INTRODUCTION TO RELAY COMPONENTS

GENERAL

Over 800 released relay and contactor part numbers are presently available for applications such as power sequencing, motor starting, and switching low power devices (indicator lights and other relays).

Major Classifications of Relays Used at IBM

General Purpose Relays - By IBM definition, low power relays are general purpose relays capable of handling contact loads less than 3 amperes. Medium power relays have contacts rated from 3 to 10 amperes. High power relays handle loads greater than 10 amperes. Most low, and medium power relays are clapper type relays.

High speed relays are also classified as general purpose. Exactly what classifies a high speed relay is not clearly defined, but relays designed to operate at high speeds are often magnetically biased and are characterized by light armature construction and small armature travel.

Contactors - Contactors are high power relays capable of handling large loads. There is no clear distinction between a contactor and a power relay. In general, a device that is solenoid-actuated and has a multiple pole, single throw contact system would be classified as a contactor. A device with clapper-type construction with a double throw contact system would generally be classified as a relay.

A mercury-plunger relay is also a member of the contactor family. Mercury-plunger or mercury-displacement relays are high-power solenoid actuated devices. When actuated, a plunger displaces mercury in an enclosed tube causing the mercury level to rise and make contact with an electrode, thus closing the circuit. This type contactor requires less physical space than conventional contactors.

Motor Starting Relays - Two types of motor starting relays exist. One type is typically connected to the terminals of a motor and acts as an across-the-line starter. It is normally considered a general purpose relay or contactor. The second type of motor starting relay is commonly used to switch the starting winding of a single-phase motor in or out of the circuit. This type of relay is usually a single pole/single throw (SPST) device with a coil that is very sensitive to current or voltage.

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Time Delay Relays - The time delay relays are designed to permit a time lag of some predetermined value between the time the coil is energized and the time the movable contacts switch from their normal position to their actuated position. Time delay relays are designed in a variety of ways and most commonly employ a mechanical, thermal, or electronic means of delaying the relay's operation.

Reed Relays - Reed relays are small, fast acting devices which consist of one or more glass encapsulated reed switches surrounded by a magnetic coil.

A special form of reed relay is the mercury wetted contact relay. Mercury, enclosed in a tube along with the contact system, flows up the movable reed and wets both the movable and stationary contacts.

Solid State Relays - Solid state relays are hybrid modules composed of semiconductor and passive components. Input/output isolation may be provided by a reed relay, an opto-isolator, or transformer coupling. A triac or two SCR's in an inverse parallel arrangement are generally employed for load current switching.

DEFINITIONS

Relays - A relay is an electrically controlled device that opens and closes contacts to effect the operation of other devices in the same or other circuits.

Actuator - The part of the relay system that converts electrical energy into mechanical work.

Ampere Turns - The product of the number of turns in an electromagnetic coil, and the current in amperes passing through the coil.

Contacts - The surface of the current-carrying member at which electrical circuits are open or closed.

Contact Chatter - Undesired vibration when contacts mate. Actual physical contact opening could occur.

Single Pole (SP) - All contacts in the arrangement connect in one position or another to a common contact.

Double Pole (DP) - A two pole contact.

Single Throw (ST) - Single throw contact combinations have a pair of contacts open in one relay position and closed in the other.

Double Throw (DT) - Double throw contact sets have three contacts. The middle one is in contact with the second, but not with the third, in one position of the relay, and reverses this connection in the other relay position.

Normally Opened and Normally Closed - The combination in which the contacts are open in the normal or unoperated position of the relay is designated, normally open (NO) or Form A. The combination in which the contacts are closed in the normal or unoperated position is designated, normally closed (NC) or Form B.

Double Make and Double Break - These contact combinations have two independent contacts both connected to a third contact in one position of the relay. They are designated, double make (DM) when normally open, and double break (DB) when normally closed.

SPST NO - Single Pole/Single Throw - Normally Open

SPST NC - Single Pole/Single Throw - Normally Closed

SPDT B-M - Single Pole/Double Throw - Break before Make

SPDT M-B - Single Pole/Double Throw - Normally Closed - Double Break

SPST NCDB - Single Pole/Single Throw - Normally Closed - Double Break

SPST NODM - Single Pole/Double Throw - Normally Open - Double Make

Life Expectancy - The number of operations has a greater effect on the life of a relay or contactor than the power-on hours; therefore relays and contactors do not normally express a failure rate in %/1K hours. The life expectancy (number of operations) is shown in their parameter tables in each product family. However, an ELAL algorithm has been developed that can be used to calculate failure rate in %/1K hours for specific applications conditions.

Magnetomotive Force (mmf) - The force that establishes the magnetic flux in the magnetic circuit.

Break - The opening of closed contacts to interrupt an electrical circuit.

Make - The closure of open contacts to complete an electrical circuit.

Reluctance - The resistance that a magnetic material offers to the establishment of a magnetic field. It is numerically equal to the magnetomotive force divided by the magnetic flux.

Shading Ring - A shorted turn which surrounds a portion of the pole of an alternating current electromagnet. It produces by mutual inductance, a delay in the change of the magnetic field in that part of the pole and tends to prevent chatter and reduce hum.

Zero Voltage Switching (Synchronous Switching) - A property of solid state relays. The name is derived from the fact that the control voltage does not turn on the relay until the ac voltage across the load passes through zero. This reduces EM and RF interference, the incidence of false triggering, and noise injection into the logic circuits and prevents the high instantaneous in-rush currents with lamp loads or voltage breakdown with capacitance loads.

DESCRIPTION AND PRESENTATION

A relay in its simplest form (see Figure 8-1) consists of a coil, a magnetic circuit, a spring, and one or more pairs of contacts. The magnetic circuit consists of a stationary portion and a movable portion, or armature. Each pair of contacts includes one movable contact, which is activated by the armature, and one stationary contact.

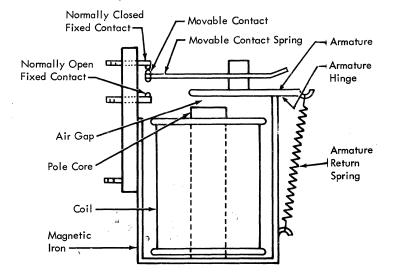


Figure 8-1. Typical Relay Construction

When the coil is energized, a magnetomotive force is induced across the air gap between the armature and the rest of the magnetic circuit. This force attracts the armature and changes the position of the movable contacts, relative to the stationary contacts, causing one or more circuits to be closed or opened. When the coil is de-energized the armature, which is spring-loaded, and the movable contact return to their original position.

Relays used in IBM systems have coil input requirements of 3 volts to 100 volts dc, or 24 volts to 440 volts ac at frequencies of 50 Hz or 60 Hz. The contact load requirements vary from a few milliamperes at low voltages to 50 amperes at 48 volts dc, or 100 amperes at 600 volts ac.

When designing a relay, the first consideration should be the contact system. The type of load, the magnitude of the load current, the frequency of operation, and the expected life will dictate the contact size, shape, mass and material.

The Contact System

It is essential that the contact mass and thermal conductivity be such that the heat can be conducted away fast enough to prevent excessive temperatures and eventual destruction of the contacts. This is especially important where the frequency of operation is great.

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When heavy loads are involved, arcing takes place at the instant the contacts are closing or opening. This results in temperatures high enough to cause melting of the contact material at the point of contact which, in turn, increases the area of contact and reduces the contact resistance. When this state is reached, the contact voltage drop does not increase with a further increase in load current. The voltage at which this phenomenon takes place is known as the softening voltage, is in the millivolt range, and varies with the material used and the ambient temperature. Circuits in which arcing does not take place are known as dry or low level circuits.

The contact problems encountered with heavy loads are material erosion and transfer, while high contact resistance due to organic films or contamination is a problem encountered in low level (voltage and current) circuits. Silver, silver-cadmium oxide, tungsten, and molybdenum are materials typically used for high voltage and/or current applications, while gold, palladium, and rhodium contacts have low contact resistance and are typically used where low energy contacts are required.

The magnitude of the load voltage and potential transient or surge voltages, as well as the contact geometry, material, and surface texture, will determine the length of the air gap between the contact pairs in the open position.

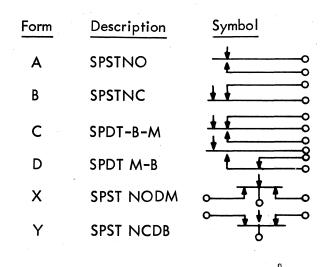
In a typical relay, the movable contacts are attached to a flexible strip of metal called the movable contact spring. This spring is attached to or activated by the armature and should have sufficient over-travel in both the operate and release positions. The over-travel compensates for alignment differences in multiple pole relays and also for long term contact wear and erosion. Over-travel also provides wiping action which is a lateral movement of the movable contract across the surface of the stationary contact. The wiping action helps to eliminate high resistance contacts due to environmental impurities such as dust, and also tends to keep the contact surfaces smooth.

The armature and movable contacts are held in the non-actuated position by the armature return spring. The spring must have sufficient force to overcome the residual magnetism in the magnetic circuit, to provide sufficient over-travel and contact force for contacts in the normally closed position, and to overcome the gravitational force of the armature and contacts.

Contact systems are available in a variety of mechanical configurations designed to perform specific functions. These configurations have been assigned alphabetic identities by the U.S. Standards Institute to eliminate the necessity of completely describing the system. Identification of the more common combinations are tabulated in Table 8-1.

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Table 8-1. Standard Form Configurations and Symbols



A multiple pole configuration is referred to as 2 form A, 3 form C, etc.

The Actuator System

The typical actuator system consists of a coil and a permeable-iron magnetic circuit, which consists of a stationary portion and an armature. The coil may be energized by either ac or dc. Although ac sources are more accessible, ac coils are less efficient than dc coils.

The magnetic force developed in the actuator system must be sufficient to overcome the counter force of the armature return spring, the force of friction due to armature movement, and the wiping action of the contacts.

