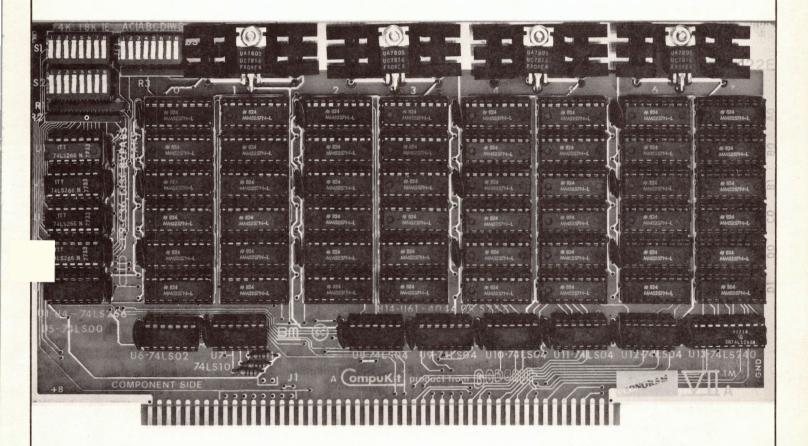
ECONORAM VII^{T.M.} USER'S MANUAL



24K x 8 static memory · S-100 using MM5257/TMS4044



Table of contents

About Econoram VII	
Technical overview	3
Parts list	3
Assembly procedures	
Component layout	
Construction	6
Memory address configuration	7
Memory protect switches	
Write strobe select switch	7
Memory testing	7
Phantom line	7
Caution	
Schematics	
Memory testing routine	11
Circuit description	11
Customer service information	12
Limited warranty information	12

ABOUT ECONORAM VII

Congratulations on your decision to purchase ECONORAM VII, a 24K x 8 memory board designed specifically for electrical and mechanical compatibility with the S-100 buss standard. The S-100 buss currently is one of the most popular in the industry and by far the most prolific; we believe this board, with the rest of the S-100 portion of the ECONORAM family, is one of the best memory boards available for that buss.

We recommend that the parts in this kit be checked against the parts list for completeness and that these instructions be read through carefully before starting. Completion of the assembly should take from one to four hours, depending on previous assembly experience, and upon completion, you will discover -- as thousands of satisfied ECONORAM owners have discovered -- the pleasure of using a fine memory board that just works, and works, and works.

As the first company to nationally offer memory kits to computer hobbyists, we again thank you for choosing ECONORAM VII... welcome to the club.

TECHNICAL OVERVIEW

This board incorporates proven static memory technology. There are currently two popular types of memory being used in products such as this: static and dynamic. Static memories are the overwhelming choice in applications where speed, complexity, ease of use, and reliability must all be considered. There is no refresh slowdown, the CPU is freed from the drudgery of caretaking the memory, and techniques such as direct memory access (DMA) are far more reliable and easier to implement.

The individual memory ICs used on this board are grouped together to form four larger blocks of memory, two 4K X 8 and two 8K X 8. The 4K blocks may be addressed on any 4K boundary, and the 8K blocks on any 8K boundary by setting the starting locations with the on-board dip switch (no jumpers required). Additional features include write protect switches for each of the four blocks; a write strobe selection switch which allows use of memory in systems with or without a front panel (MWRITE strobe); allowance for use with or without the PHANTOM line; thorough capacitor bypassing of supply lines to suppress transients plus onboard regulation and heat-sinking for reliably cool operation. All this and sockets for all ICs go onto a double-sided, solder-masked printed circuit board with a complete component-layout legend.

