications. Complete companion subracks and accessories that accommodate VME


Bus and Multibus II applications are also available. The enclosures are constructed of aluminum extrusions, sheet metal, and die-cast bezels. Retractable feet with nonskid rubber inserts are standard features. You can specify that from one to nine fans be installed in a variety of locations within the enclosures. A 3 M filter media is also available in a variety of six densities to serve in different applications. The filters

Description graphics printer for engineering use i- 330 colors at 90 dpi

# It can also print a page of text in 30 seconds flat. 

## Hardware and Interconnect Devices

are available in snap-in modules. From $\$ 160$ to $\$ 170$.

Tracewell Enclosures, 7032 Worthington Galena Rd, Columbus, OH 43085. Phone (800) 8484525; in OH, (614) 846-6175.

Circle No 530

## TEST SOCKETS

This line of sockets for either test or burn-in applications is available with $24,28,32,40$, or 48 pins. The sockets' contacts are tin- or goldplated beryllium copper for temperatures to $105^{\circ} \mathrm{C}$ (tin) or $150^{\circ} \mathrm{C}$ (gold) and for $200^{\circ} \mathrm{C}(50 \mu \mathrm{~m}$ NiBo over CuNiSn spinodal alloy). The sockets' broad contact area allows devices on $0.3-, 0.4$-, and $0.6-\mathrm{in}$. centers to be tested in the same socket. The contacts are normally closed. This configuration provides consistent force of contact and prevents contact deformation due to over-

sized loads. It also eliminates dependence on plastic to sustain contact.

The socket bodies are UL94VOrated plastic, with $1000-\mathrm{M} \Omega \mathrm{min}$ insulation resistance, 1000 V ac min dielectric withstanding voltage, and
a 1 A contact rating. The devices can sustain more than 50,000 insertion cycles, and the socket contacts accept leads that are from 0.015- to $0.045-\mathrm{in}$. wide. The sockets can be mounted directly on a pe board on either $0.3-$ or $0.6-\mathrm{in}$. DIP hole patterns. A 24-pin tin-plated socket, $\$ 3.87$; a 24 -pin gold-collet, tin-shell receptacle, $\$ 3.62$ (100).

Aries Electronics Inc, Box 130, Frenchtown, NJ 08825. Phone (201) 996-6841

Circle No 531

## F-O CONNECTORS

Optimate ceramic-ferrule, singlemode connectors offer physical contact (PC) tip geometry to minimize connector loss and back reflections. The insertion loss averages $<0.3$ dB ; the return loss averages -36 dB . The $2.5-\mathrm{mm}$ threaded, $2.5-\mathrm{mm}$ bayonet, and $2.0-\mathrm{mm}$ threaded

## Hardware and Interconnect Devices


styles are compatible, respectively, with most $\mathrm{FC} / \mathrm{PC}$, $\mathrm{ST} / \mathrm{PC}$, and D4/PC types. They provide accurate and repeatable fiber-optic termination for $125-\mu \mathrm{m}$ single-mode fiber in either a $2.5-$ or a $3.0-\mathrm{mm}$-diameter cable jacket.
The threaded styles are spring loaded. The spring loading and a cable-strength member crimp absorb cable stresses, thus maintaining undisturbed optical transmission during cable use. All three styles use a precision ceramic ferrule to maintain low insertion loss. These enhanced fiber-optic connectors are available as field-installable kits for fast termination, using the vendor's hand tools or as pigtails, jumpers, and hybrid assemblies. From $\$ 27$ to $\$ 30$ (100).

AMP Inc, Box 3608, Harrisburg, PA 17105. Phone (717) 564-0100.

Circle No 532

## BACKPLANE

The High Density Plus Two line of modular-backplane and daughterboard connectors is a 6 -row version of the manufacturer's High Density Plus family. Each connector module, no wider than a conventional 4 -row connector and measuring no more than $2-\mathrm{in}$. long, contains four rows of signal contacts on a $0.1-\mathrm{in}$. grid plus two additional rows of low-inductance contacts placed on the edges of the insulator housing. These additional contacts are useful for ground or power applications, and eliminate the use of signal pins for power and ground routing.

The modular continuous-grid architecture of the connectors allows

you to combine individual modules end to end in any high-density configuration. In addition to the standard signal modules, the system provides other modules for power distribution, polarizing, and guidance. From $\$ 0.20$ to $\$ 0.26$ per mated signal-contact pair. Delivery, eight to 12 weeks ARO.

Teradyne Connection Systems Inc, 44 Simon St, Nashua, NH 03060. Phone (603) 889-5156. TWX 710-228-1431.

Circle No 533


## ARCNET INTERFACE

The S871P ArcNet network-interface module links STD PC-compatible computers to the ArcNet localarea network. It features an activity LED, which indicates proper network operation and remains lighted while the token is passed through the network. The device is also compatible with standard PC-network
operating systems such as Novell's Netware and provides a low-impedance or fiber-optic output. The design is implemented in CMOS and features a 2 k -byte data-packet buffer, which is memory-mapped. The control status ports are I/O mapped. The network provides a 2.5 M -bit/sec token-passing protocol. $\$ 495$.

Contemporary Control Systems Inc, 2500 Wisconsin Ave, Downers Grove, IL 60515. Phone (312) 9637070. TLX 314990.

Circle No 534


TERMINAL STRIPS
The 223 Series terminal strips provide a high-density printed-circuitsolderable terminal strip on 0.1-in. or $2.5-\mathrm{mm}$ pin centers. Because they are modular, they can be quickly assembled to any desired length. The strips also incorporate an integral actuating lever that's used to open the clamp for wire insertion and removal. The stainless-steel cage clamp has high vibration, corrosion, and thermal resistance and can handle 28 - to 20 -AWG solid or stranded wire, or as high as 18 AWG, if the wires are not placed in adjacent positions. A version without an actuating lever is available, which can be factory or field wired with a small plastic tool or a smallbladed screwdriver. $\$ 0.22 /$ position (1000).

WAGO Corp, 6657 N Sidney

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options as supplementary mechanical mounting Doubleheader vesion
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## Weidmiller $\mathfrak{Z}$

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## Hardware

Pl, Milwankee, WI 53209. Phone (414) 352-1035. TLX 260123. Circle No 535


## TERMINAL STRIPS

The Beau Eurostyle Series 85 pc-board-mounted terminal blocks are constructed of thermoplastic and maintain center-to-center spacing when they're mounted end to end; they feature dead-front construction to prevent shocks and shorting. The manufacturer claims that the blocks' captive wire protectors provide better connection and hold wires more securely than other techniques.
The devices have a high-density, $0.197-\mathrm{in}$. contact spacing in the terminal blocks. They provide as many as 5 terminations/in. and have an estimated UL current rating of 15 A . The strips also feature captive screws that won't fall out and damage your equipment; large-wire entry that accepts wire to 14 AWG; and a closed side that acts as a wire stop. $\$ 0.12$ per circuit (500).
Vernitron Corp, Beau Products Div, Box 10, Laconia, NH 03247. Phone (603) 524-5101. TWX 710-364-1843.

Circle No 536

## DESKTOP ENCLOSURE

The Vario-Case desktop enclosure features sidewalls of extruded aluminum sections; the covers and rear wall are made of ABS plastic. ABS

is self extinguishing in accordance with UL 94 VI. The enclosure's design allows the mounting of either 19 -in. subracks or modules, as well as direct modular assembly and insertion of pc boards.
The extruded aluminum sidewalls feature $0.49-\mathrm{in}$. vertical grooves that enable the 19 -in. card frames and modular assemblies to be mounted at variable positions. The sidewalls also have tapped inserts at various depth positions.
The enclosure's feet, made of fiberglass reinforced polyamid, can be unfolded to ensure the safe stacking of several enclosures, without the risk of slipping. The feet cover the screw attachments when completely folded and can be unfolded to two positions, providing two angles of tilt with respect to the desk top. Vario-Case, $\$ 109.31$ to $\$ 296.24$; Vario-Rack, $\$ 799.88$ to $\$ 1235.25$.
Rittal Corp, Box 1284, Springfield, OH 45501. Phone (513) 3251141. TLX 241354.

Circle No 537

## TEST CLIP

According to the manufacturer, the Bug Catcher PLCC (plastic lead-less-chip carrier), a test-clip adapter for integrated circuits, provides you with the first available method to help debug software and hardware in a PLCC. The device mates with a plastic leadless-chip carrier socket via the side pins and spacer block assembly. This interconnection scheme eliminates the need for long cables between the UUT and the test equipment, lowering the capacitance and inductance introduced in the circuit by the test setup.


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[^10]
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## Hardware



The device utilizes two doublesided circuit boards, one JEDEC standard PLCC socket, 68 test points that are each $0.025-\mathrm{in}^{2}, 68$ side pins, one spacer block, and one overlay template. The spacer block prevents the collapse of the side pins from the force exerted by the PLCC socket after the adapter is inserted in the socket, and it ensures a secure fit. The template aids in pin identification. $\$ 160$.
Emulation Technology Inc, 422 Ives Terrace, Sunnyvale, CA 94087. Phone (415) 960-0652. TLX 184817.

Circle No 538


## MIXED CONNECTOR

Designed for an industrial ink-jet manufacturer, the Peek mixed connector combines fluidic/pneumatic contacts with coaxial, high-voltage, and standard signal contacts. The connector is housed in the vendor's size 5B shell. Four $50 \Omega$ coaxial contacts, two $5-\mathrm{kV}$ contacts, eight signal contacts, and four fluidic contacts permit the fluid to be transmitted to and from the printheads.

The Peek insulated connector is guaranteed for 5000 mating cycles and features a quick connect and disconnect self-latching system. The test voltage is 1800 V , and the working voltage is 600 V . The 8 A rated current accommodates a 22 -AWG $\max$ wire size, and the maximum working pressure is 10 Bar . The working temperature ranges from -40 to $+80^{\circ} \mathrm{C}$. The passage diameter for the fluidic connection is 1.3 mm and the tubing inside diameter is 1.6 mm . $\$ 266.24$ per mated pair (500). Delivery, 20 weeks ARO.

LEMO USA Inc, Box 11488, Santa Rosa, CA 95406. Phone (707) 578-8811. TLX 340-933.

Circle No 539


## ENCLOSURES

The 508 Series enclosures come in $31 / 2-, 5^{1 / 4}-7$-, and $8^{3 / 4}$-in. sizes with four to 10 available card slots in the enclosures. The units are constructed of aluminum with a brushed or polyurethane textured finish. The configurations include the desktop model with EIA mounting flanges that allow you to remove the front panel when it is loaded in the 19 -in. rack.

All the units feature positive pressurized filtered plenum air cooling for controlled air flow throughout the enclosure, as well as even cooling for both the power supply and the card rack. You can reach the fans by removing just two screws, and because of the airflow design, you can slide-mount the fans without any loss in the cooling capabili-


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\text { CIRCLE NO } 114
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## Hardware and Interconnect Devices

ty. The enclosures also accommodate any Mupac backplane for Multibus, Multibus II, and VME Bus systems. From $\$ 1400$.

Mupac Corp, 10 Mupac Dr, Brockton, MA 02401. Phone (800) 225-0398; in MA, (617) 588-6110. TWX 710-345-8458.

Circle No 540


## CONNECTORS

The Lat-Con 2-row transition connectors are $0.05-\mathrm{in}$. flat-cable connectors. Designed for permanent attachment to pc boards, they eliminate the need for headers. They are furnished with a preassembled socket and cover but are open on one end for lateral cable insertion. The manufacturer claims that this arrangement significantly speeds and simplifies the mass termination of 28 -AWG flat cable. They are available for 10 to 64 circuits, with 0.1 -in. row spacing. You can get them with either 0.118 - or $0.157-$ in. solder pins plated with $315 \mu \mathrm{in}$. of tin. From $\$ 0.53$ to $\$ 3.67$.

Panduit Corp, 17301 Ridgeland Ave, Tinley Park, IL 60477. Phone (312) 532-1800.

Circle No 541

## PROTOBOARDS

According to the manufacturer, the Protoboard Series prototyping panels have several advantages over wire-wrap prototyping panels. The boards are $100 \%$ tested on a bed-ofnails tester, allowing the debugging effort to concentrate on circuit design, rather than wiring errors; they feature a 0.1-in. hole pattern that allows you to use a variety of packaging types; the use of 38 -AWG

wire provides high packaging densities; and you can mount the boards in single slots, allowing greater utilization of card racks. The boards' matrix of plated-through holes, all of which are drilled, makes it easy to add components at the bench. Four of the five new Protoboards are Mupac compatible and the other is Multibus compatible. Mupac 326-328-compatible Protoboard, \$850; the Mupac 347-compatible board, $\$ 1500$; Mupac $9 \mathrm{U} \times 400$-compatible board, $\$ 1700$; Mupac $9 \mathrm{U} \times 220$-compatible, $\$ 830$; and Multibus I-compatible, $\$ 485$.

Multiwire/East, 250 Miller Pl, Hicksville, NY 11801. Phone (516) 933-8300.

Circle No 542


DATA CABLES
These $62.5 / 125-\mu \mathrm{m}$ fiber-optic data cables for data and LAN applica-
tions are available in two performance levels: a high-performance $3.75 \mathrm{~dB} / \mathrm{km}$ attenuation at 850 nm and a $160-\mathrm{MHz}-\mathrm{km}$ bandwidth; and a lower-performance cable that attenuates $5.0 \mathrm{~dB} / \mathrm{km}$ at 850 nm and a $100-\mathrm{MHz}-\mathrm{km}$ bandwidth. The high-er-performance cable's specifications meet the requirements of the IBM 3044 channel-extender system.

The cables come in both loose and tight buffer constructions with strength members of Kevlar, fiberglass epoxy rod, steel, or a combination of fiberglass, epoxy rod, and Kevlar. The number of fibers in each cable varies from one to 18. Standard lengths for the cables are $500,1000,3280$, and 6560 ft . From $\$ 218$ to $\$ 4321$.

Belden Wire and Cable, Box 1980, Richmond, IN 47375. Phone (800) 235-3364.

Circle No 543


## SOCKETS

The IC134 Series SOJ autoeject burn-in sockets are intended for use in high-density burn-in applications. The low-insertion-force sockets have two options for loading and unloading: manual or automatic. Using the sockets' autoeject feature, you can easily extract the device after testing. The side gaps provide thermodynamic airflow for efficient heat dissipation. The socket material is polyetherimide, and the contact material is beryllium copper with

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 NUVA-SIL 30-Second Silicone
## Hardware and Interconnect Devices

gold-over-nickel plating. The operating temperature ranges from -40 to $+175^{\circ} \mathrm{C}$. The 26 -lead model, $\$ 7$ (1000). Delivery, stock to six weeks ARO.
Nepenthe, 2471 E Bayshore Rd, Palo Alto, CA 94303. Phone (800) 637-3684; in CA, (415) 856-9332.

Circle No 544


## ADAPTERS

These form-factor adapters for interface to Sun Microsystems Computers provide size conversion from a standard 6U VME Bus to a Sun 9 U configuration. They are available in five different models. Versions 1 and 2 are used as direct replacements for Sun models 160A and 160B. They differ from one another in that version 1 passes the A and C row signals to the Sun P2 proprietary bus, but version 2 doesn't. Version 2 isolates the P2 connector A and C signals from the Sun backplane. Both versions connect P2 A and C row signals to a 64 and a 50 -position ribbon header.
Version 3 is a low-cost adapter for direct installation of a standard VME board into a Sun configuration. Version 4 is similar to version 1 except that it brings the front panel of your board forward to make it an integral part of the Sun front-panel system. This movement of the front
panel provides you with direct access to connectors and displays. Version 5 performs a similar function for version 2 adapters. Versions 1 and $2, \$ 400$; version $3, \$ 175$; versions 4 and $5, \$ 565$.
Dawn VME Products, 47073 Warm Springs Blvd, Fremont, CA 94539. Phone (415) 657-4444.

Circle No 545


## ACTIVE HUB

The 4012 rack-mounted active hub interconnects devices in an ArcNet local-area network and retransmits data to all nodes on the network. It supports various cabling schemes, such as coaxial, fiber-optic, and twisted-pair cabling. It supports these cabling schemes by using lowimpedance, high-impedance, and fi-ber-optic expansion modules that plug into the hub.
The device's master/slave design allows one master node to drive as many as 11 slave nodes. The hub is expandable from four to 48 nodes in groups of four: Twelve slots have four points/slot. The $7-\mathrm{in}$. panel height allows the hub to fit into a standard $19-\mathrm{in}$. rack. Further, you don't need to terminate any of the device's unused ports. $\$ 1095$.
Contemporary Control Systems Inc, 2500 Wisconsin Ave, Downers Grove, IL 60515. Phone (312) 9637079. TLX 314990.

Circle No 546

## CABLE

The Trans-E-Twist Interconnect cable features alternating lengths of 18 -in. sections of twisted pairs followed by 2 in . of flat parallel wires.


The cable is UL listed for internal and external interconnections on electronic systems. The twisted pairs have alternating lay directions to keep crosstalk at a low level. The flat areas allow mass termination of the cable. The cable is compatible with standard insulation-displacement connectors. The cable is available with as many as 36 twisted pairs, using $26-$, 28 - and $30-\mathrm{AWG}$ stranded tin copper. Low-loss highspeed insulation systems are also available. For each $1000-\mathrm{ft}$ length of twisted-pair cable, $\$ 50$.
Brintec Corp, Brand-Rex Cable Systems Div, 1600 W Main Street Willimantic, CT 06226. Phone (203) 456-8000.

Circle No 547

## CONNECTORS

The D3 (also called NFC) Series fiber-optic connectors are compatible both performance-wise and mechanically with the industry standard FC fiber-optic connectors. They are packaged as a kit with only three pieces: a ferrule, housing, and a rubber boot. Because the connector uses a glass capillary instead of a ceramic capillary, it can be polished with inexpensive alumina films and water, rather than diamond films and ultrasonic cleaning. The connector also features four keyways that are built-in, allowing you to easily select the lowest-loss key position. Multimode ferrule and housing, \$12; single-mode ferrule and housing, $\$ 18$; multimode 5 m patchcord, $\$ 93$; single-mode 5 m patchcord, $\$ 169$.
NEC Electronics Inc, Box 7241, Mountain View, CA 94039. Phone


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(415) 965-6308. TWX 910-379-6985. Circle No 548

## SOCKETS

The IC120 Series sockets are a group of low-insertion-force, autoeject PLCC sockets for use in highdensity, burn-in applications. Both dead-bug and live-bug versions are available. The sockets feature an insulation resistance of $1000 \mathrm{M} \Omega$ min at 500 V dc, breakdown voltage is listed at 700 V ac for one minute, and contact resistance is specified as $30 \mathrm{~m} \Omega \max$ at $10 \mathrm{~mA} / 20 \mathrm{mV}$. The operating temperature ranges from -40 to $+170^{\circ} \mathrm{C}$. The typical socket life is specified as 10,000 insertions min . A 68 -lead device, $\$ 17.35$ (250).
Nepenthe, 2471 E Bayshore Rd, Palo Alto, CA 94303. Phone (800) 637-3684; in CA, (415) 856-9332.

Circle No 549


CONNECTORS
The DIN $4161290^{\circ}$-connectors have right-angled press-fit pins for insertion in pc boards. The manufacturer has developed 64- and 96 -place right-angle male connectors, female reversed $Q$, and female $R$ rightangle connectors with compliant press-fit pins. A press-fit tool is used in conjunction with a standard hand-driven press that presses the connectors into place on a pe board. This tool eliminates the soldering process and also gets rid of the bonding and washing of the connectors that's usually required to prevent the soldering vapors from penetrating the connector. Male connector, $\$ 2.18$; female connector, $\$ 5.67$ (1000). Delivery, six to eight
weeks ARO.
Erni Components, 520 Southlake Blvd, Richmond, VA 23236. Phone (804) 794-6367. TLX 559647.

Circle No 550

## PROTOBOARDS

The JE400 Series prototyping boards feature a silkscreened legend on the component side which depicts the foil pattern and hole coordinate for the solder side of the board. The series covers a wide variety of sizes and applications that range from $2.7 \times 4.5$ in. to $5.0 \times 13.25$ in. It also includes a Commodorecompatible user-port interface pc board. The protoboards are made of laminated glass epoxy with 0.062 -in.-thick, 2-oz copper that's clad with a solder-tin finish; all holes have a $0.042-\mathrm{in}$. diameter on a $0.1 \times 0.1$-in. grid pattern. From $\$ 7.95$ to $\$ 19.95$.

Jameco Electronics, 1355 Shoreway Rd, Belmont, CA 94002. Phone (415) 592-8097. TLX 176043. Circle No 551


## HEADER

Compatible with flat-cable femalesocket connectors, the Flex-Fit pliant contact header minimizes pcboard, plated-through hole deformation and conforms to the requirements of MIL-STD-2166. It can be removed and replaced without compromising the part's mechanical or electrical performance.
The header, with contacts on a $0.1 \times 0.1$-in. grid pattern, is available in contact sizes from 10 to 64 pin positions, and it offers a number
of options such as lock/eject latches for positive-contact easy ejection. Polarization options include center key, dual key, and MIL-C-83503 (612 version). The header's insulation material is a glass reinforced thermoplastic. The contacts are plated in the contact area with gold over nickel. The header has a temperature rating of -55 to $+125^{\circ} \mathrm{C}$. $\$ 1.15$ (1000).

Thomas and Betts Corp, 920 Route 202, Raritan, NJ 08869. Phone (201) 469-4000.

Circle No 552

## EXTENDER BOARDS

These two extender boards for the Apple Macintosh II consist of a multilayered design that offers high performance, low noise, and little crosstalk; and a 2 -sided board for general-purpose use. The multilayered extender features a 5 -layer design of copper-clad FR4 material with two 9 -pin DIN connectors installed on the board. This board features decoupling capacitors and has a jumper field that allows each signal to be individually opened for testing. An additional DIN connector provides access to a bus analyzer, and a mounting bracket is available for attachment to the computer chassis. The 2 -sided extender is constructed of 2 -sided copper-clad FR4 material. Two 96 -pin DIN connectors are installed on the board and a chassis mounting bracket is included. Multilayer version, \$295; 2layer version, $\$ 69$.

Vector Electronic Co, 12460 Gladstone Ave, Sylmar, CA 91342. Phone (818) 365-9661. TLX 269303.

Circle No 553

## SOCKETS

The company offers four versions of sockets for single in-line memory modules. These burn-in sockets accommodate $256 \mathrm{k} \times 8$ - or $\times 9$-bit dynamic RAMs and $1 \mathrm{M} \times 8$ - or $\times 9$-bit dynamic RAMs. The sockets are


# Now, high performance vacuum/pressure blowers that operate from 120 VAC 

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10 VDC signal from a sensor or other device will control motor speed and adjust air performance from 0 to $100 \%$. Or, a second model provides manual speed control by means of a potentiometer located in the blower housing.

These blowers also feature low noise performance and are UL/CSA component recognized. Get complete details by contacting AMETEK, Lamb Electric Division, 627 Lake Street, Kent, OH 44240. (216) 673-3451. Telex: 433-2140. Cable: LAMETEK.

LAMB ELECTRIC DIVISION

## Hardware and Interconnect Devices


available in 30,35 , and 72 pins (50and 100 -mil spacing, single or double density). Actuation latches provide quick insertion and extraction of memory modules. The sockets' body material is polyethersulphone/ polyetherimide. The contact material is beryllium copper with gold-over-nickel plating, and the operating temperature ranges from -40 to $+170^{\circ} \mathrm{C}$. $30-$ pin sockets, $\$ 25$ (1000).

Nepenthe, 2471 E Bayshore Rd, Palo Alto, CA 94303. Phone (800) 637-3684; in CA, (415) 856-9332.

Circle No 554


## TERMINAL BLOCK

The Dik 1.5 3-level terminal block is designed to save cabinet space and labor time when terminating 3 -wire process control devices. The 3 -level configuration allows for 12 terminations/in. The two lower levels of the terminal block serve as the positive and negative power supply terminals, and the top level is used to terminate signal lines. Wiring and busing of the voltage-supply lower levels is done with one screw/position. The device mounts on any con-
ventional DIN rail and is rated for 25 A at 600 V . It can accept wire sizes to 14 AWG. $\$ 2.30$ (100).
Phoenix Contact, Box 4100, Harrisburg, PA 17111. Phone (717) 944-1300.

Circle No 555

## COOLER

The Slimboy 17 Series air conditioner cools electronic controls housed in narrow enclosures. It features a cooling capacity of $2000 \mathrm{BTU} / \mathrm{hr}$ and has an overall package width of 12 in. The unit employs high-flow-rate ball-bearing fans and has built-in condensate evaporation. It's available in three mounting configurations: The standard model comes without mounting rails; a second model is available with top and bottom mounting rails; and a third model comes with side mounting rails. Its closed-loop design protects the sealed-in electronic controls and


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| Probe Tip <br> Bandwidth | 350 MHz | 350 MHz | 350 MHz | 350 MHz | 150 MHz |
| No. of Channels | 4 | 4 | 4 | 4 | 4 |
| Horizontal <br> Accuracy | $2 \%$ <br> $\left(.001 \%^{*}\right)$ | $2 \%$ <br> $\left(.001 \%^{*}\right)$ | $2 \%$ <br> $\left(.00 \%^{*}\right)$ | $2 \%$ <br> $\left(.001 \%^{*}\right)$ | $2 \%$ <br> $\left(.001 \%^{*}\right)$ |
| Max. Sweep <br> Speed | 500 psec | 500 psec | 500 psec | 500 psec | 1 nsec |
| Vertical Sensitivity | $2 \mathrm{mV} /$ div | $2 \mathrm{mV} /$ div | $2 \mathrm{mV} /$ div | $2 \mathrm{mV} /$ div | $2 \mathrm{mV} /$ div |
| Trigger Frequency | 500 MHz | 500 MHz | 500 MHz | 500 MHz | 250 MHz |
| GPIB | Standard | Standard | Standard | Optional | Optional |
| Counter/Timer/ <br> TriggerWorr <br> Recognizer | Standard | Standard | Standard | Optional | Optional |
| Digital Multimeter | Standard | Standard | Not <br> Available | Optional | Optional |
| Video Trigger | Standard | Not <br> Available | Not <br> Available | Optional | Optional |
| Probes | 4 | 4 | 2 | 2 |  |
| Warranty | 3 years on parts and labor, including CRT |  |  |  |  |

*with Counter/Timer/Trigger
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Software is available to operate with the Tektronix 4041 controller, IBM PC, $\mathrm{XT},{ }^{\text {TM }}{ }^{\text {AT }}{ }^{\circledR}$ and compatibles.

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Beaverton, OR 97077

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prevents shutdowns caused by heat, humidity, dust, or other contaminants. $\$ 585$ (25).

McLean Midwest, 4000 83rd Ave N, Brooklyn Park, MN 55443, Phone (612) 561-9400. TLX 290883. TWX 910-576-2951.

Circle No 556


## CONNECTORS

These miniature DIN connectors offer pc-board and right-angle mount, a selection of four to eight pins, and male- and female-molded cable versions. They are available in either shielded or nonshielded models and have complete custom-design capabilities. From $\$ 0.40$ (OEM qty).

Shogyo International Corp, 287 Northern Blvd, Great Neck, NY 11021. Phone (516) 466-0911. TLX 12218.

Circle No 557


## CABLES

The vendor's two low-loss miniature RGB coaxial cables are used with broadcast systems and color monitors. These $75 \Omega$ units eliminate the need for decoding equipment. They have a nominal capacitance of 17.3 $\mathrm{pF} / \mathrm{ft}$ and a propagation-velocity factor of $78 \%$.

The 1164A and 1167A Series consist of mini coaxial cables under an
overall Mylar tape and black PVC jacket. Each cable has a Dataleneinsulated stranded 26 -AWG silverplated copper-alloy conductor that is surrounded by a Duobond II foil tape and a tinned copper-braid shield. The 1164A Series has an RGB color-coded jacket, and the 1167A Series has a color-coded jacket of red, green, blue, and white.

Per 1000 ft , in 500 - and 1000 -ft pullups, 1164A, \$1092; 1167A, \$1473.

Belden Wire and Cable, Box 1980, Richmond, IN 47375. Phone (800) 235-3364.

Circle No 558

## F-O MODEM

The Series 9481-1G RS-232C fiber-

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## Hardware and Interconnect Devices


optic modem extends the range at which you can operate an RS-232C link to 2 km and links data-communication equipment (DCE) and dataterminal equipment (DTE) via fi-ber-optic cable. It accommodates either duplex plastic or glass fiberoptic cables and handles data rates as high as 19.2 k baud (asynchronous). In addition to transferring data in both directions, the modem provides support for six control/ handshake lines via the same fiber.

You can apply power to the modem directly through the DB25 pin connector or the optional external plug-in-jack power supply. The unit is available with either male or female contacts, in DCE or DTE configurations, and is compatible with ST-type fiber-optic connectors. The use of fiber-optic cabling with these modems eliminates ground loops, and the use of these modems requires no modifications for existing RS-232C equipment. \$54 (500).
Thomas \& Betts Corp, 920 Route 202, Raritan, NJ 08869. Phone (201) 685-1600.

Circle No 559

## F-O KIT

The JE310 fiber-optic kit is an educational package, designed to give students and engineers hands-on experience with fiber-optic technology. It features separate transmit-ter-and-receiver circuit boards with separate test points for each signal on the board. The kit also includes fiber-optic cables and connectors, and requires a 6 to 9 V power supply. \$19.95.


Jameco Electronics, 1355 Shoreway Rd, Belmont, CA 94002. Phone (415) 592-8097. TLX 176043.

Circle No 560

## EXTENDER BOARDS

The 3690-30 and 3690-31 extender boards are compatible with IBM PS/2 Series computers. The 3690-30 extender addresses PS/2 models 50 and 60 ; it's compatible with the PS/2's microchannel architecture and can be used with a 16 -bit connector. The 3690-31 extender board is compatible with the PS/ 2 model 80 , including a 32 -bit connector, which you can use either with or without the matched-memory extension.

Both boards use a 3-layer design of copper-clad FR4 material. The inner layer is a crosstalk-reducing ground plane. The 3 -layer design is impedance matched to the PS/2 backplane. The boards' edge-connector tabs are laid out on $0.05-\mathrm{in}$. centers on the backplane edge and an installed connector is located on the other edge of the board. Instructions and mounting brackets are included. $3690-30, \$ 195 ; 3690-31$, $\$ 248$.

Vector Electronic Co, 12460 Gladstone Ave, Sylmar, CA 91342.
Phone (818) 365-9661. TLX 269303.
Circle No 561

## SOCKETS

These test and burn-in sockets for fine-pitch plastic-quad flatpack (PQFP) packages come with hinged lids to accommodate naked in-house handling or as a socket/carrier combination for internal/external trans-

port. They have pin counts of 84 , 100,132 , and 196. The sockets' body material is made of polyethersulphone/polyetherimide, and the contact material is beryllium copper with gold-over-nickel plating. The operating temperature ranges from -50 to $+175^{\circ} \mathrm{C}$. The insulation resistance is $1000 \mathrm{M} \Omega \mathrm{min}$ at 500 V dc. The dielectric withstanding voltage is 700 V ac for 60 sec , and the contact resistance is $30 \mathrm{~m} \Omega$ max at $10 \mathrm{~mA} / 20$ mV . The rated current for the devices is 1 A max, and the sockets can withstand 25,000 insertion cycles. 100 -pin model, $\$ 67.42$ (100).
Nepenthe, 2471 E Bayshore Rd, Palo Alto, CA 94303. Phone (415) 856-9332.

Circle No 562


## CONNECTORS

The Pre-Cap Series fiber-optic connectors are compatible with SMA, ST, and FC connectors. They combine the advantages of a composite polymer alloy with the precision tolerance of a glass capillary; as a result, insertion losses are $<0.3 \mathrm{~dB}$ for multimode fiber applications. The connectors offer crimp and polish termination, and accommodate $125-$ and $140-\mu \mathrm{m}$ multimode fibers.


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In addition, they can be terminated on all styles of fiber-optic cables available from major cable manufacturers. The series includes connectors, couplers, factory-assembled cables, and all the tooling necessary for fiber-optic interconnection. $\$ 9.50$ (1000).

Thomas \& Betts Corp, Technical Service, 920 Route 202, Raritan, NJ 08869. Phone (201) 469-4000.

Circle No 563

## CONNECTORS

The DL 50 Series ribbon connectors utilize $0.085-\mathrm{in}$. centerline contacts on both the mating end and the pc-board interface. They accept standard 28 -AWG flat cable, which is terminated by the insulation-displacement method. The connectors are available in $24-, 36$-, and $50-$ position sizes. The series offers met-al-shell straight and right-angle receptacles with ball locks, as well as mating plugs and receptacles for use with 0.050 -in.-center cables.

The connectors spec a 3 A current rating; the receptacles have a 500 V ac voltage rating. Flat-cable limitations reduce current ratings for the plug and receptacles to 1 A . Three contact options are available $(8,15$, or $30 \mu \mathrm{in}$. of gold over nickel) for all the devices. $\$ 3.23$ (1000) for a 24 position right-angle pc-board receptacle with $8 \mu \mathrm{in}$. of gold.

Molex Inc, 2222 Wellington Ct, Lisle, IL 60532. Phone (312) 9694550.

Circle No 564

## DRIVE ENCLOSURE

The SA-H163 enclosure is designed for applications that require removing, transporting, and storing dual $5^{1 / 4}-\mathrm{in}$. Winchester disk drives. It features pluggable drive capability along with a removable bracket (complete with power and data connectors) that you install on each drive. To remove a drive, you simply loosen two thumbscrews on the hinged cover, pull the handle on the
bracket, and release the drive assembly from the docking connector.

No tools are required for drive installation or removal. The enclosure also includes a 100 W supply, exhaust fan, write-protect switches, and LED indicators for each drive. The front-panel connectors provide daisy-chaining capability for the controllers that support as many as four Winchester disk drives. $\$ 1431$.

Sigma Information Systems, 3401 E LaPalma Ave, Anaheim, CA 92806. Phone (714) 630-6553. TLX 298607.

Circle No 565

## BACKPLANE

This VSB (VME system bus) backplane is designed for use in $\mu \mathrm{P}$ applications in high-performance 32-bit VME systems. It permits faster, more effective memory expansion without overcrowding the J1 backplane, the vendor claims. The backplane is available in 2 -, $3-$, 4 -, 5 -, and 6 -slot versions. It features 4-layer construction (signal/ $5 \mathrm{~V} /$ ground/signal) and is impedance matched. The device plugs onto the standard wire-wrappable tails of the 96 -pin DIN connector on the J2 backplane without interfering with the power terminals or harness on the J2. From $\$ 123$.
Mupac Corp, 10 Mupac Dr, Brockton, MA 02401. Phone (800) 225-0398; in MA, (617) 588-6110. TWX 710-345-8458.

Circle No 566

## HEAT SINKS

The Series 6380 heat sinks are designed specifically to cool ICs housed in a single in-line package (SIP) or a zigzag in-line package (ZIP). They dissipate heat in the 10 to 15 W range and feature standard solderable roll pins. Roll pins with standoffs are available as an option. At a $75^{\circ} \mathrm{C}$ mounting-surface

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## Hardware and Interconnect Devices

temperature rise, the thermal resistance is $10^{\circ} \mathrm{C} / \mathrm{W}$ for the $1-\mathrm{in} .6380 \mathrm{~B}$, $7.9^{\circ} \mathrm{C} / \mathrm{W}$ for the $1.5-\mathrm{in} .6381 \mathrm{~B}$, and $6.5^{\circ} \mathrm{C} / \mathrm{W}$ for the 2 -in. 6382 B . The devices are screw mounted through two holes on 0.78 -in. centers in the device tab. The heat sinks are also available with optional self-clinching fasteners or threaded studs for easy assembly. $\$ 0.56$ (1000) for the 6380B.

Thermalloy Inc, Box 810839, Dallas, TX 75381. Phone (214) 2434321.

Circle No 567

## FAN

The type 412 electronically commutated brushless dc fan is housed in a frame that measures $41 \mathrm{~mm}^{2}$. Operating from a nominal 12 V de supply and drawing a supply current of 120 mA , the fan produces an air flow of 4.24 cfm ( $7.2 \mathrm{~m}^{3} /$ hour). It has an operating noise level of $<30 \mathrm{~dB}(\mathrm{~A})$,
and its low level of RFI and EMI emission suits it for operation close to CRT displays. Ball bearings give the fan an operating life expectancy of 30,000 hours at $60^{\circ} \mathrm{C}$. The fan weighs 65g. Approximately $\$ 16$ (100).

Papst-Motoren GmbH, Postfach 1435, 7742 St Georgen, West Germany. Phone (07724) 810. TLX 792413.

Circle No 570
Papst Mechatronic Corp, Aquidneck Industrial Park, Newport, RI 02840. Phone (401) 8495930. TLX 952092.

Circle No 571

## ENCLOSURES

The Chasseleon family of 19-in. enclosures is available in four standard depths of $220,280,380$, and 480 mm , and in four case heights of $3 \mathrm{U}, 4 \mathrm{U}$, 6 U , and 7 U . All the enclosures conform to sections 2 and 5 of the

DIN-41494 specification. You can choose among five different frontpanel designs and add a keyboard cover or plexiglass hood to the front of the case. An RF-shielded version is also available.

All versions are available with either vertical, horizontal, or diagonal ventilation slots. From $£ 40$.

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Actual MK41H80 TAGRAM Scope Trace Photograph
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Direct Mapped Cache System Block Diagram

Formerly known as Thomson Components-Mostek Corporation.


Source-level cross-debugger with windowing (Intermetrics)

Because of the increasing use of high-level langrages and real-time operating systems, assembly-language debuggers no longer suffice. They're giving way to debuggers that can correlate target-system activity with high-level source code and ones that can manipulate real-time operating systems.

# Debuggers help you perfect high-level and real-time code 

Charles H Small, Associate Editor



In-circuit emulator and high-level-language debugger (Applied Microsystems and Microtec Research)

To help you adopt high-level languages and formal real-time operating systems, vendors are providing high-level-language debuggers that offer such features as breakpoints, program-trace capabilities, and memo-ry-manipulation commands that accept the names of high-level-language constructs as arguments.

C is the language that debuggers cover most widely -followed by Pascal. However, Concurrent Sciences' Soft-Scope debugger works with Intel compilers for PL/M, Pascal, Fortran, C, and-amazingly enoughJovial. The Tektronix Ada 68020 system includes a debugger for Ada code that you compile for the $68020 \mu \mathrm{P}$.

Older debuggers (see box, "Evolving requirements for debuggers"), based on a target-system ROM monitor and a simple CRT human interface, are like reluctant but entirely truthful witnesses; they answer all questions you put to them faithfully but never volunteer anything. Such monitor-ROM programs and preprogrammed ROMs are still available from all $\mu \mathrm{P}$ makers and from third parties like Allen Systems.

Genesis Microsystems' GeneScope ROM-based debug monitors for the 8086 family have a full-screen user interface, which comes in three versions. One is the
company's standard interface. Two others mimic the interfaces of Applied Microsystems and Zax in-circuit emulators' interfaces. You can debug a target system with both the ROM monitor and an in-circuit emulator without having to contend with two different interfaces.

Newer, screen-oriented debuggers use multiple windows to display a wealth of information at each break in execution. Many, like Microtec Research's Paragon Xray debugger, allow you to set up your own windows to display any area of memory in any format you choose. Such capability proves useful, for example, when you are pulling data from one buffer, processing it, and writing the processed data out to another buffer. You could set up windows to display both buffers and then stepover (see box, "Glossary of high-level debugging terms") the data-processing routine repeatedly to observe its effect on the data.

## Not just a passive window

Like many window-oriented debuggers, Sun Microsystems Inc's DBX has windows for source code, captured execution traces, and memory and register dumps. DBX's source-code window is more, however,

> Engineers will be adopting high-level languages and formal real-time operating systems simply because software projects continue to grow in size and complexity.
than just a passive window into the source code. You can also edit programs in this window without leaving the debugger. Most other debuggers do not have such a direct path back from the realm of finding bugs to the realm of correcting them.

Some of the software engineer's difficulties stem solely from working in a cross-development environment. Cross-development simply means developing programs on a computer other than the target-the one on which the code will execute. An example would be writing programs to control a microwave oven. Obviously, you cannot develop programs on a microwave oven, because it has no keyboard, screen, or mass storage.