The magnetic force produced when the coil is energized is directly proportional to the square of the ampere turns $(NI)^2$, and is an inverse function of the length of the air gap in the magnetic circuit and of the reluctance of the iron portion of the magnetic circuit. A large portion of the magnetomotive force (mmf) produced when the coil is first energized is used up in the air gap. In a dc relay, the force attracting the armature increases appreciably as the air gap decreases, because N and I are constant (after the coil is fully energized) throughout the stroke; the reluctance starts to increase only if the iron's saturation point is reached. In an ac coil, the reduction in air-gap length also results in an increase in the attractive force, but the reduction in air gap is accompanied by a reduction in the exciting current due to the increased inductive reactance of the total magnetic circuit. Therefore, to do the same amount of work as a dc relay, the cross-sectional area of the magnetic circuit or the coil must be larger in an ac relay.

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Due to the reversal of current every half cycle in ac systems, the ac relays must be designed to eliminate or minimize chatter. This is accomplished by means of copper shading coil. The shading coil is a shorted turn which loops a portion of the magnetic circuit at the core pole face. This loop produces a counter emf which causes the flux in that portion of the magnetic circuit to lag the flux in the non-looped portion of the circuit. This results in sufficient flux in the air gap to hold the armature, even though the current passes through zero twice each cycle.

Any voltage source will have some tolerance. The actuator system must, therefore, be capable of pulling in the armature at some value below the minimum possible voltage, and also must be able to operate at the maximum possible voltage without overheating. The ampere-turns required to hold the armature in the actuated position are much less than those required to overcome the inertia of the armature and contact system. As stated earlier, the current in an ac coil automatically reduces as the air gap is reduced, but the current in a dc coil is unaffected by the air gap. Consequently, high power dc relays are designed frequently with a two-section winding. One section of the coil consists of a few turns of relatively heavy wire, while the other section contains a greater number of turns of finer wire. When the armature is in the non-actuated position, a microswitch shorts out the high resistance section of the coil. When a voltage is applied to the coil, the low resistance of the pull-in section allows a high initial current, which in turn produces a high muf to pull in the armature. When the armature pulls in, the normally-closed microswitch opens, and the high resistance coil is connected in series with the pull-in coil. This appreciably reduces the ampere-turns and the I²R loss in the coil.

Standard practice is to design the magnetic circuit so that a small air gap exists, even when the armature is fully actuated, to reduce residual magnetism which would tend to hold the armature in the actuated position after the coil is de-energized.

The parameters which are often defined in the selection of any relay are:

- 1. Type of Input (ac or dc)
- 2. Coil Voltage and Current
- 3. DC Resistance
- 4. Minimum Operating Voltage
- 5. Maximum Release Voltage
- 6. Maximum Operate and Release Times
- 7. Contact Configuration
- 8. Magnitude and Nature of the Contact Load
- 9. Contact Resistance
- 10. Contact Force

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11. Insulation Resistance

12. Dielectric Strength

RELAY SPECIFICATIONS

In addition to the generic engineering and quality specifications noted for each produce family the following engineering specifications apply:

1. General Specifications

860681	- Positional Dimensioning Interpretation
873589	- General Quality, Purchased Components
873444	- Suppliers Shipping
2413138	- Flammability, Purchased Components
873506	- Electrical Components, General Requirement
890350	- Abridge Engineering
Part I	- Standards

2. Generic Specifications

Reed Relays:	866496	-	Engineering
		-	Quality
Reed Switch:		-	Engineering
	2412360	-	Quality
Solid State:	873748	-	Engineering
	873749	-	Quality
Contactors	868403	-	Engineering
and all	873724	-	Quality
other relays:			. •

3. The following DCS codes apply:

Contactors	-	2-3401
General Purpose Relays	-	2-3411
Reed Relays	-	2-3421
Solid State Relays	-	2-3431
Reed Switches	-	2-3441
Motor Start Relays	-	2-3451
Time Delay Relays	-	2-3461
Mercury Wetted Relays	-	2-3471
Stepping Relays	-	2-3489

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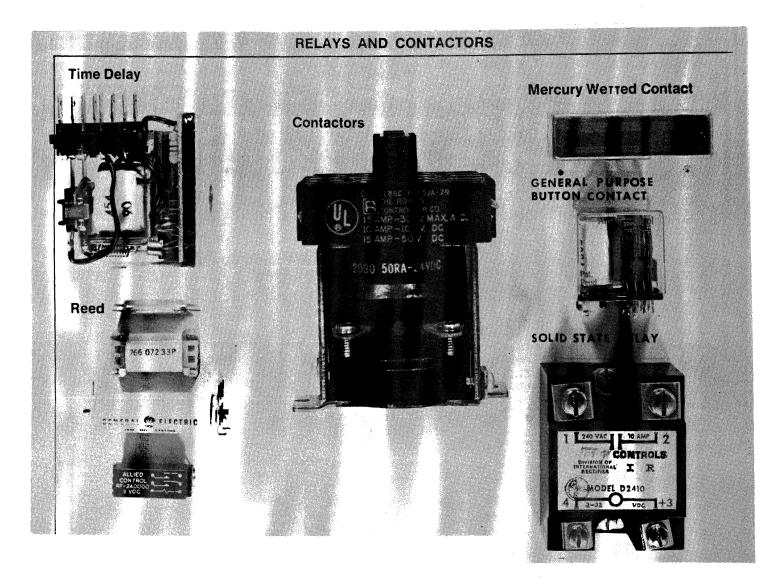


Figure 8-2. Examples of Relay Type Switching Products Covered in this Section

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GENERAL PURPOSE RELAYS

General purpose relays are used typically in low, medium, and high power applications such as power interrupt circuits, and switching of low power devices such as indicator lamps or other relays. They are available with either ac or dc coils with a wide variety of voltage ratings and include many contact systems capable of handling up to 25 amperes.

General purpose relays usually employ clapper type construction. The magnetic circuit in a clapper type relay consists of a heavy L-shaped strip, a cylindrical pole core which is surrounded by the coil, and an armature in the form of a thick flat strip of iron which is hinged to the L-shaped piece and is pulled toward the face of the pole core when the coil is energized.

These relays are available with a wide variety of mounting arrangements and may have solder, screw, compression, or bayonet type terminals. Some are available with dust covers, also.

Multiple-pole, general purpose relays frequently employ card lift-off actuation. This construction employs a slotted card, usually made of phenolic, which is attached to the end of, and perpendicular to, the armature. The movable contact springs extend out beyond the contacts through slots in the card. All of the movable contacts are thus actuated by movement of the card. When the coil is de-energized, the armature is returned to the open-gap position by the combined force of all of the movable contact springs and the armature return spring. An advantage of card lift-off actuation is that it greatly reduces the possibility of contacts welding or sticking because of the combined force of the other movable contact springs acting to return to their normal position.

Table 8-2 presents the typical parameter capabilities and to-user costs of the low, medium, and high power general purpose relays.

Typical physical outline drawings for a low, medium, and high power general purpose relay are shown in Figures 8-3 through 8-5; however, other sizes exist and will be considered for applications requests.

The so-called high speed relay is a special member of the general purpose relay family.

There is no established value of operate or release time that would qualify a relay as a high speed relay. Operate times as low as one millisecond can be obtained in some relays; reed relays can be designed to operate even faster.

Factors which contribute to high speed operation are a light-weight armature and contact system, low armature travel, high coil voltage (overdrive), and coils with a low L/R ratio. Some high speed relays have resistance added to the coil to reduce the time constant and thus increase the operating speed. Another method of obtaining high speed operation is to magnetically bias the coil so that a small increment of mmf is sufficient to actuate the armature.

Some of the factors that enhance the operating speed of a relay, such as a low mass armature system and a small L/R ratio, also decrease the release time of the relay. Other aids to high operating speed, such as high coil voltage and

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magnetic biasing, act to reduce the release speed of the relay. Other than read relays, the high speed relays are not used extensively in IBM applications.

Table 8-2. Typical General Purpose Relay Parameters and Costs

	Low Power	Medium Power	High Power
Contact Rating:	1 to 3 amps at 115 Vac/28 Vdc	5 A/240 Vac 10 A/115 Vac/28 Vdc	10-25 A/250 Vac 28 Vdc
Contact Resistance:	50 to 100 m Ω max	-	-
Operating Time:	15 msec max	20 msec max	25 msec max
Release Time:	8 msec max	10 msec max	15 msec max
Life Expectancy:	10 ⁶ operations min	10 ⁵ Operations min	10 ⁵ operations min
To-User Cost:	\$2 to \$4	\$2 to \$4	\$3 to \$10

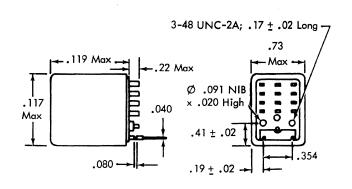


Figure 8-3. Typical Low Power General Purpose Relay

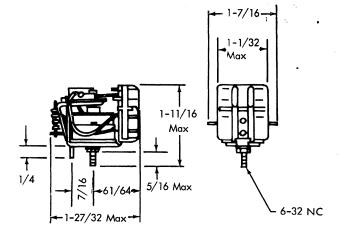
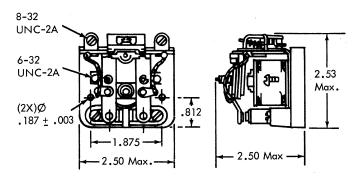
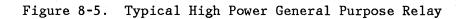


Figure 8-4. Typical Medium Power General Purpose Relay

3.,



Dimensions In Inches



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CONTACTORS

A contactor is typically a high current (>25 amps) relay whose prime application is to "make or break" the system's main power line. Contactors are also used extensively as "across-the-line" starters for large motors, and for switching heavy loads in applications such as resistance heating.

The type of construction and the contact system seem to be the prime factors which manufacturers use to determine whether a device is a relay or a contactor. If a device has a laminated magnetic circuit, is of solenoid-actuated construction, and is a single-throw device, it will probably be called a contactor, regardless of the ratings of the contacts. Conversely, if a device uses a clapper type construction and is a double-throw device, it will probably be called a relay by the manufacturer, even if the contacts are rated above 25 amps at 115 volts ac.

In the solenoid-actuated construction, both the stationary portion of the magnetic circuit and the armature are usually constructed of E-shaped laminations. This type of construction is efficient and provides a high pull-in force due to the existence of a magnetic path on both sides of the coil, and the major air gap inside the coil rather than above the coil, as it is in the clapper type relay.

The contacts in a contactor are invariably double make or double break contacts. In this type of contact system, one stationary contact is connected to the line, while the other is connected to the load. This arrangement is especially suited for high voltage loads due to the large total air gap between contacts in the open position.