Parts List Upon receipt of your kit, check your parts against the list below. (1) Econoram VIIA circuit board **INTEGRATED CIRCUITS** (note: the following parts may have letter suffixes and prefixes along with the key numbers given below.) MM5257or TMS4044 memories (U14 - U61) (48)(1) 74LS00 nand gate (U5) 74LS10 3-input nand gate (U7) (1) 74LS02 nor gate (U6) (1) (5) 74LS04 hex inverters (U8 - U12) 74LS240 TRI-STATE® inverters (U13) (1)74LS266 ex-nor o.c. (U1 - U4) (4) (4) 7805 positive 5V regulators (U62 - U65) OTHER ELECTRONIC COMPONENTS (3)S.I.P. resistor packs (R1 - R3)* (3)2.7K 1/4 watt resistors (red-violet-red; R4 - R6) (8) 39uF tantalum capacitors (C1 - C8) (25)ceramic disk bypass capacitors* **MECHANICAL COMPONENTS** low profile sockets* (61)dipswitch (S1 - S3)* (3)(4)TO-220 heat sinks (4) 6-32 bolts 6-32 lockwashers (4) (4) 6-32 hex nuts instruction booklet (1)*supplied already soldered to board.

ASSEMBLY PROCEDURES

Proper operation of your kit depends on good soldering technique, along with correct identification and handling of the various parts used during construction. Read this manual thoroughly before plugging in your soldering iron.

SOLDERING TECHNIQUES. The Econoram Board is *solder-masked*. In case you are not familiar with solder-masked boards, they are similar to standard PC boards, but are screened with a solder-resistant coating. This mask is screened over the entire board, except where there are solder connections to be made; since solder does not comfortably hold to or flow over the resist, the chances of getting a bridge between tight, adjacent traces are decidedly minimized.

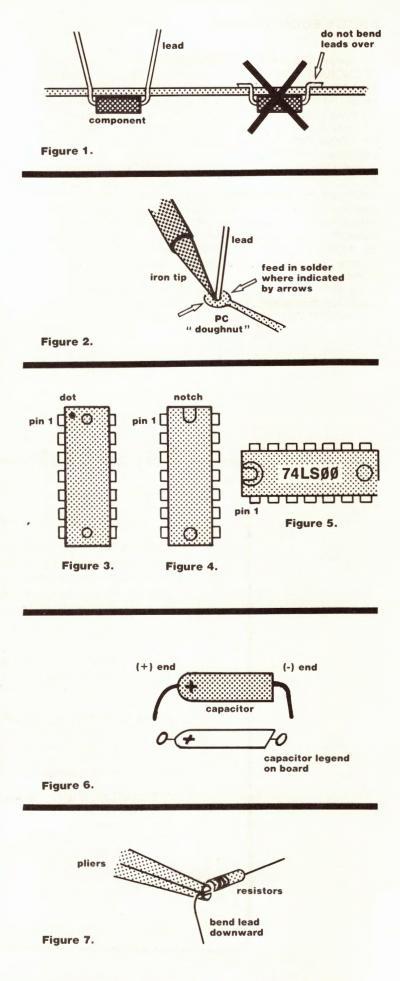
However, soldering a solder-masked board requires a bit of care. All soldering is performed on the *solder* side of the board; we recommend keeping all component leads straight up at all times, not bent over as with some other types of boards (see figure 1). When soldering, bring the iron tip in at an angle, against the board pad and component lead; then feed in a tiny bit of solder at opposite ends of the lead (see figure 2). This makes a good joint with no excess solder. *NOTE: Use of any type of solder other than rosin core solder invalidates the warranty. Do not use any type of solder paste or corrosive flux under any conditions.*