If the high-level-language debugger is not intended as a universal debugger for a variety of high-level languages, then its vendor can make the debugger's command interface resemble a single high-level language. For example, the command language of both Oasys's C source-level debugger, CDEBUG, and Microtec Research's Paragon Xray debugger conform to standard C notation. TekDB from Tektronix has a strong expression evaluator that understands nearly
any C expression.
Universal debuggers, on the other hand, force you to learn what amounts to another programming language if you are to take advantage of the debuggers' macro facilities.

High-level-language debuggers have commands that suit the style of high-level-language programming. In fact, using them resembles editing as much as it does classical debugging. For example, most have a so-called breakdown command that allows you to get out of a subroutine and back into your main program without stepping through the remainder of the subroutine. This command comes in handy when you inadvertently find yourself stepping through, or breaking into, an uninteresting subroutine.

## Debuggers still come up short

Although new debuggers are more powerful than their forebears, they do have shortcomings. High-levellanguage debuggers purport to be symbolic debuggers, but not all so-called symbolic debuggers are equal. As a minimum, a symbolic debugger takes a symbol name as an argument for a memory reference. This simple-to-

## Evolving requirements for debuggers

EDN surveys reveal that EDN readers do considerable cross-development of real-time programs for various target systems. Although many currently write their code in assembly language and handle the real-time chores with a control loop or a go-oninterrupt scheme, these ad hoc methods will have to give way as software projects continue to grow in size and complexity. Software engineers are more productive if they write their code in high-level languages; further, formal, real-time operating systems offer built-in protection against many of the common pitfalls of home-brewed real-time schemas.

But formal design methodologies, languages, and operating
systems don't guarantee errorfree code. Moreover, surveys show that debugging real-time code takes five times as long as debugging ordinary applications programs (that are written in a high-level language and that will run on the host development system, thus taking advantage of the host's operating system).

Traditionally, debuggers have handled only assembly language, so software engineers programming in high-level language could debug their code in the target system only in assembly language. These engineers not only had to become familiar with the target system's $\mu \mathrm{P}$, they also had to learn the conventions their compiler used for such tasks as setting up storage for
variables and passing parameters to procedures.

Further, to make sense of activity in their target system, software engineers had to be able to correlate assembly-language statements back to the high-level-language statements that generated them. They also had to determine which registers held which variables, decode the stack to find parameters, return addresses and local variables, and manually reformat memory dumps into high-level-language data structures.

It's only recently that debuggers, such as those discussed in the accompanying article, have begun keeping pace with advances in high-level languages and real-time operating systems.
implement feature is a time saver: You needn't refer to your compiler's cross-reference table each time you want to access a program location in the target system.

But this so-called symbolic capability speaks not at all to the data at the named location; simple symbolic debuggers are of little help when confronting multiple levels of indirection. Suppose, for example, that you are trying to de-reference a pointer. Your debugger will accept the pointer's name in lieu of the pointer's hex address as the argument of an examine-memory command. The debugger will return the hex value of what the pointer points to. But that pointer could be pointed at a named object. Unless the debugger has the ability to correlate the symbol table with fetched data, you will not be able to avoid flipping through the symbol table manually yourself.
Systems \& Software's SoftProbe II has a command format that, taking a cue from C-programming operators, allows you to go through as many as seven levels of indirection by appending a corresponding number of asterisks to a pointer reference. Similarly, Ready Systems' RTscope real-time operating-system debugger has a debugging command that traverses linked lists.

## Name matching often fails

Further, not all symbolic debuggers can match an area in memory with the symbolic name for that area when fetching data from data structures. Suppose that your program is accessing an array. The compiler's symbol table will have an address only for the start of the array. The debugger will find an exact match, therefore, only between the address of the first entry in the array in the target system and the array's name in the symbol table.

Unless the debugger works like Computer Dynamics' RDSD debugger for the firm's line of single-board computers, the debugger will not be able to match a reference to the array's subsequent entries. RDSD attempts to find the nearest symbolic reference to a memory access (it displays the offset from the access to the symbol as well as the symbol's name). RDSD performs a similar match when decoding return addresses on the stack because the compiler supplies addresses for the entry points of a routine and not the exit points a routine calls other routines from.
Tektronix's debugger for its Pascal compilers can even format the contents of enumerated variables according to your Type declaration for the enumerated variables. For example, suppose you declare a variable STOPLIGHT that can only store enumerated variables


Debugger for stack-oriented high-level language (Concurrent Sciences Inc)
of the type RED, GREEN, and AMBER. If you interrogate STOPLIGHT, the debugger will reply with RED, GREEN, or AMBER as appropriate; debuggers for other compilers could not make this correlation without your first writing an elaborate conditional macro.

## Four new forms

In general, the new debuggers come in four forms:

- Software simulators that run on the host computer;
- ROM-based high-level-language debug monitors that reside in the target system and communicate with the host computer;
- Hardware-based debuggers that integrate control software on the host computer with in-circuit emulators and logic analyzers that monitor and control the target system; and
- ROM-based real-time operating-system debug monitors that reside in the target system and communicate with the host computer.
These debuggers are not mutually exclusive; you can employ one or all of them on a given project (although having a high-level-language debug ROM and a real-


Hardware/software debugger package for IBM PC (The Periscope Co Inc)

Until recently, debuggers were not keeping up with advancements in high-level languages and real-time operating systems.
time operating-system debug ROM in the same target system can cause conflicts).

For years, the Boston Systems Office has supplied a powerful simulator, BSO/Debug, along with its VAXbased cross-development assemblers and compilers. The simulator was recently upgraded with a window interface that works with DEC's new color workstations and terminals. One user simulated an entire Intel iRMX real-time operating system, including simulated I/O and asynchronous interrupts, using BSO/Debug. Because of the wide diversity of target environments and emulators that the firm's customers use, BSO has only recently begun working on interfaces to common development hardware. Mecklenburg Engineering also makes $\mu \mathrm{P}$ simulators that can run assem-bly-language programs.

Several companies already make debuggers that use the same command interface when overseeing programs running in the host computer on a simulator or in
the target system. Systems \& Software's SoftProbe II for $8086 \mu \mathrm{Ps}$ is one such combination. This high-levellanguage debugger works with C, PL/M, Pascal, and assembly languages that use the Intel OMF file-output format. It runs as a simulator on VAX computers and IBM PCs and runs in target systems with the aid of a ROM-based monitor. It cannot, however, trace register variables.
A target-system's ROM-based debugger cannot debug certain portions of code. Because debug ROMs (or monitors, as they are sometimes called) use a software-based breaking mechanism, they can trace execution only through RAM-resident code and not through ROM-resident code without the aid of an in-circuit emulator's emulation memory. Intel debugger ROMs, for example, set breakpoints by replacing the instruction at the breakpoint with a software trap instruction. Also, ROM-based debuggers usurp targetsystem facilities. Typically, the debuggers need exclu-

## In-circuit-emulator makers do an about face

The problems associated with debugging cross-developed code that was written in a high-level language are reversing a longstanding trend toward standalone, unbundled emulators. The first emulators came as a part of bundled development systems from $\mu \mathrm{P}$ makers and large instrument firms. These development systems were expensive. When the personal computer emerged, smaller manufacturers not involved in semiconductor production seized an opportunity to break out the in-circuit emulator from the bundled development system. They started a trend toward stand-alone incircuit emulators.

The stand-alone in-circuit emulator is a good, low-cost approach for debugging small, cross-developed programs written in assembly language. But the pressure of big programs
written in high-level languages is propelling third-party, stand-alone-emulator makers to link up with compiler and debugger vendors. For example, Applied Microsystems can now supply versions of two compiler/debugger combinations targeted for the firm's emulators: The Validate/ Xray debugger that works with Microtec Research's Paragon compiler and the Validate/SoftScope debugger that works with Intel compilers. Intermetrics now has versions of its XDB debugger that interface to common third-party in-circuit emulators from firms such as Applied Microsystems, Zax (Irvine, CA), and Microtek Labs (Gardena, CA), as does First Systems Corp for its MicroScope ROM-based, target-system debugger.

These pre-existing debuggers now have simple additions to their command languages that
allow them to function as transparent terminals to the emulator's native command language. The debugger and emulator software continue to operate more or less independently. Despite the availability of these package deals, the debuggers and emulators are not as well integrated as the packages from HewlettPackard, Tektronix, and Arium.

Another example of a high-lev-el-language debugger coexisting with a lower-level debugger is Andyne Computing's PCMascot real-time operating-system kernel. This system runs on the IBM PC and comes with a suite of debugging commands for the real-time operating-system constructs. If you enter the PCMascot debugger via the native MS-DOS debugger, keying in a Break command on the PC's keyboard returns you to the DOS debugger.
sive use of at least one software interrupt and also the use of a communications port.
Even a cursory examination of the triggering schemes of software-based versus hardware-based debugging tools reveals one essential difference: Soft-ware-based tools have only a single level of conditional triggering; hardware-based tools (in-circuit emulators and logic analyzers) feature multiple levels of sequential triggering.
A software tool breaks whenever the program reaches a breakpoint or alters a watchpoint; you can set up a hardware-based tool to break only after a certain sequence of events occurs. Thus, a hardware-based tool can filter out extraneous activity and focus on problem areas more closely than software-based tools do. For example, you could set up a hardware-based tool to break execution only after a real-time operating system's supervisor program activates a certain task and that task jumps to a portion of re-entrant code or accesses a common data structure. A software-based tool would break no matter which task used the reentrant code or accessed the data structure.

Once you've gotten into a procedure, you might want to find out how you got there, especially if this procedure has many different potential callers. A stack traceback command works directly from the current program stack; therefore, you need not have made any previous setup or issued any explicit trace-collection command, as you would have to do with a hardwarebased tool. Unless your target-system debugging hardware includes logic-analysis capability, you could not collect such linkage information without slowing down execution anyway.

## Finding your way

Stack traceback commands come in two forms. Simple traceback commands print out the stack and show you the sequence of calls that preceded the activation of the routine you are currently debugging. These commands let you view the results of dynamic, run-time nesting of the program as opposed to static, lexical nesting in your source code.
More advanced traceback commands allow you to retrace your steps to a higher-level calling routine or to adjust the stack to bypass a called routine that isn't working properly without recompiling and downloading the corrected module. In this case, you would have to use the debugger's commands to manually perform the correct action that the malfunctioning subroutine isn't performing.


Real-time operating-system debugger (Andyne Computing Ltd)
For serious hardware-level debugging, you need an independent, non-intrusive window into the target sys-tem-in short, an in-circuit emulator.

Having special hardware evaluate conditional breakpoints speeds up the debugging session and points out one of the advantages of debugging with in-circuit emulators. For example, when Tektronix's TekDB is working with one of the company's emulators, the firmware in the emulator determines whether the breakpoint condition qualifiers are True each time the software under test reaches a breakpoint. The debugger running on the host computer gets no notification of the Stop unless the condition being checked is True. This system eliminates your checking a variable manually each time the program stops to determine when the variable's value goes out of bounds. Tektronix's hardware can evaluate approximately 90 conditional expressions per second (including the time consumed by restarting execution).

Arium's Echo $\mu$ P-development system serves as an example of the benefits of a closely integrated host, compiler, debugger, and in-circuit emulator. The unit costs $\$ 12,980$ for 16 -bit and $\$ 8960$ for 8 -bit $\mu$ Ps. The Echo's computer has a pair of 68000 s-one for display and one to run the Regulus operating system (a Unix look-alike with real-time extensions).
The unit has two high-speed links: one optional Ethernet link for quickly downloading large files from other host computers and a serial link to its companion in-circuit emulator. Because the Echo's main memory is expandable to 2 M or 4 M bytes, the computer can hold your entire source file in RAM for very quick correlations between captured traces from the in-circuit emu-

# Not all symbolic debuggers can match up an area in memory with the symbolic name for that area. 

lator and the corresponding portion of source code; most other such systems have to get the source code from disk. The unit can not only disassemble and decompile captured code using your labels, it even appends the appropriate comments from your source code to captured traces.
The Echo understands the conventions of the Green Hills (Glendale, CA) C and Pascal compilers. These single-pass compilers (ones that produce no intermediate assembly-language file) compile code faster than some other, two-pass compilers.
The in-circuit emulator can reload its event recognizers dynamically. Once armed with stack offsets for
local variables, the emulator can add the offsets to the value of the stack-pointer at the point that the software under test enters a routine to be debugged. The emulator can thereby set up its event recognizers to trace and trap on local variables. Hewlett-Packard's 64000 system is the only other system on the market that can trace and trap on local variables in real time without halting program flow.
Nearly all vendors of real-time operating systems, such as Ready Systems (RTscope), JMI Software Consultants (CE-View), Intelligent Machinery Co (imx/51), and Software Components Group (Probe), offer debuggers that allow you to examine and change the state of

## Optimization and what it does to your program

Optimizing compilers further obscure the correspondence between your source code and the compiled object code. If you write real-time programs in a high-level language, in order to meet response-time specifications you might find yourself having to switch on your compiler's optimizer and then be forced to debug optimized code.

Among the many techniques optimizing compilers employ is register allocation by coloring. Coloring keeps the most commonly used values in registers at all times. The compiler examines the entire subroutine to determine which local variables and parameters get used most often in the routine. It allocates them to registers.

Further, the register allocator can use data-flow analysis to find the lifetime of each variable. Using this information, it can increase the number of variables that get stored in registers by using the same register for several variables in the same subroutine. Also, because some compilers know the lifetime of
each variable, they may even allocate several variables to the same register if there are no places in the program in which both variables hold a value that will be needed later.

In addition, if the lifetime of a variable does not include any function calls, the variable can be put into scratch registers that do not need to be saved and restored, thus reducing variable overhead even further. Using these schemes to keep variables in registers can speed program execution but can also confuse your debugger horribly because it does not know just where a variable is at a given time or, conversely, just what the contents of a given register mean at a given time.
By default, your compiler can consider any integral, floatingpoint, or pointer variable as a candidate for register allocation if it never gets passed by reference and its address does not get taken by the C " $\&$ " operator at any point in the routine.
In other words, don't be fooled by the C-language mecha-
nism that allows you to specify "automatic" variables; compilers will try to put as many variables as possible into registers. Conversely, if you specify more variables as automatic than there are registers in your target system's $\mu \mathrm{P}$, the compiler may put your register variables on the stack. Worse yet, some compilers ignore the automatic-variable assignments altogether and put everything on the stack. The point here is that unless you are very familiar with your compiler's habits, you cannot be nearly as sure of just where your program's variables are as you would be if you were programming in assembler and making all the variable assignments explicitly yourself.
An optimizing compiler normally removes all dead codecode that never gets executed. Such code could be subroutines that never get called. Dead-code removal also includes removing WHILE loops that never get executed and DO-FOR loops that get executed only once. Obviously, if you set a breakpoint on a
the operating system's tables and also to manipulate the operating system's mechanisms for scheduling tasks and managing intertask communication. For instance, you can freeze one task while leaving the remainder of the tasks up and running. What these debuggers generally do not allow you to do is to debug the code that the individual tasks are running.

Tektronix's Ada debugger is one high-level-language debugger that allows you to qualify a breakpoint by task. In addition to selecting which program you want to debug, you can also select a task to be the current task under debugging.

On the other hand, if you use a conventional ROM-
based, high-level-language debugger to debug a task's code, jumping to the debugger ROM has the effect of changing context from the real-time operating system to the debugger. In other words, halt one process and you halt all task activity. Imagine that you're debugging a real-time system for a robot. Perhaps you want to halt the task that moves the robot's arm back and forth. If you use a high-level-language debugger instead of a real-time operating-system debugger, all the robot's software will halt. But just because you've stopped the arm doesn't mean it's okay for the robot to relax its grip.

Real-time operating-system debuggers, such as Soft-
line of dead code that has been removed from the executable code, the debugger could have trouble executing your command.

Optimizing compilers will also rearrange your code in several ways. One way is branch-tail merging, which refers to pulling common statements out of both branches of an IF-THEN-ELSE construct and putting just one instance of the common statements at the end of the construct. The compiler can also remove redundant jumps. That is, if you have a jump statement to yet another jump statement, the compiler will jump directly to the second jump statement's destination. Less obviously, if you have nested WHILE statements, an optimizing compiler will jump directly to the outer WHILE when the inner WHILE fails instead of jumping first to the inner WHILE's exit point.

Optimizing compilers can violate some of the overly restrictive rules of structured programming, such as requiring all
routines to have a single exit point. If you turn on your compiler's optimizer, your routines can have only one entry point but multiple exit points. For example, an optimized CASE statement will have an EXIT for each clause; an unoptimized CASE statement could end up performing all the tests in the CASE structure even if the first test succeeds because the statement has its EXIT after the last test. Multiple exit points can make decoding the return address on the stack difficult. Further, many software tools, such as software performance analyzers, assume that the entry and exit points of routines always come in pairs.
Optimizing compilers also perform the intriguingly named operation of "code hoisting." The compiler will skip writing out the results of a calculation upon a variable if the calculation is followed by further calculations on the same variable without any intervening references to the variable. This operation is quite mysterious to high-level-
language programmers but perfectly clear to assembly-language programmers.

To perform a calculation on a variable, the $\mu \mathrm{P}$ must first load the variable into a register. There's no point in writing the result back out from the register to the variable's location in memory if the program will be pulling the variable back in shortly for further calculations. It's better to simply leave the result in the register and write it out after all calculations are completed. But if you were to examine the variable's location in memory at any program steps between the first calculation and the final writing out of the register's value, you would not find the correct, updated value at the variable's address; the correct value is in a register.

More well known is the optimizing compiler's trick of pulling invariant operations out of a loop so that they get executed only once and not repeatedly each time the loop executes.

Several firms make debuggers that use the same command interface for programs running on the host computer or on the target system.
ware Components Group's Probe, do allow you to set breakpoints on addresses in your programs, but these simple facilities are a far cry from the power of high-level-language symbolic debuggers.

Microware Systems Corp has a pair of debuggers for its OS-9 real-time operating system. One, sysdbg, is a system debugger that takes over the entire operating system and halts all tasks. It communicates using the normal system port and its associated device handler and operating-system calls. The other, Debug, runs as a task and invokes the task to be debugged as a child process of the debugger. Debug can also access the
symbol table produced by the firm's OS- 9 linker. Therefore, it combines both a high-level-language debugger and a real-time operating-system debugger in one.

Loading multiple debuggers into one target system can present problems if both debuggers use the same software trap to gain control of the target system. You would have to develop a software mechanism for saving and restoring the software trap's contents when switching contexts from one debugger to the other.

Despite their different implementations, the various debuggers have many similar strengths and weaknesses. Delving into how the debuggers accomplish

## Glossary of high-level debugging terms

Programmers sometimes use old words in different ways, coin useful, but obscure, new words, or-confusingly enough-use several words to describe more or less the same thing, depending on which language they are using-subroutine, procedure, pragma, object, or module, for example. Here is a glossary of words you may encounter in the literature of high-level-language debuggers.
Automatic variable-Another name for local variable (see Stack frame).
Breakdown-Not a reference to the mental state of the software engineer. A breakdown command sets a breakpoint in the procedure that called the current procedure (that is, one frame down from the current frame on the stack). This breakpoint allows you to get out of a subroutine and back into the main program automatically with one command.
Coloring-The process of a compiler examining variables' usage over an entire subroutine and then assigning the most commonly used local variables to
registers and the less commonly used ones to the stack.
Conditional breakpoint-A breakpoint that distinguishes between two events: first, merely reaching a breakpoint, and second, a condition being true. If the condition is False when the program reaches the breakpoint, the program continues. De-reference-Etymologically unsound (compare to "delouse," for example), but useful, neologism current among C programmers. It signifies getting the object pointed to by a pointer as opposed to directly referencing the pointer itself.
Disambiguate-Homing in on the specific instance of a specified name. It's a useful feature because many high-level languages allow you to use the same name in different parts of the program (see overload); thus, if you ask the debugger to find something for you, it may discover several different references.
Local variable-See Stack frame.
Maintenance-That portion of the software design and debug
process that continues after the program is shipped to a paying customer (as opposed to a betasite customer).
Overload-A condition in Ada attributed to a name that can refer to several things in different modules (called "pragmas"). See disambiguate.
Root-Used as a verb; for example: "For Ada programs, this name need not be fully rooted as in standard.math.sin-the simple name, sin may be used." It's derived from the notion of having a-root directory in a hierarchical directory scheme.
Scope-Delimits the portion of a program over which a given instance of a named program construct is valid. An example is a local variable that gets used only in a subroutine. Its scope does not extend beyond the subroutine, and hence you can use the name with impunity in other subroutines.
Stack frame-A variable-length data structure. Languages such as Pascal and C use the stack, instead of main memory, for storing variables that will be used only inside a given subrou-
their tasks helps explain these characteristics.
Concurrent Sciences' Soft-Scope serves as an example; when Soft-Scope first opens a module of your source program, it searches the listing file to find the beginning of each line and records these file locations. At the same time, the debugger searches the executable load file to find and record the address of each executable line. The association between source and executable code makes displaying source code during program execution possible. The debugger stores this information in a temporary disk file, so it needs to make this correlation only once during a debugging session
for a given module. Note that Concurrent Sciences' debuggers work only with Intel compilers; the firm maintains that other compilers do not produce enough cross-reference information to power a comprehensive debugger.

Debuggers cannot always resolve all ambiguities when matching up raw hex data with the compiler's symbol tables. If the program is jumping to an address, or accessing a given address, the debugger can unequivocally substitute the name it finds in the compiler's symbol table for the raw hex address. But suppose the program is moving a hex number into a register. That
tine. They also use the stack for passing parameters and pointers to data structures between routines. And, of course, the stack still has to do its normal job of holding return addresses of calling procedures. Therefore, the compiler sets up a stack frame each time the program enters a routine. If you know the structure of the stack frame, the exit points of calling routines, and the form (type) of the variables on the stack, you can decode the stack frame to determine the sequence of calling routines from the return addresses and the state of local variables both in the currently active routine and in the suspended calling routines.
Static breakpoints-Sometimes called sticky breakpoints. They are active no matter how many times the program halts at them. Some debuggers distinguish between static and dynamic breakpoints. These debuggers insert a temporary-or dynamic -breakpoint as a part of a Go command that takes an argument (Go until <argument>). When the debugger reaches the
point in the program signified by the argument, it halts and removes the breakpoint.
Stepover-An extension of the concept of single-stepping. A stepover operation allows you to execute subroutines in a single step while still single-stepping line by line through a higher-level routine.
Trigger and trap-Features that break program execution. Some debugger makers distinguish between triggers and traps. They use trigger to mean a hardware event recognizer in an in-circuit emulator or logic analyzer that can break execution, and they use trap to refer to a break in execution caused by a special instruction inserted in the program under test.
Viewport-Synonym for a CRT window that shows a formatted, predefined segment of memory. Visibility-A debugger's rule that determines which named variable, structure, and other program constructs are visible at a given point in the program's execution. Generally, debuggers, by default, comply with the high-level language's scoping
schema. However, a good debugger will allow you to exceed the high-level language's scoping and accord you visibility beyond the current procedure if you desire it (see scope).
Watchpoint-A breaking mechanism. Some software-debugger makers distinguish between a breakpoint and a watchpoint. To them, a breakpoint is a command inserted in a program's commands that causes the program to stop and transfer control to the debugger. A watchpoint is a macro that first examines a designated memory location after each instruction cycle to see if the memory location has been changed and then stops execution if necessary. Because of the different breaking mechanisms, software-debugger makers think of breakpoints and watchpoints as being different entities; hardware debugging tools do not, of course, distinguish between the two because they are both definable states of the $\mu$ P's address, data, and status lines.

> No matter how powerful your debugger is, you will probably always have to use your creativity and imagination to debug your programs.
number could simply be data that will be used in an arithmetic or logical operation, or it could easily be an address or pointer. If the debugger finds that particular hex value in the symbol table, the match could be pure coincidence.

Periscope's debuggers handle this ambiguity by displaying possible matches in the comment field of a disassembled listing rather than by plugging in the match in the instruction field (Fig 1).
Not all programmers bother to put line numbers in their source code. Therefore, several debugger makers, including Systems \& Software, supply utilities that insert line numbers in a file. Systems \& Software also supplies utilities that print out Intel OMF files in a readable form so that you can study your program's symbol tables.

Oasys's CDebug high-level-language debugger comes with a utility program that goes even further than merely inserting line numbers into your source program. The firm's XPP preprocessor is an automatic editor (or stream editor) that will parse your source code, looking for anything a debugger might be interested in later on. When XPP finds something interesting, it sets up a pointer to it using the native C pointer mechanism and puts the pointer in a table.

Later, when you compile the preprocessed source file, the compiler will produce a custom-made symbol table in just the form the CDebug debugger is looking for. Thus, Oasys sidesteps the issue of accommodating different, and possibly incomplete, symbol tables from various compilers. The Periscope debuggers, for exam-


Fig 1-Although most symbolic debuggers can decompile or disassemble a program's activity using the names of your defined memory references and subroutines in place of raw hex values, few can resolve ambiguous data fetches. Note the references to TMEMORY and AMEMORY that appear in the comment field of this Periscope Co Inc disassembly listing. The disassembler inserted these references as possible matches with the data in the argument of the corresponding MOV commands on the same lines.
ple, accept symbol information only from MAP files produced by Microsoft compilers.
No matter how powerful your debugger is, you will probably always have to use your creativity and imagination to debug your programs. Software engineers sometimes employ run-time schemata that pose the same problem to debuggers as the compilers' local and register variables do. Take, for example, overlays. If you load the overlays into the same area of memory every time, then you will be able to set up breakpoints within the overlaid code. Of course, if you're using a software-based debugger, you will have to set software breakpoints after your program loads the overlays, or else the software traps will get overwritten; conversely, you can set up hardware traps in advance.

If, however, your program determines the location of overlays dynamically, then you cannot determine memory locations in advance. The Intermetrics XDB has a mechanism for handling this problem. During the debugging session, you can extract the offset for the overlay and instruct the debugger to add the offset to all the addresses in the symbol table. Obviously, you cannot do this in real time.
Real-time systems pose problems similar to overlays -especially if they create and destroy tasks dynamically. Further, in real-time systems, different tasks can use the same piece of re-entrant code. If you set a breakpoint in the re-entrant code, you won't necessarily catch the task you are trying to debug. Generally, software-based debuggers offer no solution to this problem; luckily, hardware-based debuggers offer sequential triggering that can resolve this ambiguity.

## Debuggers serve other uses

A high-level-language debugger's ability to relate the source code to the flow of execution makes it a useful tool when you must modify or debug code that someone else has written.

You can use a source-level debugger for learning the high-level language itself, and you can use it for maintenance and testing. If you choose to write your code with a high-level language, you may have planned to eventually port your software from one hardware environment to another. A debugger can help smooth the porting process. Further, you can use a debugger to demonstrate, document, and profile a program.

Many high-level-language debuggers can optionally keep a record, or journal, of your debugger commands in a file. You can edit this file and rerun the commands from the file. In this way, you can gradually build

## For more information . . .

For more information on the debuggers described in this article, circle the appropriate numbers on the Information Retrieval Service card or contact the following manufacturers directly.

Allen Systems
2151 Fairfax Rd
Columbus, OH 43221
(614) $488-7122$
Andyne Computing Ltd
544 Princess St, Suite 202
Kingston, Ontario
Canada K7L 1C7
(613) 548-4355

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Applied Microsystems Corp
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Redmond, WA 98073
(206) 882-2000
(800) 426-3925

TLX 185196
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## Arium Corp

1931 Wright Circle
Anaheim, CA 92806
(714) 978-9531

TLX 754903
Circle No 616
Boston Systems Office
128 Technology Center
Waltham, MA 02254
(617) 894-7800

TWX 710-324-0760
Circle No 617

## Computer Dynamics

107 S Main St
Greer, SC 29651
(803) 877-8700

Circle No 618

## Concurrent Sciences Inc

Box 9666
Moscow, ID 83843
(208) 882-0445

TLX 4942758
Circle No 619
First Systems Corp
865 Manhattan Beach Blvd
Manhattan Beach, CA 90266
(213) 546-5581

Circle No 620
Genesis Microsystems Corp
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Customer Documentation
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Santa Clara, CA 95054
(408) 727-0707

TLX 757697
Circle No 634
Sun Microsystems Inc
2550 Garcia Ave
Mountain View, CA 94303
(415) 960-1300

TLX 287815
Circle No 635
Systems \& Software Inc
3303 Harbor Blvd, C-11
Costa Mesa, CA 92626
(714) 241-8650

TWX 910-695-0215
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Tektronix Inc
Computer Aided Software Engineering Div
Design Automation Group
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Beaverton, OR 97076
(503) 629-1573

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Visual Age
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Los Angeles, CA 90004
(213) 534-4202
(800) 732-2345

Circle No 638

# A debugger's ability to relate the source code to the flow of execution makes it a useful tool when you must modify or debug code that someone else has written. 

custom software tools that not only can save you time when repetitively performing complex debugging operations, but that can also serve as test programs for manufacturing and field service.
Many high-level-language debuggers, such as Introl's idb debugger for the firm's line of C compilers for single-chip $\mu$ Ps, have debugger variables that you can declare and use in debugger expressions. These variables reside in the debugger and not in your target system. Such variables prove useful as local variables in debugger macros.

## Patch programs with debuggers

Using a high-level-language debugger's in-line assembler (or perhaps just jamming in a manually assembled set of machine-code instructions), you can patch programs without taking the time to recompile or reassemble. First, you replace the instruction at the beginning of the area you want to patch with a jump to a spare chunk of memory. You put the patch code in the unused area and finish it off with a jump back to the starting point or to the address just beyond the area you want to bypass. If your program doesn't have a scratch-memory area, you can reserve a portion of memory for patching by setting up a high-level data array that you do not use in the program. Your high-level language debugger can find the data array when given the array's name. You can then overwrite the data array with impunity.

You can also patch programs with a high-level-language debugger without bothering to go back to edit your source file and recompile it. You can use the debugger to break execution just before the section of code that needs patching. Then, you can execute a macro you have written that performs the correct operation on your data. Last, the macro can resume execution at the end of the code to be patched. If your debugger's command language mirrors that of your high-level language, you can later incorporate the patch in your source code with little effort.

## Doing without source code

In some cases, you can trick the code under test into jumping to the debugger even if you do not have source code for it. For example, you could be calling your own assembly-level programs from another program written in a high-level language for which you have no source code. You could break on the entrance to your program and then use your debugger's backtrace feature to identify the calling routine. Then, using the examine and change routines in the debugger, you
could replace the calling routine's jump command with a software trap to the debugger's entry point. That way, the next time you run the program, it will jump to the debugger just before entering your subroutine.

Generally, high-level-language compilers issue linenumber symbols at the end of each statement or each line, whichever comes first. Therefore, if you concatenate statements on a single line (using a semicolon in C, for example), you can't set a breakpoint between the two statements because the high-level-language debugger can only find the beginning and end of the line. And if you write multiline statements-for instance, an IF statement with several phrases on separate lines for clarity-the high-level-language debugger will only be able to find the beginning of the IF statement and the beginning of the THEN and ELSE clauses, not the individual phrases.

## Possible new favorites

Some debuggers have unique features that may become industry standards once they are better known. For example, Visual Age's TurboSmith debugger for TurboPascal programs written on an IBM PC lets you assign breakpoints to groups by appending a number ranging from 1 to 98 to your breakpoints' definitions. Later, you can activate, or deactivate, an entire group of breakpoints, signified by a given number, at once rather than turning them on and off one at a time.
Periscope's debuggers have a set of editor-like search commands, which can look through a range of addresses for instructions that reference a given memory address. This command comes in handy if you are debugging your code by first finding the symptoms of a program bug in the form of corrupted data. Once you find a variable going awry, you then need to find which instructions are modifying it. The firm's debuggers have similar search commands for subroutine calls and return addresses as well as groups of assembly-language statements.

Under the heading of eliminating excessive flipping through related listings, some debuggers, such as Concurrent Sciences' Soft-Scope, can let you look at other files of source code besides the one being debugged.

EDN

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Circle No 640

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Circle No 641

# PC-DOS extension lets C and assembly languages address 16 M-byte RAM 

DOS/16M lets C and assembly-language programs run in protected mode on 80286- or 80386 -based computers. Programs written for DOS can address as much as 16 M bytes of RAM without using code overlays, EMS bank switching, or data paging. The program and its data can reside in RAM, eliminating frequent disk accesses and speeding execution. DOS $/ 16 \mathrm{M}$ switches to real mode only to process DOS functions or hardware-interrupt requests for which protected-mode handlers do not exist.
The package's run-time library contains routines for managing extended memory and for running programs in protected mode under PC-DOS version 3; a separate component allows you to start programs in protected mode. The package also includes a symbolic debugger for protected-mode programs, source code for the run-time library and
start-up code, and a program to convert a real-mode .EXE program to a protected-mode .EXE program.
DOS/16M first adjusts your program for protected-mode addressing, then switches the computer into protected mode before executing the adjusted program. You don't usually need to rewrite or recompile your programs to use DOS/16M; you need only relink them with the runtime library. For example, you don't have to modify programs to omit EMS bank switching, and DOS/16M handles direct I/O and writes directly to video RAM without switching to real mode or adding overhead. You may have to modify any arithmetic operations that your program performs on segment-register values, and any parts of your program (such as interrupt handlers) that write into code segments of memory. If you have to recompile
modified programs, you can use Microsoft C version 4.0, or a Lattice compiler, versions $2.15,3.1$, or 3.2 . For linking object modules to the run-time library, you can use either Microsoft's Link or Phoenix's PLink86.

An initial-development license costs $\$ 5000$ and includes replacement libraries for the supported compilers, the protected-mode debugger, and the .EXE file converter. The license confers the right to distribute as many as 200 copies (in .EXE form) of a program you have developed with DOS/16M. A royal-ty-free, 1-time fee of $\$ 29,000$ allows you unlimited use and distribution and a source-code license.
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Circle No 639

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## Software

## REAL-TIME OS

VRTX32 is a real-time, multitasking operating-system kernel intended for use with embedded computers based on the Motorola 68020 or Intel $80386 \mu$ Ps. The kernel employs a pre-emptive, prioritybased scheduler that lets you create, delete, resume, and suspend tasks. It also handles all service calls, including those for task services, intertask synchronization and communication, memory allocation, real-time clock services, character I/O, and interrupt handling. You can combine the kernel with the vendor's IOX (Input-Output Executive), which provides advanced de-vice-level I/O facilities for character, disk, and general-block peripherals. You can also combine the kernel with FMX (File-Management Executive), which implements the PC-DOS file system. The system is position-independent; it uses pro-gram-counter-relative and base-relative addressing, and you can locate it anywhere in the available address space without modification. The vendor guarantees that interruptsoff time will never exceed $15 \mu \mathrm{sec}$ on a $16.7-\mathrm{MHz} 68020$ processor. Versions are available for 68000,68010 , 68020, and $80386 \mu \mathrm{Ps} ; \$ 6775$ each.

Ready Systems, Box 61029, Palo Alto, CA 94306. Phone (800) 2281249; in CA, (415) 326-2950. TLX 711510608.

Circle No 404
Ready Systems SARL, 16 bis Rue Grange Dame Rose, 78140 Vel-izy-Villacoublay, France. Phone 33-1-3946-89-86.

Circle No 405

## PASCAL COMPILER

The Pascal-2 compiler runs on and generates code for $68000-$, 68010-, and 68020 -based computers. Two versions are available. One runs under the vendor's VersaDOS realtime, multitasking, multiprocessing operating system; the other runs under System V/68, which is the vendor's version of Unix System V,
release 3. The compiler, developed for the vendor by Oregon Software Inc (Beaverton, OR), is configured so that the same package runs on any of the three $\mu \mathrm{Ps}$; you use a compiler directive to select the target machine for which the compiler will generate code. Both versions can generate code that makes use of the 68881 FPU. The compiler can generate ROMable code for both VersaDOS and System V/68 target machines; it can also generate posi-tion-independent code (PIC) and code for targets that don't have memory-management units (MMUs). System V/68 can't use PIC and doesn't run on non-MMU targets. The compiler provides new string-handling capabilities and I/O switches, and the package includes an assembler interface, an execution profiler, and several cross-reference utilities. If a run-time error occurs, the compiler's error-walkback feature generates a special listing showing (in Pascal notation) each procedure call that was performed, from the point of failure back to the main program. Each version, $\$ 2800$.

Motorola, Microcomputer Div, Box 20912, Phoenix, AZ 85036. Phone (800) 521-6274.

Circle No 406

## OS/2 DEVELOPMENT KIT

The OS/2 Software Development Kit allows you to start developing applications software to run under OS/2 on 80286- and 80386-based machines. The tool kit consists of a prerelease version of the OS/2 system kernel and technical specifications for the kernel and for the $0 \mathrm{~S} / 2$ LAN manager. It also includes new versions of the vendor's macroassembler (MASM) and C compiler, the CodeView debugger, and other software-development tools, including a programmer's text editor. The price of the development tool kit includes one year of technical support via the vendor's DIAL (Direct Information Access Line) electronic mail service and a subscription to
the Microsoft Systems Journal. Updates will include the 0S/2 Windows specification and software, as well as the LAN Manager software and associated utilities. $\$ 3000$.

Microsoft Corp, Box 97017, Redmond, WA 98073. Phone (206) 8828080. TLX 328945.

Circle No 407

## C COMPILER

Turbo C is a C editor, compiler, and linker that runs on the IBM PC and compatibles. The compiler conforms to the Kernighan/Ritchie and proposed ANSI standards and is compatible with other compilers that follow these standards. The compiler can compile code for six memory models: Tiny, Small, Compact, Medium, Large, and Huge. Its use of near and far pointers lets you take full advantage of the $8086 \mu \mathrm{P}$ 's architecture by means of a mixedmodel technique. The vendor claims that Turbo C has a compilation speed of 10,000 lines per minute. The run-time library contains more than 300 functions that you can call from within your C programs. The math functions conform to the IEEE floating-point standard, and they emulate an 8087 math coprocessor if one is not present in the system. The vendor offers complete source code for the run-time library at $\$ 235$. The package includes a built-in editor, linker, and Lint error checker. Within the integrated environment, you can switch from one facility to another without returning to the OS. $\$ 99.95$.

Borland International, 4585 Scotts Valley Dr, Scotts Valley, CA 95066. Phone (408) 438-8400. TLX 172373.

Circle No 408

## EMULATOR

The Mime-600 emulator connects to a PC or host computer to provide program debug facilities for most popular 8 -bit $\mu$ Ps. In addition to

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## Software

four breakpoint/trigger control tag bits for each of the $\mu$ P's memory locations, the emulator has four 48-bit hardware breakpoint comparators. You can break on the nth occurrence of a comparator's break condition, or on logical combinations or logical sequences of breakpoint conditions. The emulator has an $8 \mathrm{k} \times 48$-bit trace memory, which you can reconfigure to $4 \mathrm{k} \times 96$ bits for time-stamped trace results. The emulator has a total memory map of 16 M bytes, with 256 k bytes of relocation RAM, and another 256 k bytes of shadow memory. During program development on the host computer, the emulator provides a transparent link between the computer and a terminal. After developing your program, you can download program code and symbol tables to the emulator for use in debugging. £4300, including a target adapter board for one $\mu \mathrm{P}$; additional target
adapter boards, £1790.
Pentica Systems Ltd, Station Industrial Estate, Oxford Rd, Wokingham, Berks RG11 2YQ, UK. Phone (0734) 792101. TLX 848210.

Circle No 409

## OPERATING SYSTEM

Suitable for use on IBM PC/AT and compatible computers, the RT/iX operating system allows you to execute real-time multitasking operations under MS-DOS (version 3.0 and up). The operating system controls application programs written in C, and after program execution MS-DOS remains available for the user without any rebooting. All access to mass storage remains under the control of the MS-DOS file manager, allowing you to transfer data from the application program to standard MS-DOS-based programs.

The system comes on a $3^{1 / 2}$ - or $5^{1 / 4-}$ in. disk, and includes source code for sample drivers, which you can use for interrupt-driven or polled systems. Around DM 1000.

Kontron Messtechnik, Oskar-von-Miller-Strasse 1, 8057 Eching/ Munich, West Germany. Phone (08165) 77601. TLX 526719.