Typically, contactors have a normally-open, single-throw, multiple-pole contact system. Frequently a contactor may have three of four main poles for switching three-phase power, and one or more auxiliary contacts may be used to activate a low energy device such as a pilot light or another relay. The auxiliary contacts may be a part of the regular contact system with the contacts made of a different material than is suited for low energy circuits. They may also be provided by means of a microswitch mounted to the side of the contactor and mechanically actuated by a pin or similar protrusion attached to the armature.

Contactors purchased by IBM have contact systems which vary from two normally-open main poles to eight normally-open and eight normally-closed main poles. Some contactors have as many as six auxiliary poles in addition to the main poles.

In order to reduce noise and mechanical wear, some contactors have a cushion of rubber, or similar material, between the mounting plate and the bottom of the magnetic core.

Mercury displacement contactors are a special member of the contactor family. They are high power devices with a solenoid-actuated construction, and are composed of a sealed tube (backfilled with gas), a pool of mercury, a contact system, and a magnetic plunger with teflon bearings surrounded by a coil.

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In one type of construction, two tungsten or molybdenum electrodes are sealed into the bottom of the glass or stainless steel tube. One electrode extends up into the mercury, and the other extends up into a mercury-filled ceramic cup which extends up above the level of the mercury pool. When the coil is energized, the plunger displaces mercury in the pool which causes the mercury to rise above the top of the ceramic cup and make contact with the mercury pool in the cup. When the coil is de-energized, the plunger rises, and the level of the mercury pool falls below the top of the cup, breaking the contact.

Another version of the above design has one electrode sealed into the bottom of the tube to make contact with the mercury pool, while the other is sealed into the top of the tube. The contact that is sealed into the top extends down into a pool of mercury which is inside a deep ceramic cup attached to the top of the plunger. When the coil is energized, the mercury in the bottom of the pool is displaced by the plunger, rises above the level of the cup, and makes contact with the top electrode. When the coil is de-energized, the plunger and ceramic cup return to their normal position above the level of the mercury pool.

Mercury displacement relays are also available with form B contact systems. In this type of device, the plunger is weighted so that it submerges in the pool when the coil is not energized, and is pulled up into the open position when the coil is energized. This type of contactor will withstand large surge currents without damage to the system due to the large contact area and the flow properties of the mercury, which presents a "new" contact surface each time the relay is actuated.

The advantages of mercury displacement relays are long life, high current carrying capability, virtually bounce-free operation, and ability to withstand hostile environments. Disadvantages of these devices are slow operate and release times, the necessity of vertical mounting, and their susceptibility to shock and vibration.

Time-delay mercury displacement relays are available with operate or release time delays up to several minutes. The delays are obtained by special design of the ceramic cup containing the smaller pool of mercury.

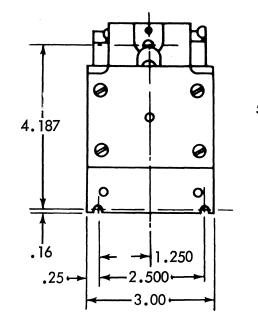
Table 8-3 presents the typical parameter capabilities and to-user costs of contactors and mercury displacement contactors.

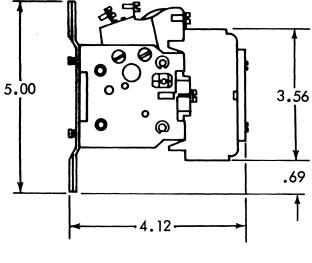
The typical physical outlines for contactors and mercury displacement contactors are shown in Figures 8-6 and 8-7, however, other sizes exist and will be considered for applications requests.

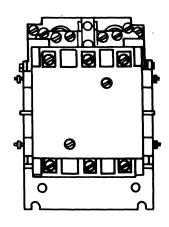
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Table 8-3. Typical Contactor Parameter and Costs

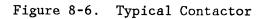
	Contactors	Mercury Displacement Contactors
Contact Rating:	15 to 100 amps/600 Vac	10 to 100 amps/240 Vac
Contact Voltage Drop:	0.15 V to 0.40 Volts	-
Operate Time:	40 msec max	-100 msec
Release Time:	30 msec max	-100 msec
Life Expectancy:	10 ⁵ operations min	>10 ⁶ operations min
To-User Cost:	\$6 to \$80	\$15 to \$40







Dimensions In Inches



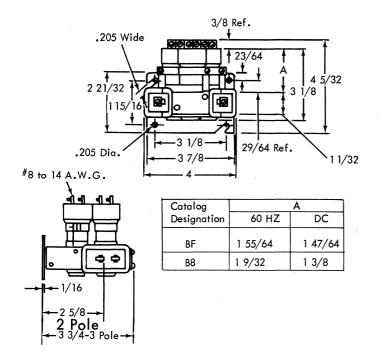


Figure 8-7. Typical Mercury Displacement Contactor

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REED RELAYS AND SWITCHES

Reed relays consist of a coil and one or more reed switches. When the relay has normally closed contacts, it will also include one or more permanent magnets. The major applications of reed relays at IBM are in low speed logic circuits, as drivers of medium power devices such as solenoids, lamps, and other relays, and in analog switching applications. Also, reed relays containing normally closed contacts are used to provide connection paths during power-off conditions in fail safe and emergency shutdown equipment. The construction and function of the reed switch is uniquely different than that of the switching members (contacts) of other types of relays. The reed switch is composed of two complaint reeds or thin strips of magnetic material plated with gold, rhodium, silver, or combinations thereof, to provide low contact resistance under low energy conditions. The reed switch is hermetically sealed in a small glass tube which is either evacuated or filled with an inert gas. The switch is so constructed that the reeds overlap at the middle of the glass tube and are separated by a small air gap. The other ends of the reeds extend through opposite ends of the glass tube and serve as terminals.

In addition to serving as contacts and terminals, the reeds act as contact return springs and as part of the magnetic circuit. When the coil which envelops the switch is energized, the mmf produced in the air gap between the reeds causes the reeds to make contact. When the coil is de-energized, the reeds return to their normally-open position.

Relays with normally-closed contacts contain a permanent magnet which is positioned to hold the contacts closed. When the coil is energized, a counter mmf is produced which results in a new mmf insufficient to keep the contacts closed. If this type of relay is sufficiently overdriven, the net mmf produced will be sufficient to reclose the contacts. Reed relays with form B (normally closed) contacts have polarity-sensitive coils. Those with form A (normally open) contacts do not. All reel relays have dc coils.

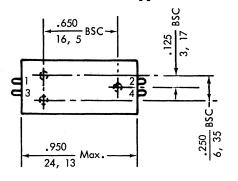
Reed relays are also available with form C (single pole, double throw) contacts. This arrangement has a switch that is constructed somewhat differently than the standard reed switch. In the form C switch, one complaint magnetic reed is centered between two stationary contacts. The switch is then biased with a permanent magnet appropriately located so as to force the end of the reed into contact with one of the stationary contacts, which thus becomes the normally-closed contact. When the coil is energized with a dc potential of proper polarity and sufficient magnitude, an mmf, greater than and opposite to that of the permanent magnet, forces the reed away from the normally closed position and causes it to make contact with the normally-open contact.

Reed switches are manufactured in a variety of sizes ranging from 0.070" to 0.220" in diameter, and 0.375" to 2.10" in length, not including leads. The smaller devices are limited to loads of 1/2 ampere or less and to open-circuit voltages on the order of 50 to 300 volts dc. Some of the larger devices are capable of switching currents up to 3 amperes at voltages up to 500 Vdc.

In general, reed relays are characterized by small size, high speed (<1 msec operate and release time), and long life (>10⁸ operations at moderate loads). Because of the very small air gaps between reed relay contacts, contact erosion can seriously impair the operation of the device. Therefore, the contacts

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should always be protected by suppression circuits when inductive loads are involved, and by a series inductor or resistor when the load is capacitive. Figure 8-8 shows the physical outline for a typical reed relay; however, other sizes exist and will be considered for application requests.



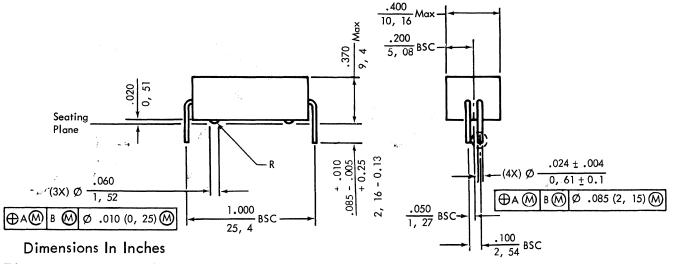


Figure 8-8. Typical Reed Relay

The mercury-wetted relay is a special form of reed relay. It is used, in IBM, normally when noise due to contact bounce cannot be tolerated, or when a very large number of operations are required. Mercury-wetted contact relays are available with form A or B contact configurations, but the more common constructions are basically form C or D.

The main components of a mercury-wetted relay are a coil and a hermetically-sealed glass tube containing the contact system, and a pool of mercury at the bottom of the tube. The two most common constructions are the mechanically-biased and magnetically-biased relays.

In the mechanically-biased relay, the armature consists of a thin reed made of a magnetic alloy which is welded at the bottom to a strip of storing steel which extends down into the pool of mercury and is attached to the bottom terminal. The spring holds the reed in the normally-closed position against one of the stationary contacts at the top of the envelope. The normally-open stationary

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contact extends down further into the tube than the normally-closed contact. When the armature is in the non-actuated position, the wires supporting the normally-open contacts are closer to the magnetic portion of the armature than the normally closed contact wires. Consequently, when the coil is energized, a better flux path is provided between the armature and the normally-open contact wires, and the movable contact makes with the normally-open stationary contacts.

The magnetically-biased construction employs a magnetic reed with the bottom submerged in a pool of mercury and with two platinum contacts bonded to opposite surfaces at the top. Two fixed platinum contacts are mounted to identical supporting magnetic lead wires sealed into the end of the glass on either side of the armature. The relay is then biased with a permanent magnet placed in an appropriate position so as to close one set of contacts. When the coil is energized with a current of proper polarity and sufficient magnitude, the resulting mmf overcomes the force of the permanent magnet, and the normally-open contacts close.