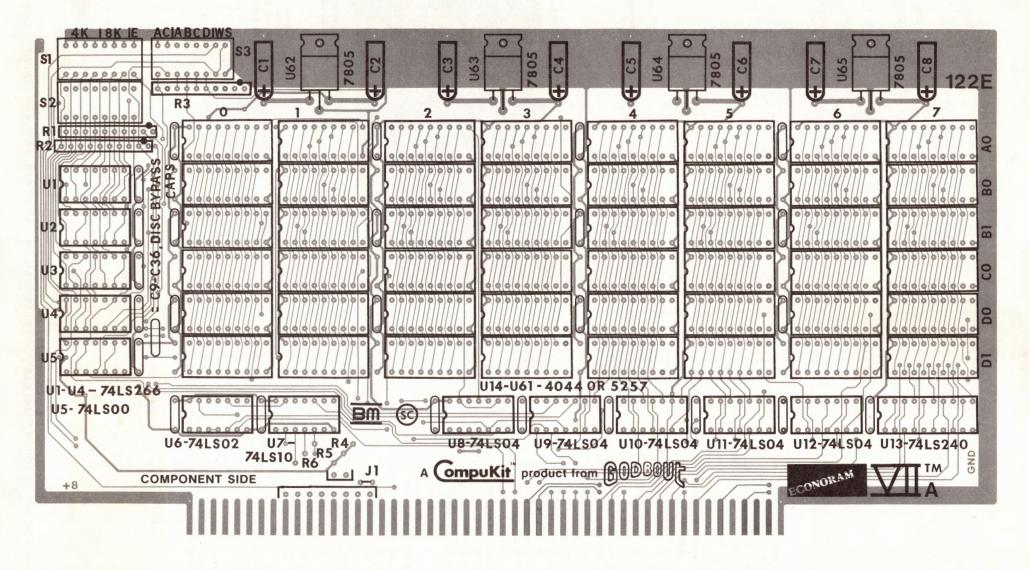
IDENTIFICATION OF PARTS. There are many ICs used in this kit; each one must be oriented correctly for proper operation. Most ICs have a dot near one corner that indicates pin 1 (see figure 3); sometimes this dot appears in conjunction with a deeply cut notch or circle. Other types indicate the pin 1 end of the IC by a deep notch, or a notch within a shallow circle (see figure 4). In case of doubt, place the IC in front of you so that any identifying numbers read from left to right; pin 1 is almost always in the lower left-hand corner (figure 5).

Additionally, the 8 tantalum capacitors must be correctly identified as to the (+) and (-) ends. The (+) end is the rounded end and is also identified with a (+) mark on the body (see figure 6).

HANDLING OF PARTS. All integrated circuits may be damaged by static electricity discharges; however, MOS ICs - such as the memory ICs included with your kit - are most susceptible to this problem. You can easily accumulate a static charge on your body in the thousands-of-Volts range (say, by walking across a rug on a dry day). If you then touch the pins of an IC, those thousands of Volts flow into the IC and can damage the internal structure. To prevent this from happening, leave the ICs in their protective foil until needed; then, before plugging in each IC, touch the protective foil with your finger to drain off any residual charge. Also, avoid wearing clothing that is prone to generating static electricity during construction (such as sweaters, certain types of acrylic fabrics, and so on).

Another caution concerns the mounting of resistors. These are small, somewhat fragile parts, and excessive force used while bending the leads may cause damage or crack the part. Either use a commercial lead bender (available from Godbout's and many other electronic vendors), or use needlenose pliers to grasp the lead close to the body of the resistor and then bend the lead downward (see figure 7).





Component Layout



8/78 5

CONSTRUCTION

Keeping the preceding information in mind, it is now time to mount the various components and install the ICs into their sockets. Orient the board as shown in the component layout. Then, referring to this layout, follow the steps below in the order given.

1. Bend leads, mount and solder the resistors in place as indicated.

2. Bend leads, mount and solder the 8 tantalum capacitors in place as indicated, carefully observing the orientation of the (+) end.

3. Mount the 4 regulators and the regulator heat sinks in place. Referring to Figure 8, observe that the heat sinks mount on top of the board, and then, the regulators mount on top of the heat sinks. If desired, a small dab of heat sink compound may be added between the regulator cases and heat sinks to improve thermal transfer from regulator to sink. Again referring to Figure 8, bend all regulator leads as shown, then bolt the heat sink regulator assemblies into place using the provided nut, bolt, and lockwasher hardware. After these assemblies are in place, solder the regulator leads on the solder side of the board.

4. Observe the 8 pole dip switches. The side with the number 1-8 faces the upper edge of the board (see Figure 9). Mount the switch in place, then solder. (Note: may be already soldered in place.)

5. Before proceeding, check your work so far by testing the board for any shorts between supply lines and ground. Referring to Figure 10, use a voltmeter to test for a shorted condition at the test points indicated on the regulator.

Perform this test at each regulator. If you find a short circuit at any of these points, carefully check over your board for the cause of the short. If all readings are satisfactory, proceed with construction of the board.