Circle No 731
Kontron Electronics Inc, 630 Clyde Ave, Mountain View, CA 94039. Phone (415) 965-7020. TWX 910-378-5207.

Circle No 410

## DATA ACQUISITION

Laboratory Workbench software greatly simplifies the setup and control of high-performance dataacquisition modules operating under the Unix OS on the vendor's Series MC5000 real-time signal-processing computers. A file menu allows you

## Software


to save or to select previously created command files that control the sequence of operations; a timebase menu lets you choose timing and synchronization parameters; a hardcopy menu permits you to direct output to any one of a variety of printers and plotters; and a help menu lets you select on-line help screens. The package includes builtin signal-processing modules such as FFT, inverse FFT, and filtering functions; signal averaging; and power-spectrum calculations. You
can also process data through a Fortran expression that you write into a window on the screen. You can display data as an X-Y plot or an oscilloscope trace, or, if you are dealing with slowly changing data, as a number that the program updates at specified intervals. Prices range from $\$ 3000$ to $\$ 4500$, depending on the host system configuration.

Masscomp, 1 Technology Park, Westford, MA 01886. Phone (617) 692-6200.

Circle No 412

## PROCESS CONTROL

K-SCAN utilities configure processcontrol systems that run the vendor's Forum system on DEC computers. The utilities let you define the I/O devices to be read or controlled; these devices can include sensors, alarms, operator displays, data recorders and plotters, and

controlling elements. You can logically relate digital I/O bits with AND, OR, or Exclusive-OR functions and write programs for GPIB communications and device protocols. The menus also allow you to define the dynamic relationships between inputs, outputs, and storage elements by means of mathematical functions. The utilities store your definitions in a central database, together with calculations for PID loops, ramping functions, polynomial conversions, lead/lag functions,

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[^13]your business card. The Wollongong Group, Inc., 1129 San Antonio Road, Palo Alto, Ca. 94303.

## Software

and other relational functions. A sequencer-control utility lets you define sequential operations in steps; each step can compare as many as nine variables to each other or to constant values. Prices range from $\$ 15,000$ to $\$ 25,000$, depending on the host configuration and the options selected.
KineticSystems Corp, 11 Maryknoll Dr, Lockport, IL 60441. Phone (815) 838-0005.

Circle No 413

## OS FOR 80386

$\mathrm{PC}-\mathrm{MOS} / 386$ version 1.02 is a multitasking, multiuser operating system for 8088-, 8086-, 80286-, and 80386based computers, and it takes advantage of all the 80386's features. Those features specific to the 80386 CPU are isolated in a single systemdriver file used only when an 80386 is present in the system. Systems based on the other chips in the fami-
ly can use the extended-memory facilities of the OS, provided that the systems include extended-memory hardware. The OS provides software tools that let you assign 640k bytes of RAM to each task or user, including "ill-behaved" tasks that write directly to video hardware. You can also run multiple tasks in systems that don't have extended-memory-management hardware, but you are then limited to a total of 640 k bytes (minus system overhead) for all tasks. Single-user version, $\$ 195$; 5 -user version, $\$ 595$; 25 -user version, $\$ 995$.

The Software Link Inc, 3577 Parkway Lane, Atlanta, GA 30092. Phone (404) 448-5465. TWX 4996147.

Circle No 411

## DATA ACQUISITION

LabWindows software helps you use your PC to develop software for

data-acquisition, data-reduction, data-analysis, data-presentation, and instrument-control applications. The package consists of an interactive, menu-driven module that lets you select either Microsoft C or Microsoft QuickBasic as your programming language, and of libraries that contain routines for instrument control, data analysis, graphics, data formatting, and GPIB control. If you plan to work on complex applications, you can obtain other modules containing routines


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for advanced analytical and processing functions and advanced graphics. The function menus let you construct and interactively execute function calls by selecting the function and entering the parameters; after you've done so, the LabWindows module automatically generates source code in the chosen language. The compiler creates a list of all errors that it detects during compilation; using the editor, you can correct all of these in one pass before recompiling. The package also provides run-time debugging tools. When you have created and debugged your program, you can save it as a QuickBasic or C source-code file; with an external compiler, you can compile this code and link it to the appropriate library modules to produce a stand-alone executable program. $\$ 495$.

National Instruments, 12109 Technology Blvd, Austin, TX 78727. Phone (800) 531-4742; in

TX, (800) 433-3488.

Circle No 414

## C COMPILER

SC-C is a C compiler that runs on the vendor's PC4000-a RISC coprocessor card that plugs into IBM PCs and compatibles. The PC4000's CPU is a Novix NC4016 RISC $\mu \mathrm{P}$ with 512 k bytes of onboard memory, which delivers processing speeds in the 4 - to 8 -MIPS range. The C compiler provides all the features of the Kernighan and Ritchie standard, along with newer extensions of the language, such as void and enum data types, functions returning structures, structure assignment, const and volatile attributes, and others. The compiler generates a mixture of in-line and threaded code to improve efficiency; you can adjust the proportions of the mixture to optimize your program either for greatest execution speed or
for smallest code size. The library includes routines that interface to the vendor's PCX executive; you can substitute other routines for use in a different run-time environment. PC4000 coprocessor board, from $\$ 1295$; SC-C compiler, $\$ 595$.

Silicon Composers, 210 California St, Palo Alto, CA 94306. Phone (415) 322-8763.

Circle No 415

## CROSS-COMPILERS

The InterTools line of C and Pascal cross-compilers and cross-assemblers runs on IBM PC/XT or PC/AT hosts, as well as on a variety of workstations, and generates code for Intel and Motorola $\mu \mathrm{Ps}$ and other 8 -, 16 -, and 32 -bit target $\mu \mathrm{Ps}$. The most recent additions to the line are compilers, assemblers, and debuggers for 68020 target $\mu \mathrm{Ps}$; these compilers let you use all of the 68020's addressing modes and bit-


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manipulation features. The package also lets you use either the 68881 numeric coprocessor or software routines for floating-point operations, and it includes a library of mathematical functions for both modes. The compilers produce reentrant, ROMable code and come with librarian, linker, locator, formatter, and Romp utilities for use in the creation of ROMable code. Prices depend on the host machine; they start at $\$ 1000$ (compilers), $\$ 800$ (assemblers), and $\$ 1500$ (debuggers) for an IBM PC or compatible host.
Intermetrics Inc, 733 Concord Ave, Cambridge, MA 02138. Phone (617) 661-0072.

Circle No 416

## C FOR $8096 \mu$ C

The C cross-compiler C-8096 runs on a variety of hosts, such as the IBM PC and compatibles and VAX and MicroVAX machines, and generates code for applications that will run on an embedded Intel 8096 microcontroller. The compiler provides all of the standard Kernighan and Ritchie features of the language, as well as the enhancements in the proposed ANSI standard. To simplify the development of embedded systems, the compiler also provides some 8096 -specific enhancements such as enable interrupt and disable interrupt. The compiler supports the IEEE 32 -bit floating-point arithmetic standard, and the library includes functions for trigonometric, logarithmic, and exponential functions, as well as the most important I/O functions for embeddedcontroller applications. All of the library functions are re-entrant to allow recursive code and interrupt handlers. The compiler provides the features necessary for generating ROMable code, including statically initialized variables. IBM PC hosts must have at least 512 k bytes of RAM and MS-DOS 2.0 or later; MicroVAX and VAX versions will run under Unix or VMS. IBM PC version, $\$ 995$; MicroVAX version,
$\$ 3995$; VAX version, $\$ 5995$.
Archimedes Software Inc, 2159 Union St, San Francisco, CA 94123. Phone (415) 567-4010.

Circle No 417


## CONTROL LANGUAGE

The HP Basic instrument-control language embodies many enhancements of the Basic language. These enhancements provide advanced I/O capabilities and facilitate the control and acquisition of data from instrumentation equipment. A new version of the instrument-control language is built into the HP 82300 A Basic card, a 68000-based languageprocessor card that plugs into the vendor's Vectra PC or into an IBM PC or compatible. You can easily switch back and forth between HP Basic and applications such as Lotus 1-2-3 or a text processor. The features of the language card include a syntax-checking editor for writing or correcting programs, control structures that allow structured programming, and single-statement commands. The language-processor card includes 512 k bytes of RAM (expandable to 4 M bytes), an interface that provides access to an optional GPIB interface card, and a shared-resource manager that allows the host access to the vendor's workstation networks. $\$ 1320$.
Hewlett-Packard Co, 1820 Embarcadero Rd, Palo Alto, CA 94303. Phone local office.

Circle No 418

## PROLOG INTERPRETER

The interactive Prolog interpreter WProlog runs on IBM System/370 mainframes under the VM/SP CMS operating system. It provides com-mand-line editing. You can use its CMS editor to edit your programs. The interpreter provides extensive syntax-checking and diagnostic features, and includes a built-in trace facility for debugging. This facility allows you to view the operation of selected predicates, even if these predicates are activated from within the body of a "hidden" predicate. Modules are independent; you can change and reload them individually. They are simple to use, because you need only declare the name and number of arguments of exported predicates-you don't have to make statements about the symbols within a module. The interpreter's programs use conventional CMS filesupport statements to open, close, read, or write files, and they can directly execute any CMS Subset commands. Yearly license fees, $\$ 900$ for educational users, $\$ 1800$ for commercial users, and $\$ 3600$ for thirdparty users.

Watcom Products Inc, 415 Philip St, Waterloo, Ontario N2L 3X2, Canada. Phone (519) 886-3700. TLX 06955458.

Circle No 419

## MULTIUSER OS

The multiuser, multitasking operating system Wendin-DOS will run on any IBM PC or compatible and on 80386-based machines, but requires at least the computing power of a PC/AT to provide effective multiuser operation. The OS provides all of the PC-DOS commands and switches, and will run most popular MS-DOS application programs. Moreover, it provides many additional facilities that make operation easier. Among these are the Alias command, which lets you initiate a complex sequence of DOS commands with a single command name; the assignment and display of your

## Software

access rights; a log-in command that grants you the privileges and attributes associated with your user name; a log-out command that resets these privileges and attributes; and many other features derived from the VAX/VMS operating system. The OS has a windowing facility. You can order an optional appli-cation-developer's kit to help you develop multitasking applications. Wendin-DOS, \$99; Application-Developer's Kit, $\$ 99$.

Wendin, Box 3888, Spokane, WA 99220. Phone (509) 624-8088.

Circle No 420

## REAL-TIME OS

D-Nix/MP is a multiprocessor version of a real-time operating system that is fully compatible with Unix and conforms to the System V Interface Definition (SVID), yet offers features that make it particularly suitable for on-line transaction pro-
cessing (OLTP). The OS runs on 68020-based machines; implementations for other processors are planned. A small and efficient kernel, a pre-emptive scheduler, and memory-resident processes allow the OS to provide the fast, predictable responses essential in real-time systems. The system provides extensive networking and data-communications facilities. It uses a bit map for file allocation, a technique that permits the creation of files with completely contiguous disk space and thereby reduces diskhead movement. According to the vendor, this technique also results in faster disk I/O and more predictable access time. A mirror-disk feature guarantees data integrity by writing all data to two disk drives simultaneously. Price depends on host configuration and other factors; licensing, from $\$ 25,000$.

Diab Systems Inc, 323 Vintage Park Dr, Foster City, CA 94404.

Phone (415) 571-1700. TLX 516020. Circle No 421

## ADA COMPILER

Tandem Ada runs on all the vendor's NonStop systems and has been validated by the Ada Joint Program Office (AJPO). The compiler meets all the requirements of the current ANSI/MIL-STD-1815A and ISO/ 8652-1987 Ada standards. It generates code that is native to the vendor's NonStop architecture and Guardian- 90 operating system. The compiler supports as much as 4 M bytes of code space and 128 M bytes of user-data space in main memory. Because NonStop systems have multiple processors, compilations can run concurrently and can put object code into different libraries, thereby reducing the total compilation time for many programs. The Ada package consists of the compiler, a library manager, a binder that

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links compiled modules together into an executable program, and a symbolic debugger. Prices start at $\$ 10,475$ per system, with a monthly license fee of $\$ 400$, for NonStop EXT' and CLX systems.

Tandem Computers Inc, 19191 Vallco Parkway, Location 4-40, Cupertino, CA 95014. Phone (408) 725-6000.

Circle No 422

## C COMPILER

Optimum-C runs on the IBM PC and compatibles and provides two modes of operation. During program development, you can increase compilation speed by running the compiler without optimization. The built-in EZ editor allows you to compile, link, and execute your program without leaving the editor; further, the editor will step through the errors detected by the compiler and allow you to correct them.before
recompiling. When you achieve er-ror-free compilation, linking, and execution, you can switch to com-mand-line operation and recompile the program using the global-optimization feature; because both compilation and linking in this mode require more free memory, you may not be able to work from within the editor. The resultant program will, according to the vendor, execute $30 \%$ faster than will corresponding code generated by any other compiler. $\$ 139$.
Datalight, 17505 68th Ave NE, Suite 304, Bothell, WA 98011. Phone (206) 367-1803.

Circle No 423

## CICS EMULATOR

UniTECS runs on Unix systems and emulates the major features of IBM's widely used transaction monitor, CICS (Customer Information Control System). On an IBM ma-
chine, CICS supplements the functions of the DOS or MVS operating system in order to facilitate the development and operation of transac-tion-processing systems. In a similar way, UniTECS supplements Unix by providing an environment that emulates CICS. This emulator allows you to transfer much of the program-development and -maintenance load from your IBM mainframe to a Unix machine. On the Unix machine you can develop or maintain any application program that is written in Cobol, uses com-mand-level CICS Release 1.6/1.7 standards, processes files organized under VSAM/DL1, and handles 3270-type displays through Mini-mum-Function BMS. During the development/maintenance, you have complete access to Unix development tools such as SCCS, Shell scripts, file-comparison programs, and Make facilities. Upon completion of the work you can transfer

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UniSoft Corp, 6121 Hollis St, Emeryville, CA 94608. Phone (415) 420-6400.

## Circle No 426

## FORTH DEVELOPMENT

The M/E260 is a standard 8080 figForth system contained in an EPROM that plugs into the vendor's M/E200 or M/E300 Z80-based, STDBus, single-board computers. The system provides the following facilities: a system for editing source code and providing hard copy for documentation; a simple means of compiling ROMable code; and a means of linking the new code to the system on power-up. In developing your program, you can mix highlevel language with assembly-language code for words that must execute at top speed (such as interrupt service routines). The Forth 8080 assembler is compact, simple, and well-known; you can poke in any Z80-specific instructions that you need, or define them and add them to the assembler's vocabulary. The Forth system contains words for performing GPIB controller, talker, and listener functions; you can add Forth words for nonresident GPIB functions. You can also route console input and output streams to the GPIB port. When you've completed your program development, you can use the included Forth utilities to download the code to an EPROM programmer. $\$ 125$.

Mitchell Electronics, 8481 Rock Riffle Rd, Athens, OH 45701. Phone (614) 594-8532.

Circle No 428

## GPIB DEVICE DRIVER

The memory-resident, BIOS-level device driver ROUTE-488, which runs under MS-DOS on the IBM PC and compatibles, lets you transfer data at high speed between a PC and devices connected to it via an IEEE-488 bus interface. In order to use the device driver, your system must have 96 k bytes of free memory and must be running DOS 2.0 or higher. According to the vendor, the driver operates at least four times as fast as the DOS Device Handler. Moreover, the DOS Device Handler can transfer only one character at a time, whereas the vendor's driver allows DMA block transfer to and from the GPIB. Programs written in any language that runs under DOS can make use of the GPIB device driver by virtue of a multilanguage software interface. Although designed primarily for use with the vendor's LabPac software and IEEE-488 interface cards, the driver is also compatible with other vendors' IEEE-488 cards. $\$ 125$.

Scientific Solutions, 6225 Cochran Rd, Solon, OH 44139. Phone (216) 349-4030.

Circle No 424

## PL/M COMPILER

The PLM8051 cross-compiler runs on VAX machines and compiles PL/M source code to 8051 assembly language, using standard Intel mnemonics. The compiler provides the standard features of Intel's PL/M-51 compiler and lets you exercise the 8051's functions, such as indirect addressing, bit manipulation, and direct I/O; in addition, both the compiler and the assembler take into account the 8051's multiple address spaces and very small stack, and generate fast, efficient code. The
full package consists of the compiler; an assembler with linker, librarian, and format converter to match the downloading requirement of various in-circuit emulators; and a debugger. Prices depend on the configuration of the VAX host, starting (for a VAXStation) at $\$ 3750$ for the compiler, $\$ 1500$ for the assembler package, and $\$ 2000$ for the debugger.
Boston Systems Office, 128 Technology Center, Waltham, MA 02254. Phone (617) 894-7800. TWX 710-324-0760.

Circle No 427

## GRAPHICS SOFTWARE

This GKS development kit operates under the MS-DOS operating system and features a language interface between the Alsys ADA programming language and the vendor's GKS graphics kernel. The development kit includes the GKS kernel and its associated device libraries, and permits programs written in Alsys ADA to use the peripherals supported by the kernel.

The GKS kernel supports display controllers ranging from CGA-level to $1280 \times 1024$-pixel resolution; A3 and A 4 digitizers and plotters; and a mouse. The kit also contains a configuration utility that allows you to install your application program on a particular workstation.

Together, the kernel, display-controller library, and input/output device libraries occupy about 100 k bytes of RAM. Options include a device driver for A0 digitizers and plotters, and an interactive graphics editor. The MS-DOS environment requires 640 k bytes of RAM and a math coprocessor. $\$ 995$.

Metadesign SA, 2 Avenue Salomon, 59800 Lille, France. Phone 20740124.

Circle No 429


## Power Sources



PC-board-mountable dc/dc converters (Calex Mfg Co Inc)

Although practically every electronic circuit requires a de power source, not all can operate from the same do level. For systems that require multiple do voltages, you may bave to design complex power-distribution schemes.

Point-source power devices- $d c / d c$ converters-can ease your power-distribution design task.

# $\mathrm{DC} / \mathrm{DC}$ converters simplify system power distribution 

Tom Ormond, Senior Editor



Today's de/de switching converter modules significantly simplify the task of powering electronic systems. These pc-board-mountable converters provide the necessary power exactly where it's needed, so you don't have to design a complex power-distribution network for your system. Neither do you have to worry about intricate grounding and filtering systems. And although you must still take your system's noise performance into consideration, de/dc converter modules can help minimize noise problems.
DC/DC converters come in various designs; which design you select depends upon the requirements of the circuitry you need to power. Most off-the-shelf de/dc converters offer very similar performance. Although the available models do exhibit some differences in specifications-notably size, switching frequency, output power, and regulation-your choice of a converter will depend for the most part on your application. You might have to make a few tradeoffs among these features, but those tradeoffs will depend strictly on the system you're designing. Consult Table 1 for the salient parameters of a representative selection of available off-the-shelf de/dc converters.

As you peruse the table, you might want to give special consideration to the converter's size and its
input voltage requirement. Both these items can severely limit your choice of a converter. No matter how well a particular converter suits your system's other requirements-such as output voltages, regulation, and isolation, for example-if it occupies too much pc-board space or if it requires an input voltage that's not available in your system, you may have to choose another converter.

As Table 1 shows, today's de/de converter modules are very compact point-source power devices: Most require only 3.2 to $11 \mathrm{in} .^{2}$ of pc-board space. Some manufacturers offer converters that require even less board area. Conversion Devices, for example, offers converters that require only 2 in. ${ }^{2}$ of board space. And International Power Sources and Melcher Inc offer converters that require even less pc-board area-only 1 and $1.07 \mathrm{in}^{2}{ }^{2}$, respectively. These numbers represent fairly significant reductions in board-space requirements. Note, however, that these converters provide fairly low output power, so you face a tradeoff of space vs power.

## Converters offer input-voltage flexibility

When you go shopping for a dc/dc converter module, you'll find that a number of standard devices call for
$D C / D C$ converters simplify the task of power distribution by providing power right where it's needed.
very specific input voltage requirements; they may need $5,12,15$, or 24 V , for instance. This requirement isn't necessarily a problem as long as the voltage in question is available in your system. But if that voltage isn't readily available in your system, your choice of a converter may be limited.
Fortunately, not all converters place such specific limits on their input voltage parameters. Power General and Wall Industries, for instance, offer converters with 2:1 input voltage ranges. Computer Products and Converter Concepts offer converters having input voltage ranges of 3:1. Converter Concepts also produces converters with a 4:1 range, and the input voltage range of converters from Calex is greater than 5:1. (Table 1 gives the exact ranges for the converters listed.)

These wide-input converters offer you a little more flexibility than models that require very specific voltages. For example, a converter with an input voltage
range of 9 to 18 V dc will accommodate either 12 or 15 V inputs-very popular voltage levels in today's systems. As a result, one converter can satisfy two different applications.

## Radiation-hardened dc/dc converters

Some dc/dc converters also provide features that are useful in specific applications. The Model HPS-3015 de/dc converter from IRT Corp, for example, is hardened against high radiation levels. It can deliver oper-ate-through power in the presence of gamma-radiation rates as high as $5 \times 10^{10} \mathrm{rad}(\mathrm{Si}) / \mathrm{sec}$, and it can survive as much as $1 \times 10^{12} \mathrm{rad}(\mathrm{Si}) / \mathrm{sec}$ without damage.

The converter continues to meet all its performance specs after exposure to a neutron flux of $1 \times 10^{13}$ neutrons $/ \mathrm{cm}^{2}$ and a total gamma-radiation accumulation of $1 \times 10^{5} \mathrm{rad}(\mathrm{Si})$. To certify each converter's operatethrough characteristic, the vendor tests each device

## TABLE 1-REPRESENTATIVE DC/DC CONVERTERS

| MANUFACTURER | MODEL | INPUT VOLTAGE | OUTPUT VOLTAGE | TOTAL OUTPUT POWER | TYPICAL EFFICIENCY | ISOLATION |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| BURR-BROWN CORP | PWR5104, 5105 | 5 V | $\pm 12 \mathrm{~V}(5104), \pm 15 \mathrm{~V}(5105)$ | 9W | 75\% | 750 V DC |
| CALEX MFG CO INC | 12S5.5000UW | 7 TO 40V | 5 V | 25W | 91\% | NS |
| COMPUTER PRODUCTS INC | LPS SERIES | 20 TO 60 V | $5,12,15, \pm 12, \pm 15 \mathrm{~V}$ | 15W | 80 to $85 \%$ | 500 V DC |
| CONVERSION DEVICES | E SERIES | $5,12,24,28,48 \mathrm{~V}$ | $5,12,15, \pm 12, \pm 15 \mathrm{~V}$ | 2 TO 3W | 60\% | 500 V DC |
| CONVERTER CONCEPTS | VT15/VX15 | 10 TO 40, 20 TO 60,100 TO 350 V | $5,12,15,-5,-12,-15 \mathrm{~V}$ | 15W | 70 TO 75\% | 250 V DC |
| INTERNATIONAL POWER | BA/BC SERIES | $5,12,24,28,48 \mathrm{~V}$ | $5,12,15, \pm 12, \pm 15 \mathrm{~V}$ | $\begin{aligned} & \text { BA: } 1.5 \mathrm{~W} \\ & \text { BC: } 6 \mathrm{~W} \end{aligned}$ | 65\% | 500 V DC |
| IRT CORP | HPS-3015 | 18 TO 32V | $5 \pm 15 \mathrm{~V}$ | 30W | 70\% | 500 V DC |
| MELCHER INC | 1WR1 | $\begin{gathered} 5,12,15,24 \\ 28,48 V \\ (2 \text { INPUTS MAX) } \end{gathered}$ | $5,12,15 \mathrm{~V}$ (4 OUTPUTS MAX) | 1W, 2W | 58\% | 3000 V P-P |
| POWER GENERAL | 720 SERIES | $\begin{gathered} 9 \text { TO } 18,18 \text { TO } 36, \\ 36 \text { TO } 72 \mathrm{~V} \end{gathered}$ | $\pm 12, \pm 15 \mathrm{~V}$ | 30W | 86\% | NS |
| RELIABILITY INC | - | 42 TO 56V | 5, 12, 15V (POSITIVE OR NEGATIVE) | 5W | NS | 500 V DC |
| WALL INDUSTRIES INC | SI SERIES | 12, 24, 48V | $5,12,15 \mathrm{~V}$ (SINGLE, DUAL, TRIPLE OUTPUTS) | 15W, 30W | 80\% | 500 V DC |

NS = NOT SPECIFIED
with simulated ionizing radiation.
Most switching converters have some sort of isolation between the input and output. Typical designs consist of an input circuit (filter and modulator), a transformer, and an output circuit (demodulator and filter).

The available dc/dc converters perform the conversion task by using one of three schemes: Royer, flyback, or forward conversion. In the classical Royer circuit, the transformer's secondary windings drive switching transistors (or FETs) that are configured in a push-pull arrangement. A voltage applied to the converter input causes one of the transistor switches to turn on. The transformer provides positive feedback, which turns this transistor on hard. The transistor remains on until the magnetic flux of the transformer saturates. The saturation causes the transformer voltages to reverse, turning off the first transistor and turning on the second one.

The resultant square wave is rectified and filtered, and then it passes through an output regulator. In addition to developing a constant output voltage, the regulator also provides current limiting and shortcircuit protection for the converter's output.

To achieve a wide input voltage range ( $\pm 20 \% \mathrm{~min}$ ), today's switch-type dc/dc converters typically employ pulse-width-modulation techniques with a flyback- or forward-conversion circuit. Both types of conversion circuit use an IC-driven, switching-circuit signal. The flyback converter stores energy in the transformer's output winding. This energy transfers to the output when the modulator's switch is not conducting. Although the flyback converter is more cost-effective for the manufacturer than are the Royer or forward converters, it has the highest ripple of the three schemes.

In the forward converter, the output inductor stores the energy. This design provides a low-noise, full-wave

| REGULATION | SWITCHING FREQUENCY ( kHz ) | PROTECTION | INPUT FILTER | SIZE (IN.) | COST | COMMENTS |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0.02\% LINE, 0.04\% LOAD | 50 | SHORT CIRCUIT | YES | $2 \times 2 \times 0.41$ | \$29.75 (1000) | $\begin{aligned} & \text { SIX-SIDED SHIELD, } \\ & -40 \text { TO }+100^{\circ} \mathrm{C} \\ & \text { OPERATING RANGE } \end{aligned}$ |
| 0.02\% LINE AND LOAD | 75 | OVERVOLTAGE, SHORT CIRCUIT | NS | $3 \times 2.56 \times 0.83$ | \$130 | SIX-SIDED SHIELD, REMOTE ON/OFF CONTROL, ADJUSTABLE OUTPUT |
| SINGLE OUTPUTS: 0.5\% LINE AND LOAD: DUAL OUTPUTS: 0.5\% LINE, 1\% LOAD | 200 | OVERVOLTAGE, OVERCURRENT, OVERTEMPERATURE | NO | $1.6 \times 2.0 \times 0.46$ | $\begin{aligned} & \$ 62.70 \text { TO } \$ 65.35 \\ & (100) \end{aligned}$ | REMOTE ON/OFF CONTROL |
| $\pm 0.3 \%$ LINE AND LOAD | 200 | OVERVOLTAGE, SHORT CIRCUIT | YES | $1 \times 2 \times 0.35$ | \$45 TO \$54 | SIX-SIDED SHIELD |
| $\begin{aligned} & \text { 0.3\% LINE, } \\ & 1 \text { TO 1.5\% LOAD } \end{aligned}$ | 20 | OVERLOAD, SHORT CIRCUIT | NS | VT15: $2.06 \times 4.19 \times 4.56$ <br> VX15: $2.13 \times 3.58 \times 4.50$ | \$56 (100) | SINGLE, DUAL, OR TRIPLE OUTPUTS |
| BA: 0.3\% LINE; 0.5\% LOAD BC: 0.05\% LINE; 0.1\% LOAD | 25 | SHORT CIRCUIT | YES | BA: $0.8 \times 1.25 \times 0.4$ <br> BC: $2.0 \times 2.0 \times 0.4$ | \$18 TO \$29 (1000) | - |
| NS | 125 | OVERVOLTAGE, SHORT CIRCUIT | YES | $3.6 \times 3.0 \times 0.6$ | \$3500 | RADIATION HARDENED |
| 0.2\% LINE, 0.1\% LOAD | 25 | NS | YES | $1.3 \times 0.83 \times 0.4$ | \$53 TO \$83 | - |
| $\pm 0.2 \%$ LINE, $\pm 1 \%$ LOAD | 100 | OVERVOLTAGE, SHORT CIRCUIT | YES | $2.56 \times 4.56 \times 0.83$ | \$169 | REMOTE ON/OFF CONTROL, SIXSIDED SHIELD |
| NS | NS | SHORT CIRCUIT | YES | $2.0 \times 2.0 \times 3.75$ | \$48.50 (1000) | - |
| $\begin{gathered} \pm 0.5 \% \text { LINE, } \\ \pm 1 \mathrm{TO} \pm 5 \% \text { LOAD } \end{gathered}$ | 100 | OVERVOLTAGE, SHORT CIRCUIT | NS | 15W: $2.56 \times 3.0 \times 0.83$ 30W: $2.56 \times 4.56 \times 0.83$ | $\begin{gathered} \text { 15W: \$80 TO } \\ \text { \$110 (100) } \\ \text { 30W: \$96 TO } \\ \$ 110(100) \end{gathered}$ | REMOTE ON/OFF CONTROL |

Although you must still take system noise performance into consideration, $d c / d c$ converter modules can belp minimize noise problems.
output. With the addition of a push-pull input, the circuit becomes a high-efficiency modulator circuit.

## Transformer provides isolation

Today's de/dc converters employ high-frequency ferrite materials for the transformer, which provides isolation and voltage translation. Because these ferromagnetic elements have high resistivity, ferrite-core transformers have much better loss properties than do laminated and powdered-iron-core transformers.
Bobbin and toroidal transformers are the two most common types of transformer used in today's converters. Because the bobbin lends itself to machine-automated winding, it is the more economical choice. To construct a transformer, the manufacturer typically lays the windings one over the other; isolation is provided by the wire insulation or a barrier molded into the bobbin.
Toroidal transformers have much better isolation and much closer coupling than bobbin transformers do. To provide isolation for a toroidal transformer, the manufacturer forms a barrier by physically separating the primary and secondary windings on the toroid. For applications in which isolation is critical (medical applications, for example), the toroidal transformer is the only practical choice. It does have one drawback, how-ever-small-diameter toroids often must be handwired.
The converter's output stage includes demodulators and filters. The rectifier (either a full- or a half-wave


Low-profile dc/dc converters (Computer Products Inc)
type) is the most common type of demodulator. Once rectified, the transformer's signal is then filtered to minimize the output ripple or the EMI/RFI generated by the switching operation. The filter employed in modern converters can range from a simple capacitive design to a more complex pi-type circuit. Besides incorporating filtering, most switching converters come in a metal box that's shielded on all six sides to further minimize radiated interference.

## Cleaning up converter outputs

As noted, modern de/dc-converter modules do moderate system noise problems: Many include output filters that curtail noise. However, in noise-sensitive applications such as medical electronics, you'll probably have to provide some external filtering as well.

By their very nature, switching de/dc converters represent an inherent source of system noise. The noise appears as switching-frequency-related spikes on the converter's output voltage. Although considerations of size and cost can limit the amount of filtering it provides, a converter's internal filtering is usually adequate for most applications. If the inherent filtering capability is inadequate, one of two types of external filter-an LC filter or an output filter capacitor-can help.

If your application demands high accuracy, it's best to employ an LC filter on each converter output channel to attenuate high-frequency noise. Most converters feature an internal output filter capacitor, so adding an external inductor and capacitor creates a low-cost pi filter. You must select the filter components carefully, however.
For example, the inductor's wire size must be able to carry the load current (plus a safety factor), and its core must not saturate under the expected load conditions. Note also that the inductor's dc resistance is outside the feedback loop of regulated converters, and that it can degrade the units' inherent regulation.

LC filters provide superior performance in applications that require very accurate analog measurements or that exhibit poor power-supply rejection at the ripple frequency. However, a much more common way to reduce noise is to use an output filter capacitor.

In selecting an output capacitor for a switching de/de converter, it's not a good idea to try to add some safety margin by overspecifying the capacitor, because the converter's basic design equations rule out any bruteforce approach. The most critical capacitor parameter is effective series resistance (ESR). ESR results from
 modular design allows the user to specify a proven multiple output power system from a wide selection of single, dual and triple output power modules. Virtually any combination of output voltage and current ratings, including UPS capabilities, can be delivered from stock. No more time consuming and costly custom designs to contend with. Industry's Highest Power Density. POWER-ONE's International High Power Series represents the most compact multiple output power systems available today. Up to 1500 watts of multiple output power in an industry standard $5 \times 8 \times 11$ inch fan-cooled package.
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$\square$

## Converters with wide input-voltage capabilities typically employ pulse-width-modulation techniques.

stray resistance inside the electrolytic capacitor, and is more critical at (and above) the switching frequency of the converter.

ESR is also a function of temperature, decreasing in value as temperature increases. A capacitor's temperature dependence is also very strong for temperatures below zero; capacitance value tends to decrease with decreasing temperature. This temperature dependence can severely degrade the performance of a converter that operates well at room temperature.
In effect, ESR combines with the converter's internal output resistance to form a voltage divider. A capacitor with very low ESR will perform best as an output filter. The capacitors' ripple current will increase as the load increases and causes a larger drop across the ESR (noise). One way to circumvent the ESR problem is to add capacitors in parallel to develop the needed filtering value.

## Choose aluminum or tantalum capacitors

In implementing an external filter, you can choose from two basic families of electrolytic capacitors: aluminum and tantalum. Aluminum types are available in many different quality grades and fabrication techniques. Tantalum devices come in foil, solid, and wetslug types.
It's a good idea to avoid using low-cost (which might mean low-quality) aluminum electrolytic capacitors: In many cases, they'll actually generate, rather than attenuate, noise. If you must trade off cost against performance, high-quality aluminum electrolytics offer you the best compromise. Typically listed as "comput-er-grade" units, these capacitors are designed specifically for switching power supplies and converters. These devices are not inexpensive, but some are worth the premium because they employ a specialized construction that results in very low ESR.
High capacitance-to-volume efficiency is the outstanding feature of all tantalum capacitors, but particularly of the wet-slug types. Solid tantalum capacitors are the best choice for applications in which longevity (both shelf and operating life) is a critical design concern. Although the foil types are quite compatible with switching power supplies, they cost more than aluminum devices. If your system's switching frequencies will be high ( 1 MHz and above) and its current demands low, you can probably employ a nonelectrolytic capacitor for the filter. Such units are very effective at high frequencies, at which the equivalent series inductance (ESL) of electrolytics increases significantly.


Dual-output de/dc converter (Burr-Brown Corp)


Radiation-hardened dc/dc converter (IRT Corp)

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## IOtech Personal488* Typical IEEE board

10 OPEN DEEWEEEOUT FOR OUTPUT AS \#1
20 PRINT \#1, "ABORT
30 PRINT \#1. CLEAR 16
40 PRINT \#1. OUIPUT 16:R3T3X

## with "CALLS"* <br> 10 CLEAR, 500001

$20 \mathrm{IBINIT}=50000!$
30 IBINIT $2=$ IBINITI +3

40 BLOAD "bibm". IBINIT
50 CALL IBINIT IBFIND, IBTRG, IBCLR
IBPCT. IBSIC. IBLOC. IBPPC, IBPPC
IBBNA, IBONL. IBRSC. IBSRE, IBSRV,
IBPAD. IBSAD, IBIST, IBDMA. IBEOS.
IBTMO. IBEOT
60 CAL L IBINIT2IBGTS, IBCAC. IBWAIT
IBPOKE, IBWRT, IBWRTA, IBCMD.
IBCMDA. IBRD, IBRAD, IBSTOP, IBRPP. IBRSP. IBDIAG. IB XTRC. IBSTA $\%$,
BERR \% IBCNT \% )
70 AS= DEV 16
80CAL.L IBFIND (AS, M1959\%)
90 CA1L. IBSIC BRDO\%)
(100) IF IBSTA‘: 50 THEN STOF

110 CALL IBCLR (M195\%)
120 IF IBSTAF:CO THEN STOP
$130 \mathrm{CMD} s=\mathrm{R}^{2} 3 \mathrm{~T} 3 \mathrm{X}$.
140 CALL IBWRT M195\%\%. CMDS
151 IF IBSTA'\% 60 THEN STOP
$\sqrt{ }$ DOS installable device driver automatically loads at power up
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* Both programs clear the bus and configure a digital multimeter. If you already own a compatible IEEE board our Driver 488 software makes it IEEE-Z.

Your filtering task doesn't end with capacitor selection. To get good performance from the filter you've chosèn, you need to use good circuit-layout techniques. For example, inductance can become a problem if you fail to use good wiring techniques. You need to place the capacitor as close as possible to the load instead of to the converter. This scheme allows you to take advantage of the inductance of the pc-board traces (or wires) and the converter's internal output capacitor to form a small pi filter that optimizes noise reduction. You should also minimize the lead length (including circuit wiring) on both sides of the capacitor. It's best to use short, wide straps, and run them in parallel to further reduce self-inductance in the leads.

EDN

## For more information

For more information on the de/de switching converter modules discussed in this article, circle the appropriate numbers on the Information Retrieval Service card or contact the following manufacturers directly.

## Burr-Brown Corp <br> Box 11400

Tucson, AZ 85734 (602) 746-1111

Circle No 70

## Calex Mfg Co Inc

3355 Vincent Rd
Pleasant Hill, CA 94523
(415) 932-3911

Circle No 705
Computer Products Inc
7 Elkins St
South Boston, MA 02127
(617) 268-1170

Circle No 706
Conversion Devices Inc 101 Tosca Dr
Stoughton, MA 02072
(617) 341-3266

Circle No 707
Converter Concepts Inc
Industrial Parkway
Pardeeville, WI 53954
(608) 429-2144

Circle No 708
International Power Sources Inc
10 Cochituate St
Natick, MA 01760
(617) 651-1818

Circle No 709

## IRT Corp

Box 85317
San Diego, CA 92138
(619) 450-9990

Circle No 710
Melcher Inc
10 Cochituate St
Natick, MA 01760
(617) 653-9979

Circle No 711

## Power General

Box 189
Canton, MA 02021
(617) 828-6216

Circle No 712
Reliability Inc
Box 218370
Houston, TX 77218
(713) 492-0550

Circle No 713
Wall Industries Inc
2 Franklin St
Lawrence, MA 01840
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## Tuter 80

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Meriden, CT 0645
(203) 238-6840

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1835 Savoy Dr.
Suite 200
Atlanta, GA 30341
(404) 458-8755

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# Uninterruptible ac power source protects data $100 \%$ of the time 

The Lifeline is an uninterruptible ac power source that protects computers from power outages. The unit is always on line, so even when the utility fails, there's no chance of losing data while the computer waits for a standby system to switch over to battery power.

A maintenance-free internal battery handles the full power of the system for 5 or 10 minutes. An external battery may be used to extend operation for one hour or longer. When the utility comes back on, the unit will recharge the batteries automatically.

The unit accepts 120 V ac at 60 Hz (with $+10 \%$ to $-15 \%$ tolerance) from a wall outlet and delivers 120 V

ac at 60 Hz (with $\pm 3 \%$ regulation). Its output power is rated at 200 VA , 600 VA , and 1000 VA . It also offers a load power factor from 0.8 to unity; $90 \%$ efficiency when the line is pres-
ent; a sine-wave output waveform with $5 \%$ maximum total harmonic distortion; and a NEMA 5-15R duplex output receptacle. It operates over 0 to $50^{\circ} \mathrm{C}$.

Prices range from $\$ 1235$ for a $200-$ VA unit with 7 minutes of internal battery backup to $\$ 2780$ for a $1000-$ VA unit with 25 minutes of internal battery backup. A $200-\mathrm{VA}$ and a $600-\mathrm{VA}$ unit come with no internal battery but are ready for an external battery hook-up. They cost $\$ 1180$ and $\$ 1570$, respectively.

Instrumentation and Control Systems Inc, Electro-Pac Div, 520 Interstate Rd, Addison, IL 60101. Phone (312) 543-6200. TLX 271503.