In a mercury-wetted contact relay, the mercury at the bottom of the tube flows up the reed by capilliary action and wets both the stationary and movable contacts. The mercury rather than the contact material thus acts as the interface between contacts. Since the mercury is "stretchable", it provides a large area, low resistance contact and eliminates contact erosion and contact bounce; therefore, a mercury-wetted contact relay is capable of handling heavier currents than a dry reed relay of comparable size. Since no contact erosion occurs if the contacts are protected against excessive surges, mercury-wetted contact relays are capable of billions of operations.

The mechanically-biased relay is capable of handling loads up to 5 amps and 250 Vac; the magnetically-biased relays are restricted to 2 amps and 100 Vac.

At rated coil voltage, the operate time of the mechanically-biased relay is about 6 milliseconds. Because of its lighter construction, the magnetically-biased relay is about twice as fast.

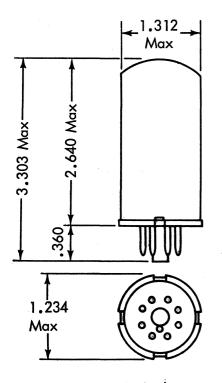
Mercury-wetted contact relays, because of the hermetically-sealed switch, can function reliably in hostile environments; however, they must be mounted in a near vertical position and are susceptible to shock and vibration.

In addition to the standard form C and D relays, mercury-wetted contact relays are available as latching relays or with double coils. The latching, or memory relay, employs a permanent magnet to hold the reed in the actuated position once it has been actuated and after the coil is de-energized. The double coil relays, also called cross point relays, are AND logic type devices which respond to two inputs, but not to one.

Mercury-wetted contact relays are available with both octal socket mounting and PC card mounting.

Table 8-4 presents the parameter capabilities and to-user costs of reed and mercury-wetted relays. Figure 8-9 shows the physical outline for a typical mercury-wetted relay; however, other sizes exist and will be considered for applications requests.

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Dimensions In Inches

Figure 8-9. Typical Mercury-Wetted Relay

Table 8-4. Typical Reed and Mercury-Wetted Relay Parameters and Costs

	Reed	Mercury-Wetted
Contact Ratings:	From 3 Vac (Form C) to 10 Vac (Form A or B)	0.5 amps at 500 Vac to 5.0 amps at 50 Vac
Contact Resistance:	200 milliohms max	20 to 50 milliohms
Operate Time:	250 µsec to 2 msec	0.5 msec to 5 msec
Release Time:	150 µsec to 500 µsec	1 to 3 msec
Life Expectancy:	5×10^6 to 5×10^8 operations	10 ¹⁰ operations
To-User Cost:	\$1.00 to \$10.00	\$6.00 to \$18.00

SPECIAL RELAYS

MOTOR START

The motor start relay is generally a small SPST device used for starting single-phase capacitor start, or split-phase ac motors. Motor start relays are designed to be either voltage or current sensitive.

The coil of the voltage-sensitive relay is connected in parallel with the motor start winding. As the motor increases to its maximum operating speed, the voltage across the relay coil also increases. The relay, which normally has closed contacts, picks and disconnects one end of the start winding from the line. The voltage across the start winding then drops appreciably, but the voltage induced in the winding and the voltage across the relay coil remain high enough to hold the contacts in the open position. The voltage-sensitive motor starting relay is designed to have a close tolerance pick (operate) voltage and a high pick to release voltage ratio.

The current-sensitive motor start relay has a SPST normally-open contact system. It is usually a three terminal device with one end of the relay coil and one of the contacts sharing a common terminal which connects to one side of the line, as shown in Figure 8-10. The relay contacts are connected in series with the starting winding of the motor; the relay coil is connected in series with the motor's main winding; the other ends of both motor windings are connected to the other side of the line. When the voltage is first applied, the high current drawn by the series combination of the relay coil and the main winding causes the relay to pick, thereby connecting the start winding in the circuit. As the start winding brings the motor up to speed, the current reduces, the relay releases, and the main winding takes over the motor operation.

This type of motor start relay is very current sensitive. The values of pick and release current are usually within 20% of each other. The typical coil of this type of relay consists of a few turns of relatively heavy wire. It has a low resistance and, depending on the rating of the motor, may be designed to pick at anywhere from a fraction of an ampere to 25 amperes.

Table 8-5 presents typical specified parameter capabilities and to-use costs.

The typical physical outlines for motor start relays are shown in Figure 8-11.

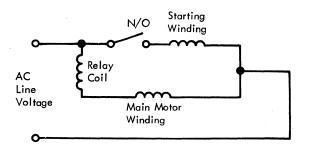
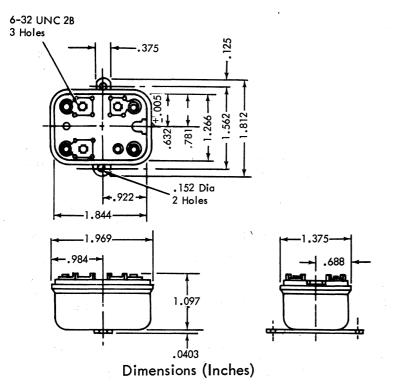


Figure 8-10. Electrical Schematic of a Motor Start Relay Application

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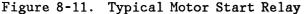


Table 8-5. Typical Motor Start Relay Parameters and Cost

Pick Up	1.05 A at 230 V/60 Hz to
Current/Voltage:	13.7 A at 115 V/60 Hz
Drop Out	0.90 A at 230 V/60 Hz to
Current/Voltage:	11.5 A at 115 V/60 Hz
Life Expectancy:	10 ⁵ operations min
To-User Cost	\$1.00 to \$4.00

Time-Delay

In the operation of any relay, some finite amount of time elapses between the time the coil is first energized and the time the armature is fully actuated. Similarly, there is some elapsed time before the contacts return to their normal position after current to the coil is interrupted. In some applications it is desirable to have a time delay before the relay operates or releases. Relays specifically designed to provide such a delay are called time-delay relays.

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Time-delay relays are typically used by IBM in power sequencing applications. The three types of time-delay relays used in IBM are thermal, dashpot (mechanical), and electronic. The thermal and dashpot type relays can be designed to introduce a delay on either the pull-in or release times. Electronic time-delay relays are normally designed to provide delay in the operate time, but they may be designed also to release at some specified time after the armature has been actuated.

The thermal relays use a heating coil which causes a relay to make or break by the deflection of a bimetal strip, or by linear expansion of a wire or metal strip. This action results in a mechanical movement of the contracts. Thermal time delays usually are not as accurate as the electronic time-delay relays, but they are relatively inexpensive. (See Figure 8-12.)

Mechanical time-delay relays usually employ a pneumatic or hydraulic device called a dashpot to control the time delay. The dashpot, which consists of a cylinder and piston, is coupled to the armature. The speed at which the relay operates is controlled by an adjustable orifice in the dashpot cylinder. A check valve allows the cylinder to fill or evacuate quickly on the return stroke. Figure 8-13 shows a typical dashpot time-delay relay.

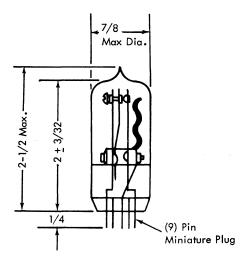
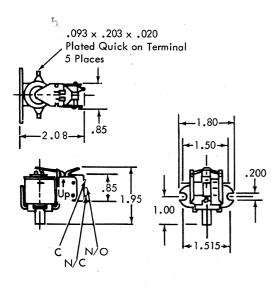


Figure 8-12. Typical Thermal Time-Delay Relay

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Note: Unless otherwise specified, all dimensions with 2 decimal places have a tolerance of ± 0.06 ; with 3 decimal places, ± 0.010 . (inches)

Figure 8-13. Typical Dashpot Time-Delay Relay

A second form of a mechanical time-delay relay employs a bellows or diaphragm to control the time delay.

A third type is the movable core. A spring-loaded magnetic core is contained inside of a cylinder filled with a liquid of selected viscosity. When the coil is energized, the core moves toward the armature against the face of the spring and the liquid. When the gap between the movable core and the armature becomes sufficiently small, the armature closes.

The electronic time-delay relay is more extensively used in IBM machines than the other types of time-delay relays. It is more expensive than the others, but it is physically smaller than the mechanical time delay and can be designed to provide delays from milliseconds up to several minutes. Electronic time-delay relays, also called hybrid or solid state time-delay relays, consist of a standard clapper type relay and a timing circuit. The basic elements of the circuit are a resistor and capacitor - the values of which determine the delay time - and a switch which may be a transistor or an SCR. There are a variety of circuits used to provide time delay. In one common circuit a capacitor is charged through a resistor. When the voltage across the capacitor is sufficiently high, it fires an unijunction transistor that triggers an SCR which is connected in series with the relay coil.

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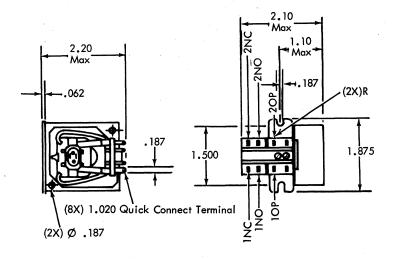
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Some electronic time-delay relays use a two-section coil. The coil is so wound that when voltage is applied, the net mmf is essentially zero, and the armature does not pull in. The capacitor, which is charged through the relay coils, and a resistor fire an unijunction transistor which triggers an SCR in parallel with one of the coil windings. The winding is essentially shorted out and the mmf produced by the other coil actuates the relay. Table 8-6 presents typical parameter capabilities and to-user costs of time-delay relays.

Figure 8-14 is a typical physical outline of an electronic time-delay relay; however, other sizes exist and will be considered for applications requests.

	Thermal	Dashpot	Electronic
Delay Time:	up to 2 min	up to 2 min	up to 3 min
Tolerance:	±30% to ±75%	±50% to ±75%	±20%
Reset Time:	2 min	15% of delay time	100 msec
Life Expectancy:	2.5 × 10 ⁵ operations	3 × 10 ⁴ operations	>10 ⁵ operations
To-User Cost:	\$1.50 to \$2.00	\$6.00 to \$10.00	\$7.00 to \$12.00

Table 8-6. Typical Time-Delay Relay Parameters and Costs



Note: Unless otherwise specified, all dimensions are nominal and are presented for reference (inches).