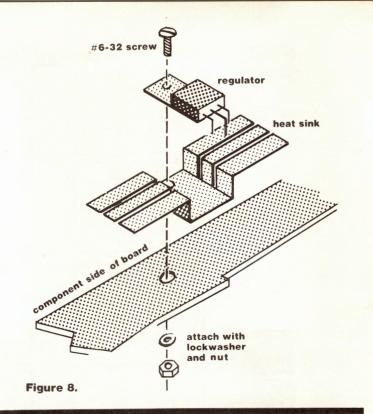
6. Prepare to plug in all ICs in accordance with the component layout, Page 5. All ICs should have the pin 1 end facing towards the left side of the board. Any numbers or other markings on the IC should be right side up with the board oriented as shown in the component layout. If any of the writing is upside-down, the IC may not be correctly inserted.

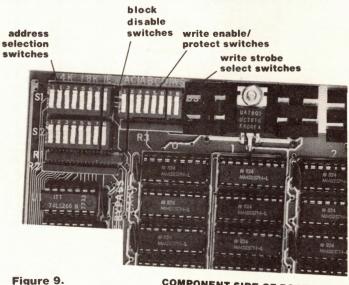
A common problem with boards returned for repair is improper insertion of the IC. Sometimes a lead from the IC will bend under the part instead of going into the socket contacts. We recommend inserting each IC halfway, and verifying visually that all pins are indeed going into the socket. Then, push the IC in the rest of the way.

Keeping the preceding in mind, insert the support ICs first and then insert all memory ICs.

7. Check your work over carefully for errors in construction, improperly inserted ICs, or improper polarity of the tantalum capacitors. If all is well, assembly of your board is now complete.







COMPONENT SIDE OF BOARD

check for short circuit across these points with olt-ohmmeter regulator check for short circuit across these points with volt-ohmmeter

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Figure 10.
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MEMORY ADDRESS CONFIGURATION

This board is configured as two 4K blocks addressable on 4K boundaries and two 8K blocks independently addressable on 8K boundaries. Switches S1 and S2 each elect one 4K and one 8K block. (switch S1 : block A - 4K id block B - 8K, switch S2 : block C - 4K and block D - 8K) as follows:

4	К	8K				
SWITCH POSITION	STARTING ADDRESS	SWITCH POSITION	STARTING ADDRESS			
1 2 3 4 ØØØ 0 1 ØØ 1 0 ØØ 1 0 Ø 1 0 Ø 1 0 Ø 1 0 Ø 1 0 Ø 1 1 0 Ø 1 1 1 1 0 Ø 0 1 0 1 0 1 0 1 0 1 0 1 0 1 1 1 0 1 1 1 0 0 1 1 1 1	9000 1000 2000 3000 4000 5000 5000 7000 8000 8000 8000 8000 8		90900 2000 4000 6000 8000 A000 C000 E000 E000			

In addition, position 8 on each switch enables (OFF) or disables (ON) the associated 8K block. Positions 1 and 2 of switch S3 disable/enable the 4K blocks A and C respectively.

EMORY PROTECT SWITCHES

Switch S3 positions 3-6 are write enable switches. Con-Jrsely they may be used for manual write protection of the memory. Each position 3, 4, 5 and 6 is associated wih one memory block A, B, C and D respectively. Any combination of these four swtiches may be ON write enabling or OFF write protecting the particular block.

WRITE STROBE SELECT SWITCHES

Switch S3 positions 7 and 8 select write stobe. S3-7 ON causes PRW to quality the memory for write commands. S3-8 ON causes MWRITE to qualify the memory for write commands. In normal operations with systems which have front panels ie., Altair, Imsai etc., or others which generate MWRITE with or without front panels use MWRITE. All others use PWR. Positions 7 and 8 both ON at the same time will ground MWRITE on the buss. This condition must be avoided if MWRITE is present.

MEMORY TESTING

If the memory board seems to be working properly, the Memory Testing Routine (page 11) can be used to give the board a more thorough workout. It is rather slow; but will do the job well. It can be entered via editor/assembler or front panel switches.

The routine is set up to test 24K from 4000 hex up to AØØØ hex. This may be changed by entering a different starting address at "STRT" (3001 - 3002) and/or a different end Idress at "END" (3004 - high order byte only).