Circle No 719

# Single-output ac-to-dc switching modules come in low-profile packages 

FMP Series single-output switching modules come in low-profile plasticencased packages. The series consists of two groups that have 3W and 16 W outputs, respectively, at $50^{\circ} \mathrm{C}$. The 3 W versions are rated at

5 V at $0.6 \mathrm{~A}, 12 \mathrm{~V}$ at $0.25 \mathrm{~A}, 15 \mathrm{~V}$ at 0.2 A , and 24 V at 0.13 A . The 10 W models are rated at 5 V at $2 \mathrm{~A}, 12 \mathrm{~V}$ at $0.85 \mathrm{~A}, 15 \mathrm{~V}$ at 0.7 A , and 24 V at 0.45 A . Both groups measure $2.17 \times 0.75 \times 3.16$ in. The $3 W$ units

weigh 0.15 lb ; the 10 W units weigh 0.2 lb .

The switchers employ flyback circuitry to achieve 68 through $81 \%$ efficiency at maximum load. Their switching frequency ranges from 40 to 75 kHz , and their switching ripple voltage ranges from $<50$ to $<100 \mathrm{mV}$, depending on the model. The units accept power from a 115 V ac source and provide built-in overvoltage protection and current limiting.

All models' output voltages are adjustable to $10 \%$ of the nominal output voltage. The units are UL recognized and CSA certified, and they meet the FCC class B specification for conducted EMI. Prices range from $\$ 29$ to $\$ 32$.

Kepco Inc, 131-38 Sanford Ave, Flushing, NY 11352. Phone (718) 461-7000. TWX 710-582-2631.

Circle No 720

# 1500W switching power supply accepts a 3-phase ac input voltage 

The PM-2501B-2-3P is a switching power supply that delivers 5 V dc at $300 \mathrm{~A}(1500 \mathrm{~W})$ and $50^{\circ} \mathrm{C}$. It accepts a 3 -phase input voltage of between 184 and 250 V ac within a frequency range of 47 to 63 Hz . The unit comes in a $5 \times 8 \times 11-\mathrm{in}$. enclosure and weighs 20 lbs .

The supply meets VDE 0806 Class I SELV, IEC 380 and 435, and CSA 22.2-142/143/154 specifications. It is UL recognized (to UL 114, 1012, and 478 requirements), and it meets VDE 0871, level A, and FCC Docket 20180 standards for EMI protection. The supply has foldbackcurrent overload protection at 105 to $120 \%$ of full output current: When the current exceeds that level, the supply reduces it to $65 \%$ of full output current. Overvoltage

protection shuts down the unit at $125 \pm 10 \%$ of the nominal output.
The power supply's switching ripple and noise spec is $1 \%$ of the nominal output voltage measured in the bandwidth from 20 Hz to 20 MHz . The output voltage is brought out on a pair of $5 / 16$-in., size 18 threaded-head studs. The ac inputs are on a terminal block that uses size $8-32$ screws. The switcher's soft-start circuitry minimizes in-
rush surges at power-on. Options for the supply include a crowbar circuit for overvoltage protection, 5 -msec warning of ac power loss, and control of current-foldback circuitry (which allows you to parallel supplies). Another option lets you use a logic signal to turn the supply on. The supply's output is adjustable to $\pm 10 \%$ of the nominal output voltage. $\$ 1200$.

Pioneer Magnetics, 1745 Berkeley St, Santa Monica, CA 90404. Phone (800) 233-1745; in CA, (800) 848-1745. TWX 910-343-6249.

Circle No 721
Pioneer Magnetics, Kingswick House, Sunninghill, Ascot, Berkshire, SL57BJ, UK. Phone (990) 23491. TLX 848980.

Circle No 722

# 2 and 3.3 V switching power supplies are suitable for use with IBM memory chips 

Six different models of V Series switching power supplies provide de outputs at 2 or 3.3 V . Their low voltages make them ideal for use with IBM's memory chips and VLSI circuits. The six models are rated at 2 V dc at $54 \mathrm{~A}, 3.3 \mathrm{~V}$ dc at $54 \mathrm{~A}, 2 \mathrm{~V}$ dc at $72 \mathrm{~A}, 3.3 \mathrm{~V}$ dc at $72 \mathrm{~A}, 2 \mathrm{~V}$ dc at 100 A , and 3.3 V dc at 100 A .
The units accept 90 to 132 V ac or 180 to 264 V ac inputs in the frequency range from 47 to 440 Hz . They also have built-in overvoltage protection, remote sensing, and a softstart feature. They maintain their current specifications over 0 to $50^{\circ} \mathrm{C}$. Above 50 to $70^{\circ} \mathrm{C}$, the current should be derated by $2.5 \% /{ }^{\circ} \mathrm{C}$.
For cooling, the V501G and the V501H units require 60 cfm of forced air; the other four units require 30 cfm of forced air. An option

provides for current sharing and redundant parallel operation. No isolation diodes are needed. The V Series provides an optional powerfail monitor in the form of a TTL signal that occurs 2 msec prior to the loss of output power. Prices range from $\$ 145$ to $\$ 210$ in OEM
quantities. Delivery, six to eight weeks ARO.
Deltron Inc, Box 1369, Wissahickon Ave, North Wales, PA 19454. Phone (215) 699-9261. TWX 510-661-8061.

Circle No 723

## 

## KEY FEATURES

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# Multichannel, isolated dc/dc converter provides multiple-channel outputs 

The PWS740 is a multichannel, isolated dc/dc converter with a 1500 V ac continuous isolation rating. It consists of three integrated components: the PWS740-1, a $400-\mathrm{kHz}$ oscillator and driver in a TO-3 package; the PWS740-2, a trifilar-wound isolation transformer with a ferrite core encapsulated in a plastic package; and the PWS740-3, a rectifier bridge in a plastic, 8-pin miniature DIP. A typical isolation system using the PWS740 would consist of a transformer and rectifier for each channel; the oscillator would drive as many as eight channels.

The Sync pin on the oscillator

module allows you to synchronize several oscillators. You can connect the Frequency Adjust pin to an external potentiometer to lower the oscillator frequency, thereby avoiding beat-frequency interference with other system signals. The Enable pin provides for output shut-
down. Isolated dc outputs track the input voltage and can range from $\pm 7$ to $\pm 20 \mathrm{~V}$ at currents as high as $\pm 30 \mathrm{~mA}$.
Transformer impedance limits the converter's maximum input current to about 700 mA for a 15 V input-a level that is within the unit's thermal limits. The unit operates over -25 to $+85^{\circ} \mathrm{C}$. Its typical efficiency for eight channels at rated loads is $80 \%$. PWS740-1, \$12.75; PWS-2, \$2.50; PWS740-3, \$1.25 (100).
Burr-Brown Corp, Box 11400, Tucson, AZ 85734. Phone (602) 746-1111. TWX 910-952-1111.

Circle No 725

## 350W switcher offers $3.10 \mathrm{~W} / \mathrm{in}^{3}$, comes in a $9 \times 5 \times 2.5-\mathrm{in}$. package

The MAX-350 350W switching power supply comes in a $9 \times 5 \times 2.5$ in. package, which yields a power density of $3.10 \mathrm{~W} / \mathrm{in}^{3}$. The MAX-350 offers three models, all of which provide 5 V at $50 \mathrm{~A}, 12 \mathrm{~V}$ at 8 or 12 A pk , and -12 V at 4 A . The MAX-3541205 provides an additional output of -5.2 V at 2 A ; the MAX-354-1224 has an additional output of 24 V at 1.5 A . The supplies are compatible with VME Bus and Multibus specifications and are designed with an ac-power-fail circuit that exceeds the ac-power-fail requirements ( 48 -mA sink capacity) of the standard VME Bus.
The supplies accept 90 to 132 V ac or 180 to 264 V ac inputs in the frequency range from 47 to 63 Hz . They come with thermal, brownout, and overload protection, and they require 30 cfm of moving air for cooling.

The units' typical efficiency is $75 \%$, and the vendor specifies an

MTBF of 100,000 hours. Their ripple and noise spec is $0.2 \% \mathrm{rms}, 1 \%$ $\mathrm{p}-\mathrm{p}$, or 100 mV , whichever is greater. The units retain their full ratings over 0 to $50^{\circ} \mathrm{C}$. An optional TTL ac-power-fail command provides an indication 5 msec before the 5 V out-
put goes out of regulation. $\$ 336$ (100). Delivery, stock to six weeks.

Todd Products Corp, 50 Emjay Blvd, Brentwood, NY 11717. Phone (516) 231-3366. TWX 510-227-4905.

Circle No 724


## The latest Advance



# New Powerfiex 350-watt 5-output switching power supply 

Go ahead. Design your microprocessor based equipment any way you want, and don't worry about the power supply. Whatever voltages you require, from 2 V to 50 V in either polarity, the Powerflex 350 switching power supply can provide them.
Because it's modular, we can easily configure the P350 for up to five outputs in standard or special voltages. And if your design changes, you can easily change outputs without changing your physical dimensions.
Just $2.9^{\prime \prime} \times 7.5^{\prime \prime} \times 11.8^{\prime \prime}$, this high efficiency ( $75 \%$ at full load) 350 watt power supply takes both 110 V and 220 V inputs. Overvoltage and overcurrent protection on outputs is standard, along with margin testing ( $4.750 \mathrm{~V}-5.250 \mathrm{~V}$ ) on the main +5 V 50 A output. An optional signals board provides TTL compatibility.


## Switch-mode power supplies offer 40 W to $1-\mathrm{kW}$ outputs

Series 190 open-frame switch-mode power supplies include single- and multiple-output versions that have power ratings of between 40 and 1000 W . The vendor can also customize standard versions. All the supplies spec an MTBF of 40,000 hours under full load at $40^{\circ} \mathrm{C}$. The five power ratings currently available are $40,60,150,200$, and 1000 W ; you can increase the power ratings of the 150 and 200 W supplies to 220 and 300 W , respectively, by using forced-air cooling.

The single-output versions of the 40, 60, and 200/300W power supplies each provide a 5,12 , or 24 V output. (The user can adjust the 12 V output to 15 V .) The multiple-output versions of the 40 and 60 W supplies

typically provide $\pm 12$ or $\pm 15 \mathrm{~V}$ outputs, or a 5 V output and $\pm 12$ or $\pm 15 \mathrm{~V}$ outputs. The multiple-output $150 / 220 \mathrm{~W}$ supplies and multiple-output versions of the $200 / 300 \mathrm{~W}$ supplies typically provide a 5 V output and two $12 / 15 \mathrm{~V}$ outputs. In the $150 /$ 220 W supplies, the two $12 / 15 \mathrm{~V}$ outputs have a common zero; in the $200 / 300 \mathrm{~W}$ supplies they are isolated. Some versions of the $150 / 220 \mathrm{~W}$ and 200/300W supplies provide an addi-
tional 5,12 , or 24 V output. The 1000 W supply is an enclosed, fancooled single-output unit providing 5 V at 200 A .
Series 190 supplies operate from the $110 / 220 \mathrm{~V}$ ac line. They incorporate overload and overtemperature protection and have overvoltage protection on the 5 V outputs. All versions are UL approved, CSA certified, and VDE registered. Typical prices for the 40 W power supplies range from $\$ 80$ to $\$ 100$; the 60 W models are $\$ 100$ to $\$ 120$.

Philips, Industrial and Electroacoustic Systems Div, Box 218, 5600 MD Eindhoven, The Netherlands. Phone (040) 788620. TLX 35000.

Circle No 726

## POWER PLUS... Quality and Support You Can Rely On

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- Over-current protection
- Over-voltage protection

- Compact, light, durable and efficient. Ideal for use in process control and environmental equipment, computers and computer peripherals, robotics, and comparable applications.

Panasonic
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Secaucus, NJ 07094
(201) 392-4290

## Power Sources

## 1500W SUPPLY

The Model 6D Multimod is a 1500 W modular switching power supply. It features a mainframe that houses six separately selectable output modules. The mainframe accepts 115 or 230 V ac inputs and converts the ac power to 300 V dc. Each module is a dc/dc converter that receives power from the 300 V dc bus. The supply employs $100-\mathrm{kHz}$ MOSFET switching components and meets international electrical safety and emission standards, such as VDE, CSA, and UL standards. You can choose single-output 300 W modules ranging from 2 to 48 V dc. Multipleoutput modules will be available soon. All of the output modules are capable of current sharing. Outputs are adjustable to $\pm 10 \%$ of nominal voltage, and line and load regulation are each $0.2 \%$ of the rated output. Current limiting, overvoltage protection, reverse-voltage protection, and remote sensing are standard features. The entire supply measures $5 \times 8 \times 13.5$ in. A supply equipped with six single-output modules costs $\$ 1500$.

Powertec Inc, 20550 Nordhoff St, Chatsworth, CA 91311. Phone (818) 882-0004. TWX 910-494-2092. Circle No 430


## 25W SUPPLIES

The X and Y desktop linear power supplies provide 25 W of output power and are available in singleand multiple-output versions. The standard outputs are 5,12 , and 24 V dc. The supplies offer input voltage ranges of 105 to 130 V ac or 220 to 240 V ac . Their dielectric strength is

1500 V , and they operate over 0 to $40^{\circ} \mathrm{C}$. The output regulation is $5 \%$. The supplies meet UL, CSA, and VDE requirements and feature short-circuit protection. The housings are made of durable fire-retardant plastic. $\$ 40$ (100).

Jerome Industries Corp, 730 Division St, Elizabeth, NJ 07201. Phone (201) 353-5700. TLX 132001.

Circle No 432

## DISK SUPPLY

Designed specifically for hard-diskdrive applications, the quad-output SQV350 350W switching supply provides power for two 8-in. drives or for as many as eight $5 \frac{1}{4}-\mathrm{in}$. drives. The unit features a 5 V mainoutput rating of 10 A . One of the three auxiliary outputs is rated for 12 or 24 V at 16 A peak to accommodate initial turn-on/spin-up loads. The remaining two outputs are rated at 5 A each with 7 A peak loads. The supply features built-in overload and overvoltage protection and remote sense capability. $\$ 251$ (100). Delivery, three to six weeks ARO.
Switching Systems International, 500 Porter Way, Placentia, CA 92670. Phone (714) 996-0909.

Circle No 431


## SWITCHING SUPPLIES

Pony Series switching power supplies come in 14 models that deliver 15 to 30 W . The supplies are enclosed units and are UL recognized and CSA certified. Each model features an input EMI filter, a 115 V ac
input voltage rating, built-in overvoltage protection, and a typical efficiency of $65 \%$. The line regulation, from low to high line, is $0.4 \%$; the load regulation (from no load to full load) is $1 \%$. All models provide a $20-\mathrm{msec}$ min holdup time. $\$ 24.90$ (1000).

Computer Products Inc, 2900 Gateway Dr, Pompano Beach, FL 33069. Phone (305) 974-5500. TWX 510-956-3098.

Circle No 433

## DC/DC CONVERTER

The 12Q15.050 operates from a 12 V de input and provides two $\pm 15 \mathrm{~V}$ dc outputs at $\pm 50 \mathrm{~mA}$ each. Both dual output sections are isolated from the input and from each other. The unit has a 6 -sided shielded case that eliminates RFI problems. The internal switching frequency ( 63 kHz free running) is unaffected by load or line changes. A switching-frequency synchronization pin lets you run the converters at frequencies ranging from 70 to 110 kHz . The input/output and output/output isolation equals 500 V dc and the operating temperature range spans -25 to $+90^{\circ} \mathrm{C}$. $\$ 110$. Delivery, stock to six weeks ARO.

Calex Mfg Co Inc, 3355 Vincent Rd, Pleasant Hill, CA 94523. Phone (415) 932-3911. TLX 338506.

Circle No 435

## SWITCH-MODE SUPPLY

The Model SA1000-3104 is a $1-\mathrm{kW}$ switch-mode power supply that delivers 5 V at currents as high as 200 A . You can adjust the output voltage by $\pm 2 \%$ with a potentiometer, or you can digitally program the output voltage from 4.2 to 5.75 V . The supply's line regulation is 10 mV max over the full operating in-put-voltage range, and its zero- to full-load regulation is 20 mV max. The power supply operates from line input voltages ranging from either 90 to 135 V or 180 to 265 V , within a frequency range of 47 to 63 Hz . Its

## Power Sources

thermal protection includes a hightemperature alarm output that is activated at $50 \pm 5^{\circ} \mathrm{C}$, as well as an overtemperature alarm output that is activated when the power-supply temperature exceeds $75 \pm 5^{\circ} \mathrm{C}$. The supply automatically shuts down within 10 to 30 sec of an overtemperature alarm. It also provides output overvoltage and overcurrent
protection. For applications requiring more than 200 A , you can add slave units to the power supply. The device measures $8 \times 4.5 \times 11 \mathrm{in}$. From approximately $£ 500$.

Astec (USA) Ltd, 2880 San Thomas Expressway, Suite 200, Santa Clara, CA 95051. Phone (408) 748-1200. TLX 6839191.

Circle No 434


Unlike embossed or LED switches, the Wink's mechanical indicator won't wear off or wear out.

These new TPS Series rocker-type power switches provide unmistakably clear "on" status signaling at $30 \%$ less cost than an LED or bulb. With Toko's "Wink" action, a bright color pops into in a small window when the switch is activated. TPS Series Switches also eliminate the added cost of LED wiring and the risk of lamp failure.

- Rated at 5 A at 125 VAC , and 3 A at 250 VAC

UL listed and CSA rated; meets safety regulations VDE, BSI and SEMKO

- Wide range of color choices for indicator and rocker
- Also available without "Wink" feature, but with fixed color indicator
- Designed for snap-in panel mounting; Faston ${ }^{\text {Tu }}$ terminals or wire leads
- Solid durability. Quality roller bearing actuator for years of trouble-free service
- Guaranteed equal to or better than the quality and reliability of your current rocker switch
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## MILITARY POWER SOURCES



CUSTOM AND STANDARD MILITARY POWER SUPPLIES

| DC/DC |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| INPUT | NO. OF OUTPUTS | V/A | SIZE (IN) | FEATURES |
| 18-36VDC | SINGLE | $5,12,15,24,28$ (50W -150W) | $4.64 \times 2.81 \times 0.84$ | - HIGH EFFICIENCY, HIGH DENSITY <br> - STABILE 500KHZ CONVERSION FREQUENCY <br> - MIL-TYPE COMPONENTS <br> - HIGH GRADE <br> - I/O ISOLATION <br> - MIL-STD-704A / D <br> - MIL-STD-1275A (AT) <br> - MIL-STD-461 / 462 <br> - TEMP: $-55^{\circ} /+85^{\circ} \mathrm{C}$ BASE PLATE <br> - MIL-STD-810C |
| 18-36VDC | DUAL | $\begin{gathered} \pm 5, \pm 12, \pm 15, \pm 24, \pm 28 \\ (80 W-125 W) \end{gathered}$ | $5.9 \times 2.81 \times 0.84$ |  |
| 18-36VDC | DUAL | $\begin{gathered} \pm 5, \pm 12, \pm 15, \pm 24, \pm 28 \\ (150 \mathrm{~W}-170 \mathrm{~W}) \end{gathered}$ | $6.3 \times 3.5 \times 0.84$ |  |
| 18-36VDC | TRIPLE | $\begin{aligned} & 5 \mathrm{~V} / 10 \mathrm{~A}, \pm 12 \mathrm{~V} / 1-5 \mathrm{~A} \\ & 5 \mathrm{~V} / 10 \mathrm{~A}, \pm 15 \mathrm{~V} / 1.5 \mathrm{~A} \end{aligned}$ | $6.10 \times 3.14 \times 2.16$ |  |
| 6-100VDC | TRIPLE | $5 \mathrm{~V} / 5 \mathrm{~A}, 2 \times 12 \mathrm{~V} / 2.5 \mathrm{~A}$ <br> $5 \mathrm{~V} / 5 \mathrm{~A}, 2 \times 15 \mathrm{~V} / 2.5 \mathrm{~A}$ | $5.7 \times 4.68 \times 2.75$ |  |


| AC/DC (115V / 3 Phase / 400HZ) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| INPUT | NO. OF OUTPUTS | V/A | SIZE (IN) | FEATURES |
| $\begin{array}{r} 115+35 \% \\ -15 \% \end{array}$ | SINGLE | $5,12,15,22,24,28$ (200W-225W) | $6 \times 4.2 \times 1.57$ | - EXTERNAL OUTPUT ADJUSTMENT <br> - MIL-TYPE COMPONENTS |
| $\begin{array}{r} 115+35 \% \\ -15 \% \end{array}$ | SINGLE | $5,12,15,22,24,28$ (500W-600W) | $10 \times 6.2 \times 1.57$ | - MIL-STD-704 A/D <br> - MIL-STD-461 |
| $\begin{array}{r} 115+35 \% \\ -10 \% \end{array}$ | DUAL | $\begin{gathered} \pm 5, \pm 12, \pm 15, \pm 22, \pm 24, \pm 28 \\ (120 \mathrm{~W}-150 \mathrm{~W}) \end{gathered}$ | $6 \times 4.2 \times 1.57$ |  |





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bench-mounting enclosures. They operate from $200 / 250 \mathrm{~V}$ line supplies. From around $£ 1000$ to $£ 4000$.
Hunting Hivolt, 1008 W 9th Ave, King of Prussia, PA 19406. Phone (215) 265-7462.

Circle No 437


## FOUR-OUTPUT SUPPLY

The Model 510EU 200W switching power supply has four outputs. Transient suppression devices allow it to withstand the 6000 V IEEE 587 voltage transient test. The unit em-
ploys $50-\mathrm{kHz}$ MOSFET switching circuitry. It accepts 105 to 130 or 198 to 265 V ac, selectable on the barrier strip. The device delivers 5 V at $20 \mathrm{~A}, \pm 12 \mathrm{~V}$ at 4 A , and -5 V at 0.5 A . Its secondaries are adjustable to $\pm 15 \mathrm{~V}$ at 3 A . All its outputs are current limited and have continuous overload and ac-input protection, short-circuit protection, overtemperature protection, self-recovering overvoltage protection, and no minimum load requirement. You can specify a power-failure signal and logic-inhibit capability as options. $\$ 395$.

RO Associates Inc, 246 Caspian Dr, Sunnyvale, CA 94088. Phone (408) 744-1450. FAX 408-744-1521.

Circle No 438

## CONVERTER SERIES

Series BA and Series BC isolated de/dc converters have five output voltage configurations: $5,12,15$,

$\pm 12$, and $\pm 15 \mathrm{~V}$ dc. All of these outputs are available with nominal input voltages of $5,12,24,28$, and 48 V dc. Series BA converters are housed in 24-pin DIPs and provide 1.5 W of output power. Series BC converters come in industry-standard $2.0 \times 2.0 \times 0.4-\mathrm{in}$. packages and provide 6 W of output power. Both series feature an input $\pi$-network filter; a $50-\mathrm{mV}$ p-p ripple-and-noise specification; operation to $70^{\circ} \mathrm{C}$ without derating; and 500 V dc isolation. The converters have a $25-\mathrm{kHz}$ switching frequency and typical efficiency of $65 \%$. Single-output Series BA units, \$18; dual-output units, $\$ 19$ (1000). Series BC singleoutput units, $\$ 25$; dual-output units,

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$\$ 27$ (1000). Delivery, stock to eight weeks ARO.

International Power Sources Inc, 10 Cochituate St, Natick, MA 01760. Phone (617) 651-1818. FAX 617-655-7984.

Circle No 440

## BUTTON CELL

The 4 DK battery is a 1.2 V NiCd button cell for solar-converter applications. The cell has a nominal capacity of 4 mAhr . It measures $2.1 \times 9.5 \mathrm{~mm}$ and weighs 0.6 g . The battery operates over -20 to $+50^{\circ} \mathrm{C}$. Its mass-plate construction allows it to retain $75 \%$ of its capacity when stored for 28 days at room temperature. You can charge the cell with 0.4 mA applied for 14 hours. The length-of-service-life specifications are 1000 IEC cycles within one year; 500 full cycles within two years; and 2000 shallow cycles within four years. You can trickle
charge the battery with $40 \mu \mathrm{~A}$ for as many as six years, in the temperature range of 0 to $45^{\circ} \mathrm{C}$. A pressurerelief vent protects the cell under abusive conditions. $\$ 0.87$ (1000). Delivery, six weeks ARO.
Varta Batteries Inc, 300 Executive Blvd, Elmsford, NY 10523. Phone (914) 592-2500.

Circle No 439

## DC SUPPLY

BPS Series regulated adjustable dc power supplies deliver 12 to 24 V dc voltages. Their amperage ratings range from 1 to 15 A for 12 V dc models and from 1 to 10 A for 24 V dc models. All of the units in the series are UL and CSA listed, except the 1A versions, which use UL-recognized ac sections. Screw terminals are provided for line-voltage input and dc output. Faston battery clips are provided for attachment of sealed lead-acid (gel) batteries. The

supplies come in UL-listed hinged knockout boxes. All models with capacities greater than 1A include eight individual fused outputs for powering multiple loads; consequently, if a short circuit occurs on a load, only one of the eight fuses will blow. $\$ 110$.

Securitron, 1815 W 205th St, Suite 103, Torrance, CA 90501. Phone (800) 624-5625; in CA, (213) 618-0204.

Circle No 442

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Extension 200. In New York, call (315) 457-9334. For application assistance, call (412) 925-7272 or wite POWEREX, Inc., Hillis Street, Youngwood, PA 15697.

## Power Sources



## VME SUPPLIES

Series VMEP multiple-output switching power supplies comprise 104 models. The supplies are designed specifically for the VME Bus and include VME Bus ACFail and SYSReset signal lines. The series is divided into four groups according to power rating: $200,400,600$, and 800 W . Voltage outputs of $5,12,15$, 24 , and 48 V dc are available in two VME Bus-height formats: 6 U and 3U. Designed for operation in standard VME Bus card racks, the supplies also come in modified packages for universal mounting outside the rack. The supplies accept inputs
from 90 to 132 V ac or from 180 to 264 V ac over 47 to 63 Hz . Their switching frequency is 50 kHz , and all models provide three voltage outputs. Other features include load and line regulation to $\pm 0.2 \%$ or 10 $\mathrm{mV} \max ;$ a $1 \%$ or $50-\mathrm{mV}$ p-p noise-and-ripple specification; $70 \% \mathrm{~min}$ efficiency at full load; overvoltage and overcurrent protection for all outputs; and parallel power-sharing capabilities. $\$ 450$ to $\$ 1200$.

Power Pac Inc, Box 777, Norwalk, CT 06856. Phone (203) 8664484.

Circle No 443

## DC/DC CONVERTERS

Series E900VF ${ }^{2}$ quad-output de/dc converters (with an auxiliary ac filament output) are for use with vacuum fluorescent displays. They provide two dc anode and two ac filament voltages to power two-color vacuum-fluorescent displays or two

dissimilar displays requiring as much as 12 W of total output power. The converters power standard displays from Noritake, Futaba, and NEC. You can order custom units for displays that require voltages not specified in the series. The units accept $5,9,12,15$, and 24 V dc and have $\pm 10 \%$ tolerance. They operate over 0 to $70^{\circ} \mathrm{C}$ and provide 600 V rms I/O isolation at 60 Hz for one minute. The converters weigh 122 g and come in aluminum pc-board mounts

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that measure $2.0 \times 2.5 \times 0.98 \mathrm{in}$. $\$ 29.72$ (250).
Endicott Research Group Inc, Box 269, Endicott, NY 13760. Phone (607) 754-9187.

Circle No 444


## EVALUATION BOARDS

Series VI-MEB modular boards are designed to evaluate the vendor's Series VI-100 and VI-200 de/dc converters. The VI-MEB-LV accepts modules with input voltages to 100 V dc, whereas the VI-MEB-HV handles modules with input voltages to 400 V dc. Each board comes with a barrier terminal, output lugs, measurement test points, and fuse. The $10 \times 12$-in. boards accept one, two, or three modules; you can configure the boards as single-, dual-, or triple-output power supplies. The boards deliver as much as 400 W when configured as single-output supplies. Triple-output configurations deliver as much as 200 W per output. A $32-\mathrm{pg}$ manual covers measurement techniques and provides application hints. $\$ 295$.
Vicor Corp, 23 Frontage Rd, Andover, MA 01810. Phone (617) 470-2900. TWX 910-380-5144.

Circle No 445

## SUPPLY SERIES

Mustang Series switching power supplies comprise 34 models at 25 , 50, 70/80, 100, and 150W. Each model is encased and has a barrier screw-type terminal connector. Every power supply features an input EMI filter, inrush current limiting, $\pm 5 \%$ minimum outputvoltage adjustment, 72 to $75 \%$ effi-

ciency typ, and overload protection. The units have line regulation of $0.4 \%$ from low line to high line, and their load regulation is $0.8 \%$ from no load to full load. All models provide a 20 -msec min hold-up time. Their ripple-and-noise specification is $1 \%$ or 50 mV p-p max, whichever is greater. Multiple- and single-output models accept ac input voltages from 90 to 132 V ac. In addition, the multiple-output models accept voltages between 180 and 250 V ac. Their input frequency ranges from 47 to 440 Hz , and their switching frequency is 100 kHz . The units operate over 0 to $71^{\circ} \mathrm{C}$, with derating between 50 and $71^{\circ} \mathrm{C}$. The series is UL recognized and CSA certified. From \$59.50 (1000).
Computer Products Inc, 2900 Gateway Dr, Pompano Beach, FL 33069. Phone (305) 974-5500. TWX 510-956-3098.

Circle No 446


## SWITCHER

The SPM5 is part of the International High Power series of switching power supplies. It provides 1500 W in a $5 \times 8 \times 11$-in. fan-cooled package. Its modular design lets you specify as many as 15 outputs
from a selection of off-the-shelf sin-gle-, dual-, and triple-output plug-in modules. This modular construction can achieve a power density of $3.4 \mathrm{~W} /$ $\mathrm{in}^{3}$. The unit accepts input ac voltages from 90 to 132 V ac and from 180 to 264 V ac, in the field-selectable range of 47 to 440 Hz . An optional UPS (uninterruptible power system) module provides loss-of-power protection via battery backup to 1000 W of dc output power. You can use the UPS module with parallel, connected dc output modules for re-dundant-mode operation in fault-tolerant systems. The supply meets VDE, IEC, CSA, and UL safety standards; it also meets FCC and VDE emission standards. \$924 (250).

Power-One DC Power Supplies, 740 Calle Plano, Camarillo, CA 93010. Phone (800) 235-5943; in CA, (800) 421-3439. TWX 910-336-1297.

Circle No 447


## POWER CONDITIONER

This series of $\mu \mathrm{P}$-based electronic power conditioners (EPC) comprises models with 500,1000 , and 2000 VA output capacities. Each model regulates the output voltage to within $\pm 5 \%$ of the nominal output for input voltage variations from +15 to $-25 \%$. The devices continuously measure output voltage and correct it every 16 msec . The units suppress to safe levels Class A and Class B input surge voltages of as much as 6000 V peak per ANSI C 62 41-1980 (IEEE-587-1980). The units

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attenuate transverse-mode noise by 60 dB and common-mode noise by 130 dB. Each unit in the series maintains a sine-wave output and adds less than $0.5 \%$ harmonic distortion to the input waveform. The units shut down when the input voltage is more than $24 \%$ above or $40 \%$ below the nominal input voltage. The units automatically enable the output voltage when the input voltage returns to acceptable limits. The $60-\mathrm{Hz}$ units are UL listed and CSA certified, and they conform to FCC Class B requirements. The $50-\mathrm{Hz}$ models meet VDE and IEC requirements. The $60-\mathrm{Hz}$ models are rated for nominal outputs of 120 , 208 , or 240 V ac; they have rated outputs of $110,220,230$, or 240 V ac . $\$ 599$ to $\$ 1279$.

Sola, 1717 Busse Rd, Elk Grove Village, IL 60007. Phone (312) 4392800. TLX 280538.

Circle No 448


## POWER PACKS

Performaxx lithium power packs are designed to power downhole equipment. The line of power packs includes battery packs for several standard downhole tools and for custom models. The basic cells have a 3.9 V dc open-circuit voltage (OCV) rating, come in four sizes, and have four capacities rated for 3.6 V (loaded) at $150^{\circ} \mathrm{C}$. These sizes and capacities are RMM 150 AA at 1.3 Ahr, RMM 150 C at 5.1 Ahr, RMM 150 D at 12 Ahr , and RMM 150 DD at 22 Ahr. The basic cells are packaged in an integral pack to meet a specific tool's power requirements. The integral-pack construction incorporates Kapton spacers (rated at $>200^{\circ} \mathrm{C}$ ) to allow for thermal expansion of the cells; welded nickel tabs
to ensure cell-to-cell continuity; a nonconductive heat-resistive Nomex housing material; and a field-replaceable external fuse. The packs comply with DOT E-7052 safety standards, including altitude testing at $50,000 \mathrm{ft}$. The units are shock tested to 5000 G and temperature tested to $150^{\circ} \mathrm{C}$ under heavy current drains. Individual cells, from $\$ 32.25$ to $\$ 54.25$.

Electrochem Industries/DRM, Box 50, Buffalo, NY 14226. Phone (716) 759-2828.

Circle No 449


## BACKUP SUPPLY

The PowerMax line of backup power systems provides protection against power blackouts. If a power failure occurs, the system switches from ac power to an internal battery within 2 msec . The battery can operate for as long as 80 minutes, depending on the power demands. The line consists of three units: the 450 VA model, with 300 W capacity; the 800 VA model, with 600 W capacity; and the 1200 VA model, with 1000 W capacity. All models sound an alarm when the battery power of the system is nearing exhaustion. All models are UL recognized and CSA approved, and carry a one-year guarantee. The $450 \mathrm{VA}, 800 \mathrm{VA}$, and 1200 VA models cost $\$ 599, \$ 1099$, and $\$ 1399$, respectively.

Panamax Inc, 150 Mitchell Blvd, San Rafael, CA 94903. Phone (800) 472-5555; in CA, (800) 4725540. FAX 415-472-5540.

## Circle No 450

## LINE CONDITIONERS

The vendor has added 56 models to its two lines of power-protection systems, the EIT extreme isolation

transformers and the XLC line conditioners, which provide data integrity and security for computer systems in the event of power-line disturbances. The isolation transformers feature output load regulation of $\pm 3 \%$ of the input voltage from no load to full resistive load; isolation resistance of $10,000 \mathrm{M} \Omega$; dielectric strength of 2500 V ac; and $97 \%$ efficiency. All of the transformers meet CSA-22.2-066 and UL1012 requirements; some meet VDE- 0550 specifications. The line conditioners provide input regulation of $\pm 3 \%$ of the output for inputs of $120 \mathrm{~V} \mathrm{ac}+10 \%$, $-20 \%$; load regulation of $\pm 2 \%$ from no load to full resistive load; $5 \%$ THD max for a resistive load; common-mode rejection of 120 dB or greater; voltage spike attenuation of 48 dB or greater; short-circuit protection with short-circuit current limited to $200 \%$ of rated value; and $85 \%$ efficiency. Isolation transformers, from $\$ 175$; line conditioners, from $\$ 275$.

Xentek, 760 Shadowridge Dr, Vista, CA 92083. Phone (619) 727. 0940. TWX 910-322-1155.

Circle No 451

## POWER SUPPLIES

Minivolt miniature power supplies measure $90 \times 64 \times 32 \mathrm{~mm}$ and are suitable for chassis or pc-board mounting. They operate from 110 / 250 V line inputs. The single-output versions provide a 5 V output at 0.5 , $1.0,1.5,2.0$, or 2.5 A ; a 12 V output at 1.2 A ; or a 24 V output at 0.6 A . The dual-output versions provide $\pm 15 \mathrm{~V}$ outputs at $0.1,0.2$, or 0.5 A . You can ground the positive or negative output of the single-output supplies to generate a negative or positive output. The dual-output versions have a common ground. The

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line regulation is $\pm 0.05 \%$; the zero to full-load output regulation is $0.15 \%$ for single-output versions and $0.35 \%$ for dual-output versions. Output ripple is less than 1 mV . Around $£ 100$.

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[^14]
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Cache-memory controller with bus-watching capability (Intel)

As $\mu P$ clock frequencies increase, the access time of the memories servicing the $\mu$ Ps must decrease. When you use a cache memory, you can use low-cost, relatively slow main memory and still keep up with the microprocessor.

# Cache-memory systems benefit from on-chip solutions 

David Shear, Regional Editor

The motivation behind using a cache is to improve a CPU's throughput by eliminating wait states. Not too many years ago, only those engineers designing advanced mainframes concerned themselves with cache memories. Nowadays, with the proliferation of highperformance 16 - and 32 -bit $\mu \mathrm{Ps}$ and inexpensive, though rather slow, dynamic-RAM main memory, almost all systems can benefit from cache memories (see box, "Caches increase CPU throughput"). Your next $\mu \mathrm{P}$ design may very well require the performance gains afforded by an architecture with a cache.

To address this need, many IC vendors have introduced cache-memory controllers. You have a slew of choices, from simple cache-tag RAMs to complex and complete 4 -way, set-associative subsystems. Before you can make an intelligent decision about which product to use, you have to be able to evaluate the various approaches and determine the effect each approach will have on the performance of the system you're designing.

The goal in using a cache is not necessarily just to achieve optimal cache efficiency-or even optimal processor performance. Rather, it is usually a more global objective, typically involving optimizing system performance within certain cost, size, and power limits. Simply stated, your main design goals are as follows:

- Minimize the probability of not finding a memory reference's target in the cache (the miss rate)
- Minimize the time to access information that is indeed in the cache
- Minimize the delay due to a miss
- Minimize the overhead of updating main memory and maintaining coherency.


## The miss rate is a key parameter

One of the key variables in evaluating a cache implementation is the miss rate, the ratio of memory misses to the total number of memory accesses. The miss rate is a statistical estimate derived from the results of simulation or by actual measurement. (For more infor-
mation on determining the performance advantage in using a cache, see box, "Estimate the performance gains possible with a cache.")

## Using a cache requires many design decisions

You'll find many approaches to using a cache. The major differences you'll have to evaluate are the size of the cache, the placement policy, the use of either a write-through or a copy-back memory-update policy, the choice of a real or virtual implementation, the coherency policy, the single-vs-split implementation, and the replacement scheme.
The size of the cache is the most dominant cache parameter in terms of both cost and potential performance tradeoffs. You can't just make a large cache and expect great performance; you must use this resource well. Common cache sizes range from a few hundred bytes inside a $\mu \mathrm{P}$ chip to a few hundred kilobytes inside a mainframe. The cache controllers from Austek, Chips and Technologies, and Intel, for example, all have a size of 32 k bytes (Table 1). The NEC single-chip implementation has only an 8 k -byte cache, but because of its design it maintains a miss rate that's comparable to the others'.
Although a cache's miss rate varies significantly with the software that is being executed, it has been shown that increasing the size of the cache increases the hit rate (Ref 1). As the cache size increases, the miss rate is asymptotic to a miss rate of 0 . Therefore, the increase in performance with an ever-increasing cache size reaches a point of diminishing returns. The main penalty in increasing the size of a cache is the cost incurred.
Another cache-design decision you'll be confronted with involves the placement policy. Placement determines how the main memory is mapped into the cache. You have three choices: direct mapped, set associative, or fully associative.
A direct-mapped cache is implemented as a RAM addressed by some of the low-order memory address bits (Fig 1). The incoming address bits (index) select

> The most important, and elusive, parameter for evaluating the performance gains possible with cache memories is the miss rate.
one of the cache entries and the most significant address bits are compared to the stored tag. If a match is detected, then a hit has occurred. Direct mapping is the simplest of the placement policies, but has the disadvantage that the miss rate increases sharply when two or more references are made to memory locations with the same lower address bits (index).

A set-associative cache is similar to a direct-mapped cache, but the index selects a set of two or more entries. Each entry can use the same lower address bits. In a 4 -way set-associative cache, for example, four separate addresses can use the lower address bits (Fig 2). This approach greatly decreases the miss rate as compared with the direct-mapped approach.

A fully associative placement policy is implemented as a content-addressable memory by means of including a tag comparator with each entry. Few caches use this placement policy because it is such a complex approach, and because the decrease in miss rate (compared with that of a 4 -way set-associative approach) is so small.

Fig 3 shows the decrease in miss rate possible with the various placement policies. All of the available cache-memory controllers use the set-associative approach (although Intel's 82385 can use a direct-mapped mode, too). Both Intel's and Chips and Technologies' ICs are 2-way, set-associative caches, whereas Austek's and NEC's are 4-way, set-associative types.