Figure 8-14. Typical Electronic Time-Delay Relay

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SOLID STATE RELAYS

DESCRIPTION

There are two types of solid state relays presently being used in IBM. One is a transformer coupled device in a dual-in-line package. (See Figure 8-15.) The other, which has much larger usage, is an optically isolated zero voltage switching solid state relay. (See Figure 8-17.)

The DIP solid state relay consists basically of an oscillator circuit and a triac for switching the ac load. A schematic diagram of this relay is shown in Figure 8-16. The input circuit oscillates at approximately 3 MHz. The time varying current through Lp induces a voltage across the transformer secondary, Ls, which provides a gate signal to the triac.

With the exception of the toroidal transformer, the components in the DIP SSR are chips which are mounted to a standard 14 pin lead frame. The total circuit is then molded in epoxy.

A schematic diagram of the optically isolated, zero voltage switching SSR is shown in Figure 8-18. The operation of this circuit is as follows: the ac voltage across the load and output terminals is rectified on alternate half cycles by D1 and D2. With no input signal, T2 is properly biased to turn on by current through the combinations of C1 and R1 and C2 and R2. When T2 turns on it clamps the gate of SCR1 which then can not turn on. With SCR1 in the off mode no gate signal is applied to SCR2 and SCR3 and they remain off.

When an input signal is applied, T2 is clamped by T1 and can not turn on. SCR1 is then turned on by current supplied to the gate through R2. SCR2 and SCR3 are then properly biased through D3 and D4 to turn-on the alternate half cycles.

The values of R3 and R4 are such that T3 will turn on at some low level, but above the level required to turn on the SCR's. If the input voltage is turned on when the instantaneous value of the line voltage is above the value of the turn on voltage for T3, it will turn on and clamp SCR1. Consequently, the relay will turn on only when the instantaneous value of the line voltage is near zero.

The power switching SCR's in the optically isolated relays are mounted to an alumina substrate which in turn is bonded to the aluminum base. The other devices are discrete components mounted to a printed circuit board. The whole circuit including screw-type terminals is molded in epoxy.

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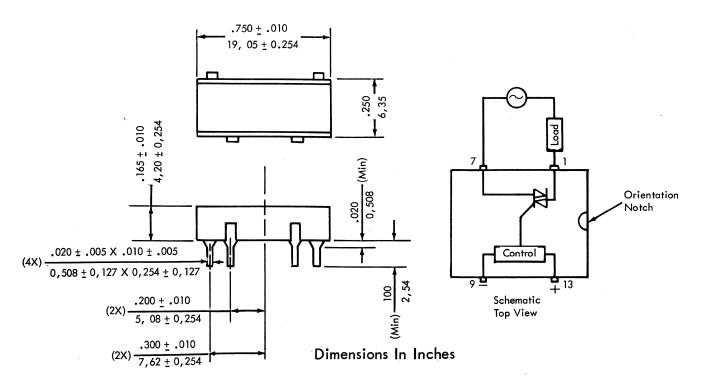


Figure 8-15. Dual-in-Line Solid State Relay

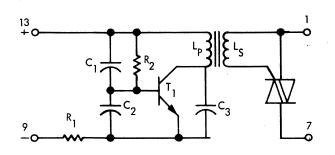


Figure 8-16. DIP Solid State Relay

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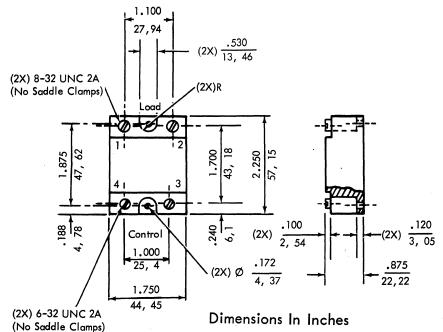
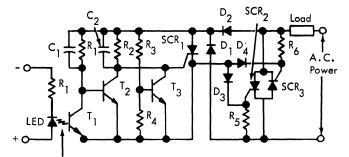


Figure 8-17. Optically Isolated High Power Solid State Relay



Opto Isolator

Figure 8-18. Optically Isolated, Zero Voltage Switching Solid State

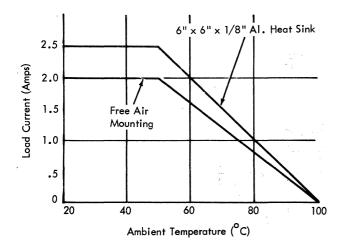
AVAILABLE TYPES

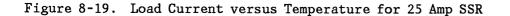
All of the solid state relays used in IBM are SPSTNO devices with dc inputs that control ac loads only. The DIP package will control 0.5 amps max with no heat sink and 1.0 amp max with a commercially available heat sink. This device is available in either 120 or 240 V ac ratings and has 2500 V RMS isolation between input and output.

The optically isolated relays are available with either 120 V or 240 V ac ratings at 2.5, 10, 25 or 40 amperes when mounted to suitable heat sinks. Parts released for 60 Hz applications have 1500 V RMS isolation between input and output while the 50 Hz versions have 2500 V isolation. Load current versus temperature parameters for these ratings are shown in Figures 8-19 through 8-22. Surge current ratings are shown in Figures 8-23 and 8-24.

Both families of solid state relays are UL recognized.

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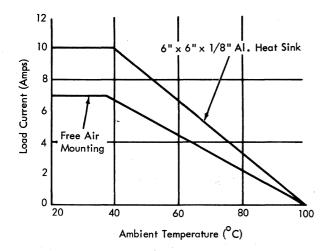
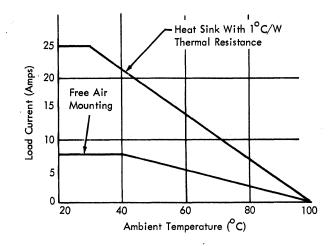


Figure 8-20. Load Current versus Temperature for 10 Amp SSR

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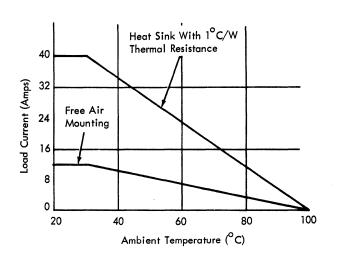


Figure 8-21. Load Current versus Temperature for 25 Amp SSR

Figure 8-22. Load Current versus Temperature for 40 Amp SSR

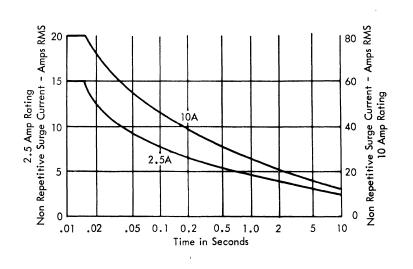


Figure 8-23. Surge Current versus Time

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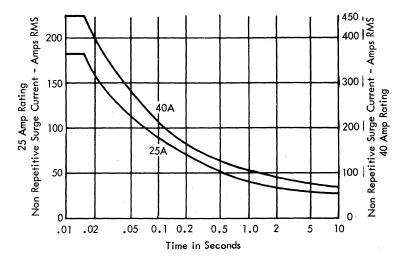


Figure 8-24. Surge Current versus Time

PERFORMANCE CHARACTERISTICS

Performance characteristics of the two types of solid state relays are shown in Tables 8-7 and 8-8.

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Table 8-7. Dual-in-Line SSR Operating Characteristics

Input Requirements	Minimum	Maximum	Units	Notes					
Input Voltage Input Current @ 5 Vdc Turn On Voltage Turn Off Voltage I.R. Input/Output D.S. Input/Output	4 0.5 10 ⁹ 2500	10 15 4	Vdc mA Vdc Vdc OHMS VRMS						
Output Requirements	Output Requirements								
Frequency Range Voltage Load Current, No Heat Sink Load Current, With Heat Sink Surge Current, Non Repetitive Contact Voltage Drop Off State Leakage @ R.V. & 100°C dv/dt (Linear) Turn On Time @ 60 Hz Turn Off Time @ 60 Hz Operating Temperature	0.1 0.01 0.01 100 0	70 240 0.5 1.0 5.0 1.5 1.0 20 8.3 100	Hz VRMS AMPS AMPS AMPS VRMS mA V/µs µs °C	20 ms Max Each Direction					

September 15, 1982

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Table 8-8. Performance Characteristics of Optically Isolated Zero Voltage Switching Solid State Relays

Input Requirements	Minimum	Maximum	Units	Notes
Input Voltage Input Current @ 5 Vdc Turn On Voltage Turn Off Voltage I.R. Input/Output D.S. Input/Output	3 1 10 ¹⁰ 1500 or 2500	32 5 3	Vdc mA Vdc Vdc OHMS VRMS	
Output Requirements				
Frequency Voltage (120 V Part) (240 V Part) Load Current Surge Current Contact Voltage Drop Off State Leakage @ R.V. & 100°C dv/dt (Linear) Turn On Time @ 60 Hz Turn Off Time @ 60 Hz	47 90 180 0.02 100	63 140 280 (Fig. 5-8) 1.6* 5 8.3 8.3	Hz Vac Vac AMPS VRMS mA V/μs ms ms	

APPLICATION CONSIDERATIONS

Solid state relays are used primarily in motor control applications in machines where the electrical noise generated by electromechanical relays can not be tolerated. These relays are also well suited for use in hostile environments, and since they contain no moving parts can withstand high levels of vibration or mechanical shock.

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Solid state relays are susceptible to transients and may turn on accidentally or fail to turn off unless a snubber circuit consisting of a resistor and capacitor of suitable values is connected across the contacts. When controlling an inductive load, it is essential that the phase angle by which the current lags the voltage does not exceed the phase angle within which the relay is allowed to turn on. Consequently, a suitable snubber should be used to act as a phase shifter. Without a snubber, the relay may conduct in one direction only resulting in a half-wave dc load current.

The solid state relay is more suitable than the electromechanical relay in applications where millions of operations are required, but it is restricted to ac loads, and in the case of the zero voltage switching device, will operate properly only in a fairly narrow voltage range.

*3.5 V for 2.5 Amp Rating

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When mounted to a heat sink the solid state relay, with the exception of the DIP SSR has no size advantage over its E.M.R. counterpart, and in multiple pole applications it is much more expensive.

Reliability

The condition wherein the relay is off but the line voltage potential is still across the contacts can contribute appreciably to degradation of the thyrestors and possible eventual catastrophic failure. This is especially true in high temperature environments. Failure rates are available from Engineering Specification 866451 or the component data bank.