If the memory passes the test it starts over again. You may

the other hand, insert a jump instruction at "MARK" to some user routine or, if desired the user may enter an output instruction or, can do a notification routine at "MARK" to show successful completion and restart. If the memory fails the test, critical information is stored and the routine enters a software "HALT", that is a "jump to here' at "SHLT". Front panel lights, if any, will show this state. The user may then use the front panel or dump routines to display the following stored failure info:

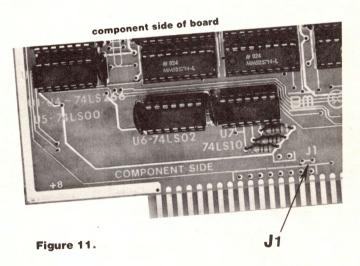
3069*	"FDE"	=	D, E pair D is the fill character			
			and E is the test character			
306B*	"FHL"	=	H, L pair the failure address			
306D*	"FOUT"		the data expected at this address			
306E*	"FIN"	-	the data read from, the address			
* address from Memory Testing Routine Listing.						

The user may replace the "jump" at "SHLT" with a jump to a display or notification routine.

The difference between "FOUT" and "FIN" should indicate which bit is failing, indicating which chip or area is causing the problem.

This test will find most of the harder to distinguish errors.

In response to increasing numbers of users who have requested inclusion of "PHANTOM LINE", buss pin 67 which is often used for implementing power on jump features. This board is designed for use with active or inactive PHANTOM lines.