## Keeping main memory up to date

You'll also have to determine which memory-update policy is best for your application; when data in the cache is modified, it is important that the main memory be modified as well. To meet this end, there are two basic approaches: write through and copy back.

In the write-through approach, all memory-write
operations are written to both the cache and the main memory simultaneously. This approach greatly simplifies the updating process because the main memory always contains an up-to-date copy of the data. The drawback is that each write is treated as a cache miss because the CPU must wait for the main memory to be written to.

Using a buffered write alleviates this problem. The buffer holds the data that's to be written to main memory to meet the timing of the main memory, and it allows the CPU to continue processing without having to wait. The buffered write through is by far the most popular implementation: All of the controllers available use it. A good write-through implementation seldom has to wait while a write operation to main memory finishes.

Copy-back main-memory updating allows writes to the cache, but main-memory updates occur at a later time. Almost always, this approach results in less main-memory traffic because data is written to the main memory only when the data leaves the cachewhen a miss requires that a cache location be relinquished, for example, or when task switching takes place.

## Should it be virtual or real?

Your next design decision will involve the cache's implementation, which can be either virtual or real. The difference centers on where the cache is placed in the data and address paths relative to the CPU and the memory-management unit (MMU). If the cache is between the CPU and the MMU, then it'll deal with virtual addresses-hence the name "virtual implementation." This implementation can cause confusion when you consider that a virtual address can point to many

## TABLE 1-CACHE-MEMORY CONTROLLERS

| COMPANY | DEVICE | PART | SIZE | PLACEMENT POLICY | REPLACEMENT POLICY |
| :---: | :---: | :---: | :---: | :---: | :---: |
| AUSTEK MICROSYSTEMS | MICROCACHE | A38152 | 32k BYTE | 4-WAY SET-ASSOCIATIVE | LRU |
| CHIPS AND TECHNOLOGIES INC | $\begin{aligned} & \text { CACHE } \\ & \text { CONTROLLER } \end{aligned}$ | 82C312 (PART OF CS8231 CHIP SET) | $\begin{aligned} & 16 / 32 k \\ & \text { BYTE } \end{aligned}$ | 2-WAY SET-ASSOCIATIVE | LRU |
| INTEL CORP | $\begin{aligned} & \text { CACHE } \\ & \text { CONTROLLER } \end{aligned}$ | 82385 | 32k BYTE | 2-WAY SET-ASSOCIATIVE OR DIRECT-MAPPED | LRU |
| NEC ELECTRONICS INC | SINGLE-CHIP CACHE SUBSYSTEM | $\mu \mathrm{PD} 43608$ | 8k BYTE | 4-WAY SET-ASSOCIATIVE | LRU |

## Caches increase CPU throughput

According to Webster's, a "cache" is a hiding place for concealing and preserving provisions. In the case of computers, the provisions are prefetched data stored separately from the main memory. When the $\mu \mathrm{Pac}$ a cesses memory, the cache supplies the concealed provisions (data) if it is able. If it is unable, the main memory will supply the data while the CPU waits for the main memory to respond. At the same time, the cache stores the most recently requested data for future reference.

In essence, caches are small, fast memories placed between a processor and the main memory of a computer system to reduce the amount of time necessary for memory accesses (Fig A). The
only reason for having a cache is to increase CPU throughput with a rather small number of static RAMs (albeit more expensive) to make up for the rather slow access times of the dynamic RAMs.

When a cache satisfies a mainmemory access, the overhead resulting from accessing the main storage memory is eliminated. This elimination frees the system bus for DMA or multipleprocessor activity and provides a significant improvement in the cost/performance ratio of memory design. The $\mu \mathrm{P}$ can therefore operate at cache speeds while maintaining the economic advantages of a slower main-storage memory.

A cache works by means of
what is called the property of locality. This property has two aspects, temporal and spatial. According to temporal locality, information that'll be in use in the near future is likely to be in use already. You can expect this type of behavior from program loops in which both data and instructions are reused.

According to spatial locality, portions of the address space that are in use generally consist of a fairly small number of individually contiguous segments of that address space. A cache memory buffers segments of information that have been used recently, and thus the property of locality implies that the needed information is likely to be found in the cache.


Fig A-On a cache hit, the cache memory supplies data to the $\mu P$ with no wait states (a). On a cache miss, the main memory supplies data to both the $\mu P$ and the cache memory (b). The next time this same data is needed, it will already be in the cache.

| WRITE BUFFER | BUS WATCHING | SPEED | ADDRESS SPACE | PACKAGE | COST | SPECIAL FEATURES |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| YES | NO | $\begin{aligned} & 16 \mathrm{OR} 20 \mathrm{MHz} \\ & (80386) \end{aligned}$ | 4G BYTE | $\begin{aligned} & \text { 84-PIN } \\ & \text { PLCC } \end{aligned}$ | $\begin{gathered} \$ 58(16 \mathrm{MHz}) \\ (10,000) \end{gathered}$ | 80386-BASED SYSTEMS; 5-CHIP SOLUTION |
| YES | NO | $\begin{aligned} & 20 \text { OR } 25 \mathrm{MHz} \\ & (80386) \end{aligned}$ | 64M BYTE | $\begin{aligned} & \text { 100-PIN } \\ & \text { PFP } \end{aligned}$ | $\begin{gathered} \$ 169.80(20 \mathrm{MHz}) \\ (10,000) \\ \text { CS8231-20 } \\ \text { CHIP SET } \end{gathered}$ | INTEGRATED DYNAMICRAM CONTROLLER |
| YES | YES | $\begin{aligned} & 16 \text { OR } 20 \mathrm{MHz} \\ & (80386) \end{aligned}$ | 4G BYTE | $\begin{aligned} & \text { 132-PIN } \\ & \text { PGA } \end{aligned}$ | $\begin{gathered} \$ 130(16 \mathrm{MHz}) \\ \$ 165(20 \mathrm{MHz}) \\ (1000) \end{gathered}$ |  |
| YES | YES | READY, 70 nSEC DATA, 85 nSEC CYCLE, 125 nSEC | 256M BYTE | $\begin{gathered} \text { 132-PIN } \\ \text { PGA } \end{gathered}$ | \$260 (100) | 16- OR 32-BIT CPUs; SINGLE-CHIP SOLUTION |

The size of the cache is the most dominant parameter in terms of both cost and potential performance.
real addresses. In a real implementation, the cache is situated after the MMU, so each address in memory has only one address.

A virtual cache's advantage is that it doesn't have to wait while the MMU translates an address, and thus it can respond much faster. Faster response time notwithstanding, a virtual cache complicates the hardware design and adds some complexity to the software design because it has to keep track of which real address the virtual address is pointing to. As $\mu \mathrm{P}$ technology advances, however, more CPUs will have the MMU on chip. This will leave you with no choiceyou'll have to use a real cache.

Another potentially critical design decision of which you should be aware is a cache's coherency policy. When several sources, such as multiple CPUs and a DMA controller, can change data in main memory, you can have a problem with the data's coherency (or consistency). You must make sure that the data you're using from the cache isn't stale. For example, if data from main memory also exists in a cache, and a DMA controller or other processor modifies the data in main memory, the computer must invalidate the old data in the cache.

There are many methods for maintaining coherency. The Intel 82385 takes one of the most sophisticated


Fig 1-A direct-mapped cache implementation is the simplest approach. The $\mu P$ 's address is split into an index, which points to a tag. The tag is then compared to the rest of the address. Note that only one main-memory location can be stored in the cache for each index.
approaches, the bus-watching approach (Fig 4). By keeping an eye on all of the transactions on the system bus, the cache controller automatically invalidates data in the cache when an external source modifies main memory. The NEC $\mu$ PD43608 also has bus-watching capability to maintain coherency.

As far as a split-vs-single cache implementation is concerned, most, if not all, of the available controllers are single-cache implementations. You can have more than one cache in a system, though. A split cache is an architecture that uses more than just a single cache. A typical approach is to have an instruction cache and a Text continued on pg 252

## Estimate the performance gains possible with a cache

You can use the equations below to evaluate the increase in performance afforded by a cache implementation. By playing with various values of the miss rate, you can see how much of an improvement is possible.

The average memory-access time is often useful in evaluating the performance gains that various cache implementations can provide. You can calculate the average access time from a combined relationship between cache use and main-memory use:

$$
\begin{aligned}
& \mathrm{Tav}= \\
& \mathrm{R}((1-\mathrm{M}) \mathrm{Tcr}+\mathrm{M} \mathrm{Tmr})+\mathrm{W} T w,
\end{aligned}
$$

where Tav=average memory-access time, $\mathrm{R}=$ percentage of memory cycles that are reads (typically $85 \%$ ), $\mathrm{W}=$ percentage of memory cycles that are writes (typically $15 \%$ ), $\mathrm{M}=$ cache miss rate, Tcr=cache read-cycle time, Tmr=main-memory read-cycle time, $\mathrm{Tw}=$ write-cycle time (main-memory time for unbuffered systems or cache-memory time for buffered systems).

Many times, you can gain further insight by estimating the average number of wait states that a system will require when accessing memory:

$$
\begin{gathered}
\mathrm{New}=\mathrm{R}((1-\mathrm{M}) \mathrm{Ncr}+(\mathrm{M} \\
\mathrm{Nmr}))+(\mathrm{W} \mathrm{Nw}),
\end{gathered}
$$

where Ncw=average number of wait states, $\mathrm{R}=$ percentage of memory cycles that are reads (typically $85 \%$ ), W=percentage of memory cycles that are writes (typically $15 \%$ ), $\mathrm{M}=$ miss rate, $\mathrm{Ncr}=$ cache read-cycle wait states, Nmr=main-memory read-cycle wait states, $\mathrm{Nw}=$ write-cycle wait states (main-memory write-cycle wait states for unbuffered systems or cache-memory write-cycle wait states for buffered ones).

## Evaluate throughput increase

It is possible to evaluate the increase in system performance by comparing the speed of a design using a cache with one that doesn't. You can define CPU throughput as the CPU clock frequency divided by the number of clock states per memory cycle. The CPU clock frequency is constant, and therefore the speed improvement provided by the cache can be expressed as a ratio: the clock states per memory cycle provided with a cache to the clock states per memory cycle with full wait states. That is,

$$
\mathrm{FC}=(\mathrm{No}+\mathrm{Nm}) /(\mathrm{No}+\mathrm{Ncw}),
$$

where $\mathrm{FC}=$ throughput with cache relative to without, No=number of processor states
per memory cycle with no wait states, $\mathrm{Nm}=$ number of wait states for main memory, and Ncw=average number of wait states with cache system.

For example, a $68010 \mu \mathrm{P}$ requires four clock states per memory cycle ( $\mathrm{No}=4$ ). Assume you have a $12.5-\mathrm{MHz}$ clock and a 250 -nsec main memory requiring two wait states $(\mathrm{Nm}=2)$. With a buffered write and a cache requiring no wait states, having an access time of 50 nsec , and having a miss rate of $10 \%$ ( $M=0.1$ ), you end up with the following estimation: average memory-access time $=67 \mathrm{nsec}$, average number of wait states $=0.170$, and increase in CPU throughput $=44 \%$.

Note that with a RISC-based CPU, the potential for increasing performance by using a cache is higher. Because a RISC machine has only one clock state per memory cycle, the number of wait states makes a much larger difference. If you use a RISC machine with a memory that has two wait states, a cache similar to the one in the previous example would yield a $156 \%$ increase in throughput.


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When data in the cache is modified, it is important that the main memory be modified as well.
data cache or to have separate user and supervisor caches.

Next, you'll have to consider the replacement scheme. When a cache miss occurs and all of the available cache memory is used up, you have to ensure that the data in the cache is replaced with the most
recently requested data. If you have a direct-mapped cache, you have no choice but to replace the data pointed to at the index. With a set-associative approach, you have to decide which set to replace. Common replacement schemes employ random, FIFO, or LRU (least recently used) algorithms. The LRU algo-


Fig 2-In a set-associative cache, each index points to more than one tag. In this diagram, the Fujitsu MB81C50 provides four different tags to decrease the probability of a miss. The MB81C50 also includes the logic for the LRU replacement policy.


Fig 3-As the number of sets increases in a set-associative cache, the miss rate decreases. The gain in system performance with a cache larger than an 8-way, set-associative type rarely outweighs the increase in system cost.
rithm constantly keeps track of which set has the least recently used data, and it is this set that is then replaced. The LRU algorithm is the most efficient replacement scheme, and all of the available controllers use it.

## Cache-tag RAM is the basic building block

In any cache-memory system, the basic building block is the cache-tag RAM. This RAM includes the comparator used to detect a cache hit. Cache-tag RAMs are built into all cache-memory controllers and provide the highest speed and the most flexible design solution. If the existing cache-memory controllers don't fit your needs, you can use these RAMs and devise your own system. They are especially useful in simple cache Text continued on pg 258


Fig 4-It is important to ensure that the data within the cache isn't stale. The Intel 82385 has a bus-watching capability that nullifies any cache references that may no longer be valid.

## National Semiconductor



## The NS32532: Real-world performance for real-world applications.

At National, we believe that a highperformance 32-bit microprocessor should be worked with, not around.

That's why the NS32532 offers you some of the highest performance specs in the industry.

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Below: NS32532 chip
Leff: VME532 evaluation board; NS32532
block diagram; competitive performance
comparison ${ }^{*}$

* Sources:

NS32532 - August 1987 Performance Evaluation Tests 80386 - "The 80386: AHigh-Performance Workstation Microprocessor," Intel Corp.,.June 1, 1986
68020-SUN3/20
@ 25 MHIz, as publissed by Sun Microsystems

## The NS32532

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[^16]
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The NS32532 is one of seven CPUs based on the same 32-bit architecture. With the same orthogonal, highly symmetrical instruction set.

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We've already begun sampling silicon. We've already ported UNIX ${ }^{\circledR}$ SystemV. 3 and VRTX. And we've already produced a board-level implementation - a fully integrated, fully populated, plug-and-go VME-compatible native environment. . . available now for evaluation. So are nearly 150 other members of the Series $32000^{\circ}$ family, including coprocessors, peripherals, development tools and optimizing compilers.

To talk about putting our performance into practice in your application, call our Application Engineers toll free: 800/ 538-1866, ext. 532 or 800/672-1811, ext. 532 (within California).

National
Semiconductor


## With 242 passengers on final approach into O'Hare,the last thing theyre thinking about is your voltage regulator.

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And neither do we.

## RELIABILITY FOR FOUR GENERATIONS

National has set the standard for reliability in IC voltage regulators since we introduced the world's first 3-terminal fixed regulator in 1970.

And we've maintained that standard into our fourth generation, in the world's first - and largest - family of low dropout (LDO) voltage regulators.

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Which not only means you can design-in the highest levels of reliability, but means you can design smaller, cooler, quieter systems that operate with lower input voltages. And that means you can boost system efficiency by $30-50 \%$ while cutting system cost substantially.

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National LDO regulators give you a choice of single-output, dual-output, and three-output configurations.

All with 60 -volt load-dump and reverse-transient protection. And all with "drop-in" design ease, regardless of your applications:

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And you can choose from a variety of packages, including T0-220, T0-92, 8 -pin miniDIP, and small outline (SO) surface mount. And soon, mil-specT0-3 steel cans.

And, in addition to our LDO family, National has 478 other voltage regulators - positive and negative, fixed and adjustable, switching and tracking to match your exact design needs.

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At National, we subject all our LDO regulators to the most rigorous reliability screening flow in the industry.

Our unique $\mathrm{P}+$ Thermal Limit Burn-in program is an abnormal test for devices that have to perform in potentially abnormal conditions.

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The result of P+? Zero defects.
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Which means you get the highest reliability available in the industry, while sharply cutting the cost of your own incoming testing program, and without having to pay a price premium for ours.

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| National's Low Dropout Regulator Family |  |
| :---: | :---: |
| LM2925 | Low dropout, $5 \mathrm{~V}, 750 \mathrm{~mA}$ with delayed reset |
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| LM2931 | Low dropout, low quiescent current, 5 Vor adjustable, 100 mA |
| LM2935 | Low dropout, dual 5 V for memory keep-alive, 750 mA or 10 mA |
| LM2940C | Low dropout, $5 \mathrm{~V}, 12 \mathrm{~V}$, or $15 \mathrm{~V}, 1 \mathrm{~A}$ |
| $\begin{aligned} & \overline{\text { LP2950/ }} \\ & 2951 \end{aligned}$ | Low dropout, micropower, 5 Vor adjustable, 100 mA |
| LM2984 | Low dropout, 3 tracking 5 Voutputs with watchdog |

National Semiconductor
Linear Solutions
P.0. Box 58090

Santa Clara, CA 95052-8090

One problem with having a cache in a system is the difficulty of determining the execution speed of an application.
implementations, but suffer in large caches because of their high chip count.

As you can see by looking at Table 2, the cache-tag RAMs from Integrated Device Technology, Saratoga, Texas Instruments, and Thomson/Mostek have a 4 - or 8 -bit tag width. The Saratoga SSL2152/4 has a 9 -bit width. The Thomson/Mostek MK4202 is a 2048 -index $\times 20$-bit device, and it can map a simple 2 k -word cache into a 31-bit address.

The Fujitsu MB81C50 cache controller provides the flexibility of a cache-tag RAM, but also includes some of the control logic for implementing a complete cachememory system. The device contains the circuitry for a 2 - or 4 -way set-associative placement policy as well as the LRU algorithm.

Once you've evaluated the various approaches and determined your design needs, you can measure various important performance ratios. You can easily do this, at least to a first-order approximation, by using a


Fig 5-You can evaluate the real-world hit rate by connecting two counters to your system. The counters can determine the ratio of hits to total memory reads, the ratio of reads to writes, the ratio of no-wait-state writes to total memory writes, as well as other important ratios. An output port can control the counters so that you can isolate sections of your code that do not use your memory system efficiently.

| COMPANY | DEVICE | PART | TABLE 2 <br> SIZE <br> (INDEX/TAG) | CACHE-TAG RAM <br> SPEED | ss <br> MATCH OUTPUT TYPE | PACKAGE | COST |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FUJITSU | INTELLIGENT CACHE-TAG RAM | MB81C50 | 512 OR 1024/20 (4-OR 2-WAY SET-ASSOCIATIVE) | ADR TO HIT 35 nSEC DATA TO HIT 18 nSEC | TOTEM POLE | 64-PIN PGA | \$35 (1000) |
| INTEGRATED DEVICE TECHNOLOGY INC | CACHE-TAG RAM | IDT7174S | 8196/8 | ADR TO HIT 37/45/55 nSEC DATA TO HIT 28/35/45 nSEC | OPEN DRAIN | 28-PIN 600-MIL DIP 28-PIN 400-MIL DIP 32-PIN LCC/PLCC | $\begin{gathered} \$ 51.75 \\ (37 \mathrm{nSEC})(100) \end{gathered}$ |
| SARATOGA SEMICONDUCTOR | TAGRAM | SSL4180 | 4096/4 | ADR TO HIT 20/25/35 nSEC DATA TO HIT $12 / 15 / 20 \mathrm{nSEC}$ | TOTEM POLE | 22-PIN 300-MIL DIP | $\begin{gathered} \$ 39.50 \\ (20 \mathrm{nSEC})(1000) \end{gathered}$ |
|  | TAGRAM | SSL4181 | 4096/4 | ADR TO HIT 20/25/35 nSEC DATA TO HIT 12/15/20 nSEC | OPEN DRAIN | 22-PIN 300-MIL DIP | $\begin{gathered} \$ 39.50 \\ (20 \mathrm{nSEC})(1000) \end{gathered}$ |
|  | TAG-CACHE | SSL2152 | 2048/9 | ADR TO HIT $25 / 30 \mathrm{nSEC}$ DATA TO HIT $17 / 20$ nSEC | TOTEM POLE | 28-PIN 600-MIL DIP | $\begin{gathered} \$ 41.50 \\ (25 \mathrm{nSEC})(1000) \\ \hline \end{gathered}$ |
|  | TAG-CACHE | SSL2154 | 2048/9 | ADR TO HIT $25 / 30$ nSEC DATA TO HIT $17 / 20$ nSEC | OPEN DRAIN | 28-PIN 600-MIL DIP | $\begin{gathered} \$ 41.50 \\ (25 \mathrm{nSEC})(1000) \end{gathered}$ |
| TEXAS INSTRUMENTS INC | CACHE ADDRESS COMPARATOR | TACT2150 | 512/8 | ADR TO HIT 20/30 nSEC DATA TO HIT 15/20 nSEC | TOTEM POLE | 24-PIN 300-MIL DIP | $\begin{gathered} \$ 16.20 \\ (20 \mathrm{nSEC}) \\ (10,000) \end{gathered}$ |
|  | CACHE ADDRESS COMPARATOR | TACT2152 | 2048/8 | ADR TO HIT 25/35 nSEC DATA TO HIT 16/18 nSEC | TOTEM POLE | 28-PIN 600-MIL DIP 28-PIN PLCC | $\begin{gathered} \$ 23.60 \\ (25 \mathrm{nSEC})(100) \end{gathered}$ |
|  | CACHE ADDRESS COMPARATOR | TACT2154 | 2048/8 | ADR TO HIT $25 / 35$ nSEC DATA TO HIT 16/18 nSEC | OPEN DRAIN | $\begin{aligned} & \text { 28-PIN 600-MIL DIP } \\ & \text { 28-PIN PLCC } \end{aligned}$ | $\begin{gathered} \$ 23.60 \\ (25 \mathrm{nSEC})(100) \end{gathered}$ |
| THOMSON COMPONENTS/ MOSTEK CORP | TAGRAM | MK41H80 | 4096/4 | ADR TO HIT 20/25/30 nSEC DATA TO HIT 12/15/20 nSEC | TOTEM POLE | 22-PIN 300-MIL DIP | $\begin{gathered} \$ 29.93 \\ (20 \mathrm{nSEC})(100) \\ \hline \end{gathered}$ |
|  | TAGRAM | MK48H74 | 8196/8 | ADR TO HIT 35/45/55 nSEC | TOTEM POLE | 28-PIN 600-MIL DIP | $\begin{gathered} \$ 25.64 \\ (35 \mathrm{nSEC})(100) \end{gathered}$ |
|  | TAGRAM | MK4202 | 2048/20 | ADR TO HIT 20/25 nSEC | TOTEM POLE | 68-PIN PLCC | $\begin{gathered} \$ 71.43 \\ (20 \mathrm{nSEC})(100) \end{gathered}$ |

# One PC data acquisition system grows up: PCI-20000. 



Analog input modules: programmable gain or high speed ( 180 kHz ).


Special function modules: trigger alarm, simultaneous sample/hold.

Expandable digital I/O module (to 128 points per carrier).

DMA carrier board with clock and digital I/O transfers data at $360 \mathrm{kBytes} / \mathrm{sec}$. Holds 3 modules.


Analog output
modules: 2 or 8 channel, 12 or 16 bits, $V_{0}$ or 10


Expandable analog input module (to 80 channels per carrier).

Some personal computer data I/O systems make you pay for functions you don't need. These same inflexible systems can't be updated-at any price. The unique PCI-20000 modular system, on the other hand, is easily configured to provide literally thousands of data acquisition, test, measurement and/or control options. Just plug the application-specific modules you need into a carrier board. Then plug the carrier into your IBM/compatible PC. Change or add modules as your needs change. In other words, the $\mathrm{PCl}-20000$ grows up, not old!

Up to 128 digital I/O points or 80 analog inputs can be configured on a single carrier board. A unique DMA carrier/module combination transfers analog, digital and/or counter data at
speeds limited only by your computer. Capture, analyze and react to real-world events in real-time. Plus, ruggedly constructed termination panels provide long-lasting screw-in connections to analog and digital I/O signals.

No programming experience needed. Many easy to use, menu driven software packages support the entire $\mathrm{PCI}-20000$ family. Multiple language software drivers are also available. Best of all, years from now when other systems are collecting cobwebs, your $\mathrm{PCl}-20000$ will still be collecting data.

## BURR-BROWN



In the future, you can expect to see large, high-speed cache systems on single chips, tightly coupled to the CPU and to the system bus for bus watching.

## For more information

For more information on the cache-memory controllers and cache-tag RAMs discussed in this article, contact the following manufacturers directly or circle the appropriate numbers on the Information Retrieval Service card.

Austek Microsystems Inc
444 Castro St, Suite 1020
Mountain View, CA 94041
(415) $960-1315$

FAX (415) 960-0799
Circle No 458
Chips and Technologies Inc 3050 Zanker Rd
San Jose, CA 95134
(408) 434-0600

Circle No 459
Fujitsu
3320 Scott Blvd
Santa Clara, CA 95054
In CA, (800) 556-1234
Outside CA, (800) 441-2345
Circle No 460

## Integrated Device Technology Inc

 3236 Scott BlvdSanta Clara, CA 95054
(408) 727-6116

TLX 887766
Circle No 461

## Intel Corp

3065 Bowers Ave
Santa Clara, CA 95051
(800) 548-4725

Circle No 462
NEC Electronics Inc
401 Ellis St
Mountain View, CA 94039
(415) 960-6000 TWX 910-379-6985
Circle No 463

Saratoga Semiconductor
10500 Ridgeview Ct
Cupertino, CA 95014
(408) 864-0500

Circle No 464
Texas Instruments Inc
Semiconductor Group (SC-725)
Box 809066
Dallas, TX 75380
(800) 232-3200

Circle No 465
Thomson Components/Mostek Corp
1310 Electronics Dr
Carrollton, TX 75006
(214) 466-6000

TLX 463-0093
Circle No 466
couple of counters. Put one counter on the read line of the $\mu \mathrm{P}$ and the other on the hit output of the cache controller (Fig 5). Run your application software and look at the counters after an appropriate period of time. You may have to put a divide-by-10 or -1000 circuit in front of the counters so that they won't overflow, but this extra circuitry won't have any effect because all you need is the counters' ratio.
You can also determine the ratio of reads to writes and the ratio of writes without wait states to writes with wait states. With a small amount of software overhead, you can even enable the counters in certain sections of your code by controlling a bit on an output port to isolate where a low hit rate occurs.

You should be aware, however, that in the real-time control world it's difficult to determine the response time of the system. When using worst-case analysis, you have to assume that all memory accesses will be misses, and thus you have to assume that the cache doesn't even exist. In such applications, therefore, you may decide against using a cache at all.

Although cache-memory controllers provide subsys-tem-on-a-chip solutions, they don't have many options to offer-most are cast in silicon. Their advantage lies in the fact that you can capitalize on the knowledge and insight of the chip designers when you design your
system, thereby avoiding a lot of reinvention of the wheel. The NEC $\mu$ PD43608, for instance, is a complete cache subsystem, including the data RAM.

In the future, you can expect to see large, high-speed cache systems on single chips, tightly coupled to the CPU and to the system bus for bus watching. The devices available are already quite complex: The Austek part has 128,000 transistors; the NEC chip has 680,000 transistors. With the speed of CMOS RAMs getting close to 10 nsec and the promise of BiCMOS around the corner, it should be easy for cache memories to keep up with the ever-increasing speeds of $\mu \mathrm{Ps}$. EDN

## References

1. Smith, Alan, "Cache Memories," Computing Surveys, Vol 14, No 3, September, 1982, pg 473.
2. Nalesnik, Robert, "Cache accelerates operation of 32bit $\mu$ P systems," $E D N$, May 28, 1987, pg 183.

Article Interest Quotient (Circle One)
High 479 Medium 480 Low 481


## $100 \mathrm{~V} / \mathrm{ss}$ GUARANTEED

PMI's OP-44 also guarantees a 15 MHz GBW and full power BW of 1.5 MHz . And no compromises
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| $\mathrm{V}_{\text {OS }}$ | 1.0 | 8 | $\mathrm{mV} \max$ |
| $\mathrm{TCV}_{\text {OS }}$ | 4 | 20 | $\mu \mathrm{~V} /{ }^{\circ} \mathrm{C}$ typ |
| $\mathrm{A}_{\text {VOL }}$ | 200 | 10 | $\mathrm{~V} / \mathrm{mV} \min$ |
| $\mathrm{I}_{\mathrm{B}}$ | 0.2 | 200 | $\mathrm{nA} \max$ |
| CMR | 86 | 80 | $\mathrm{~dB} \min$ |

Precision Monolithics Inc. A Bourns Company
Santa Clara, California USA
408-727-9222

## Integrated Circuits

# Chip set provides physical-layer interface to fiber-optic data links 

The SP9960 encoder/LED-driver, SL9901 transimpedance amplifier, and SP9921 decoder provide most of the interface hardware required to implement a 50 M -bps Manchesterencoded fiber-optic communications link. The SP9960 encoder/LEDdriver accepts either TTL- or ECLlevel clock and data signals and encodes them by using Manchester biphase-mark coding. It has an output that can directly drive the fiber's transmission-end LED, and you can program the LED drive current to $15,25,45,80,115$, or 150 mA by using dedicated IC inputs.

The SL9901 transimpedance amplifier accepts the output of the fiber's receiving-end PIN-diode detector and converts it to a voltage drive for the decoder IC. The amplifier has a $3-\mathrm{dB}$ bandwidth of 50 MHz , so it is suitable for use in systems having NRZ data rates reaching 100 M bps.


The SP9921 decoder can operate at a data rate of between 20 M and 50 M bps , recovering both clock and data signals from the received signal. It incorporates two phase-lockloop circuits in a Costas-loop circuit, which gives the recovered clock signal a high degree of immunity to input signal noise. In addition, the decoder can detect idle-code pat-
terns that violate normal Manchester codes; it can operate in links that utilize burst-data modes. The decoder has ECL-level outputs.

All three devices are available in die form or in surface-mount packages. The encoder and decoder ICs are also available in DIPs. The chip set requires a single 5 V supply and operates over -40 to $+85^{\circ} \mathrm{C}$. In surface-mount packages, the SP9960, SL9901, and SP9921 sell for £11.74 (\$21.04), £4.66 (\$7.78), and £23.17 (\$38.69) (1000), respectively. Delivery, 60 days ARO.

Plessey Semiconductors Ltd, Cheney Manor, Swindon, Wiltshire SN2 2QW, UK. Phone (0793) 36251. TLX 449637.

Circle No 583
Plessey Semiconductors, 9 Parker, Irvine, CA 92718. Phone (714) 472-0303.

Circle No 584

## Gallium arsenide comparator features a data rate of dc to 2 G bps

The HMD-11685-2 is a gallium arsenide (GaAs) ultra-high-speed comparator for use as a line driver, line receiver, system clock-driver, pulse driver, or buffer amplifier. All its inputs and outputs are both GaAs and ECL compatible. With an in-put-to-output propagation delay of 500 psec, the chip's processing speed is typically four times faster than ECL products of equivalent function.
The comparator's output capability is adequate for driving a fan-out of 3 into a $50 \Omega$ terminated transmission line. The HMD-11685-2 also

provides a latch function that lets you use the part in sample/hold mode. The comparator functions normally when the latch-enable
input is held high. At the time of the latch input transition, when the latch enable is driven low, the outputs are locked into their existing logical status.

The device features a $\mathrm{Ti} / \mathrm{Pt} / \mathrm{Au}$ metalization system and operates over -55 to $85^{\circ} \mathrm{C}$. Packaged in a 16-pin hermetic flat pack, the HMD-$1165-2$ costs $\$ 155$ (100).

Harris Microwave Semiconductor, 1530 McCarthy Blvd, Milpitas, CA 95035. Phone (408) 433-2222.

Circle No 590

## Integrated Circuits

# Analog I/O port includes an 8-bit ADC, an 8-bit DAC, and a T/H amplifier 

The AD7569 is a monolithic, analog I/O port that combines an 8-bit A/D converter, an 8 -bit $\mathrm{D} / \mathrm{A}$ converter, a track-and-hold (T/H) amplifier, a buffer amplifier, and a voltage reference. The ADC's maximum conversion time (to 0.5 LSB ) is $2 \mu \mathrm{sec}$; the DAC is buffered by the on-chip amplifier and settles to 0.5 LSB in 1 $\mu \mathrm{sec}$ max. The AD7569 can replace as many as five separate ICs.

The manufacturing process combines low-power CMOS devices and high-speed, high-accuracy bipolar transistors on a single chip. The IC uses CMOS transistors for the converters' switches, the T/H amplifier, and the chip's logic interface. Bipolar devices are used to build the high-speed JFET-input buffer amplifier, comparator, bandgap reference, and DAC current sources.


Because all the necessary conversion circuitry is on the chip, the AD7569 simplifies logic timing; a single command generates a hold signal for the T/H amplifier, delays an A/D conversion until the T/H amplifier has acquired the signal,
and initiates the conversion. The fast logic interface, compatible with high-speed $\mu$ Ps and DSPs, is a result of the 75 -nsec bus-access time and the $<80-$-nsec write-pulse width.

The AD7569 consumes $<60 \mathrm{~mW}$ and is suitable for battery operation. The part comes in six grades for use over three temperature ranges. Package options include a 24 -pin plastic DIP, a 24 -pin ceramic DIP, a 28 -pin LCC, and a 28 -pin PLCC. The commercial version in a plastic DIP costs $\$ 6$, the industrial version in a ceramic DIP is $\$ 9$, and the military part in a ceramic DIP is \$27 (100).

Analog Devices, Box 9106, Norwood, MA 02062. Phone (617) 3204700. TLX 174506.

Circle No 586

# CMOS erasable programmable logic device features $25-n s e c$ propagation delay 

According to the manufacturer, the 5AC312 is the first CMOS erasable programmable logic device (EPLD) to combine a total propagation delay of 25 nsec with previously unavailable architectural features in a 24 -pin package. Based on the company's advanced CHMOS technology, the 5 AC 312 accommodates logic func-tions-such as decoding, wait-state generation, data latching, and bus arbitration-in critical timing paths of high-performance applications, such as 80286 - and 80386 -based systems. Under typical high-speed operating conditions, the device draws $<50 \mathrm{~mA}$ of current, which is reportedly $45 \%$ less than other techniques require.


To accommodate the latching or holding of incoming data, the 5 AC 312 offers a flexible input structure that you can configure in one of five different ways. The 5AC312 also features a user-controllable
product-term (P-term) allocation scheme that reallocates unused logic resources to functions with high P-term demand.
The 5 AC 312 is supported by the vendor's Programmable Logic Development System II (IPLDS II) version 1.5, which contains the software and hardware necessary to turn EPLD design concepts into working silicon on an IBM PC/XT, PC/AT, or fully-compatible system. The 5AC312, in a 24 -pin ceramic DIP sells for $\$ 22.50$ (100). IPLDS II V1.5 costs $\$ 3450$.
Intel Corp, Dept W-388, Box 58065, Santa Clara, CA 95052. Phone (916) 351-2747.

Circle No 587

## Happy days are here again.

## New production capabilities make the most advanced EEPROM MCU available to everyone.

We're celebrating and you're the guest of honorour new increases in production capacity mean we can deliver enough HCMOS 68HC11s for everyone: giants and start-ups alike.

## More of a good thing.

 Motorola's MC68HC11 microcontroller with EEPROM has long been the most advanced single-chip MCU in the industry. Its advanced features created such an immediate success that we were unable to meet the enormous demands. To those who had to wait, we apologize; the backlogs are unjammed and a steady supply of ' $\mathrm{HCl1s}$ is now available to everyone. Increased production schedules and technology advances have improved our output, assuring that a constant inventory will be on hand to meet both your immediate and future needs.The MC68HC11 was the first HCMOS microcomputer with on-chip EEPROM and it's still the best. Besides 512 bytes of EEPROM, the ' HC 11 features 256 bytes
of RAM, 8 bytes of mask ROM, two serial ports, an enhanced timer subsystem, an 8 -channel A/Dconverter, a pulse accumulator, and a COP watchdog system. But best of all, it's now available for delivery in quantity.
Additional design support is available with our HDS300 Evaluation Module and our 68HC11EVB Evaluation board which makes designing and debugging your system a breeze.

## One-on-one design-in help.

Get an engineer-to-engineer update on designing-in Motorola's MC68HC11 microprocessor. Call toll free any week-
day, 8:00 a.m. to $4: 30$ p.m., M.S.T. If the call can't answer your question we'll
1-800-521-6274
have a local applications engineer contact you. For published data on the $\mathrm{HCl1}$ return the completed coupon below to Motorola.



## Integrated Circuits

## SCSI protocol IC employs dual data bus, performs 20M-byte/sec host transfers

The AIC-6250 CMOS IC supports asynchronous and synchronous data transfers across the SCSI bus. The chip includes a dual data-bus interface on the host side, and the host interface supports data transfers as fast as 20M bytes/sec. Single-ended bus transceivers are included on chip, but you can also interface directly with external differential transceivers to the on-chip logic.

The AIC-6250 includes state machines for performing the SCSI protocol, and it automatically performs such functions as arbitration, selection, and preselection. The IC fits both target and initiator applications. As a target, the IC automatically generates a response to selection or reselection.

The chip's architecture serves to

offload the host's bus. The chip uses a 16 -bit bus to handle 8 - or 16 -bit data transfers in DMA or programmed I/O modes. A separate 8 -bit data port allows the controlling $\mu \mathrm{P}$ to access the control registers at all times, even during DMA transfers.

On the SCSI-bus side, the IC performs 3M-byte/sec asynchronous
transfers and can achieve 5M-byte/ sec synchronous transfers. An 8 -byte FIFO buffer links the SCSI bus and the host-bus interface. The chip can burst data into or out of the buffer at 20 M bytes/sec.
The chip also features automatic parity generation and checking, and it has two general-purpose I/O ports. In differential applications, the I/O ports control the differential transceivers. You can interface the SCSI chip to a $\mu \mathrm{P}$ without using glue logic, even if the $\mu \mathrm{P}$ uses a multiplexed data/address bus. The IC costs $\$ 20(1000)$ and comes in a 68 -pin plastic leaded chip carrier.
Adaptec Inc, 580 Cottonwood Dr, Milpitas, CA 95035. Phone (408) 432-8600.

Circle No 578

## Programmable video RAM controller can drive arrays as large as 64 M bytes

Part of an advanced graphics chip set, the DP8522 video RAM controller/driver can directly address and drive an array of 4 M -bit video RAMs as large as 64 M bytes in size. The company's chip-set architecture permits resolutions as high as $16 \mathrm{k} \times 16 \mathrm{k}$ pixels and a virtually unlimited number of color planes under the control of a single rastergraphics processor. By employing a separate video RAM or dynamic RAM controller, the advanced graphics chip set lets you decide which type of memory component best fits your system's cost and performance goals.

The fully programmable DP8522 works with a variety of computer systems. Its adjustable control-sig-

nal pulse widths let you use microprocessors operating at frequencies to 20 MHz . The device supports video RAMs that provide simultaneous read/write functions through a dual-port configuration. The DP8522 also supports dual accessing, provided that a second graphics controller, CPU, DMA, or LAN controller has access to the
same memory bank.
The DP8522 supports memory interleaving, and the chip's programmable wait-state logic helps to improve the overall performance of this CMOS device. All major aspects of video-RAM interface, control, and drive functions are fully integrated in the DP8522. Features such as on-chip address latches, bank-select logic, dual-porting, a refresh counter, and a high-speed row/ column/refresh multiplexer are built in. The DP8522 comes in an 84 -pin plastic chip carrier and costs $\$ 28$ (1000).

National Semiconductor Corp, Box 58090, Santa Clara, CA 95052. Phone (408) 721-5404. TLX 346353.

Circle No 581


The UT1553B BCRT data bus system proves that big things do come in small packages. It's loaded with features including both MIL-STD1553B Bus Controller and Remote Terminal functions and advanced, specialized memory management all on one low-power CMOS chip.

It's the next generation product in our 1553 family. The BCRT was designed to reduce host intervention with automatic DMA and address generation. It automatically executes message transfers, provides interrupts, and generates status information. UTMC's BCRT allows you to implement a pseudo-transparent dual-port RAM configuration.

The BCRT's bus controller uses a linked-list message scheme to provide the host with message "chaining." Memory space is optimized by using programmable address pointers. As an RT, the BCRT implements time tagging and message history functions. It also supports multiplemessage buffering - up to 128 including variable-length messages to any subaddress.

The BCRT complies with the standard LAN used for military systems while meeting selected tests in MIL-STD-883C. It is available in 84-pin LCCs, PGAs, or Cerquads. Don't miss the bus on your 1553 system needs. Call UTMC.