Some present applications employ contactors in series with the SSR's. The contactor is turned on before and off after the solid state relays. This arrangement can considerably reduce the SSR failure rate because there is no potential across the SSR contacts when it is off.

SPECIFICATIONS

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Specifications which apply to solid state relays are:

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GENERAL PURPOSE RELAYS

COMPONENT DATA BANK - P/N CATALOG

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PASSIVE COMPONENTS MANUAL

Component Data Bank - P/N Catalog General Purpose Relays

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E45-03	T	COIL FREQ Volt. or f	COIL PICK	NTERNAL U SEQ/LH R RELEASE VOLTAGE VOLTS	PICK	RELEASE	L/V NO/L PICK	.IMIT. RELEASE TIME	TIME	TOL		LOAD	MAX/AC MAX Volt. L Volts A	DC MAX DC DAD VOLTAG MPS VOLTS	UL
	NUMBER C TYPE 5213449 C A 5214702 C A 5214702 C A 5258008 C A 5616065 C A 5616708 C A 5616708 C A 5617008 C A 5364161 C A 0828626 C A 2154887 C A 0252617 C A 0441093 C A 0441093 C A 0441093 C A 0441093 C A 0441093 C A 0442976 C A 0767003 C A 1589217 C A 1589215 C A 1589216 C A 2125669 C A 2154688 C A 2158826 C A 21284096 C A 2242317 C A	VOLTS VOLT 12 DC 12 DC 24 D	OHMS VOLTS 185 9.6 185 9.6 120 9.0 120 9.0 120 9.0 120 9.0 120 9.0 120 9.0 120 9.0 120 9.0 120 9.0 120 9.0 120 9.0 120 9.0 120 9.0 120 9.0 120 9.0 120 9.0 120 9.0 120 9.0 120 9.0 14.4 330 520 14.4 330 16.0 75 20.4 75 20.4 75 18.0 700 18.0 700 18.0 472 18.0 472 18.0 472 18.0 <td< td=""><td>VOLTS</td><td>AMPS 00 00 00 00 00 00 00 00 00 0</td><td>AMPS .00 .00 .00 .00 .00 .00 .00 .0</td><td>MILSEC 15 15 15 15 15 15 15 15 15 15</td><td>MILSEC 8 30 30 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8</td><td></td><td></td><td>4C 2CC 2CC 2AC 4CC 4CC 4CC 4CC 4CC 4CC 4CC 4CC 4CC 4</td><td>$\begin{array}{c} 3.00\\ 1.00\\ 5.00\\ 15.00\\ 15.00\\ 15.00\\ 3.00\\ 5.00\\ 5.00\\ 5.00\\ 5.00\\ 5.00\\ 5.00\\ 5.00\\ 5.00\\ 5.00\\ 1.$</td><td>115 5. 115 2. 120 15. 120 15. 115 5. 115 5. 115 5. 115 5. 115 5. 115 5. 115 5. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 3. 115 3. 115 3. 115 3. 120 3. 120 3. 120 3. 120 3. 120 3. 120 3. 120 3. 120 3. <</td><td>00 30 00 30 00 28 00 28 00 28 00 28 00 28 00 28 00 30 00 30 00 30 00 30 00 24 00 24 00 24 00 28 00 28 00 28 00 28 00 28 00 28 00 28 00 28 00 28 00 28 00 48 00 48 00 48 00 48 00 48 00 48 00 48 00 28 00 48 00 <</td><td>N0 YES YES YES YES YES N0 YES N0 YES N0 YES N0 YES YES YES YES YES YES YES YES YES YES</td></td<>	VOLTS	AMPS 00 00 00 00 00 00 00 00 00 0	AMPS .00 .00 .00 .00 .00 .00 .00 .0	MILSEC 15 15 15 15 15 15 15 15 15 15	MILSEC 8 30 30 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8			4C 2CC 2CC 2AC 4CC 4CC 4CC 4CC 4CC 4CC 4CC 4CC 4CC 4	$\begin{array}{c} 3.00\\ 1.00\\ 5.00\\ 15.00\\ 15.00\\ 15.00\\ 3.00\\ 5.00\\ 5.00\\ 5.00\\ 5.00\\ 5.00\\ 5.00\\ 5.00\\ 5.00\\ 5.00\\ 1.$	115 5. 115 2. 120 15. 120 15. 115 5. 115 5. 115 5. 115 5. 115 5. 115 5. 115 5. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 2. 115 3. 115 3. 115 3. 115 3. 120 3. 120 3. 120 3. 120 3. 120 3. 120 3. 120 3. 120 3. <	00 30 00 30 00 28 00 28 00 28 00 28 00 28 00 28 00 30 00 30 00 30 00 30 00 24 00 24 00 24 00 28 00 28 00 28 00 28 00 28 00 28 00 28 00 28 00 28 00 28 00 48 00 48 00 48 00 48 00 48 00 48 00 48 00 28 00 48 00 <	N0 YES YES YES YES YES N0 YES N0 YES N0 YES N0 YES YES YES YES YES YES YES YES YES YES
Sept	2246045 C A 2274350 C A 2274372 C A 2278519 C A	24 50/60 24 DC 24 DC 24 DC	18.5 472 18.0 472 18.0 650 19.2		.00 .00 .00 .00	.00 .00 .00 .00					3C 2C	10.00 10.00 2.00	240 10. 240 10. 50 3.	00 28 00 28	YES

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September 15, 1982

E45-03	CDB/RLY PART	DCS#N E T U IBM	32 23:36 URO EQ 23411 PN COIL FREQ VOLT. OR VOLTS VOLT	206 *** TECH RLY Coil F Resis V OHMS V	Y/PAR1 PICK Volt.	SEQ/LH RELEASE	RLY/TYPI PICK	COMPONEN E,RLY/COI Release Current Amps	L/V NO/L Pick	.IMIT. RELEASE TIME	TIME DELAY	TOL		LOAD	MAX/AC Volt. Volts	MAX DC Load Amps	MAX DC Voltag Volts	UL LIST	
59 Rev. 2 IBM Internal Use Only	1582977 1589008 1589218 2114882 2124703 2199251 2247810 2256735 2513174 4718648		24 DC 24 A DC 24 D	$\begin{array}{r} 472\\ 720\\ 472\\ 88\\ 700\\ 472\\ 288\\ 700\\ 2445\\ 624\\ 112\\ 2445\\ 624\\ 112\\ 700\\ 4700\\ 4320\\ 1275\\ 1050\\ 1150\\ 1150\\ 1500\\ 1150\\ 1500\\ 1$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$				15 15	8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8			2C 6A2C 2C 1A 1B 4C 4C 2C 2C 2C 2C 2C 2C 2C 2C 2C 2C 2C 2C 2C	$\begin{array}{c} 10 & 00 \\ 5 & 00 \\ 3 & 00 \\ 5 & 00 \\ 5 & 00 \\ 5 & 00 \\ 5 & 00 \\ 5 & 00 \\ 10 & 00 \\ 5 & 00 \\ 10 & 00 \\ 10 & 00 \\ 10 & 00 \\ 10 & 00 \\ 5 & 00 \\ 10 & 00 \\ 5 & 00 \\ 10 & 00 \\ 2 & 00 \\ 10 & 00 \\ 5 & 00 \\ 10 & 00 \\ 5 & 00 \\ 10 & 00 \\ 5 & 0 \\ 5 & $	115 115 240 120 115 115 230 115 115 115 115 115 115	$\begin{array}{c} . 00\\ 2.00\\ 2.00\\ 2.00\\ 2.00\\ 2.00\\ 2.00\\ 10.00\\ 2.00\\ 2.00\\ 10.00\\ 2.00\\ 2.00\\ 10.00\\ 5.00\\ 5.00\\ 5.00\\ 5.00\\ 5.00\\ 5.00\\ 10.00\\ 2.00\\ 10.00\\ 2.00\\ 10.00\\ 2.00\\ 2.00\\ 2.00\\ 2.00\\ 2.00\\ 2.00\\ 2.00\\ 2.00\\ 2.00\\ 5.00\\ 2.00\\ 5.00\\$	24 300 300 28 28 28 28 28 28 300 300 28 300 300 300 300 300 28 28 28 28 28 28 28 28 30 300 300 28 300 300 28 300 300 28 300 300 28 300 300 28 300 300 28 300 300 28 300 300 28 300 300 28 300 300 28 300 300 300 300 28 28 300 300 300 28 28 28 28 28 28 28 28 28 28	YY NYYYYYYYNNN NN NN YYYYY YYYYYYYYYYY	

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Component Data Bank - P/N Catalog General Purpose Relays