CAUTION

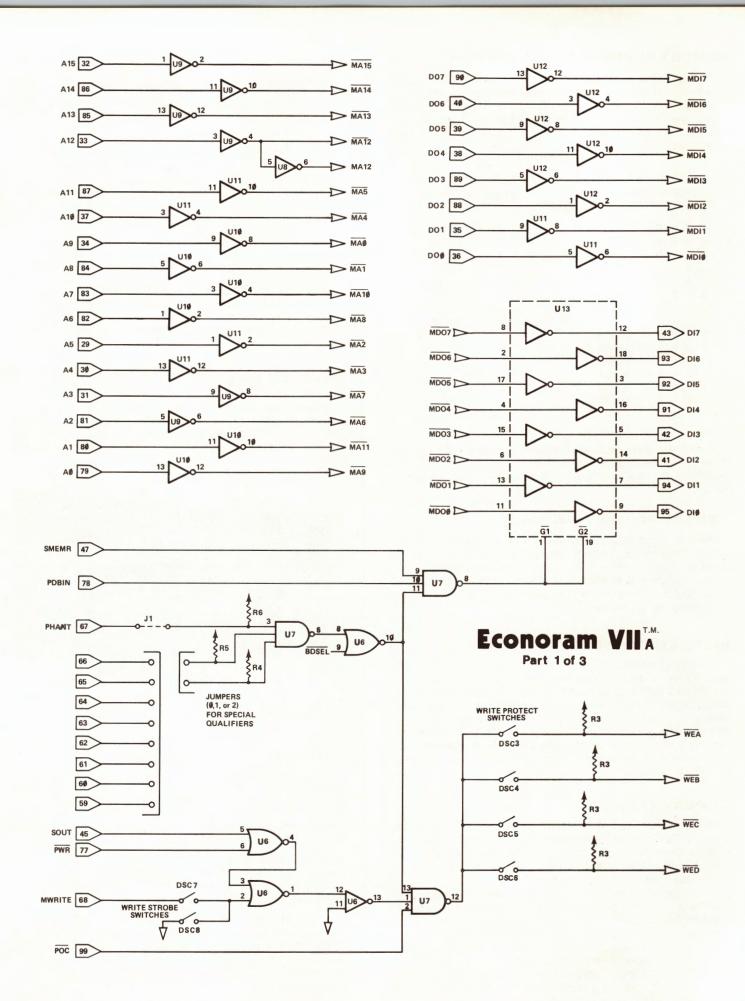
PHANTOM LINE

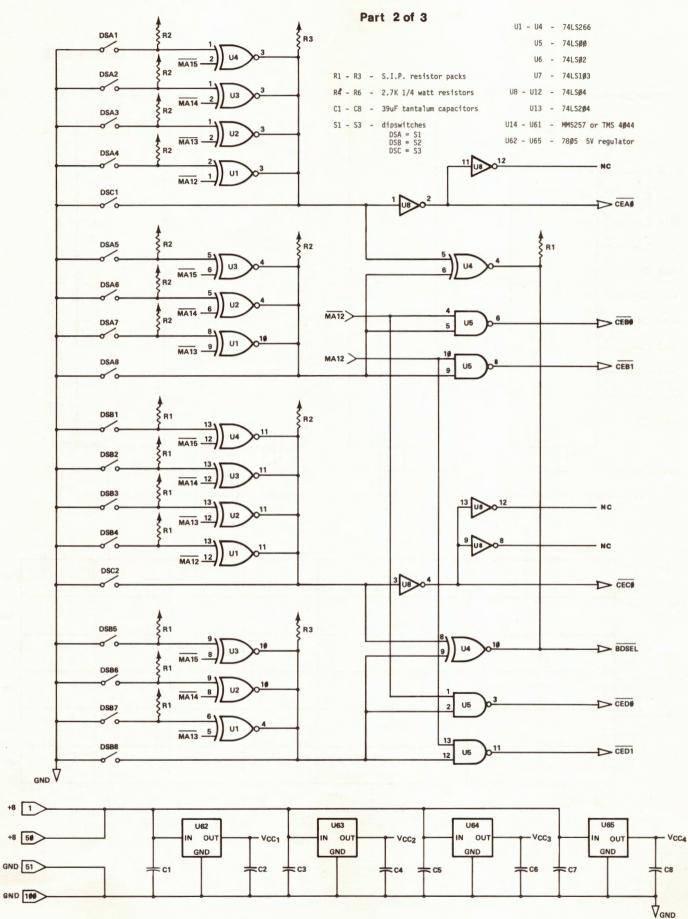
Some manufacturers use PHANTOM line (buss pin 67) for a refresh signal. This will conflict with the PHANTOM feature, and cause boards with PHANTOM to fail. If your system has this conflict it must be resolved by either eliminating the refresh signal on the CPU board or disabling the PHANTOM feature on this and other boards.

The PHANTOM feature may be disabled by cutting the trace on the back of the PC board between pads for J1. It may be reactivated at any time simply by installing a jumper at J1 (see Figure 11).

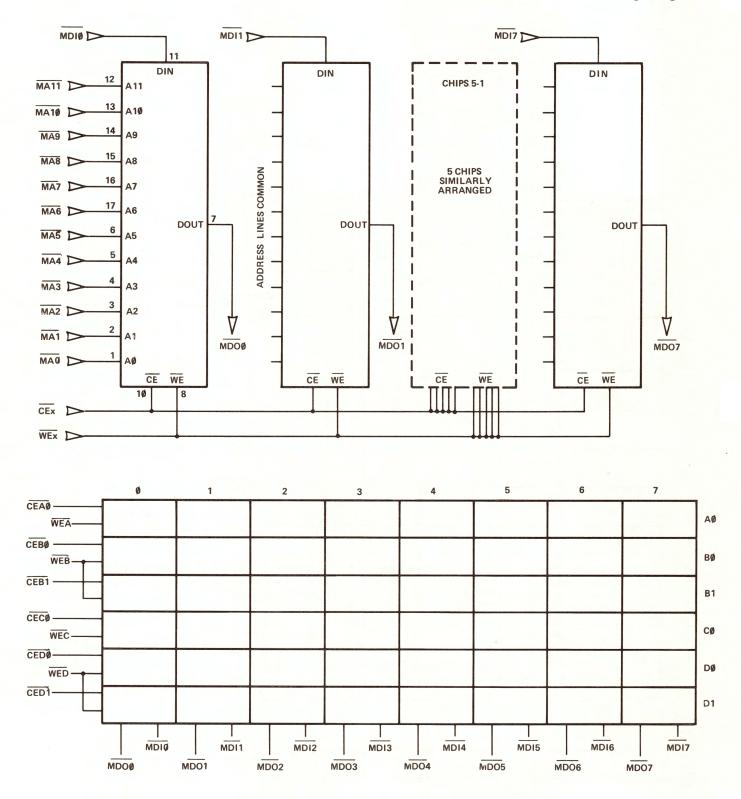
If you want the PHANTOM feature, the conficting refresh signal may be eliminated (IF NOT USED ELSEWHERE IN THE SYSTEM) by cutting the trace connected to buss pin 67 on the CPU board. *BE SURE OF YOUR SYSTEM CONFIGURA-TION BEFORE CUTTING ANY TRACES.*