Product Marketing United Technologies Microelectronics Center 1575 Garden of the Gods Road Colorado Springs, Colorado 80907
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The CDP68HC68A2 is selectable for either 8- or 10-bit resolution and has an 8 -channel multiplexer allowing up to 8 channels of inputs. The device can be used directly with our CDP68HC05C4, C8 or D2 microprocessors or other similar SPI (Serial Peripheral Interface) buses.

## 8-bit CMOS R-2R video-speed DAC's.

These CMOS/SOS digital-to-analog converters operate

from a single 5 V supply at video speeds and can produce "rail-to-rail" output swings. Typical update rate is 50 MHz . Settling is fast ( 20 ns typical) to $\mathrm{l} / 2 \mathrm{LSB}$. "Glitch" energy is minimized by segmenting and bar graph decoding of upper 3 bits.

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Specially designed for use with data converters, the CA3450 op amp has excellent speed and transmission line driving capabilities.

For 10-bit accuracy, it settles to within 1/2 LSB in 40 ns with a 2 V input signal. And it can drive up to four 50 ohm transmission lines.

| ADC's | Res. Bits | Conv.Rate Hz | Power Diss. (MW) | Pkg. Leads | 1K Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| CA3304E | 4 | 20M | 30 | 16 | 2.95 |
| CA3304AE | 4 | 25M | 35 | 16 | 4.50 |
| CA3306CE | 6 | 10M | 65 | 18 | 5.50 |
| CA3306E/3306AE | 6 | 15M | 70 | 18 | 6.25/11.25 |
| CA3318E/3318CE | 8 | 15M | 150 | 24 | 38.50/24.00 |
| CA3310E/3310AE | 10 | 150 K | 15 | 24 | 6.00/8.00 |
| CDP6BHC68A2E | 10 | 10 K | 15 | 16 | 3.75 |
| DAC's |  |  |  |  |  |
| CA3338E/3338AE | 8 | 50M | 100 | 16 | 6.00/8.40 |
| OP AMP | UGBW Hz | Slew Rate (X10) | Iout MA | Pkg Leads | 1 K Price |
| CA3450E | 200M | $300 \mathrm{~V} / \mu \mathrm{Sec}$ | $\pm 75$ | 16 | 2.70 |

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## Integrated Circuits

# Fast CMOS multiplier-chip family offers high speed for DSP applications 

This family of four multiplier chips derives its speed from an optimized architecture implemented in a $1.8-\mu \mathrm{m}$ CMOS process. Three of the devices (the 8 -bit, 12 -bit, and 16 -bit parts) are straight multipliers that can compute a product in as little as 35 nsec. The fourth device is a 12 -bit multiplier that has a built-in accumulator and can compute a product and add it to the accumulator in 45 nsec.

The 16 -bit LMU18 multiplies two 16 -bit inputs and then delivers the full 32 -bit product in 35 nsec . Much of the LMU18's speed advantage (twice that of its nearest competitor, according to the manufacturer) comes from its ability to produce the entire 32 -bit product at once. Other multipliers can produce only 16 bits

at a time, so they require a 2 -step process.
The 12 -bit LMU12 multiplies two 12-bit inputs and produces a 24 -bit product in 35 nsec. It is pin and function compatible with TRW's MPY-12HJ. The 8-bit LMU08 can multiply two 8-bit inputs to produce a 16 -bit product in 35 nsec . You can choose a 16 -bit output that's read in parallel or an output that's multiplexed to a single 8-bit bus for more
compact designs. You can also load the inputs in parallel, or individually from an 8 -bit bus.

The LMA1009 multiplier-accumulator (MAC) chip has a built-in accumulator, which lets you build algorithms that require the successive addition of products. The device multiplies the values loaded into its two 12 -bit inputs, adds the resultant product to the accumulator, and produces the result in 45 nsec . The LMU18 (in a PLCC package) costs $\$ 30.53$. In DIPs, the LMU12 is $\$ 22.29$, the LMU08 costs $\$ 17.06$, and the LMA1009 (DIP) sells for $\$ 26.95$ (100).

Logic Devices Inc, 628 E Evelyn Ave, Sunnyvale, CA 94086. Phone (408) 720-8630.

Circle No 582

# Flat-panel display driver scans LCDs at multiplex rates as high as $1: 256$ 

Providing an interface between in-dustry-standard flat-panel display controllers and liquid-crystal displays, the PCF2201 LCD driver can control as many as 81 row lines or 80 column lines of a dot-matrix LCD. As a result, you need only 21 of the drivers to scan a $640 \times 400$-pixel display. The PCF2201 can drive twist-ed-nematic LCDs and super-twisted birefringence-effect LCDs at multiplex rates as high as 1:256.

To operate the device as a row driver, you serially clock row-select data through an internal 81-stage shift register. The maximum clock rate for the shift register, and hence the maximum row-scan rate for the display, is 100 kHz .

When the IC operates in column-
driver mode, the shift register functions as a set of static latches that holds parallel output data for 80 of the display's column lines. A data buffer, provided by 80 more data latches, allows you to assemble more column information while the driver sends the current column information to the LCD. You can enter data in the data buffer either serially or in 4-bit nibbles.
The PCF2201 provides internal level shifters that shift the logiclevel row/column data contained in the shift register to the voltage levels required by the LCD. The driver can handle drive voltages as high as 25 V , and the level shifters require four bias voltages between 5 V and -25 V .

The display driver draws a typical operating current of 0.4 mA and a standby current of $15 \mu \mathrm{~A}$, and it provides on-chip overtemperature protection. All its data and control inputs are 5 V CMOS compatible. The driver is supplied on reels in a tape-automated-bonding package with 120 leadouts. It costs around Swiss $\operatorname{Fr} 8(10,000)$.
Philips, Elcoma Div, Box 523, 5600 AM Eindhoven, The Netherlands. Phone (040) 757005. TLX 51573.

Circle No 579
Signetics Corp, 811 E Arques Ave, Sunnyvale, CA 94088. Phone (408) 991-4571.

Circle No 580

## Integrated Circuits

## 16-bit, sampling A/D converters digitize high-frequency signals

The MN6290 (10V input span) and MN6291 (20V input span) are highspeed, 16 -bit, sampling A/D converters designed for digital-signalprocessing (DSP) applications. The devices feature internal, user-transparent, track-and-hold (T/H) amplifiers that let these ADCs accurately sample and digitize dynamically changing input signals at sampling rates to 20 kHz . When sampling and digitizing at 20 kHz , both devices maintain an $84-\mathrm{dB} \min \mathrm{S} / \mathrm{N}$ ratio and a minimum of 88 dB of harmonicdistortion attenuation.

The T/H amplifier is necessary because of the device's successiveapproximation (SA) technique. By

itself, the SA type of ADC is inherently incapable of accurately converting rapidly changing analog input signals. The T/H amplifier overcomes this shortcoming by holding the signal constant whenever the ADC performs a conversion. A high-impedance input buffer isolates the $\mathrm{T} / \mathrm{H}$ amplifier from its sig-
nal source, and the T/H amplifier's operational mode is internally controlled by the ADC's status line.

The vendor tests each device both statically and dynamically with a series of 512 -point FFTs on the stored digital output data. The devices come in 32 -pin, double-width DIPs and are available in commercial, industrial, and military temperature grades. Pricing varies from $\$ 180$ to $\$ 270$ (100), depending on the bit-accuracy specification and the temperature range.

Micro Networks, 324 Clark St, Worcester, MA 01606. Phone (617) 852-4000.

Circle No 589

# CMOS DSP IC offers 80-nsec cycle time; operates on IEEE floating-point numbers 

The Model WE DSP32C CMOS floating-point digital signal processor (DSP) features cycle times as low as 80 nsec . The processor is compatible with the IEEE standard floating-point format. Three $512 \times 32$-bit banks of RAM on the IC ensure fast access to memory.
The chip includes 15 general-purpose registers, five increment registers, two external interrupts, eight vectored interrupts, and a 16 M -byte address space. You can program the DSP chip for 8 -, 16 -, or 32 -bit accesses to external memory. The chip automatically inserts as many as three wait states when used with slow main memory. On-chip I/O resources consist of a 16 -bit parallel port and a serial port capable of operating as fast as 22.5 M bps.
The DSP32C can fetch two 32 -bit
numbers from memory, multiply and accumulate the result, and write it to memory in one $80-\mathrm{nsec}$ instruction cycle. Because the DSP32C is source- and object-code compatible with its predecessor, the NMOS WE DSP32, you have direct access to a large library of applications code.

The DSP32C internally uses a 24 -bit mantissa and 8 -bit exponent floating-point format. For access to IEEE databases, it includes logic that converts between the IEEE floating-point format and the IC's internal format in a single cycle. To support access to external data, the DSP32C interfaces to codecs, other DSP32s and DSP32Cs, and time-division-multiplexed lines without requiring glue logic. The on-chip serial port is double buffered, and
an on-chip DMA controller supports simultaneous DMA transfers between the serial port and the parallel port without program intervention.

A full complement of development tools-including a C-like assembler, a link editor, a simulator/debugger, and a C compiler-support software development for the DSP IC. The software-development package executes on systems running MS-DOS and costs $\$ 995$. Samples are available now, and production quantities will be shipped in the first quarter of 1988 . The $\$ 70(10,000)$ device will be packaged in a 133 -pin PGA.

AT\&T Technology Systems, 555 Union Blvd, Allentown, PA 18103. Phone (800) 372-2447.

Circle No 577

## Integrated Circuits

## Bipolar/CMOS bus-interface devices cut total system power consumption

Six bus-interface devices fabricated in a new digital bipolar/CMOS technology are the first members of the SN74BCT product family. The devices are 10 -bit bus drivers, 10 -bit memory drivers, and 10/9-bit transceivers, all with 3 -state outputs. The SN74BCT2827 and -2828 are designed specifically for driving the capacitive inputs of MOS memories; each chip's outputs have $25 \Omega$ damping resistors, which eliminate the need for external components. The outputs of the -2827 and -2828 provide true data and inverted data, respectively.

The -29827 and -29828 are buffers and bus drivers for high-performance bus interface with wide data paths or buses that carry parity.


The devices are functionally equivalent to the AM29827 and AM29828. The -29861 and -29863 are 10- and 9-bit bus transceivers, respectively;
they are functionally equivalent to the AM29861 and AM29863.
Characterized for operation over 0 to $70^{\circ} \mathrm{C}$, the devices are available now in 24 -pin DIPs. The company plans to offer plastic leaded chip carriers and SOIC packages for surface mounting. In DIPs, the -29827, -29828, -29861, and -29863 cost \$3.46 (1000) each. The -2827 and -2828 are $\$ 3.60$ (1000). The vendor plans to offer versions for the military temperature range; they'll be available in ceramic DIPs and leadless ceramic chip carriers.

Texas Instruments, Semiconductor Group, Box 809066, Dallas, TX 75380. Phone (800) 232-3200 ext 700.

Circle No 588

# Single-chip microcontroller offers analog and digital I/O facilities 

Targeting automotive applications, the 80C51-based PCB83C552 singlechip CMOS microcontroller is also suitable for medical, instrumentation, and industrial-control equipment. The chip's functional enhancements include an 8-channel, 10-bit A/D converter; two PWM outputs; additional parallel I/O ports; an additional timer/counter; and an $\mathrm{I}^{2} \mathrm{C}$-bus interface.

The microcontroller has six 8-bit parallel I/O ports. Ports P0, P1, P2, and P3 are identical in function to those on the 80 C 51 . Port P1's I/O lines also provide control inputs for the chip's additional counter/timer and for its serial clock and data lines.

The parallel I/O capabilities of port P4 allows you to couple it to one
of the on-chip timer/counters. When the timer/counter reaches predetermined points, six of P4's outputs are set or reset, and two of its outputs are toggled. Port P5 operates only as an input port, but you can use it either as an 8 -bit digital port or as an 8-channel analog port for the A/D converter's input multiplexer.

The two PWM outputs, driven by push-pull drivers, have dedicated output pins. An 8 -bit control register allows you to select a common repetition frequency for both outputs, and two more registers allow you to define the mark/space ratio for each individual channel.

The analog input circuitry includes an 8-channel analog input multiplexer and an A/D converter with 10 -bit resolution. The A/D-con-
version time is $50 \mu$ sec with a $12-\mathrm{MHz}$ clock frequency. An 8 -bit control/status register allows you to select a particular input channel and software-trigger the ADC.

The PCB83C552 includes 8 k bytes of mask-programmable ROM, and it lets you expand ROM and RAM externally to as much as 64 k bytes. The device comes in a 68 -pin PLCC and sells for around DM 26 $(10,000)$.

Philips, Elcoma Div, Box 523, 5600 AM Eindhoven, The Netherlands. Phone (040) 757005. TLX 51573.

Circle No 575
Signetics Corp, 811 E Arques Ave, Sunnyvale, CA 94088. Phone (408) 991-4571.

Circle No 576

## 

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| :--- | :---: |
| Voltage Mode |  |
| SG1524J | SG3524N |
| SG1524BJ | SG3524BN |
| SG1525AJ | SG3525AN |
| SG1526J | SG3526N |
| SG1527AJ | SG3527AN |
| SG1840AJ | SG3840AN |
| Current Mode |  |
| SG1842J | SG3842N |
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## Integrated Circuits

## Dual-output 5 V regulators simplify battery-backup circuitry

To simplify the design of systems that require battery backup for some of their circuitry, the L4901, L4902, L4903, and L4904 voltage regulators have two separately regulated 5 V outputs, one of which specs a leakage current of $<1 \mu \mathrm{~A}$. The low-leakage regulator sections' quiescent input-current drain is only 0.6 mA , so it's suitable for operation from battery input sources. The second 5 V output is suitable for driving circuitry that doesn't require backup.
The regulators also generate a $\mu \mathrm{P}$-compatible reset signal during power-up conditions, after brief supply interruptions, or when the output to the battery-backed section of your circuit falls below a safe value- 4.9 V typically. You can control the reset-period timing with a

single external capacitor.
The L4901 and L4902 are housed in 7-lead Heptawatt plastic packages. They provide a $5 \mathrm{~V} / 0.3 \mathrm{~A}$ output for battery-backed circuitry and a $5 \mathrm{~V} / 0.4 \mathrm{~A}$ output for other circuitry. The L4903 and L4904 come in 8 -pin miniature DIPs. Both their outputs are rated at $5 \mathrm{~V} / 0.1 \mathrm{~A}$, and both devices have separate inputs to their two regulator sections. The L4901 has a separate input for each
of the two regulator sections.
The L4902 has a common input for both regulator sections. Both the L4902 and the L4903 have a TTL/ CMOS-compatible disable input that controls the output that's not designed for battery back-up circuitry. All the regulators have input overvoltage protection to 60 V , as well as output short-circuit and thermal-overload protection. They cost around $\$ 1.30$ (1000).
SGS Microelettronica SpA, Via C Olivetti 2, 20041 Agrate Brianza, Italy. Phone (039) 65551. TLX 330131.

Circle No 596
SGS Semiconductor Corp, 1000 E Bell Rd, Phoenix, AZ 85022. Phone (602) 867-6100. TLX 249976.

Circle No 597

## Single-chip token-bus modem supports MAP networks

The SAB82511 baseband modem provides the functions of layer 1 of the OSI communications model for IEEE-802.4 token-bus networks. It is therefore suitable for use in MAP (manufacturing automation protocol) networks. The modem is also compatible with Motorola's tokenbus controller.

Using phase-coherent FSK modulation, the modem transmits data at 5 M or 10 M bps. It also includes a digital demodulator to decode received data. The modem chip generates the receive and transmit clock signals from a $20-\mathrm{MHz}$ crystal or an external frequency source. It also provides station-management functions, and it has an electrical inter-
face that you can connect directly to a network-medium coupling transformer.

The modem recognizes five distinct transmission states from the media-access control (layer 2) functions of the token-bus controllersilence, non-data, pad-idle, data one, and data zero-and modulates the transmit carrier signal accordingly. The SAB82511 also supports station-management functions that include a loop-back mode for use in fault diagnosis. In addition, it incorporates a watchdog timer that prevents the modem from going into continuous-transmit mode and thus locking up the network.
The SAB82511 comes in a 44-pin
ceramic leadless chip carrier or plastic leaded chip carrier and operates over 0 to $70^{\circ} \mathrm{C}$. It operates from a single 5 V supply and draws a maximum supply current of 290 mA . All inputs and outputs that interface the modem to the token-bus controller are TTL compatible. Samples are available at $\$ 175$ each.
Siemens AG, Zentralstelle für Information, Postfach 103, 8000 Munich 1, West Germany. Phone (089) 2340. TLX 5210025.

Circle No 592
Siemens Components Inc, 2191 Laurelwood Rd, Santa Clara, CA 95054. Phone (408) 980-4500.

Circle No 593

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## Integrated Circuits

# 1-GHz, 3000-gate GaAs array targets high-speed digital applications 

Supporting LSI applications at toggle rates as high as 1 GHz , the TQ3000 GaAs gate array is fabricated in the company's Q-ED process, a $1-\mu \mathrm{m}$ enhancement/depletion MESFET (metal-epitaxial-semiconductor FET) construction that features two layers of interconnect metal, including air-bridge technology for the second layer.

The gate array supports 64 dedicated high-speed I/O pins that the user can program to interface with TTL, CMOS logic, or ECL. Internally, the array has 1020 cell locations containing 3000 equivalent gates. You can, for example, create 255 master/slave flip-flops by using the available gates. The part's power consumption is 0.75 mW per

equivalent gate and 2.4 mW per cell. The array operates from a single 2.6 or -2.6 V supply. The cell library for the TQ3000 is fully supported on Daisy, Mentor, and Tektronix CAE workstations.

The TQ3000 is available in die form or in a 132 -pin multilayer ceramic package. A high-speed evaluation board with a quick connect socket is available for rapid prototyping and system characterization. Nonrecurring engineering cost for the TQ3000 is $\$ 80,000$ and includes design manuals and workstation software. The vendor delivers five tested and packaged parts plus a high-speed evaluation board. The typical turnaround time from customer input to delivery of the packaged parts is 16 weeks.

TriQuint Semiconductor, Group 700, Box 4935, Beaverton, OR 97075. Phone (503) 629-3535.

Circle No 585

# IC supports PS / 2 graphics modes and $800 \times 600$-pixel, 16 -color resolution 

The PVGA1 is a single-chip graphics controller for use with IBM's Video Graphics Array (VGA), which is the standard graphics interface for the Personal System/2. The company also offers two VGAcompatible boards based on the chip.

Because the chip is compatible with the VGA at the register level, you can program the graphics hardware directly instead of programming only through the software-interface portion of the VGA BIOS (basic input/output system). This hardware compatibility confers a greater degree of confidence that a PVGA1-based board will be VGA compatible: In the past, application programs for the PC have bypassed the BIOS and accessed the graphics
hardware directly to gain a speed advantage.

Besides supporting the VGA functions, the chip also supports the graphics standards developed for MS-DOS systems: the EGA (enhanced graphics adapter), MDA (monochrome display adapter), CGA (color graphics adapter), and Hercules and AT\&T Model 6300 graphics boards. Note, however, that the chip supports the EGA standard only to the BIOS level, not to the register level.

The PVGA1 implements a proprietary mode that offers 16 colors and a resolution of $800 \times 600$ pixels. Its monochrome mode provides $1280 \times 1024$-pixel resolution. The vendor's proprietary bus interface for the PVGA1 allows data transfers
of 8 bits over the PC bus and 16 bits over the PC/AT bus.
Another mode, Mode 13, specifies a resolution of $320 \times 200$ pixels and 256 colors. In your search for higher resolutions, don't forget that although pixel resolution is the most important factor in 2-D images, when you perceive 3-D images your eye is most sensitive to color resolution.

The PVGA1 chip costs $\$ 60$ (100) and comes in a 100 -pin plastic pingrid array, plastic leaded chip carrier (PLCC), or plastic flat pack. It comes with a VGA-compatible BIOS.
Paradise Systems Inc, 217 E Grand Ave, South San Francisco, CA 94080. Phone (415) 588-6000.

Circle No 598

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Tektronix/CAE Systems Division, P.O. Box 4600, MS 94/520, Beaverton, OR 97076. Or call 800/TEK-WIDE ext. 1594.

## Integrated Circuits

# Echo-canceling chip set links ISDN to existing subscriber lines 

By using DSP techniques to perform echo cancellation at either end of a telephone line, the PCB2390 ISDN (Integrated Services Digital Network) chip set allows existing 2 -wire subscriber wiring to carry ISDN information over distances as great as 8 km . Two of the chip sets, incorporated in a repeater, can span distances as great as 14 km . The chip set's operation complies with the West German PTT's $\mathrm{U}_{\text {Kо }}$ specification for the CCITT U-interface.
Capable of operating at a data rate of 144 k bps, the chip set provides full-duplex transmission of two 64 k -bps B channels of encoded voice or data and a $16 \mathrm{k}-\mathrm{bps} \mathrm{D}$ channel of signaling and low-speed data -the requirements for basic ISDN access. To achieve this transmission rate, the PCB2390 encodes the bit stream by using a $4 \mathrm{~B} / 3 \mathrm{~T}$ line code (four binary digits compressed into

three ternary digits) so that the data-signaling rate is reduced to 108 k bps. A $1-\mathrm{kHz}$ maintenance channel, and 11-bit frame words added to the bit stream, results in a line-signaling rate of 120 k baud. In addition to its U-point interface, the chip set has an industry-standard IOM (ISDN-oriented modular) interface that connects it to circuits that implement other CCITT inter-
face functions.
At initial power-up, the PCB2390 injects a signal into the telephone line to evaluate the required filter coefficients for its adaptive DSP echo-cancellation and equalization filters. Additional adaptive filters allow you to connect the devices to loops that contain bridged taps. The 2-chip CMOS implementation of the PCB2390 currently costs around $\$ 80$. A single-chip version is under development.
Philips, Elcoma Div, Box 523, 5600 AM Eindhoven, The Netherlands. Phone (040) 757005. TLX 51573.

Circle No 594
Signetics Corp, 811 E Arques Ave, Sunnyvale, CA 94088. Phone (408) 991-4571.

Circle No 595

## Data-acquisition chip contains 10-bit ADC, S/H circuit, and multiplexer

The LTC1090 data-acquisition system contains a 10 -bit A/D converter, an $\mathrm{S} / \mathrm{H}$ circuit with a $1-\mu \mathrm{sec}$ acquisition time, and an analog input multiplexer, all on a single piece of silicon packaged in a 20 -pin DIP. The secret of its low pin count is the device's full-duplex, serial $\mu \mathrm{P}$ interface. Selected versions of the part feature a total unadjusted error of $\pm 0.5$ LSB over the full operating temperature range.

You can configure the analog input multiplexer as eight singleended inputs, four differential inputs, or a combination of singleended and differential inputs by
means of the chip's 8 -bit input data word. This data word selects a multiplexer input channel, picks singleended or differential operation for the selected analog input, sets the polarity of the input pins for a selected differential-input pair, selects unipolar or bipolar A/D operation, defines the output word width, and determines whether the LSB or the MSB of the conversion will emerge first from the serial output. The internal S/H circuit operates only for single-ended conversions.
You can select either 10-bit unipolar or 9-bit-plus-sign bipolar conversions by means of the chip's serial
input data word. A conversion requires $20 \mu \mathrm{sec}$. The total unadjusted error for either the unipolar or the bipolar conversion mode over the device's full temperature range is $\pm 0.5 \mathrm{LSB}$ for the LTC1090A and $\pm 2$ LSB for the LTC1090. The LTC1090CN, in a plastic package and rated for -40 to $+85^{\circ} \mathrm{C}$ operation, costs $\$ 11.95$ (100). A similarly packaged LTC1090ACN costs $\$ 18.95$ (100).
Linear Technology Corp, 1630 McCarthy Blvd, Milpitas, CA, 95035. Phone (408) 942-0810. TLX 172110.

Circle No 574


You've seen the advantages offered by the A100 Digital Signal Processor. The single-chip DSP solution that features 32 multiply-accumulators, executes up to 320 MOPs, and easily attaches to microprocessors.

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The A100 is quickly becoming the number one choice in everything from avionics to ultrasonics. And with MIL-STD 883C devices available soon, it will be a natural for military DSP programs of all types. With the D704 Development System, creating DSP solutions has never been easier.

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## Integrated Circuits

## Low-power precision op amp needs only $600 \mu \mathrm{~A}$ of supply current

The OP-97 is a low-power alternative to the industry-standard OP-07 precision amplifier. Except for its noise specification, the OP-97 maintains the original standards of performance set by the OP-07, but needs only $600 \mu \mathrm{~A}$ of supply current -less than $1 / 6$ that required by the OP-07.

Several of the OP-97's specs are improved over those of its predecessor. The OP-97's bias current is 100 $\mathrm{pA} \max$ at $25^{\circ} \mathrm{C}$, and it remains below 250 pA over the full military temperature range. These characteristics let you use the OP-97 without external offset adjustments in the majority of applications. The device's $25-\mu \mathrm{V}$ offset voltage and

$0.6-\mu \mathrm{V} /{ }^{\circ} \mathrm{C}$ drift, combined with its low bias current and improved com-mon-mode rejection ( 114 dB ), practically eliminate the op amp as a contributor to system error.

The OP-97's guaranteed noise specs (at 10 Hz ) are $<30 \mathrm{nV} / \sqrt{\mathrm{Hz}}$.

At 1 kHz , the noise drops to 22 $\mathrm{nV} / \sqrt{\mathrm{Hz}} \max$; at 10 kHz , the typical noise level is $17 \mathrm{nV} / \sqrt{\mathrm{Hz}}$.

Suitable for battery-powered equipment, the OP-97 is characterized for use with supply voltages from $\pm 2$ to $\pm 20 \mathrm{~V}$. Its power-supplyrejection spec is 114 dB . The OP-97 is available in 8-lead, TO-99 metal cans and in ceramic and plastic miniature DIPs. Prices start at $\$ 2.50$ (100) for an OP-97 in a plastic miniature DIP for use over the industrial temperature range.

Precision Monolithics Inc, 1500 Space Park Dr, Box 58020, Santa Clara, CA 95052. Phone (408) 727 9222. TWX 310-371-9541.

Circle No 591

# Score a Whole In One 

## Score the MS-DOS-Compatible System On a Chip from NEC

Now you can score on your next round of systems designs and parlay your MS-DOS investment. Simply use our CMOS V25 ${ }^{\text {TW }}$ Whole in One ${ }^{\text {TWI }}$ - the new 16 -bit microcomputer on a chip from NEC.
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Our new 80C196 delivers the microcontroller available. highest performance and the While demanding the least highest integration of any 16-bit power, the least design time, the
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The 12 MHz 80 Cl 96 is the latest member of our proven MCS-96 family of embedded controllers. It offers the lowpower requirements of CMOS technology while doubling the performance of the 16-bit 8096 . Which means that it can perform a $16 \times 16$ multiply in 2.3 microseconds. That's faster than any other microcontroller.

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Our low cost ICE': 196 PC development tool gives you more for less, too. Together with highlevel languages like PL/M and C,
it delivers the easiest, lowestcost design support you can get.

Further support is available from the world's largest network of field applications engineers. Plus customer workshops to get you up to speed fast.


So you see, there's really no easier or more powerful answer to embedded real-time control than Intel's 80C196. For complete technical information, call toll-free (800) 548-4725 and ask for Literature Department W398.

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[^17]
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## FLASH A/D CONVERTER

The HS1068 20M-sample/sec, flash A/D converter includes all necessary analog-support circuitry in the package: a wideband input amplifier, a precision 1.2 V voltage reference, and a 3 -state output register. The 8 -bit device comes in a 24 -pin DIP that occupies less space than the original 28-pin-DIP TDC1048. You pin-program the converter to accept an input range of either 0 to 1 V or $\pm 0.5 \mathrm{~V}$, and you can select straight binary, inverted binary, 2's complement, or inverted 2's complement output code. Separate digital outputs flag input overranges at zero and full scale.
Power supplies are 5 V and -5.2 V , drawing 101 and 207 mA , respectively. Power dissipation is 1.67 W . Other key specs are $\pm 1 / 2$ LSB integral and differential linearity errors, $60-\mathrm{psec}$ aperture time, $2 \%$ differential gain, and $1^{\circ} \max$ differential phase. HS1068C, \$295; HS1068B, $\$ 375$ (100). Delivery, eight to 12 weeks ARO.
Hybrid Systems Corp, 22 Linnell Circle, Suburban Industrial Park, Billerica, MA 01821. Phone (617) 667-8700. TWX 710-347-1575.

Circle No 351

## CMOS D/A CONVERTER

The PM-7548 CMOS D/A converter combines 12 -bit resolution with an 8 -bit data-bus interface that accepts left- or right-justified data. The digital inputs are buffered; you can update the converter immediately

or retain data in the input latches for later use. In addition, a dataoverride function lets you load the converter with all zeros or all ones without altering data in the input latches. It features $\pm 1 / 2$-LSB integral and differential linearity error over temperature, $\pm 1$-LSB gain error, and 0.03 -LSB max zero-scale error.

Compared with the original in-dustry-standard equivalent, the converter offers a $30 \%$ reduction in glitch energy, a $30 \%$ reduction of input capacitance, and a $20-\mathrm{dB}$ improvement in PSR. The internal voltage regulator ensures TTL compatibility while operating with supply voltages from 5 to 15 V . The device comes in two electrical grades for each of the commercial, industrial, and military temperature ranges. From $\$ 7.58$ to $\$ 30.92$ (100). Delivery, eight to 10 weeks ARO for the commercial grade; the industrial and military grades are available from stock.

Precision Monolithics Inc, Box 58020, Santa Clara, CA 95052. Phone (408) 727-9222. TWX 310-371-9541.

Circle No 352

## CMOS EPROM

The 35 -nsec WS57C49B is the world's fastest $8 \mathrm{k} \times 8$-bit CMOS EPROM, according to the manufacturer. As a pin-compatible, programmable alternative to bipolar PROMs, the device consumes a fraction $(400 \mathrm{~mW})$ of the power bipolar PROMs use. Available in a 35 -nsec commercial version or a 45 -nsec mil-

itary version, the EPROM comes in a 300 -mil-wide ceramic DIP, a $600-$ mil-wide DIP, or a 28 -pin ceramic LCC. 35 -nsec version in a 300 -mil ceramic DIP, $\$ 29.50$ (100).

Waferscale Integration Inc, 47280 Kato Road, Fremont, CA 94528. Phone (415) 656-5400.

Circle No 353


## DATA ACQUISITION ICs

The SDM862 and SDM863 are miniature, complete data-acquisition systems, available either in a 68lead LCC or a 68-lead pin-grid array. They both include an input multiplexer (the 16 -channel, singleended SDM862 or the 8 -channel, differential SDM863); an instrumentation amplifier that is jumper-programmable for gains of 1,10 , and 100 ; an S/H amplifier; an A/D converter with a $\mu \mathrm{P}$-compatible interface; and 3 -state output buffers.

The throughput rate for both devices is 22.22 k samples $/ \mathrm{sec}$ in the serial mode or 33.33 k samples/sec in the overlap mode. Both have input ranges of 0 to $10 \mathrm{~V}, \pm 5 \mathrm{~V}$, and $\pm 10 \mathrm{~V}$ and come in accuracy grades of $0.024 \%$ FSR and $0.012 \%$ FSR in the commercial-, industrial-, and mili-tary-temperature versions. Both models come in versions qualified
for the requirements of BS 9450 / CECC63000. To evaluate the LCC versions, you can obtain a Eurocard pe board with an LCC socket from the company. From $\$ 103$ (100). Delivery, stock to eight weeks ARO.

Burr-Brown Corp, Box 11400, Tucson, AZ 85734. Phone (602) 746-1111. TLX 666491.

Circle No 354


## ANALOG SWITCH

The LR404 is a $4 \times 1$ crosspoint ana$\log$ switch that comes in a 14 -pin plastic DIP. The device is suitable for use in video signal-switching matrices; using multiple devices, you can switch many outputs to a common output. The chip provides differential phase and gain of $0.05^{\circ}$ and $0.05 \%$, respectively, at 3.58 MHz . Crosstalk amounts to $<-77$ dB at $10 \mathrm{MHz} . \$ 4$ (moderate quantities).
Linear Technology Inc, Box 489, Station A, Burlington, Ontario, Canada L7R 3Y3. Phone (416) 6322996. TLX 0618525.

Circle No 355

## A/D CONVERTER

The TSC827 is a CMOS integratingtype A/D converter that includes on-chip drivers for a 101-segment bar-graph LCD. The internal resolution is 1000 counts ( $\pm 0.1 \%$ ), and the result of each conversion is

available as an additional serial digital output for use in driving numeric displays. The converter accepts positive inputs with full scale ranging from 0.1 to 2 V , and the differential signal and reference inputs simplify the interface to a variety of signal sources. You can use switches or software programming to specify two setpoints; separate annunciators then flag underrange and overrange inputs. The typical conversion rate is 7.5 samples $/ \mathrm{sec}$. The device consumes 15 mW and operates from a 9 V battery. It comes in a 68 -pin PLCC or a 60 -pin flatpack. From $\$ 10.80$ (100).
Teledyne Semiconductor, Box 7267, Mountain View, CA 94039. Phone (415) 968-9241. TWX 910-379-6494.

Circle No 356


## CHIP SET

The FE3400 chip set provides PC/AT peripheral-control and CPU functions with only four ICs. Implemented in $2-\mu \mathrm{m}$ HCMOS technology, the four chips replace eight support ICs, including the 8284 and 82284 clock generators, the 82288 bus controller, two 8237 DMA controllers, two 8259 interrupt controllers, an 8254 timer, and numerous SSI and MSI logic chips. Using the
chip set reduces the area of a typical PC/AT mother board from 142 to $21.5 \mathrm{in}^{2}$ and reduces the typical chip count from 95 to 19. In addition, the chip set reduces the power requirement by $50 \%$ (16W). The FE3400 chips operate under the company's copyrighted BIOS to ensure IBM PC/AT compatibility and are soft-ware-programmable for $6-, 8$-, 10 -, or $12-\mathrm{MHz}$ operation. Starter kits and design-support tools are available. $\$ 118$ (100). Delivery, 10 weeks ARO.
Faraday Electronics, 749 N Mary Ave, Sunnyvale, CA 94086. Phone (408) 749-1900. TLX 706738.

Circle No 357

## QUAD OP AMP

Suitable for use in compact-disk players and other digital-audio systems, the LM837 quad op amp generates less than $0.0015 \%$ distortion over a $140-\mathrm{dB}$ dynamic range. The output stage can drive a $600 \Omega$ load. The standard pinout (in a 14 -pin DIP) lets you upgrade an existing system with few or no design changes. The chip is also available in a molded small-outline package. The monolithic, unity-gain-stable device specs an $8-\mathrm{V} / \mu \mathrm{sec}$ slew rate, a $140-$ kHz power bandwidth, and a $15-\mathrm{MHz}$ gain-bandwidth product. The input noise voltage is $0.5 \mu \mathrm{~V}$ rms. $\$ 1.25(25,000)$.
National Semiconductor Corp, Box 58090, Santa Clara, CA 95052. Phone (408) 721-5856. TLX 346353.

Circle No 358

## A/D CONVERTER

Using a 2-pass conversion architecture, the ADC-974 A/D converter accomplishes a 16 -bit conversion in $2.5 \mu \mathrm{sec}$. The integral-linearity error is guaranteed to $\pm 1 / 2 \mathrm{LSB}$ max for resolutions as high as 14 bits. The converter accepts inputs over the $\pm 5 \mathrm{~V}$ range and produces 2 's complement output code. The output is configured as two octal 3state latches. The offset drift is $\pm 1$

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The EG\&G Wakefield 840 Series (patent pending) Pin Fin heat sinks are ideally suited for natural convection, serial-flow forced convection, and impingement cooling of critical components. The 840 Series utilizes a pedestal base for optimal heat transfer from the heat source - the die itself. The pedestal base will minimize thermal fatigue and cracking of the ceramic substrate with application of an appropriate adhesive to the substrate at the point of contact.

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LSB (at 14 bits) over 0 to $70^{\circ} \mathrm{C}$. The reference-voltage temperature coefficient is $\pm 5 \mathrm{ppm} /{ }^{\circ} \mathrm{C}$. Supply voltages are $\pm 5$ and $\pm 15 \mathrm{~V}$; the maximum power dissipation is 8.4 W . The converter is packaged in a $6 \times 4 \times 0.375$-in. black enameled-steel module. $\$ 999$. Delivery, stock to eight weeks.

GE/Datel, 11 Cabot Blvd, Mansfield, MA 02048. Phone (617) 3399341. TWX 710-346-1953.

Circle No 360


CMOS STATIC RAMs
The 35 -nsec M5M5257 ( $256 \mathrm{k} \times 1$ bit) and M5M5258 ( $64 \mathrm{k} \times 4$ bits) are the fastest 256 k -bit static RAMs available, according to the manufacturer. Combining silicon-gate CMOS peripheral logic and a high-density NMOS memory array, the devices are suitable for use in cache and main-memory applications. Both chips are also available in 45- and $55-$-nsec versions. They come in $300-$ mil, 24-pin plastic DIPs or plastic

SOJ (small-outline J) packages for surface-mount applications. 35 -nsec M5M5257P in DIP, \$142; M5M5258P, $\$ 152$ (100).
Mitsubishi Electronics America Inc, 1050 E Arques Ave, Sunnyvale, CA 94086. Phone (408) 7305900.

Circle No 359

## MOTOR DRIVER

Housed in an 18-pin plastic DIP, the L6202 motor-driver IC can deliver 70 W of power. It has a full H -bridge output and interfaces directly to TTL-level control logic. Operating at a switching frequency of 100 kHz and a junction temperature of $120^{\circ} \mathrm{C}$, the driver can deliver continuous rms currents as high as 1.5 A at motor supply voltages as high as 54 V . The peak nonrepetitive output current limit is 5A. Within this limit, the available output current is limited only by power dissipation.

CalComp's new graphics subsystem pumps new excitement into Micro Vax II, turning up to four terminals into high performance, high resolution graphic workstations. Brooktree ${ }^{\circledR}$ RAMDACs pump out the color, enabling CalComp to do it all on a single board.

## Integrated Circuits

Six pins on the 18-pin DIP connect to copper traces on the pc board that function as a heat sink. A similar device, the L6203, can deliver as much as 4 A rms to provide 250 W of motor power. The L6202, $\$ 5$ (100).
SGS Microelettronica SpA, Via C Olivetti 2, 20041 Agrate Brianza, Italy. Phone (039) 65551. TLX 330131.

Circle No 732
SGS Semiconductor Corp, 1000 E Bell Rd, Phoenix, AZ 85022. Phone (602) 867-6100. TLX 249976.

Circle No 361

## TELEPHONE IC

The MA534 CMOS loop disconnect dialer IC features an integrated speech circuit that complies fully with BS-6305 and -6317 requirements for class A complex matched telephones. The IC also features a 21-digit last-number-redial memory, a selectable make/break ratio of

2:1 or 3:2, and a selectable interdigit pause of 800 or 400 msec . The dialer can perform earth-loop and timedbreak recall, and no dial output is generated if more than one dial-pad key is pressed simultaneously.
All timing is derived from an external, low-cost, $560-\mathrm{kHz}$ ceramic resonator. To compensate for the lower attenuation characteristics of short lines, the device automatically adjusts the gain of its speech circuits so that the volume of received speech is independent of line length. The speech circuits are suitable for dynamic or electret transducers. The MA534 is housed in a 16 -pin DIP, and you can power it directly from the telephone line. $£ 3$ (100).

Marconi Electronic Devices Ltd, Doddington Rd, Lincoln LN6 3LF, UK. Phone (0522) 688121. TLX 56380.

Circle No 362
Marconi Electronic Devices Inc, 45 Davids Dr, Hauppauge, NY
11788. Phone (516) 231-7710. TLX 275801.

Circle No 363

## PS/ 2 CHIP SET

The 82 C 100 system-control chip supports 8088/V20 and 8086/V30 microprocessors at speeds to 10 MHz and is targeted for high-performance IBM PS/2 Model 30s, $\mathrm{PC} / \mathrm{XTs}$, and compatible computers. It includes a memory controller that supports the Lotus-Intel-Microsoft expanded memory specification and offers power-management features for laptop systems to help reduce battery drain.