PG. 4 CDB/RLY PART NUMBER	T U IBM	82 23:3 EQ 2341 COIL VOLT. VOLTS	OR RESI	** IBM RLY/PAR L PICK S VOLT. S VOLTS	1 SEQ/LH R RELEASE VOLTAGE	PICK	RLY/COI RELEASE	L/V NO/I PICK	.IMIT. RELEASE TIME	TIME DELAY	TOL		LOAD	MAX/AC Volt. Volts		MAX DC Voltag Volts	
5214686 5258017 5312423 5364163 0352623 0591914 5258018 8493202 8493203	C A C A C A C A C A C A C A C A C A C A	110	DC 180 DC 115 DC 155 DC 130 DC 999 DC 999 50/60 999 50/60 999	0 38.4 0 .0 0 38.0 0 82.5 9 85.0 9 88.0 9 82.0 9 82.5	20	.00 .00 .00 .00 .00 .00 .00 .00 .00	.00 .00 .00 .00 .00 .00 .00 .00 .00	15	8			2C 2C 2C 3C	5.00 5.00 3.00 10.00 5.00 5.00 10.00 5.00 5.00	115 230 115 110 115 115 115 240 240	$\begin{array}{c} 5.00\\ .00\\ .00\\ 5.00\\ 10.00\\ .00\\ .00\\ .00\\ .00\\ 10.00\\ 5.00\\ \end{array}$	30 30 24 28 28	NO YES NO YES YES YES YES YES
849329 0510602 2114051 5615473 0322613 0587254 1176606 1582789 4429691 0252620 0526688	C A A A A A A A A A A A A A A A A A A A	115 115 120 120 120 120 120 120 230	50/60 50/60 225 60 900 50/60 225 50/60 225 50/60 225 50/60 225 50/60 225 50/60 50/60	.0 0 102.0 0 98.0 .0 0 102.0 0 102.0 0 102.0 0 90.0 0 102.0	30	.00 .00 .00 .00 .00 .00 .00 .00 .00	.00 .00 .00 .00 .00 .00 .00 .00 .00 .00		30 30			2C2D 3C 2C 3C1D 2C 2C 3C 3C 1A 2A 1C	5.00 2.00 5.00 5.00 10.00 10.00 5.00 5.00 5.00	240 120 120 120 120 120 240 240 240 115 120	10.00 4.00 .00 2.00 5.00 .00 .00 10.00 10.00 10.00 .00 .00	28 28 28 28 28 28 28 28 28 28 28	YES NO YES YES YES YES YES NO YES
2195205 0587252 1582790 4429692 5367452 0764920 0509614 0589092 1589181 1589275	A A A A A A A A A C C C C C H H H	240 240 240 240 24 24 24	50/60 911 DC 31 DC 50/60 DC 7 60 3 DC 7	180.0 204.0 21.6 1 .0 2 .0 .0 .0		.00 .00 .00 .00 .00 .00 .15 .82 .00 .00	.00 .00 .00 .00 .00 .00 .00 .00 .00 .00	20			20	2C 3C 1A 2C 1A 2A 2A 2A	10.00 10.00 5.00	115 120 240 120 120 240 115 115 240 240	$\begin{array}{c} .00\\ .00\\ 10.00\\ 10.00\\ 2.00\\ .00\\ .00\\ .00\\ .00\\ .00\\ 25.00\\ 25.00\end{array}$	28 28 28 30 98 28 28	YES YES YES YES YES YES YES YES YES YES
15892/5 0765542 0827960 1589254 2204760 2274351 2396617 2410164 4429339 4430070 5337062 8493380 2267937062 8493380 2267926 2152814 53237805		24 24 24 24 24 24 24 24	DC 13 DC 28 DC 28 50/60 DC 25 DC 13 DC 28 DC 28 DC 28 DC 28 DC 28	19.2 19.2 18.0 0 0 19.2	14	.00 .00 .00 .00 .00 .00 .00 .00 .00 .00	.00 .00 .00 .00 .00 .00 .00 .00 .00 .00	10	25 25 25			4C 2C 2A 4C 2G 4C 2A 2A 2A 2A 2A 4C 1X	25.00 25.00 25.00 25.00 25.00 25.00 30.00 20.00 30.00 25.00 18.00 25.00	230 230 277 230 240 230 240 277 240 115 230 230	25.00 .00 20.00 25.00 25.00 25.00 30.00 20.00 .00	28 28 28 24 28 28 28 28 28 28 28 28 28 28 28 28 28	TES YES YES YES YES YES YES YES YES NO YES YES NO YES

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PG. 5 06/30/82 23:36 UR0206 *** IBM INTERNAL USE *** COMPONENT DATA BANK INTERNAL USE ONLY CDB/RLY DCS#N EQ 23411 PN TECH RLY/PARI SEQ/LH RLY/TYPE,RLY/COIL/V NO/LIMIT. T COIL FREQ COIL PICK RELEASE PICK RELEASE PICK RELEASE TIME MAX/AC MAX/AC MAX/AC MAX DC MAX DC PART U IBM VOLT. OR RESIS VOLT. VOLTAGE CURRENT CURRENT TIME TIME DELAY TOL LOAD VOLT. LOAD VOLTAG UL NUMBER C TYPE VOLTS VOLT OHMS VOLTS VOLTS AMPS AMPS MILSEC MILSEC SECS. % CONTACT AMPS VOLTS AMPS VOLTS LIST E45-0359 1589041 C H 4481980 C H 0542618 C H 0512056 C H 5616073 C H 5616071 C H 0596865 C H 0242374 C H 5616072 C H 0765563 C K TOTAL RECORDS
 110
 DC
 6050
 82.0

 110
 DC
 6050
 82.5

 115
 60
 725
 .0

 115
 50/60
 290
 .0

 120
 50/60
 290
 .0

 120
 50/60
 290
 97.0

 230
 50/60
 1200
 .0

 240
 50/60
 196.0
 275

 275
 50/60
 2250
 97.0

 2102
 202
 202
 202
2C 5.00 .00 2C 12.50 2A 15.00 2A 30.00 2A 30.00 2A 25.00 2C 12.50 2A 30.00 .00 10.00 7.50 .00 .00 .00 .00 .00 .00 .00 125 365 28 YES NC NO YES YES .00.00.00 10 H 120 240 240 240 230 120 240 Rev. н H . HHHK YES N .00 .00 10 48 .00 .00 .00 YES

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Component Data I General Purpose Β Bank -] Relays P/N Catalog

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September 15, 1982

CONTACTORS

COMPONENT DATA BANK - P/N CATALOG

DCS CODE

Contactors 23401

ART JMBER	ALL/CON COIL VOLTAGE VOLTS		PICK RESIS OHMS	HOLD RESIS OHMS	PICK	MAX/PICK TIME MS	MAX/REL TIME MILSEC	POWER POLES		V AC Volts	I DC Amps	V DC Volts	LOW Energy Contact	AUXIL Contact		T U D C C	
22827 54844 16174 16183	240 115 230 40	60	.0 .0 .0 310.0	730 310	176.0 .0 .0			4X 3X 3X 4X	30 25 100 15	600 440 550 240	15	50		1X	YES	C 2 2 2 2	34 34 34
16215 22497 22499 52224	48 115 115 220		310.0	310	.0			3X 3X 3X	15 30 50	240 550 550	15	50	NO	1X 1X DATA	YES	C 2 2 2 2 2	34 34
63753 67976 69221	24 20 115	50/60 DC 50/60	.0 60.0 .0	60	. 0 . 0 . 0			8X 3X3Y 3X 4X	15 15 15 15	240 240 240 240	15 15 15	50 50 50 50	1X1Y		YES	A 2 C 2	234
69222 69224 69225 69225	220 48	50/60 50/60 DC 50/60	.0 .0 311.0 .0	311	.0 .0 .0			3X 3X 3X	15 15 15	240 240 240	15 15 15	50 50 50			YES YES YES	C 2 C 2 C 2	234
69233 69237 69238 69238	240 48 48 20	DC DC	.0 250.0 310.0 60.0	310 310 60	.0 40.8 .0 16.0			4X4Y 3X3Y 4X 3X	15 15 15 15	240 240 240 240	15 15 15 15	100 50 50 50			YES YES YES YES	A 22 C 2	234
69244 69246 37414 42933	20 20 208	DC DC 60	60.0 60.0	60 60	.0 .0 .0			3X3Y 4X4Y 4X 2X	15 15 15 30	240 240 240 600	15 15	100 50	NO	DATA	YES YES YES YES	C 2 C 2	234
42937 80445 08059	24	50/60 50/60	.0 .0 .0		.0			4X	25	230			NO	DATA	YES	002	234
09291 10656 18634 22868	115	60 50/60 60 50/60	.0 .0 .0	. 1	.0 .0 .0	ta stata Literatur		5X 3X 4X 4X	30 30 30 30	300 600 300 600	30 30	48 60			YES	C 2 C 2	234
26086 26352 32522 38713	230	50/60 50/60 50/60	.0 .0 .0 23.0	760	.0 .0 .0 40.8			3X 3X 3X 3X	30 30 75 25	600	30 30 75	48 60 45			YES	C 2	234
38714 38715 38717 38718	48 48 48	DC. DC	23.0 23.0 430.0	760 760 430	40.8 .0 .0			6X2Y 5X1Y 1X1Y 8X	10 10 10 10	600 230 240 230					YES YES YES NO	C 2 C 2	23
38719 38722 38723	48 110 110	DC 50/60 50/60	23.0 23.0 .0 .0	760 760	40.8 0 0			3X1Y 6X 3X	10 10 25	230 230 600	· · ·	1. 		2X	YES YES YES	C 2 C 2 C 2	23 23 23
45940 52778 88396 96814	24	DC 50/60 50/60 60	23.0 .0 8.6 .0	760	40.8 .0 .0			3X 4X 3X 4X2Y	30 30 15 10	650 600 240 550	30 15	50 50 125		2X	YES	C 2 C 2 C 2	23 23 23
3166 3243 10278	60 12	DC	.0 .0 8.9		.0	1		4X3Y 2X 2X	15 15 25	250 250 230					YES YES YES	C 2	23 23

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Component Data Bank - P/N Catalog Contactors

	2 06/30/82 23: N ALL/CON CON/I COIL FREQ VOLTAGE OR VOLTS VOLT	PAR1 TECH	DCS NO. HOLD RESIS	/LIMIT.	 CK	* COMPO MAX/REL TIME MILSEC	POWER POUES	IAC	AC	IDC	V DC	LOW Energy	AUXIL Contact	UL App		DCS Code
072500 073030 073030 076026 076026 076026 076026 076026 076026 076026 082578 082578 082579 0835920 158920 158920 158920 158920 158920 158920 158920 158920 158920 158920 212223 212223 21227438 239679 239679 239678 239679 221444 25214450 521432 521432	3 24 50/61 24 50/61 24 50/61 24 50/61 24 50/61 21 125 50/61 21 50/61 21 125 50/61 24 DC 230 50/61 24 DC 24 DC 5 24 DC 24 DC 24 DC 5 24 DC 24 DC 24 DC 24 DC 5 24 DC 2	$\begin{array}{c} 8.6\\ 0\\ 0\\ 0\\ 0\\ 0\\ 0\\ 0\\ 0\\ 0\\ 0\\ 0\\ 0\\ 0\\$	122 280 122 122 60 150 114 285 285 117 280 280 114 114 52 730 280 289 730 280 289 730 280 730	19.2 19.2 20.0 20.0	40 46990 4400 44400 44400 44400 44400 44000	25 25 25 20 25 25 25 25 25 25 25	4XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	15 15 15 15 15 10 15 10 15 10 15 10 15 15 10 15 15 10 15 25 15 10 15 15 10 15 15 15 10 15 15 15 15 15 15 15 15 15 15 15 15 15	50 50 125 120 125 50 100 125 50 50 50 52	1X 1X 4X 2X 1X	2X 2X 3X1Y 2Y 1X1Y 1X 1C 1A 2X 1X1Y 1X1Y	17777777777777777777777777777777777777	000000000440000004000004000004040000000	23401 23401 23401 23401 23401 23401 23401 23401 23401 23401 23401 23401