8/78





Part 3 of 3



MEMORY TESTING ROUTINE

Figure 13.

	21		40	0010	STRT		H,4000H
03	-	AØ	24	0020	END	MVI	A,ØAØH FIN
3005	32 3E	6E	30	0030		STA	A, 10H
300A		10		0050		ADD	H
300B				0060		MOV	C.A
3000	16	00		0070		MVI	D.0
	1E	FF		0080		MVI	
3010	_	65	30	0090	DONE	SHLD	
3013				0100		XRA MOV	A B,A
3015	7B			0120	SCND		
	5A			0130		MOV	E.D
3017	57			0140		MOV	DA
	79			0150		MOV	A,C
3019		65	30	0160		LHLD	
	72 23			0170	FILL	MOV	M, D H
	BC			0190		CMP	Н
301F		10	30	0200		JNZ	FILL
3022	2A	65	30	0210		LHLD	STAD
	73			-	NEXT		M.E
	7B			0230		MOV	
3027	BE C2	-	20	Ø24Ø Ø25Ø		CMP	MFAIL
3028		01	30	0250		MOV	ALC
3020				0270		INX	н
302D				0280		SUB	н
	C2	4D	30	0290		JNZ	NDON
3Ø31	B 8			0300		CMP	B
3032			24	0310		MOV	BAH
3033		15	3Ø 3Ø	Ø32Ø Ø325		JZ	SCND STAD+1
139	00	00	50		MARK		JIRD
13A				0331		NOP	
3B				0332		NOP	
3030		6E	30	0340		LDA	FIN
303F	B9			0350		CMP	C
3040	CA 79	00	30	Ø36Ø Ø37Ø		JZ MOV	STRT A.C
	67			0380		MOV	HA
3045	2E	00		0390		MVI	L.Ø
3047	C6	10		0400		ADI	1ØH
3049	4F			0410		MOV	C.A
304A		10	30	0420	NDON	JMP	DONE
304D 3050	22 7A	67	30	0430	NDON		NXAD A, D
3051	BE			0450	LOPA		M
3052	C2	6F	30	0460		JNZ	FAIL
	20			0470		INR	L
3056		51	30	0480		JNZ	LOPA
	79			0490		MOV	AC
305A 305B				0500 0510		INR	H H
	C2	50	30	0520		JNZ	LOPB
305F				0530		LHLD	
3062	C3	25	30	0540		JMP	NEXT
3065				0550			2
3067					NXAD		2
3Ø69 3Ø6B				Ø57Ø Ø58Ø		DS DS	2
306D					FOUT		ī
306E					FIN	DS	1
306F		6B	30	0610	FAIL	SHLD	FHL
3072		6D	30	0620		STA	FOUT
3075	7E	-	20	0630		MOV	AJM
2976	32 EB	OF	30	Ø64Ø Ø65Ø		STA XCHG	FIN
	22	69	30	0660		SHLD	FDE
37D		70		0670	SHLT	JMP :	
3080				0680	*		

CIRCUIT DESCRIPTION

The heart of Econoram VII is the MM5257/TMS4044 static memory IC (RAM), which can store 4096 single bits of information (thus, each is a "4K x 1" memory IC). Unlike standard RAMs, those included with your kit are specifically designated by the manufacturer as low power, high speed parts.

These ICs are arranged in rows that are 8 ICs wide. This way, each row can store $4K \times 8$ bits of information. Paralleling 6 of these rows together produces a total memory storage of $24K \times 8$ bits. (Note that the bit number corresponding to a given column of ICs is indicated along the top edge of the memory array).