The 82 C 101 chip supports 8088 and V20 8 -bit processors. It's aimed at lower-cost $\mathrm{PC} / \mathrm{XT}$-compatible computers and terminals and does not include power-management features. The three companion chips are the 82 C 606 ChipsPak and the 82C605 ChipsPort-both multifunc-

# Brooktree 



Brooktree Bt458. Triple 8-bit
RAMDAC with 256 color lookup table. Available in speeds from 80 MHz to 135 MHz . TTL compatible.
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Brooktree Corporation, 9950 Barnes Canyon Road, San Diego, California 92121. 1-800-VIDEO IC or 1-800-422-9040, in California.

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tion peripheral controllers-and the 82C764A floppy-disk data separator. 82C100, \$51.30; 82C101, \$41.10; 82C606, \$23.40; 82C605, \$17.60; 82C764A, $\$ 7.80$ (100).

Chips and Technologies Inc, 521 Cottonwood Dr, Milpitas, CA 95035. Phone (408) 434-0600.

Circle No 364

## Model 520/A

The Model 520/A is micro-processor based and is compatible with IEEE-488, (GP-IP).
The height is only $31 / 2$ inches, features current mode outputs from 10 nanoampers ( nA ) to 110 milliampers ( mA ), in 2 ranges, with extraordinary compliance of 100 Vdc . Even with this power, ideal for transducer instrument testing ( $4-20$ and $10-50 \mathrm{~mA}$ ), the accuracy is $\pm 0.005 \%$ !
The voltage mode has 3 ranges with outputs from 100 nV to 110 Vdc and optional to 1100 Vdc . Compliance current is 100 mA . The one year accuracy is $\pm 0.002 \%$.
All ranges and both modes resolve to 1 ppm . A crowbar zero provides a reference for this essential value.
Availability: 60 days.
Price: $\$ 2,895$. 1000 V option $\$ 550$.
GSA contract GSOOF-86293
Engineering Contact: Bob Ross
Tel: (617) 268-9696
CIRCLE NO 110

## AC Voltage Reference System

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1 to 8 AC Voltage outputs independently and remotely controlled, variable and simultaneous in a single $51 / 4^{\prime \prime}$ high chassis.
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## ELECTRONIC DEVELOPMENT CORP.

11 Hamlin St., Boston, MA 02127
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TLX: 951596 (ELECDEVCO BSN)

Silicon General Inc, 11861 Western Ave, Garden Grove, CA 92641. Phone (714) 898-8121. TWX 910-596-1804.

Circle No 366

## GATE ARRAYS

The four devices in the BC series of BiCMOS gate arrays offer densities from 430 to 21603 -input gates. Their propagation delay is 550 psec , and the typical power dissipation is $0.25 \mathrm{~mW} /$ gate. The input and output buffers' propagation-delay times are 3.0 and 5.5 nsec, respectively. The BC family offers either $10-\mathrm{mA}$ or $24-\mathrm{mA}$ TTL-compatible output drive; the output buffer's power dissipation is 4 mW at 10 mA and 8 mW at 24 mA . BC400 in a 44 -pin PLCC, from $\$ 7.85(1000)$. Delivery, eight weeks ARO for initial silicon samples; 14 weeks ARO for production quantities.
Fujitsu Microelectronics Inc, 3320 Scott Blvd, Santa Clara, CA 95054. Phone (408) 727-1700. TWX 910-338-0190.

Circle No 367


## CLOCK IC

The CDP68HC68T1 is a CMOS realtime clock for $\mu \mathrm{P}$ systems. The monolithic chip indicates seconds, minutes, hours, day of the week, and date. It also lets $\mu \mathrm{C}$ systems implement timer, power up/down, and power-sensing functions. The IC communicates with the $\mu \mathrm{C}$ over the SPI (Serial Peripheral Interface) bus of the 68 C 05 or 68 HC 11 , or the four I/O-port lines of $\mu \mathrm{Cs}$ such as the $1804 \mathrm{~A}, 80 \mathrm{C} 51$, and the 65 C 02 . The chip also includes a power-moni-

\section*{Aeroflex announces the new math formII-STD-1553 design engineers. Inwhich threegoes into | one justoncee |  |
| :---: | :---: | <br> Dual port RAM with 8 K words of memory and full memory management <br> Low power dual redundant transceivers}

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timed response to Bus traffic and communication overhead is kept to a bare minimum. The unit also includes extensive error checking, which eliminates handling bad data. Fault monitoring plus many other features make the ARX 2427 clearly the most useful of 553 interfaces.

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For additional information call toll-free: 1-800-THE-1553 or TWX 510-224-6417. Or write Aeroflex Laboratories Inc. Microelectronics Division 35 South Service Road Plainview, NY 11803.
tor function and a $50-\mathrm{Hz}, 60-\mathrm{Hz}$, or crystal-clock reference.
The chip's 32 bytes of internal static RAM provide parameter storage, computer handshaking, and an interrupt structure. Any one of three internal sources can provide an interrupt: the alarm circuit (seconds, minutes, hours); one of 15 periodic signals (subsecond to daily events); or power failure. The timer functions include a 12 - or 24 -hour format with an AM/PM indicator. The calendar counters provide day of the week and day/month/year with automatic leap year. The device operates on 3 to 6 V ; at 2.2 V , it can maintain timekeeping functions while drawing $10 \mu \mathrm{~A}$ of supply current. The package options are a 16 lead plastic or ceramic DIP or a 20-lead SO (small-outline) package. Plastic-DIP version, \$3.16 (100).

GE/RCA Solid State, Box 2900, Somerville, NJ 08876. Phone (201) 685-6771.

INQUIRE DIRECT


## SCSI PROCESSOR

The ESP chip is a VLSI device that implements the communications protocol of the SCSI bus. As a host adapter embedded on a CPU mother board or as a controller embedded with drive electronics, the chip replaces existing discrete devices, external drivers, and any earlier SCSI-interface chip. It features a dual-ranked command and transfer counter; bus sequences implemented without $\mu \mathrm{P}$ intervention; a

16-byte FIFO memory; singleended, $48-\mathrm{mA}$ bus transceivers; and a sustained transfer rate of 3 M bytes/sec (asynchronous) or 4.8 M bytes/sec (synchronous). It comes in a 68 -pin PLCC. $\$ 25$ (1000).
Emulex Corp, Box 6725, Costa Mesa, CA 92626. Phone (800) 3685393; in CA, (714) 662-5600.

Circle No 368


## INTERFACE ADAPTER

The monolithic CMOS R65NC22 provides 68000 -based systems with two 16 -bit counters, one serial bidirectional port, and two 8-bit bidirectional parallel I/O ports. Other features include 5 V operation, TTL-compatible control lines, an expanded handshake capability that allows positive control of data transfers between the processor and peripheral devices, and latched input and output registers on both I/O ports. Commercial- and industri-al-temperature versions are available in a 40 -pin plastic or ceramic DIP or a 44-pin PLCC. Including a 5 -year warranty, $\$ 5.20$ (1000).
Rockwell International Corp, Box C, Newport Beach, CA 92658. Phone (714) 833-4700.

Circle No 369

## FIFO MEMORIES

The SSL7401-SSL7404 family comprises four BiCMOS FIFO memories that are suitable for use in high-speed communications and controller applications, as buffers between digital systems with widely differing bit rates, and as A/Dconverter buffers. All parts offer a $50-\mathrm{MHz}$ throughput rate, a $15-\mathrm{nsec}$
data-access time, a 2 -nsec data-setup time, and a 1-nsec data-hold time. Each device is expandable in width and depth and conforms to industry-standard pin configurations: SSL7401, $64 \times 4$ bits in a 16 -pin DIP; SSL7402, $64 \times 5$ bits in an 18 -pin DIP; SSL $7403,64 \times 4$ bits with output enable in a 16 -pin DIP; and SSL $7404,64 \times 5$ bits with output enable in an 18 -pin DIP. Products come graded for $10-, 15-, 25-, 40-$, or $50-\mathrm{MHz}$ operation. $50-\mathrm{MHz}$ SSL7401, \$68.18 (100).

Saratoga Semiconductor, 10500 Ridgeview Ct, Cupertino, CA 95014. Phone (408) 864-0500.

Circle No 370

## QUAD POWER DRIVER

Combining NAND logic gates and high-current bipolar outputs, the UDN-2540B power and relay driver provides an interface between lowlevel signal-processing circuits and power loads to 350 W . In the On state, each of the four independent outputs can sink as much as 1.5 A . In the Off state, the drivers can withstand at least 60 V . Internal clamp diodes and a minimum 35 V sustaining voltage allow the use of these drivers with many inductive loads. Applications include relay and solenoid drivers and de stepping-motor drivers. $\$ 0.97$ (1000). Delivery, eight to 12 weeks ARO.

Sprague Electric Co, Box 9102, Mansfield, MA 02048. Phone (617) 853-5000.

Circle No 373

## FM RECEIVER

A narrowband-FM, dual-conversion low-voltage $(2 \mathrm{~V})$ receiver, the MC3362 IC incorporates all essential VHF-receiver functions from the antenna input to the audio preamp output. The chip handles RF inputs as high as 180 MHz , or over 400 MHz if you provide the first local-oscillator signal externally. It consumes between 6 and 35 mW and features dual-conversion circuitry, a

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Fluent in X. 25 LAPB, ISDN LAPD, X.32, and X.75, the MK5025 also features a transparent mode making it compatible with other HDLC protocols. And it can be used with virtually all of the popular 8 and 16 -bit microprocessors.

At up to a 7 Mbs transfer data rate, it's one of the fastest controllers available, performing in systems clocked up to 10 MHz . Internal DMA and buffer control of independent receive and transmit memory rings provide high-speed data
packet transfers. And for quicker diagnostics in complicated systems, $25 \%$ of the MK5025 ROM code is dedicated to a BIST (built-in self test) feature.

Available in a 48 -pin DIP, the MK5025 shares a similar pin-out with our Ethernet controller, making future design for both LAN and wide area network implementations easy In addition, a 52 PLCC package is planned.

So if you have a data communications control project you'd like to simplify - from central office and packet switching to PBX and point-topoint communications-call us at 214/466-6316. Or write SGS-Thomson, 1310 Electronics Drive, Carrollton, Texas 75006, MS2205.

DMA and Buffer Management takes the load off the host CPU and software engineering staff.

is configured for X. 25 LAPB, ISDN LAPD, X. 32 and X. 75 operation.

Microcontroller allows transparent mode of operation with or without address filtering.


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Three loop back features simplify system troubleshooting

[^19]
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received-signal-strength output, and a data-slicing comparator that allows recovery of FSK data at rates as high as 30 k bps. The operating temperature range is -40 to $+85^{\circ} \mathrm{C}$. $\$ 1.80$ (100).

Motorola Inc, Box 52073, Phoenix AZ 85072. Phone (602) 897 3842.

Circle No 371


## FILTER

You can configure the XR-1020 as one of 10 filters that can characterize telephone lines and other telecommunications links. It conforms to the IEEE standard 743/Bell Systems technical reference 41009 and the CCITT (International Consultative Committee for Telephony and Telegraphy) Series 0 recommendations. The device requires only external $3.579-\mathrm{MHz}$-crystal and digital control inputs. The repertoire of filter functions includes a C-message and a C-notch filter, a psophometric filter, and an $825-\mathrm{Hz}$ notch filter. The device also functions as a pro-gram-weighting filter, $3-$ and $15-\mathrm{kHz}$ flat filters, a $1-\mathrm{kHz}$ bandpass
filter, the lowpass portion of a $50 \mathrm{k}-$ bps filter, and a peak-to-average ratio filter. It has a power-down mode for battery-powered operations and comes in a 28-pin ceramic DIP. $\$ 63$ (100).

Exar Corp, Box 3575, Sunnyvale, CA 94088. Phone (408) 7327970. TWX 910-339-9233.

Circle No 374

## CMOS EEPROMs

The 38 C 16 ( $2 \mathrm{k} \times 8$-bit) and 38 C 32 ( $4 \mathrm{k} \times 8$-bit) CMOS electrically erasable PROMs (EEPROMs) offer 35 nsec access times. This speed matches that of traditional bipolartype PROMs. The EEPROMs offer low power consumption ( 350 mW ) and in-circuit programmability. The key features include a guaranteed 10k erase/write cycles/byte (1M cycles typical), a $50-\mathrm{msec}$ chip erase, 5 V operation, and power up/down protection circuitry. In addition, the chips have data-bar polling, a 20nsec chip-enable output time, a JEDEC-approved pinout, and a latched timer that allows an automatic byte-erase before write. The 38 C 16 comes in a 24 -pin ceramic DIP, and the 38 C 32 is available in a 28-pin ceramic DIP. Both models are also available in a 32 -pin chip carrier. $38 \mathrm{C} 16, \$ 27 ; 38 \mathrm{C} 32, \$ 38$ (100).

Seeq Technology Inc, 1849 Fortune Dr, San Jose, CA 95131. Phone (408) 432-9550.

Circle No 372

## A/D CONVERTER

The ADC1600-2 A/D converter performs a 16 -bit conversion in just 2 $\mu$ sec. Its internal sample/hold amplifier requires another $2 \mu \mathrm{sec}$, bringing the conversion time for the combination to $4 \mu \sec \max$. The separately controlled, byte-wide, 3 state outputs allow interface to an 8or 16-bit data bus. The package is a $3.576 \times 5.50 \times 0.062$-in. module that has EMI shielding on five sides. The device operates with 5 V and $\pm 15 \mathrm{~V}$

supplies and consumes 7.65 W typ. $\$ 1120$ (100).

Intech Advanced Analog, 2270 Martin Ave, Santa Clara, CA 95050. Phone (408) 988-4930. TWX 910-338-2213.

Circle No 375


## SUPPLY MONITOR

The S2862 power-supply monitor can detect positive or negative transients that appear on any one of the three power-supply voltages it monitors simultaneously. The device contains three window comparators with external resistor-programmable switch points, a 2.5 V bandgap reference, a hold comparator, and four open-collector output drivers. All four drivers turn on (low) when the chip detects a fault on any of the three supplies, and they remain low for an interval determined by an external hold capacitor. You can set thresholds within $1.25 \%$ of desired values. Available in a 16 -pin DIP or SO (small-outline) package, the device operates with supply voltages in the range from 4.3 to $16 \mathrm{~V} . \$ 3.20$ (1000).

Siltronics Ltd, 436 Hazeldean

## Integrated Circuits

Rd, Kanata, Ontario K2L 1T9, Canada. Phone (613) 836-5003. TLX 0533936.

Circle No 376


## DSP EEPROM

The DSP320EE12 is the industry's first monolithic digital-signal-processing $\mu \mathrm{P}$ that includes EEPROM, according to the manufacturer. Operating at 20.5 MHz , the CMOS device is pin compatible with the standard 32010 , and it runs software written for that $\mu \mathrm{P}$. The EEPROM's ability to accept and store new commands enables the chip to fine-tune its performance without intervention by an operator. Applications for it include intelligent FIR filters, adaptive LANs, equipment diagnostics, and instrument self-calibration. The device features an 8- and a 16-bit data interface, special operating modes for improved factory testing, the capability for reprogramming on a standard PROM programmer, and an inhibit circuit that prevents inadvertent data writes during powerup or supply glitches. Security mechanisms prevent unauthorized internal or external access to the EEPROM code. $\$ 100$ (100).

General Instrument Microelectronics, 2355 W Chandler Blvd, Chandler, AZ 85226. Phone (602) 963-7373.

Circle No 377

## VIDEO BUFFER

The hybrid LH4002 is a unity-gain buffer amplifier that can drive $50 \Omega$ and $75 \Omega$ loads at frequencies greater than 200 MHz . The device is
suitable for video distribution, for impedance transformation, and for increasing the output-current capability of conventional op amps. Intended for operation with $\pm 5 \mathrm{~V}$ supplies, the buffer provides a $1000 \mathrm{~V} / \mu$ sec min slew rate, $2^{\circ}$ phase linearity (from 1 to 20 MHz ), and less than $0.1 \%$ distortion. The LH4002 is pin compatible with the industry-standard LH0002, and it comes in a 10-pin plastic DIP or an 8-pin TO-5 metal can. The plastic DIP has better heat transfer than the metal can, providing a thermal impedance of $120^{\circ} \mathrm{C} / \mathrm{W}$ (vs $125^{\circ} \mathrm{C} / \mathrm{W}$ for the metal can). MIL-processed versions are available. From $\$ 9.50$ (100).

National Semiconductor Corp, Box 58090, Santa Clara, CA 95052. Phone (408) 721-5856. TLX 346353.

Circle No 378


## SCSI CONTROLLER

You can directly substitute the L5380 asynchronous SCSI-controller chip for existing devices without modifying your circuit board. Substituting the CMOS part gives you 2.5 times the speed ( 4 M bytes $/ \mathrm{sec}$ ) and one tenth the power dissipation ( 75 mW typ) of the NMOS device it replaces. The L5380 implements the , asynchronous SCSI interface as defined by the ANSI X3T9.2 committee in the X3.131-1986 document.

Further, the part works in both the initiator and the target modes, so you can use it in both the computer and the disk drive. It comes in a 40-pin plastic DIP or a 44-pin PLCC and is graded for 2 - or $4-\mathrm{MHz}$ operation. $2-\mathrm{MHz}$ version in a DIP, $\$ 8.53$; $4-\mathrm{MHz}$ version in a PLCC, $\$ 18.71$ (100).

Logic Devices Inc, 628 E Evelyn Ave, Sunnyvale, CA 94086. Phone (408) 720-8630.

Circle No 379


## OP AMP

The AD9610 is a hybrid transimpedance op amp. Using current feedback instead of voltage feedback, the amplifier provides bandwidth that is relatively independent of closed-loop gain: 100 MHz at unity gain, 95 MHz at a gain of -10 , and 75 MHz at a gain of -20 . In addition, different gains have little effect on the op amp's 3.5 -nsec rise and fall times, its 18 -nsec settling time (to within $\pm 0.1 \%$ ), and its $3500 \mathrm{~V} / \mu \mathrm{sec}$ slew rate. Laser trimming reduces the input offset voltage to $\pm 0.3 \mathrm{mV}$; the $\mathrm{V}_{\text {os }}$ drift is 4 $\mu \mathrm{V} /{ }^{\circ} \mathrm{C}$. The equivalent input noise over the frequency range from 5 to 150 MHz is $0.7 \mathrm{nV} / \sqrt{\mathrm{Hz}}$ typ and 23 $\mathrm{pA} / \sqrt{\mathrm{Hz}}$ typ.

The amplifier has internal frequency compensation and an internal $1.5-\mathrm{k} \Omega$ feedback resistor; you add one resistor to set the closedloop gain. The AD9610 comes in a 12-pin TO-8 metal can, operates with $\pm 15 \mathrm{~V}$ supplies, and dissipates 630 mW typ. Industrial-tempera-

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Circle No 388


## MICROCONTROLLER

In addition to the 80C51's usual onchip functions, the PCB83C552 CMOS microcontroller includes an 8 -channel analog multiplexer, a 10 -bit, $50-\mu \mathrm{sec} \mathrm{A} / \mathrm{D}$ converter, two PWM outputs, additional parallel I/O ports, an additional timer/counter, and an $I^{2} \mathrm{C}$-bus interface. It retains the 80C51's internal architecture and instruction set.
In total, the microcontroller has six 8 -bit parallel I/O ports, several of which function either as conventional I/O ports or as control inputs and outputs for the chip's additional functions. The two PWM outputs have dedicated output pins, and you can control a repetition frequency, common to both outputs, in the range of 92 Hz to 23.5 kHz for a clock frequency of 12 MHz . You can then define the mark/space ratio for each individual output in the 0 to 1 range, with 8 -bit resolution. Only simple external filtering is required to derive analog outputs from the PWM outputs. You can arrange for the on-chip timer to automatically set, reset, or toggle certain I/O bits, and to generate interrupts.

The 83 C 552 has a 15 -source, 2 level interrupt structure and incorporates the 80C51 instruction set; a watchdog timer detects program crashes. The microcontroller has an 8 k -byte on-chip program ROM and a 256 -byte on-chip RAM, both of which are externally expandable to

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64 k bytes. The 83 C 552 is packaged in a 68 -pin plastic leaded-chip carrier. A ROMless version is also available. Approximately DM 26 $(10,000)$.

Philips, Elcoma Div, Box 523, 5600 AM Eindhoven, The Netherlands. Phone (040) 757005. TLX 51573.

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Signetics Corp, 811 E Arques Ave, Sunnyvale, CA 94088. Phone (408) 991-4571.

Circle No 396


## PHONE ICs

The MTC-2083 telephone IC incorporates a DTMF/pulse repertory dialer that supports on-hook dialing, and speech circuits that provide 4-wire/2-wire conversion and back-ground-noise reduction. It also contains line impedance matching and load/galn regulation circuitry so that it provides all the functions necessary to interface telephone sets with PSTN or PABX networks. The speech circuit incorporates an additional receive amplifier that you can use either to drive a loudspeaker or to increase the receiver gain in phones made for people who are hard of hearing.

For the PABX or central-office end of the line, the MTC-6042 provides a single-chip solution to many of the Borsht functions of the sub-scriber-line interface. These functions include a high- or low-ohmicvalue battery feed, overpower, and 2 -wire/4-wire conversion circuitry, and supervisory functions that monitor hook-switch status, ring-trip, and ground-wire conditions. The MTC-6042 also has a driver for re-
lay-operated or electronic ringingsignal injection circuitry. MTC-2083 and MTC-6042, approximately $£ 1.55$ and $£ 3$, respectively (OEM qty).
Mietec, Westerring 15, B-9700 Oudenaarde, Belgium. Phone (055) 332211. TLX 85739.

Circle No 397

## 16-BIT $\mu \mathrm{P}$

Suitable for application in industrial equipment control and office automation, the HD641016 16-bit $\mu$ P has a RAM-based architecture that joins register and memory storage in a 1 k -byte array. The chip's multiple programmable register banks (sixteen 32 -bit registers) alleviate the context-switch bottleneck encountered during subroutine jumps and during switching between interrupts. In response to an interrupt, the $\mu \mathrm{P}$ can execute a bankswitch instruction in less than 1 $\mu \mathrm{sec}$.
It also features a 1 k -byte RAM that's used for general-purpose CPU registers and for high-speed data memory; a 4-channel DMA controller; a 16-bit, 2 -channel timer; a 2-channel ASCI interface; an interrupt controller with 22 internal interrupt sources; a memory-access controller; and a clock generator. Intended for running C-language programs, the HD641016 is supported by a real-time in-circuit emulator and a complete development and debug system. It comes in an 84 -pin PLCC or plastic pin-grid array. $\$ 75$ for a sample. The IC will be available in the first quarter of 1988.

Hitachi America Ltd, 2210 O'Toole Ave, San Jose, CA 95131. Phone (408) 435-8300. TLX 171581.

Circle No 382

## D/A CONVERTER

The ZN559 is a $\mu \mathrm{P}$-compatible 8-bit D/A converter with an on-chip 2.5 V bandgap reference. After a fullscale output change, the output settles to $1 / 2$ LSB typically within 1.25
$\mu$ sec. The typical settling time for a 1-LSB output change is 800 nsec . The maximum linearity error is $\pm 1$ LSB, and maximum differential nonlinearity is $\pm 3 / 4$ LSB, with monotonicity guaranteed over the full operating temperature range. The maximum zero offset is 6 mV , and the full-scale output is typically 2.55 V with a full-scale output temperature coefficient of $2 \mathrm{ppm} /{ }^{\circ} \mathrm{C}$.
On-chip latches with TTL/CMOScompatible inputs allow you to load 8 -bit parallel data into the device under the control of a latch-enable input. The ZN559 operates from a single 5 V supply and typically consumes 20 mA of supply current. It's available in a 16 -pin DIP that operates over the commercial or military temperature range, or you can order it in an SO-16 surface-mount package that operates over the commercial temperature range. $\$ 2.98$ (100) for commercial-temperaturerange devices.
Ferranti Electronics Ltd, Fields New Rd, Chadderton, Oldham OL9 8NP, UK. Phone 061-624-0515. TLX 668038.

Circle No 391
Ferranti Electric Inc, 87 Modular Ave, Commack, NY 11725. Phone (516) 543-0200. TLX 6852104.

Circle No 392

## GATE ARRAYS

The MAF Series gate arrays employ a $1.2-\mu \mathrm{m}$, silicon-gate CMOS technology to achieve typical gate delays of 1 nsec -making the devices suitable as low-power replacements for bipolar PLDs. Gate complexities range from 250 to 1200 gates. Typical power dissipation for the 1000 -gate array, operating from a single 5 V supply at a clock speed of 10 MHz , is around 250 mW .
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| AAA1M100 1 Mb | $\begin{aligned} & \text { 100/120 } \\ & (\mathrm{ns}) \end{aligned}$ | $\begin{aligned} & 256 \mathrm{~K} \times 4 \\ & 1 \mathrm{Mbx1} \end{aligned}$ | $\begin{aligned} & \text { P-DIP } \\ & \text { SOJ } \\ & \text { ZIP } \end{aligned}$ | Production Production Production |
| AAA1M200 <br> 1 Mb | 60/70/80 <br> (ns) | $\begin{aligned} & 256 \mathrm{~K} \times 4 \\ & 1 \mathrm{Mbx} \times 1 \end{aligned}$ | $\begin{aligned} & \text { P-DIP } \\ & \text { SOJ } \\ & \text { ZIP } \end{aligned}$ | $\begin{aligned} & 2 Q 88 \\ & 2 Q 88 \\ & 2 Q 88 \end{aligned}$ |

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Circle No 398


## HIGH-SIDE DRIVER

Targeted at automotive applications, the L9801 high-side driver suits $12 \mathrm{~V} / 6 \mathrm{~A}$, inductive or resistive load-switching applications where one side of the load is connected to ground. It is manufactured with the company's Multipower-BCD process. The chip incorporates a DMOS power transistor having an $\mathrm{R}_{\text {ON }}$ of $0.08 \Omega$, and it includes on-chip control, diagnostic, and protection circuitry.
The driver is suitable for lamp switching because it limits the inrush current to 25 A , using a linear technique, which does not generate EMI. It has a TTL/CMOS-compatible control input and an open-drain diagnostic output, which is activated when output short-circuit, open-circuit, or overvoltage conditions occur, or when the device goes into thermal shutdown. The L9801 is housed in a 5 -lead Pentawatt package with the tab connected to the ground terminal. Approximate-


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SGS Microelettronica SpA, Via C Olivetti 2, 20041 Agrate Brianza, Italy. Phone (039) 65551. TLX 330131.

Circle No 399
SGS Semiconductor Corp, 1000 E Bell Rd, Phoenix, AZ 85022. Phone (602) 867-6100. TLX 249976.

Circle No 400

Ferranti Electronics Ltd, Fields New Rd, Chadderton, Oldham OL9 8NP, UK. Phone 061-624 0515. TLX 668038.

Circle No 402
Ferranti Electric Inc, 87 Modular Ave, Commack, NY 11725. Phone (516) 543-0200. TLX 6852104.

Circle No 403

## THYRISTORS

Suitable for use in power-conversion equipment operating at power levels between 10 kW and $1 \mathrm{MW}, \mathrm{ZTO}$ (zero turn-off time) thyristors allow you to design high-power choppers and inverters that operate at frequencies in excess of 20 kHz , and resonant converters that operate at 50 kHz or more. The initial offerings include the ZT340 and ZT570, which have peak forward current ratings of 400 and 700 A at 20 kHz , respectively. Both devices are available
with blocking voltage ratings as high as 1600 V . The company plans to extend the range to $2000 \mathrm{~A} / 2500 \mathrm{~V}$ devices in 1988.
ZTO thyristors are gate-assisted turn-off devices that require only small commutation components and simple gate-drive circuitry. The advantages over GTO (gate turn-off) thyristors include a maximum controllable current approximately 10 times greater than that of a similarsized GTO, and no minimum on-time or off-time requirement In addition, because the anode current falls to zero before the anode voltage starts to increase, turn-off switching losses are small. As a result, you can use ZTO devices at higher frequencies than GTOs. From $\$ 200$ to $\$ 300$ (1000).
Thomson Semiconducteurs, 43 Ave de l'Europe, 78140 Velizy, France. Phone (1) 39469719. TLX 204780.

Circle No 401
mmendations. The ZN1440E simultaneously and asynchronously codes and decodes data to and from the HDB3 format used on the link and detects any coding errors.
At the transmission end of the link, the ZN1444E generates a synchronizing word and injects it into the PCM data highway during time slot 0 of alternate transmission frames. At the receiving end of the link, the ZN1445E detects the frame synchronization word and synchronizes the receiver. It also flags synchronization errors. The ZN1446E operates at either end of the data link, transmitting or receiving signaling information during each frame's time slot 16. It accepts information in either binary or AMI format.

All the devices operate from a single 5 V supply, and all their relevant inputs and outputs are TTL compatible. They are available in either ceramic or plastic 16-pin DIPs and are pin and function compatible with corresponding MJ1440 Series devices. ZN1440E, \$6.20; ZN1444E, \$10.18; ZN1445E, \$6.20; ZN1446E, $\$ 7.38$ (1000).

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## DESIGN IDEAS

# Circuit protects solenoids in dot printer 

Emile Hebert<br>Comtrex Systems Corp, Mount Laurel, NJ

In Fig 1, chips $\mathrm{IC}_{1}$ through $\mathrm{IC}_{4}$ constitute a drive circuit for seven solenoids of a dot-matrix printer. Following the activation of one or more solenoids, the remaining chips ( $\mathrm{IC}_{5}$ through $\mathrm{IC}_{9}$ ) protect the solenoid coils by automatically de-energizing them. (The alternative is software protection, in which the $\mu \mathrm{P}$ de-energizes the coils by asserting an all-zeros control word and another latch pulse.) Fuse $\mathrm{F}_{1}$ provides backup protection.
During operation, the system writes a control word to the latch $\mathrm{IC}_{1}$. The latch pulse transfers this word via the buffer $\mathrm{IC}_{2}$ to the Darlington drivers $\mathrm{IC}_{3}$ and $\mathrm{IC}_{4}$, where each high input produces a low output, placing 28 V across the corresponding solenoid coil. This voltage must be removed immediately after the coil-actuation
time ( $550 \mu \mathrm{sec}$ in this case) to avoid heat damage.
A 200 -nsec pulse at the CLR input (pin 1) of latch $\mathrm{IC}_{1}$ deactivates the coils by setting the latch outputs to zero. The circuit generates this pulse as follows:
NOR gates $\mathrm{IC}_{6 \mathrm{~A}}$ through $\mathrm{IC}_{6 \mathrm{C}}$ monitor the control lines. The all-lines-low condition prevents the $250-\mathrm{kHz}$ clock signal from reaching counter $\mathrm{IC}_{9 \mathrm{~A}}$ by producing a low level at the pin- 1 input of gate $\mathrm{IC}_{7 \mathrm{D}}$. This gate opens when one or more control lines are high, allowing the clock signal to drive the $\mathrm{IC}_{9}$ counters. Decoder $\mathrm{IC}_{8}$ issues a $4-\mu$ sec pulse $548 \mu \mathrm{sec}$ later. The leading edge of this pulse produces a 200 -nsec pulse that first resets the counters and then resets the $\mathrm{IC}_{1}$ latch, deactivating the solenoids.

EDN

To Vote For This Design, Circle No 748


Fig 1-Following a command to activate one or more solenoids, chips $I C_{5}$ through $I C_{9}$ first generate the proper coil-activation interval (550 $\mu s e c)$ and then deactivate the coils by producing a 200-nsec pulse that clears latch $I_{1}$.

## DESIGN IDEAS

## Compressed amplifier improves dynamic range

Ralph Lu<br>Litton Applied Technology, Sunnyvale, CA

You can increase the dynamic range of an absolutevalue circuit by adding a preamplifier that reduces the


Fig 1-In this absolute-value circuit, the main amplifier's gain is 2 or -2, depending on the polarity of $V_{I N}$ as sensed by the zero-crossing comparator within $I C_{1}$.
comparator's minimum required overdrive. The basic circuit of Fig 1, for example, has a maximum $V_{\text {IN }}$ of 5 V and a minimum $\mathrm{V}_{\text {IN }}$ of 1.5 mV , set by the comparator (part of $\mathrm{IC}_{1}$ ). The dynamic range is $20 \log (5 \mathrm{~V} / 1.5$ $\mathrm{mV})=70.5 \mathrm{~dB}$.
In Fig 2, the preamplifier (compressed amplifier), $\mathrm{IC}_{2}$, has a gain of 1.1 for $\mathrm{V}_{\text {IN }}$ near 5 V , and it has a gain of 20 for a small $\mathrm{V}_{\text {IN }}$. Thus, a $\mathrm{V}_{\text {IN }}$ of $80 \mu \mathrm{~V}$, for instance, produces enough overdrive for the comparator ( 80 $\mu \mathrm{V} \times 20=1.6 \mathrm{mV})$, yet a $\mathrm{V}_{\text {IN }}$ of 5 V won't saturate the comparator's input. The resulting dynamic range is $20 \log (5 \mathrm{~V} / 80 \mu \mathrm{~V})=95.9 \mathrm{~dB}$.

The comparator's time error in sensing $\mathrm{V}_{\mathrm{IN}}$ 's zero crossing increases for smaller amplitudes of $\mathrm{V}_{\mathrm{IN}}$. Conversely, the significance of a given comparator error increases with frequency. For the Fig 2 circuit, dynamic range exceeds 95 dB for input frequencies as high as 1 kHz .

EDN

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Fig 2-By amplifying low levels of $V_{I N}$, this absolute-value circuit's compressed amplifier $\left(I C_{2}\right)$ adds $26 d B$ to the overall dynamic range.
CASIO PB-TOOO PEASONAL COMPUTEA

# Amp provides 100 V common-mode range 

Mark Stitt<br>Burr-Brown Corp, Tucson, AZ

The unity-gain amplifier of Fig 1 can reject commonmode voltages as high as 100 V . For an application that does not require galvanic isolation, this circuit is an inexpensive alternative to the conventional isolationamplifier solution.
$\mathrm{IC}_{1}$ is a monolithic gain-of-10_difference amplifier. By reversing normal connections to the on-chip resistor network, you place $100-\mathrm{k} \Omega$ resistors (instead of the $10-\mathrm{k} \Omega$ ones) at the amplifier's input, which attenuates the normal- and common-mode signals by a factor of 10 . Then, resistors $R_{1}, R_{5}$, and $R_{6}$ form a T network in the feedback path that boosts the normal-mode gain to unity.

Because the addition of $R_{5}$ and $R_{6}$ degrades commonmode rejection by unbalancing the internal resistor ratios, you should restore the balance by adding about $158 \Omega\left(R_{7}\right)$ in series with $R_{3}$. A fixed-value $R_{7}$ that differs by $2 \%$ from the $T$ network's equivalent value degrades CMR by only a few dB , but note that $\mathrm{IC}_{1}$ 's CMR is already 20 dB below its specified value ( 100 dB min ) because the amplifier is operating at a gain of 0.1 instead of 10 . You can improve the CMR by using a $500 \Omega$ potentiometer for $R_{7}$, as shown.

The differential-gain accuracy is within $2 \%$ if you use $1 \%$ resistors for $\mathrm{R}_{5}$ and $\mathrm{R}_{6}$. Adjusting the $\mathrm{R}_{6} / \mathrm{R}_{5}$ ratio can improve the gain accuracy, but calibration is diffi-


Fig 1-This amplifier offers unity gain to $E_{z}-E_{1}$ signals while rejecting common-mode voltages as high as $\pm 100 \mathrm{~V}$.
cult because the gain and CMR adjustments interact. You can eliminate this interaction and improve the gain accuracy by using the Fig 2 circuit.
In Fig 2, $\mathrm{IC}_{2}$ preserves $\mathrm{IC}_{1}$ 's CMR by buffering the $\mathrm{R}_{5} / \mathrm{R}_{6}$ network. Again, $\mathrm{IC}_{1}$ 's gain-of- 0.1 connection reduces the guaranteed CMR by 20 dB -to 80 dB min . (This CMR estimate is reliable because the $\mathrm{IC}_{1}$ amplifi-


Fig 2-Adding an op amp to the Fig 1 circuit eliminates interaction between the gain-adjust potentiometer and the CMR-adjustment pot (not shown).


# This is the only true military power op amp in the world. 

## Can you afford anything less for your program?

OPA501/883B is a unity-gain stable, high power operational amplifier capable of 260 W peak output. It drives heavy loads, including motors, with a wide margin of safety.

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A true military hybrid part, like the OPA501, has to be fully compliant with MIL-STD-883, Rev. C, Class B processing. And it has to be manufactured on lines which are DESC certified to MIL-STD-1772. Burr-Brown is the only manufacturer of power op amps who currently meets these rigorous
requirements, and we hope you won't settle for anything less than the real thing.

## Key OPA501/883B Features

- wide $\pm 10 \mathrm{~V}$ to $\pm 40 \mathrm{~V}$ supply range
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- high 260W peak output power
- low $2.2^{\circ} \mathrm{C} / \mathrm{W}$ DC thermal resistance
- full /883C, Class B processing; other processing available, including Class S
- complete test and reliability documentation
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If your systems require true military power amps, you can obtain complete details from your Burr-Brown technical rep, or contact Applications Engineering, 602/746-1111. Burr-Brown Corporation, P.O. Box 11400, Tucson, AZ 85734.

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## DESIGN IDEAS

er (distinct from its thin-film resistor network) contributes only -120 dB of CMR error. Therefore, the resistor network is responsible for most of the residual CMR error that remains after laser trimming. This trim error affects CMR by about the same amount whether operating with a gain of 10 or a gain of 0.1 .)
You can improve this circuit's CMR by adding $10 \Omega$ in series with $\mathrm{R}_{1}(\operatorname{pin} 2)$ and adding a $20 \Omega$ potentiometer in series with $\mathrm{R}_{3}$ (pin 3). To adjust CMR, connect the inputs and drive them with a $1-\mathrm{kHz}$ square wave whose amplitude is in the range from $\pm 10 \mathrm{~V}$ to $\pm 100 \mathrm{~V}$. (A sine wave will introduce unwelcome CMR-vs-frequency effects.) Adjust the $20 \Omega$ pot for a minimum-amplitude signal at $\mathrm{E}_{0}$.
As before, $1+R_{6} / R_{5}$ sets the gain. The tolerance on this expression plus $\pm 0.01 \%$ (contributed by $\mathrm{IC}_{1}$ ) deter-
mines the overall gain accuracy. You can improve gain accuracy by using higher-precision resistors or by adding the optional gain-adjust network shown ( $\mathrm{R}_{7}$ and $\mathrm{R}_{8}$ ). Gain and CMR adjustments don't interact in the Fig 2 circuit.
One application for the circuit of Fig 1 or Fig 2 is in monitoring high-side load current in a regulator or power supply. By connecting the difference amplifier across a $1 \Omega$ resistor in series with the supply's output, you can interpret the difference amplifier's output as one ampere of load current per volt for supply voltages in the range from -100 V to 100 V .

To Vote For This Design, Circle No 750

## Multiplexers enhance timer's capabilities

Dan Sporea<br>Central Institute of Physics, Magurele, Romania

You can use a single 8253 programmable timer to accomplish multiple timing jobs by multiplexing the timer's clock and gate signals and demultiplexing the output (Fig 1). The timing jobs must not overlap.
One or more I/O ports control the multiplexers as shown, allowing the system to optimize timer use by executing various tasks in sequence. Moreover, the
demultiplexed timer outputs can drive an interrupt controller that dynamically selects the appropriate servicing subroutines. Different combinations of input clock and gate signals can summon the same subroutine. Or, by selecting different outputs, you can service the same input conditions with different subroutines.

EDN

To Vote For This Design, Circle No 747


Fig 1-In this circuit, multiplexers let you port a single programmable timer (IC $)_{4}$ from one timing job to the next. The interrupt controller $I C_{5}$ lets the system select a desired service subroutine.

## Design Entry Blank

\$75 Cash Award for all entries selected by editors. An additional $\$ 100$ Cash Award for the winning design of each issue, determined by vote of readers. Additional $\$ 1500$ Cash Award for annual Grand Prize Design, selected among biweekly winners by vote of editors.
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Signed

## Date

Your vote determines this issue's winner. All designs published win $\$ 75$ cash. All issue winners receive an additional \$100 and become eligible for the annual \$1500 Grand Prize. Vote now, by circling the appropriate number on the reader inquiry card.