Now that we have this storage, there are still other aspects we must consider. First, we need to address a specific location in memory; and, we need to be able to *write* data into the memory, or *read* data from the memory.

The schematics on pages 8 and 9 show the address circuitry along with the other Econoram VII circuitry. Each memory IC requires 12 address bits (A0-A11) to access any one of the 4096 bits available in the IC. These address bits are generated by the CPU and are buffered by a number of inverters. After buffering, a particular address is presented to all IC address selection pins. However, we additionally need to select which particular row of ICs is to react to the given address. This requires 4 more address bits (A12-A15), which are decoded and used to enable the desired row of ICs (note row markings along the right hand side of the memory array).

When data is to be written into memory, it first passes through 8 inverting buffers before being put on the data pins of the RAMs (buffering prevents loading of the data buss). Data to be read on to the data buss from memory passes through 8 TRI-STATE[®] inverting buss drivers; when data is not being read on to the buss, the outputs of these inverters are in a high-impedance or "disconnected" state.

An unfortunate fact of life is that logic ICs generate switching transients that travel along the power supply lines. If these transients work their way into the logic circuitry, problems can appear. To prevent such occurances, bypass capacitors are tied across the power lines at regular intervals in the memory array and at every support IC.

This board is guaranteed to operate at 2 MHZ over the full temperature range (0 - 70 C ambient) and to draw less than 2500 mA (2.5 amps). However, we have tested many of them successfully at 4 MHz with a Z-80 though no instruction fetches were involved in the test. Also, our typical measured currents were less than 2100 mA at cold start-up, rapidly decreasing to around 1600-1900 mA, depending on the surrounding temperature. We have heard similar reports from the people already using these boards.

It is interesting to note that static RAM technology has progressed to the point that this high-performance static RAM board is comparable in cost and power consumption to dynamic memory boards.

THANK YOU

This board is the result of much time, work and experience on the part of a number of people. In addition to thanking you for choosing this board, we'd like to thank Spencer Cottam, Bruce Mycroft, Mac Mullen, Pam Martin and many others for their help with this project.

We strive for a board that doesn't just work the first time, but continues to give reliable operation for a long time. If we can be of any help to you in applying this board, or if you have any questions, please let us know. As always, we solicit your comments, letters and new product suggestions. HAPPY COMPUTING!

8/78

CUSTOMER SERVICE INFORMATION

Our paramount concern is that you be satisfied with any Godbout CompuKit product. If this product fails to operate properly, it may be returned to us, see warranty information below.

If you have any questions about assembly, performance, specifications or need further information feel free to write us at:

P.O. Box 2355, Oakland Airport, CA 94614.

When writing, please be as specific as possible concerning the nature of your query. We maintain a 24 hour a day phone, for taking orders, (415) 562-0636. If you have problems or questions which cannot be handled by mail, this number can be used to connect you with our technical people ONLY during normal business hours (10am-5pm Pacific Time). Unfortunately, we cannot return calls, or accept collect calls.

LIMITED WARRANTY INFORMATION

Godbout Electronics will repair or replace, at our option, any parts found to be defective in either materials or workmanship for a period of 1 year from date of invoice. Defective parts *must* be returned for replacement.

If a defective part or design error causes a Godbout Electronics product to operate improperly during the 1 year warranty period, we will service it free (original owner only) if delivered and shipped at owner's expense to Godbout Electronics. If improper operation is due to an error or errors on the part of the purchaser, there may be a repair charge. Purchaser will be notified if this charge exceeds \$10.00.

We are not responsible for damage caused by use of solder intended for purposes other than electronic equipment construciton, failure to follow printed instructions, misuse or abuse, unauthorized modifications, use of our products in applications other than those intended by Godbout Electronics, theft, fire, or accidents.

Return to purchaser of a fully functioning unit meeting all advertised specifications in effect as of date of purchase is considered to be complete fulfillment of all warranty obligations assumed by Godbout Electronics. This warranty covers only products marketed by Godbout Electronics and does not cover other equipment used in conjunction with said products. We are not responsible for incidental or consequential damages.

Prices and specifications are subject to change without notice, owing to the volatile nature and pricing structure of the electronics industry.

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