## ISSUE WINNER

The winning Design Idea for the September 17, 1987, issue is entitled "Direction detector doubles as decoder," submitted by Tracy Allen of EME Systems (Berkeley, CA).

# Power op amp forms position controller 

Dennis Eichenberg<br>WL Tanksley \& Associates Inc, Brook Park, OH

You can build an inexpensive closed-loop position controller by driving a permanent-magnet motor with a power op amp (Fig 1). Bipolar power supplies allow the op amp to provide bidirectional motor operation. The motor is a 6 V permanent-magnet type whose starting current must not exceed 0.5 A .


Fig 1-Power op amp IC, drives the motor according to the wiper position you set on potentiometer $R_{6}$.

You configure the op amp as a differential amplifier in which the gain equals $R_{2} / R_{1}$. A gain of 100 is optimum for this configuration. Gains from 10 to 500 provide good response times but cause increasing oscillation at the higher values, and a gain of 1000 causes instability. Resistor $R_{5}$ sets the amplifier's input-stage bias current.

Potentiometer $\mathrm{R}_{6}$ lets you adjust the desired set point. Potentiometer $\mathrm{R}_{7}$ connects to the motor shaft through a 10:1 gear ratio and provides position feedback to the amplifier's inverting input. The diodes in series with these potentiometers ensure that the magnitudes of the voltages applied to the amplifier's inputs don't come within 1.75 V of the magnitude of either supply rail, as the amplifier requires. Using the $\pm 6 \mathrm{~V}$ supplies shown, the amplifier can apply as much as $\pm 5.2 \mathrm{~V}$ to the motor.

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Catalog presents static and dual-port RAMs
The 121-pg 1987-88 CMOS Static Memory catalog describes the vendor's line of high-speed static RAMs and dual-port RAMs for use in miniand microcomputers, control-system applications, and graphics systems. Covered are $16 \mathrm{k} \times 8$-bit, $8 \mathrm{k} \times 8$ bit, and $32 \mathrm{k} \times 8$-bit static RAMs. The publication also includes data sheets for $1 \mathrm{k} \times 8$-bit and $2 \mathrm{k} \times 8$-bit dual-port RAMs.

Vitelic Corp, 3910 N First St, San Jose, CA 95134.

Circle No 678


## Publication discusses CMOS microcontrollers

Single-Board Solutions lists the vendor's SBS Series CMOS-Z80 microcontrollers and accessories that are designed for a variety of applications, including process control, data acquisition, test and measurement, and environmental control. The $44-\mathrm{pg}$ catalog provides specifications for the series and informa-
tion about peripheral devices and related software such as CAMBasic and PC SmartLink.

Octagon Systems Corp, 6510 W 91st St, Westminster, CO 80030.

Circle No 679


## Publication covers buses

The vendor's 1988 Standard Bus Catalog Products Engineered for High Reliability highlights over 400 board-level products, development systems, software, and support products. It features the CDI-Ladder system, which implements relay ladder logic, programming on the STD Bus, new SBX boards, an expanded card cage line, and an enlarged process-control software section. Also included are sections on CPU boards, memory boards, communications boards, controller boards, industrial I/O boards, step-per-motor controllers, and ADCs. The $44-\mathrm{pg}$ booklet includes engineering specs, block diagrams, and illustrations.

Computer Dynamics, 107 S Main St, Greer, SC 29651.

Circle No 680

## Handbook lists industrial computer products

 The 400-pg Systems Data Book covers the vendor's line of $8088 \mu \mathrm{P}$ based industrial computer systems and boards. It provides specifica-tions and applications for the System 1 programmable control computer with relay ladder logic; the System 2 IBM PC/XT-compatible industrial computer; and MS-DOScompatible computer systems and subsystems. Also covered are 8088 compatible STD Bus cards, I/O expansion cards, and accessories. The appendixes contain specifications and application notes for the STD Bus, a description of the 16 -bit STD Bus, and a discussion on how to increase the MTBF.

Pro-Log Corp, 2560 Garden Rd, Monterey, CA 93940.

Circle No 681


## Reference set details HCMOS programming

The M68HC11PM/AD, a Programming Reference Manual, is the basic software reference document for the MC68HC11 family of highspeed, CMOS single-chip $\mu \mathrm{C}$ devices. Besides general information, it presents descriptions of CPU register and addressing modes, instruc-tion-set details, cycle-by-cycle CPU bus activity, and miscellaneous conversion tables. The MC68HC11A8RG/AD, a pocket programming reference guide, includes sections on programming models, crystal-dependent timing, interrupts, memory and opcode maps, addressing modes, execution times, Hex/decimal conversions, and an ASCII chart.

Motorola Inc, Microprocessor Products Group, 6501 William Cannon Dr W, Austin, TX 78735.

Circle No 684

## Brochure features industrial computer

This 12-pg pamphlet details the features, specifications, configuration options, packaging and power supplies, and pricing information for the System 2 IBM PC/XT-compatible industrial computer. Also included in the brochure is a list of STD Bus cards (peripheral, I/O, memory, and utility) that can be configured for users' needs as well as PC/XT-compatible programs for use with the System 2.

Pro-Log Corp, 2560 Garden Rd, Monterey, CA 93940.

Circle No 682

## Book references computer industry

According to recent figures published in the Computer Industry Almanac, a $780-\mathrm{pg}$ reference book, the US can lay claim to more than half of the world's computing power. The volume presents an inside view of the computer world. It includes a computer industry overview; a ranking of companies, company award winners, and a company business directory; a ranking of hardware and software companies; product trends and product award winners; a ranking of international companies and statistics; financial facts; forecasts; organizations and agencies; publications; and research activities. Soft cover, $\$ 29.95$; hard cover, $\$ 49.95$.

Computer Industry Almanac Inc, 8111 LBJ Freeway, Dallas, TX 75251.

INQUIRE DIRECT

## Networking system described in brochure

This CADDSnetwork pamphlet presents the networking capabilities of the CADDStation family of CAE/ CAD/CAM workstations. It describes the data highway that allows access to computers from IBM and Digital Equipment Corp, as well as from the company. At the


CADDStation level, networking is enhanced by windowing, which allows simultaneous access to Unix, IBM's VM, Digital Equipment's VMS, and the design data base.
Computervision, Dept 615, 100 Crosby Dr, Bedford, MA 01730.

Circle No 685

## Brochure and synopsis on PC-based courses

The R200 series PC-based instrumentation laboratory courses contains a $500-\mathrm{pg}$ course text with a variety of hardware packages. The applications include teaching labs, PC-based workstations, university courses, vocation technology for classrooms, and company training courses. Topics cover assembly and high-level programming languages, data acquisition, instruments, operating systems, and data links and buses. The text, with a selection of hardware packages, is priced from $\$ 999$ to $\$ 2995$.

Rapid Systems Inc, 433 N 34th St, Seattle, WA 98103.

INQUIRE DIRECT

## Catalog of <br> VME Bus products

This 4-color, 16-pg catalog describes the manufacturer's VME Bus boards, systems, and software. The
short-form catalog covers such products as systems and packaging, CPUs, multiprocessing engines, system resources, single-board computers, memory, analog I/O and DSP devices, displays, special-function products, and peripherals.

Ironics Inc, 798 Cascadilla St, Ithaca, NY 14850.

Circle No 686

## Literature package has app notes, product guide

This package of publications comprises four application notes, a VAXBI Third-Party Directory, and a product guide entitled New Opportunities. The notes explain how the vendor's products interact with other companies' products to make manufacturing tasks easier. The directory lists tool and service vendors and licensed option vendors. Finally, the guide describes the company's microcomputer systems, local-area networks, and local-area VAX-cluster systems.
Digital Equipment Corp, Channels Marketing Group, 2 Mount Royal Ave, Marlborough, MA 01752.

## Circle No 687

## Bus products described

Everything for the EXORbus is a $6-\mathrm{pg}$ product guide that provides information on a family of EXORbus-compatible boards, modules, and accessories. It features a product overview on $6800 / 6809 \mu \mathrm{P}$ modules that are suitable for use in systems dedicated to production automation, process control, data acquisition, and materials testing. Other sections deal with processor modules, memory modules, I/O modules, microcomputer systems, enclosures, and packaging and accessories.
Creative Micro Systems, 3822 Cerritos Ave, Los Alamitos, CA 90720.

Circle No 689

## LITERATURE



Guide details
STE Bus products
The fourth edition of The STEbus Product Guide presents more than 750 products for the 8 -bit STE Bus backplane computer system. Published on behalf of the STE Bus

Manufacturers' and Users' Group, the publication describes products from more than 30 manufacturers and lists STE Bus product suppliers. New items include processor boards based on the $\mathrm{Z} 280 \mu \mathrm{P}$ and the Transputer, and Bitbus interface, DSP, speech synthesis, and motor controller cards.

The STE One Number Source, Dean Microsystems Ltd, 7 Horseshoe Park, Pangbourne, Reading, Berks RG8 7JW, UK.

Circle No 690

## Report addresses use of laser for graphics

The 8-pg paper, Lasers in Graphic Arts, discusses laser technology as a bridge between typographic output, and hardware and software used for publishing. The report deals with three graphics-arts applications: image setting, scanning, and printing.


Compugraphic Corp, Literature Div, 65 Industrial Way, Wilmington, MA 01887.

Circle No 683

## Slide chart features specs for pc boards

This double-sided slide chart makes it easy to refer to material specifications for pe boards. For example,
 VMIE microcomputer with race-bred 32-bit power for real-time applications. High engine output and economical, dependable performance are just the start of the HK68/V2F"s standard equipment:

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Guide summarizes thyristor product line
The fifth edition of the vendor's Thyristor Selector Guide includes sections on SCRs, triacs, and trigger devices. The vendor has reduced its thyristor product offering by eliminating odd-value voltage parts and replacing them with the next highest voltage part.

Motorola Inc, Literature Distribution Center, Box 20924, Phoenix, AZ 85063.

Circle No 663


## Brochure presents military products

This 12-pg, 4-color booklet describes the vendor's line of electronic components for military applications. It consists of five sections that include thick- and thin-film hybrid
microcircuits, quartz crystals, molded pc-board connectors, memo-ries-core and semiconductor, and DIP switches.

CTS Corp, 905 North West Blvd, Elkhart, IN 46514.

Circle No 665


## LED source book

Light Years Ahead is the vendor's 48-pg, 1987-88 users' guide to LEDs. It covers a range of products: pc-board-mounted LEDs; standard or snap-in panel lights; and LED multichip, lamp-based incandescent replacements. The product specifications include dimensional drawings, actual-size photos, applications, and electrical specifications. You can order custom configurations from a wide range of lenses, bezels, LEDs, bases, and terminations. The catalog also provides an alphanumeric index and selector guide.

Data Display Products, Box 91072, Los Angeles, CA 90009.

Circle No 664

## Packet explains

 circuit-protection devicesThis literature kit contains a brochure, data sheets, and application notes that provide an overview of the company's circuit-protection products. It includes descriptions of devices that provide protection for subscriber-line interface circuits,


PBX and key telephone systems, telecommunications networks, loudspeakers, and batteries. The kit contains a press release introducing the company's newest family of devices.

Raychem Corp, 300 Constitution Dr, Menlo Park, CA 94025.

Circle No 666


Miniature switches categorized
The $288-\mathrm{pg}$ catalog provides information on the vendor's full line of miniature and subminiature switches. A table of contents and an alphanumeric product index will assist you in locating a particular device. The book also includes a price list.

Augat/Alcoswitch, 1551 Osgood St, North Andover, MA 01845.

Circle No 668

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For product specs or application assistance, contact The Resistor People: IRC, Inc., Greenway Road, P.O. Box 1860, Boone, NC 28607. Phone 1-800-255-4-IRC. (In NC, 704-264-8861.)


## Synchro/resolver LVDT converters described

This short-form catalog presents more than 45 families of products for conversion of synchro-, resolver--Inductosyn-, and linear-variable differential transformer (LVDT) signals to digital codes. The listing includes single- and 2 -speed con-
verters, having 8 - to 24 -bit resolution. Applications for the devices include portable testers, multichannel data acquisition, airborne attitude synchro amplifiers, and angleposition indicators.
Control Sciences Inc, 9509 Vassar Ave, Chatsworth, CA 91311.

Circle No 667

## Listing of digital switches

This catalog describes a wide range of switches, including Digiswitch, Minilever, Digivider, and Digidecade switches, as well as Minikey keypad systems. Its easy-reference format guides you through military and commercial switch selection. The catalog also includes a features and options chart, truth tables listed by product series, engineering parameters, and layout drawings. It covers thumbwheel switches, lever/toggle switches, pushbutton switches, custom prod-
ucts, accessories, and switch-andassembly ordering instructions.

Digitran, 3100 New York Dr, Pasadena, CA 91107.

Circle No 671

## Paper discusses PWM amplifiers

The 6-pg reprint, Pulse Width Modulated Power Amplifiers, introduces PWM amplifiers, starting with their basic principles. It discusses applications and compares PWM-amplifier technology with alternative linear amplifiers and SCR power systems. The article explains how applications fit into four broad categories: coil drivers, ac/dc power sources, motion control, and highpower function generators. Photographs and schematics highlight the text.

Copley Controls Corp, 375 Elliot St, Newton, MA 02164.

Circle No 674

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#### Abstract

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## Data sheet summarizes manufacturing aids

This data sheet describes three cir-cuit-board manufacturing aids: connector protectors, a gold-fingers glove, and pc-board stiffeners. Product specifications are included in each description.
Stevens Products Inc, 128 N Park St, East Orange, NJ 07019.

Circle No 670

## Brochure presents IR pyroelectric detectors

This 6-pg app note, Introduction to Infrared Pyroelectric Detectors, describes the basics of lithium tantalate pyroelectric detectors. Three introductory topics are entitled "When to Use Infrared," "Beyond Photodiodes," and "Pyroelectrics are Practical." Other topics include electrical considerations and laser applications.

Eltec Instruments Inc, Box 9610, Daytona Beach, FL 32020.

Circle No 675

## Brochure discusses traveling-wave tubes

This brochure covers the vendor's line of microwave tubes and amplifiers for manufacturers of communications and military products. It describes products for military electronic counter measures (ECM) and radar. It also details products
you can use for stationary and mobile transmitters, transmitter amplifiers for satellite up-link ground stations, and point-to-point satellite transmission of business data. The $20-\mathrm{pg}$ booklet includes a section on product safety.

Stantel Components Inc, 636 Remington Rd, Schaumburg, IL 60173.

## Circle No 672

## Catalog aids in choosing ceramic filters

Ceramic EMI/RFI Filters features descriptions of filter-circuit configurations and functions. It includes a filter-selection flow chart, installation guidelines, definitions of terms, and military test procedures. Cata$\log$ FD-129 is divided into de-rated and ac/dc-rated sections. Subcategories are defined by circuit function. Within each general circuit category, devices are shown in

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order of current and voltage rating.
Sprague Electric Co, Technical Literature Service, Box 9102, Mansfield, MA 02048.

Circle No 673


## Product guide

to panel displays
This 40-pg catalog of flat-panel plasma displays is divided into three sections: segmented displays; displays with drive electronics/interfaces; and bar-graph displays. A product guide and a list of customer representatives are included on the inside covers.

Dale Electronics Inc, 2064 12th Ave, Columbus, NE 68601.

Circle No 669

## Guide details optoelectronics products

The 45-pg, 4-color Optoelectronics Product Guide is a combination data book/selector guide that provides electrical and optical characteristics, package outlines, and pinout specifications. It also describes product features and applications. The book provides sections that cover visible-light lamps; single- and multiple-digit displays; integrated displays; custom capabilities; infrared emitters and detectors; and optocouplers.

Three-Five Semiconductor Inc, Box 111, Tempe AZ 85282.

Circle No 676

## LITERATURE



Brochure details miniature ceramic-plate capacitors
The 20-page color brochure entitled Miniature Ceramic-Plate Capacitors describes a range of ceramicplate capacitors that are suitable for use in such applications as coupling, decoupling, timing, and resonant circuits. The brochure also describes the manufacture, quality control assessment, and ordering information for these components, and outlines some advantages of their mechanical design.

Philips, Elcoma Div, Box 523, 5600 AM Eindhoven, The Netherlands.

Circle No 677

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## Instrument-rental catalog

Featuring instruments from vendors such as Hewlett-Packard, Tektronix, and Fluke, this illustrated catalog presents more than 1000 models of electronic test, industrial, and telecommunications equipment that the company offers for rental. The instruments listed include oscilloscopes, analyzers, signal sources, recorders, temperature equipment, power-line monitors, and laser-measurement equipment. Also included are protocol analyzers, microwave analyzers, fiber-optic test equipment, signal generators and video equipment, $\mu \mathrm{P}$ test-and-development systems, logic analyzers, PROM programmers, plotters, and printers. The publication features a manufacturers' index and a product index.

Leasametric, Instrument Rental Div, 1164 Triton Dr, Foster City, CA 94404.

Circle No 647

## App notes discuss waveform digitizing

Application notes AN-2017, Principles of Digital Waveform Recording, and AN-2018, Digital Signal Processing, provide an overview of waveform digitizing and analysis. The two papers fill 28 pages with text, diagrams, and illustrations. They address such topics as the fundamentals of ADC technology, understanding digitizer specifications,
digitizer applications, digital signal processing, and computer-aidedtest system design.

LeCroy, 700 S Main St, Spring Valley, NY 10977.

Circle No 651


## Product guide for dc power supplies

The 132-pg 1987/88 DC Power Supply Catalog describes the vendor's manually controlled and computercontrolled dc power supplies. It's divided into three general categories: system, analog-programmable, and special-purpose and lab-bench power supplies. The book includes voltage-rating and model-number indexes, a guide for replacing discontinued models, a listing of sales and support offices, and a section on applications-information and terminology.

Hewlett-Packard Co, 1820 Embarcadero Rd, Palo Alto, CA 94303. Circle No 648

## Data-acquisition and control equipment

This $56-\mathrm{pg}$ booklet categorizes the vendor's data-acquisition and control equipment for IBM and Apple computers. It highlights 55 hardware and software products used for process control and laboratory measurements, and for monitoring

temperature, strain, and pressure. The publication also features a hard-ware-software cross-reference guide.
Strawberry Tree Computers Inc, 150 N Wolfe Rd, Sunnyvale, CA 94086.

Circle No 649


## Oscilloscope-probe kits and test accessories

The $32-\mathrm{pg}$, 4 -color publication Perfection for Quick Connection presents the vendor's clip, insulator, test-lead, and interconnect offerings from A to W (adapters to wire). It lists product specifications, presents engineering drawings, and describes applications.

Mueller Electric Co, 1583 E 31st St, Cleveland, OH 44114.

Circle No 650

## Booklet depicts test and measuring instruments

The $16-\mathrm{pg}$ short-form catalog, Test \& Measuring Instruments, focuses on the company's complete line of oscilloscopes. It also features scope wagons, trace-recording camera systems, a selection chart of oscilloscope accessories, and a passiveand active-probes chart.

Iwatsu Instruments Inc, 430 Commerce Blvd, Carlstadt, NJ 07072.


## Test and measurement instruments categorized

This $16-\mathrm{pg}$ catalog on test and measurement instruments outlines performance features, applications, and specifications for 22 instruments. The products featured include digital multimeters, data-acquisition and logging instruments, dynamic analysis and vibration equipment, and communications test sets.

Solartron Instruments, 2 Westchester Plaza, Elmsford, NY 10523.

Circle No 655

## Brochure highlights electronic products

This 4-color brochure (Publication No 5953-7040) presents information on 22 basic electronic measuring instruments that are grouped into four types: digital multimeters;
counters; pulse and function generators; and power supplies. Included in the leaflet are brief product descriptions, specifications, and prices.

Hewlett-Packard Co, 1820 Embarcadero Rd, Palo Alto, CA 94303.

Circle No 653

## Tutorial pamphlet for semiconductor testing

A Coordinated Set of Instruments Specifically Designed for Semiconductor Use is a $12-\mathrm{pg}$ color brochure that describes how to use instruments to make semiconductor measurements. The publication is a combination of tutorial and product descriptions. It explains techniques such as low-level, capacitance-voltage tests, resistance and electromigration studies, and Hall-effect measurements. It also explains how to use specialized instruments, electrometers, switch systems, picoammeters, and capacitance-voltage instruments.

Keithley Instruments Inc, 28775 Aurora Rd, Solon, OH 44139.

Circle No 657

## Instrument catalog

This 32 -pg catalog presents the company's line of products for industrial and laboratory test and measurement applications. Products covered include handheld thermometers, temperature controls, panel meters, calibration equipment, temperature loggers, IR thermometers, thermocouples, RTDs, handheld probes, humidity instruments, anemometers, digital voltmeters, temperature baths, pH meters, oxygen analyzers, and tachometers. Also listed are multifunction instruments that can measure several different parameters by using plug-in modules and sensors; the listing describes each product, giving its operating specifications and price.

Owen Instruments Inc, Box 2193, Provo, UT 84603.

Circle No 661


## Listing of test and measurement instruments

This $64-\mathrm{pg}$ catalog presents more than 1400 products from A W Sperry, Amprobe, B\&K Precision, Check-It, Fluke, Simpson, TIF, and Yokogawa. Among the products listed are leak detectors, counters, oscilloscopes, a variety of meters, and power supplies. The products described fill the requirements of electronic-, electrical-, and industri-al-equipment users.

W W Grainger Inc, 1250 Busch Parkway, Buffalo Grove, IL 60015.

Circle No 654

## Booklet summarizes features of spectrum analyzer

The $16-\mathrm{pg}, 4$-color brochure 400 MHz Spectrum Analyzer 2382 illustrates Model 2382's RF design and details specifications. A section on measurement problems shows you how to speed up measurements at a single frequency, how to display demodulated FM signals, and how to get permanent records of tests.

Marconi Instruments, 3 Pearl Ct, Allendale, NJ 07401.

Circle No 658

## Signal sources bulletin

This 4-pg technical bulletin describes the series 6150A AM/FM signal sources. It details the modulation, harmonics, and stability of the instruments, which are solid-

## LITERATURE

state oscillators employing a GaAs FET as the active element. The pamphlet also contains specifications and a description of the vendor's 6140 GPIB adapter.
Marconi Instruments, 3 Pearl Ct, Allendale, NJ 07401.

Circle No 659

## Book describes licensing of broadcast equipment

Procedures for Granting Licenses for the Operation of RF Devices, Radio and TV Receivers in Western Germany, an EMI guide published in English, provides information to help equipment manufacturers understand West German regulations. The $206-\mathrm{pg}$ booklet examines the laws and VDE regulations concerning radio-interference suppression. It also presents a list of Deutsche Bundespost decrees on the subject along with brief summaries of the decrees. A flow chart depicts approval procedures for equipment, and the final chapter gives examples of test setups prescribed by a number of VDE regulations. DM 23.

Rohde \& Schwarz, Muhldorfstrasse 15, 8000 Munich 80 , West Germany.

INQUIRE DIRECT

## Note discusses programming on simulator system

Product Note 8770S-2, Effective Use of the HP 8770S Signal Simulator System, offers programming help with the HP 1177A Waveform Generation Language. The 64-pg document presents principles of digital synthesis and provides product-specific information about the features and operation of the HP 8770S. It explains how to program six different waveforms, from sine waves to frequency-hopped and multipletone carriers. Another section examines pulsed waveforms, pulsed carriers, and those with phase tagging, variable repetition rates and jitter, and pulse trains with AM and scan characteristics. Seven appen-


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## Frequency synthesizers described

This catalog gives general information about frequency synthesizers and outlines their characteristics. It lists specifications for the product line and provides illustrations of each device. The 20-pg catalog also includes ordering information, and data sheets for the company's newest models.

Programmed Test Sources Inc, Box 517, Littleton, MA 01460.

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## Technical report

## describes modal analysis

To help you evaluate the complex behavior of vibrating structures, the technical report Modal Testing Principles describes the steps involved in using the company's model 1202 structural analyzer in modal analysis experiments. With the aid of diagrams, the $100-\mathrm{pg}$ report highlights the factors involved in setting up the experiment, in analyzing the problem theoretically, and in assessing the quality of the modal data. Some of the chapters focus on how to identify modal parameters and how to achieve structural modifications. The report also provides a detailed explanation of 42 different equations related to modal analysis.

Solartron Instruments, Victoria Rd, Farnborough, Hants GU14 7PW, UK.

Circle No 662


## Digital plotter media for computer-aided design

This brochure describes digital-plotter materials for computer-aided design. It describes the vendor's Diplomat and PermaScale media, and provides an applications guide of media characteristics. Further, its plotter-suitability charts list the products available for flatbed or drum plotters.
Dietzgen Corp, 250 Wille Rd, Des Plaines, IL 60018.

Circle No 643

## Newsletter provides <br> CAE coverage

Design Line, a quarterly newsletter, publishes news about and editorial comment on CAE trends, applications, and events. It features user stories as well as articles on workstations (large systems), simulation, performance, and testability analysis.

Aida Corp, 5155 Old Ironsides Dr, Santa Clara, CA 95054.

Circle No 645

## Newsletter contains CAD/CAM information

Published since 1981, the Computer Aided Design Report newsletter covers computer-aided design and manufacturing topics. The May and June issues provide a comparison of personal-computer CAD software
from three Fortune 500 firms and software from two smaller companies. The results show that buying software from major manufacturers won't necessarily be the solution that best meets your particular needs. Copies of both issues are available for $\$ 23$. An annual subscription costs $\$ 138$.

CAD/CAM Publishing Inc, 841 Turquoise St, Suite D, San Diego, CA 92109.

INQUIRE DIRECT

## Catalog features CAD products

This 37-pg product guide deals with the vendor's hardware, firmware, software, and custom designing and consulting. It also focuses on the CAD software packages HiWire and SmartWork. The HiWire section describes the product as an aid that shortens and simplifies the electron-ic-design process; the section covers
features, specifications, and system requirements. The SmartWork section describes how SmartWork makes pc-board design easier and less tedious.
Wintek Corp, 1801 South St, Lafayette, IN 47904.

Circle No 644

## Brochure on dataacquisition system

This brochure describes the P-CAM system, which includes software packages for data acquisition/analysis and process control applications. The 4-color publication covers the product's applications and provides illustrations, figures, and specifications.

KineticSystems Corp, 11 Maryknoll Dr, Lockport, IL 60441.

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| TLX-341AK* $^{*}$ | $128 \times 128$ | $1 / 64$ | $0.45 \times 0.45$ | $93.2 \times 86.6 \times 12$ | No | T6963C |

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Deborah Asbrand, Associate Editor

Design engineer Daniel Sternlicht has always been good at making the most of opportunities. Shortly after graduating from the University of Pennsylvania with a degree in marine biology, Sternlicht abandoned a planned oceanographic career and decided instead to pursue an interest in engineering. He headed for the mecca of engineering, California, and after several months of door-knocking, succeeded in getting a job as an engineering technician at Teledyne Microwave in Mountain View.
To supplement his on-the-job learning, Sternlicht immediately began taking courses in advanced math and electronic technology at local colleges. Two and a half years after joining Teledyne Microwave, he was promoted to design engineer. But there was one area in which there were few opportunities available to him: education. What he really wanted was a master's degree in engineering, but without a bachelor's degree in the subject, the chances were slim that he would gain admission to a traditional program.
Now, though, Sternlicht is enrolled in a master's program and slowly working his way toward an advanced engineering degree. He's one of many students taking advantage of an innovative program that the University of Santa Clara has
set up to aid people who, like him, have technical positions in electronics companies but who have risen through the ranks minus undergraduate engineering degrees.
Nearly 100 students are enrolled in the university's largely experimental program, known as Program 2. Although many of them are studying graduate-level material, others have been accepted into the program on the condition that they first complete undergraduate math requirements. Only one student has been graduated to date, and Ken Haughton, dean of engineering at the small Jesuit college, says the school wants to keep the program's enrollment small while it fine-tunes the curriculum.
istrative professionals in the electronics industry would phone Haughton looking for part-time engineering programs that would complement their business expertise. Except for recommending that the callers enroll in undergraduate night classes, Haughton had no solutions.
The phone conversations nagged at him, though, because the callers' dilemmas were not new to him; he had known many people in similar predicaments during his 25 -year career at IBM. "I often saw people who'd had their responsibilities expanded to the point where they felt frustrated at not having a technical background," he recalled. "No matter where you start [in a technology

> Haughton expects that engineering education will someday be conducted primarily on the graduate level in professional schools, much as medical and legal education is today.

While Sternlicht was wondering how he'd get the advanced engineering education that he wanted, Haughton was wrestling with the educator's side of the same problem. Engineers weren't the only ones looking for programs that offered alternative forms of study. From time to time, marketing and admin-
company], if you have the inclination, you're somehow going to wind up involved in the technology."

When Haughton left industry in 1982 to become dean of the University of Santa Clara's engineering school, he suddenly found himself in a position to solve the problem. During informal round-table discussions
between the university and industry representatives, Haughton broached the idea for a graduate engineering program tailored for individuals with undergraduate degrees in liberal arts and natural sciences. The participants' reactions were positive. "Typically, the response was 'My God, I wish I had had a chance at a program like that,'" Haughton remembers.

## The changing face of education

Haughton had another reason for wanting to start Program 2: his expectation that engineering education as a whole will someday be conducted primarily on the graduate level in professional schools, much as medical and legal education is today. "I think the . . . day is coming when we're going to have to re-evaluate engineering education in this country . . . We are experiencing enormous technical progress, and it's becoming increasingly difficult for undergraduate programs to keep up."

With those thoughts in mind, Haughton decided in 1983 to undertake his grand experiment. Students in the program give it rave reviews. Sternlicht says the fivecredit course in microelectronics that he's currently enrolled in
grated to the United States from Rumania, where he had been a violinist with the state-national orchestra. Arriving in San Francisco, he joined the musicians' union and paid his $\$ 400$ dues only to discover that he was one of roughly 240 out-ofwork professional violinists in the Bay Area. Looking for a field that offered a better chance of employment, Bostan took a job as a badge assembler. After climbing the ladder through a variety of engineer-ing-technician positions, he was promoted to design engineer in 1982.

Although Bostan questions whether a person must have a degree to succeed as an engineer-"I don't think Edison or Faraday had degrees"-he expects the degree he's working toward to "legitimize" his engineering work. Bostan has taken 20 undergraduate classes in mathematics, C and assembly languages, and microprocessor design. In 1983, he was conditionally accepted into Program 2. He's been gradually completing his mathematics requirements while taking engineering courses, but nonetheless anticipates another four years of study before he graduates.

Haughton concedes that because the program is largely an experi-ment-as he carefully explains to

> A mong Haughton's concerns is that the graduates, though skilled in their areas of expertise, will miss out on the breadth of engineering experience from which typical students benefit.
teaches him the theories behind the work he's been doing. "I've used a lot of the equipment and devices that we learn about, and now I'm really learning the theory."
Design engineer Andrei Bostan believes that Program 2 has given him an opportunity to study that he might not otherwise have had. In 1978, Bostan and his family immi-
each enrollee-there are still aspects of it to be worked out. For instance, he fears that Program 2 graduates, though skilled in their areas of expertise, will miss out on the breadth of engineering experience from which typical engineering students benefit. "That's the thing that worries me most," he says. "Our undergraduate civil engineer-
ing students, for example, take a couple of major courses in mechanical engineering and three in electrical engineering."

Haughton also worries about the long years of study that most students need to complete the required courses. He estimates that parttime students will need six to eight years of study to complete the program. "Our objective isn't to grant students degrees because they've served [time] but rather because they've learned a certain body of knowledge. We're trying to make that as streamlined as possible."

His greatest worry, though, is the program's experimental nature. Response to the program by the school's 37 engineering faculty members has been lukewarm, Haughton says. "Half of them say it's worth trying, and the other half think I'm nuts." Mention of the program to other engineering educators can also elicit skepticism. "Usually they raise their eyebrows and say 'You're what?' But I haven't heard anyone badmouth the program. Most people are taking a wait-and-see attitude."

Haughton, too, takes a wait-andsee attitude toward the program. The biggest test will come after its graduates have been in industry several more years and their progress can be reviewed. But he's optimistic that individuals who have the motivation to plow through several years of rigorous part-time study will also have the fortitude to succeed in industry. For now, he's proud of the opportunities that the program offers. "What a degree does is give you a chance to demonstrate what you know. People may hire you based on your degree, but what you do is the real payoff."

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275 Washington St
Newton, MA 02158
(617) 964-3030

F Warren Dickson
Vice President/Publisher
Newton, MA 02158
(617) 964-3030

Telex 940573
Diann Siegel, Assistant
Peter D Coley
VP/Associate Publisher/
Advertising Sales Director
Newton, MA 02158
(617) 964-3030

NEW ENGLAND
John Bartlett, Regional Manage
John Bartlett, Regional Manage
199 Wells Ave
Newton, MA 02159
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Roseland, NJ 07068
(201) 228-8610

Dan Brink
Western Sales Manager
18818 Teller Ave
Suite 170
Irvine, CA 92715
(714) 851-9422

Diann Siegel
Boston Sales Representative
Newton, MA 02158
(617) 964-3030

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Production Assistant
(201) 228-8608

## Cahners Magazine Division

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| Date | Deadline | Editorial Emphasis | EDN News |
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| Jan. 7 | Dec. 14 | Computers \& Software, <br> Communications ICs |  |
| Jan. 21 | Dec. 30 | Microprocessors, Software, <br> Components | Mailing: Jan. 14 |


| Feb. 4 | Jan. 14 | Semicustom ICs, Computors <br> \& Peripherals |  |
| :--- | :--- | :--- | :--- |
| Feb. 18 | Jan. 28 | Materials \& Hardware, CAE, <br> Power Sources | Closing: Jan. 21 <br> Mailing: Feb. 11 |
| Mar. 3 | Feb. 11 | Communications, CAE, <br> High-Speed Logic |  |
| Mar. 17 | Feb. 25 | Graphics, Filters, <br> Software/CAE | Closing: Mar. 3 <br> Mailing: Mar. 24 <br> Mar. 31 <br> Mar. 10 |
| Power Semiconductors, <br> Memory/Graphics, <br> Fiber Optics |  |  |  |

Apr. 14 Mar. 23 Communication Technology Special Issue,
Communication Systems
Closing: Mar. 31 Mailing: Apr. 21

| Apr. 28 | Apr. 7 | Software, Industrial <br> Computers, Interface ICs |
| :--- | :--- | :--- |


| May 12 | Apr. 21 | Analog Technology Special <br> Issue, Analog Converters |
| :--- | :--- | :--- |


| May 26 | May 5 | CAE, Software, <br> Sensors/Transduce |
| :--- | :--- | :--- |


| June 9 | May 19 | CAE, Analog ICs, <br> Test \& Measurement |  |
| :--- | :--- | :--- | :--- |
| June 23 | June 2 | Data Communications, <br> DSP, Components | Mailing: June 16 <br> July 7 7 |
| June 14 | Product Showcase-Vol. I, <br> Power Sources, Software |  |  |
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Requires a PhD/MSEE/Physics with 5-10 years of optoelectronic device experience. Should be familiar with longwave length (1.2-1.6 microns) $\ln \mathrm{P}$ based source and/or detectors design and characterization. Position involves design and characterization of devices including PIN photodetectors, GaAs avalanche photodiodes, semiconductor lasers and LED's. Record of scientific accomplishment and publication is desirable.

## Digital VLSI Engineers

Requires BSEE/MSEE with 6-8 years experience in telephony digital hardware design. Experience with CMOS or ECL logic design, VLSI gate array design, and Daisy CAE Design techniques necessary. Desire experience with $40-50 \mathrm{mhz}$ CMOS, DS3 and/or DS1 signals and modulation techniques. Recognized ability to address systems redundancy, signal integrity and system monitor and control must be demonstrated.

## Software Engineers

Positions call for a BSCS or BSEE and 5 years software architecture/design experience OR an MSCS or MSEE and 3 years software architecture/design experience. Involves software development for distributed microprocessor network control systems. Experience in circuit switched and packet switched network control is necessary. Team software development experience for Motorola 68000 systems is desirable. Candidates with "C", UNIX ${ }^{\text {TM }}$ ADA and OSI data communications experience will be given special consideration.

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## LOOKING AHEAD

| PROJECTED WORLWIDE REVENUE |
| :--- |
| ALL OPTICAL DISK DRIVES |
| (\$ MILLION AT OEM        <br> SUBSYSTEM LEVEL) 1986 1987 1988 1989 1990 1991 1992 <br> READ-ONLY 20.3 44.3 71.7 97.8 124.3 143.1 158.1 <br> WRITE-ONCE 74.2 265.1 499.8 766.7 1031.5 1367.3 1730.9 <br> ERASABLE 0.0 0.3 8.5 59.7 155.5 278.9 387.5 <br> TOTAL DRIVES 94.5 309.7 580.0 924.2 1311.3 1789.3 2276.5 <br> GROWTH FROM <br> PREVIOUS YEAR  $70 \%$ $47 \%$ $37 \%$ $30 \%$ $27 \%$ $21 \%$ |

## Erasable optical drives to surge into marketplace

As erasable optical disk drives become a commercial reality, they promise to alter dramatically the revenue pie currently shared by the two other optical storage methods, read-only drives and write-only, read-many (WORM) devices, according to the management-consulting firm Freeman Associates (Santa Barbara, CA). Over the next several years, substantial numbers of OEMs and system integrators will choose the erasable optical drives. Indeed, revenues from sales of these drives will overtake the annual earnings of read-only devices by 1990, even though samples of the erasable optical drives are just now entering the market.

For the three categories of drives, Freeman Associates distinguishes between revenues and units shipped. In 1990, for example, vendors will ship 338,100 read-only drives, 235,600 WORM drives, and only 119,100 erasable optical drives. But revenues in that year are projected to be $\$ 124.3$ million, $\$ 1.032$ billion, and $\$ 155.5$ million, respectively. By 1992, the total market should yield $\$ 2.3$ billion (see EDN, June 25, pg 350, for a related report on the same market).

Read-only drives will dominate the market from 1986 to 1992 in terms of unit shipments, although WORM drives will maintain a strong lead in revenues each year, ranging from $79 \%$ of optical-drive revenues
in 1986, to $76 \%$ in 1992. In 1986, $97 \%$ percent of all read-only shipments were CD ROMs, and these will continue to constitute the great majority of read-only units shipped.

Because the CD-ROM business is totally dominated by a combination of various Japanese makers and by Philips of the Netherlands, US manufacturers are unlikely to enter it. US activity, albeit substantial, will be in publishing, marketing, systems integrating, and disk manufacturing.

For market analysis, the writeonce market can be divided into three groups defined by drive stor-
age size: $<1$ G-byte drives, 1 G - to 3G-byte drives, and those with even higher capacities, which will be available in low-volume production quantities next year. Manufacturers established the middle range in the marketplace early, and this range will continue to generate the most revenues through 1991. The lowest capacity group, however, will surpass the middle range in number of unit shipments within the next year. By 1992, the difference in unit shipments between these two groups will lessen considerably, although an aggressive pricing strategy for the devices with less than 1G byte will keep their share of revenue down; in that year, their portion of revenue will amount to only $17 \%$ of the market total. High-capacity drives should gain a $12 \%$ share of revenues within the same period.
In the erasable-device segment, manufacturers will begin by offering capacities below $1 G$ byte. Drives of larger capacity should reach the market in 1990 as specialized mainframe devices.

## Unexpected growth seen for enclosure sales

The electronic-enclosure market is far from mature, according to Venture Development Corp (VDC) of Natick, MA. The industrial market for electronic enclosures, estimated at $\$ 383$ million for 1987 , will top $\$ 640$ million by 1992 . These numbers translate into a $10 \%$ compound
annual growth rate. Three seg-ments-telecommunications, military/aerospace, and medical/scien-tific-will consume more than $60 \%$ of the total shipments for this market throughout the period.

VDC defines an electronic enclosure as any covering or package used to house electronic components and equipment.

## AVERAGE ANNUAL GROWTH OF INDUSTRIAL ELECTRONIC ENCLOSURE SHIPMENTS THROUGH 1992

(PERCENT PER YEAR)

(SOURCE: VENTURE DEVELOPMENT CORP

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