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PART Number	COIL VOLTAGE VOLTS	FREQ	AR1 TECH PICK RESIS OHMS	HOLD RESIS OHMS	PICK VOLT.		ICK	MAX/REL TIME MILSEC	POWER Poles		V AC Volts	I DC AMPS	V DC Volts	LOW Energy Contact	AUXIL Contact	UL App		DCS COI
5214646	230		18.0		177.0		40	40	3X	100	600					YES	C	23
5214647 5235374	220		4.3	151	187.0		40	40	<u>4X</u>	100	600					NO		
5257559		60 50/60	1.3		20.0				3X	75	550					YES		
5257568		50/60	7.7		20.0	week land	40	20	3X 3X	30	600					YES		
5261448		DC	5.3	280	19.2	~	40 40	20 25	3X	40 40	600				1X	YES		
5270579		DC	4.3	150	19.2		30	25	3X	30	600				2Y 1X1Y			
5270586		DC	4.8	797	19.2		40	25	3X	75	600				1X	YES		
5270587		ĎČ	134.0		19.2		35	25	3X3Ŷ	15	240				10	YES		
270761		ĎČ	5.8	168	19.2		40	25	2224	25	600					YES		
270766		DC	4.3	730	19.2		40	25	- 4X	60	600			•		NÖ	č	23
276329		DC	5.3	150	10.0	4 8 74	40	25	3X	30	600				1X1Y			
276701		DC	59.0		19.2	4 607 - 63-			2X	15	250					YES		
276703		DC	6.3	151	19.2	1.	40	25	3X	30	600					YËS		
313076	24	50/60	7.7		. 0				3X	30	600				2X	YES		
5327743		50/60	. 0		. 0				3X	75	550				2X	YES	C	23
5351155		DC	122.0		19.2				8X	15	240	15	50			YES	С	23
351162		DC	122.0		19.2				4X	15	240	15	50			YES		
362031	48		252.0		. 0				X8									23
364165		DC	5.3	280	19.2		40	25	3X	40	600				1X1Y			
367451		DC	3.6	650	19.2		40	40	3X	100	600				1X	YES		
373743		50/60	94.0		176.0		40	20	4X	60	600					YES		
374771		50/60	. 0		.0				- 3X	30	600					YES		
374772		50/60	0	-	.0				3X	30	600				2X	YES		
475828		DC DC	7.2	7			40	25	3X	10	250	10	50			YES		
5709979		50/60	59.0 1.3		19.2		35	25	2X. 3X	15 75	240			1X1Y	1X1Y	YES	Ķ	23
786909		DC	310.0		20.0		40	25			600			· · · · ·	1711	YES		
493191		DC	2.2	80	38.4 19.2				8X 3X	10 120	250 600				1X1Y			
493299		DC	16.5	1150	40.8		*		37	100	600				1X1Y			
493463		DC	147.5	1130	19.2				3X	25	600				1711	YES	č	23
\$493576		DC	16.5	1150			2		3X	100	600				17	YES		
OTAL RE		128	10.5						77		300					. 23	×	- 3

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PASSIVE COMPONENTS MANUAL

Component Data Bank Contactors

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P/N Catalog

REED RELAYS AND SWITCHES

COMPONENT DATA BANK - P/N CATALOG

DCS CODES

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Reed Relays 23421 Reed Switches 23441

PG. 1 06/30/82 23:37 UR0206 *** IBM INTERNAL USE *** COMPONENT DATA BANK INTERNAL USE O CDB/RR DCS#N EQ 2342\$ PN TECH RR/PAR1 SEQ/LH RR/COIL PN GT 767513 NO/LIMIT. T RESIS MUST SUP- CON- RESIS CON- MAX CUR- PICK REL. MAX MAX MAX PART U COIL TANCE PICK PRESS TACT TANCE TACT DC RENT TIME TIME LGTH WDTH HGHT TERM NUMBER C VOLT OHMS VOLT DIODE FORM MIL-0 VA VOLT MILA MSEC MSEC MILS MILS MILS INA	- PIN SPACE
5785114 C 1.0 3 .8 NO 1A 50 10 50 999 2.0 1.0 1950 560 620 RADI 5785115 C 3.0 18 2.4 NO 1A 50 10 50 999 2.0 1.0 1950 560 620 RADI 5785116 C 3.0 18 2.4 NO 1A 50 10 50 999 2.0 1.0 1950 560 620 RADI 1582682 C 5.0 240 3.7 YES 1B 200 10 200 500 1.0 1140 400 370 RADI 1582751 C 5.0 200 3.8 NO 2C 200 3 28 1.5 1.0 1140 400 370 RADI 1589128 C 5.0 165 4.0 NO 2A 200 10 200 500 1.0 1.40 700 370 RADI 2396871 C 5.0 165 4.0 YES 1C <	AL PIN 200 AL PIN 200 AL PIN 100 AL PIN 150 L 100 AL PIN 150 AL PIN 150 AL PIN 150 AL PIN 200
CDB/RS DCS#N EQ 23441 ALL/RS RS/PAR1 NO/LIMIT. Min Max Pick Min Max Rel con Resis Max Maximum Overal Body Body Part Pick Pick Time Rel Rel time tact tance Load Volt Current Lgth Lgth Diam Lead Number NI NI Msec NI NI Msec Form Mil-o Va DC Mil-Amp Mils Mils Shape	TERMINAL
0736525 .0 .00 .00 NO DAT 0736525 .0 .00 .00 NO DAT 0765581 .0 .00 .00 .00 ASSEMB 0765766 43 59 .1 20 38 .01 1A 100 10 50 500 973 825 100 STRAIG 0765783 .0 .00 .00 .00 .00 NO DAT ASSEMB 0765842 28 42 .1 11 25 .01 1A 100 10 50 500 2165 825 100 STRAIG 0765842 28 42 .1 11 25 .01 1A 100 10 50 500 1175 825 100 STRAIG 0765963 44 54 .1 18 37 .01 1A 100 10 50 500 1195 825 100 STRAIG 0765972 .0 .00 .00 .00 .00 .00 NO DAT NO DAT<	A A LY A HT AXIAL A FORMED LEAD HT AXIAL A A HT AXIAL A HT AXIAL LY HT AXIAL HT AXIAL HT AXIAL

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SPECIAL RELAYS

COMPONENT DATA BANK - P/N CATALOG

DCS CODE

23451

PG. CDB/RL PART NUMBER	Y DCS#N T U IBM	82 23:38 U EQ 23451 P Coil Fre Volt. Or Volts Vol	N TECH RI R COIL RESIS	LY/PAR1 Pick	RELEASE	Τ.	RELEASE	PICK	RELEASE	TOL	CONTACT	MAX/AC LOAD Amps	MAX/AC Volt. Volts	MAX DC Load Amps	MAX DC Voltag Volts	
018 993 030526 031190 031247 031397 031423 034420 203446 025946 025955 03446 035955 03446 035955 0346 035955 0346 0359555 0346 0359555 0346 0359555 036355 03635555555555555555555555555	88888888888888888888888888888888888888	60 220 50/ 220 50/ 220 50/ 220 50/ 220 50/ 220 50/ 220 50/ 220 50/ 220 50/ 220 50/ 230 50/ 115 50/ 230 50/ 230 50/ 230 50/ 230 50/ 230 50/ 230 50/ 230 50/ 230 50/ 230 50/ 230 50/ 230 50/ 220 50/ 220 50/ 220 50/ 220 50/ 220 50/ 220 50/ 220 50/ 220 50/	50 50 50 50 50 50 50 50 50 50 50 50 50 5		35	$\begin{array}{c} 6.90\\ 5.45\\ 7.45\\ 2.75\\ 2.75\\ 1.05\\ 2.81\\ 1.32\\ 0.00\\ 3.25\\ 12.70\\ 8.00\\ 2.45\\ 12.70\\ 8.00\\ 2.45\\ 12.70\\ 8.00\\ 2.45\\ 12.50\\ 1.95\\ 4.00\\ 2.45\\ 1.95\\ 4.00\\ 2.10\\ 8.10\\ 1.95\\ 4.00\\ 2.10\\ 1.95\\ 1.95\\ 1.94\\ 1$	5.8350 41.200 13.400 2.200 24000 24000 24000 24000 24000 24000 24000 24000 24000 24000 24000 24000 24000 24000 24000 24000 240000 240000 240000000000		96.		IA IA IA IA IA IA IA IA IA IA IA IA IA I	$\begin{array}{c} 0 \\ 5 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\$	230 230 230 230 230 230 230 230 230 230			N0 N0 N0 N0 N0 N0 N0 N0 N0 N0 YES YES N0 YES N0 YES N0 YES N0 YES N0 YES N0 YES N0 YES N0 YES N0 YES N0 YES N0 N0 N0 N0 N0 N0 N0 N0 N0 N0 N0 N0 N0

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SPECIAL RELAYS

COMPONENT DATA BANK - P/N CATALOG

DCS CODE

23461

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:	PG, 1 CDB/RLY PART NUMBER	06/30/ DCS#N T U IBM C TYPE	EQ 234 COIL VOLT.	61 PN Freq Or	TECH RI COIL RESIS	Y/PAR1 PICK	NTERNAL SEQ/LH RÉLEASE VOLTAGE VOLTS	RLY/COIL PICK	COMPONEN /V NO/LII RELEASE CURRENT AMPS	MIT. PICK TIME	BANK INT Release Time Milsec	TIME DELAY	TOL	1	MAX/AC Load Amps	MAX/AC Volt. Volts	MAX DC Load Amps	MAX DC Voltag Volts	UL LIST
	2102500 0338246 0422603 074956 0744557 5213360 774556 0744557 0763530 0765562 0825851 1981452 220824347 0825851 2207276 2207276 2207726 2207276 2207276 2207276 2207276 2207276 2207276 2207276 2207276 2207276 2207276 2207276 220726 2207276 220726 2207276 220726 2207276 220726 220726 2207276 2207276 220726 220726 220726 220726 220726 2207276 2396555 5213359 5213362 521356 521356 521357 521359 521356 521357 521356 521357 521356 521357 521356 521357 521357 521356 521357 521356 521357 521356 521357 521356 521357 521356 521357 521356 521357 521356 521357 521356 521357 52157	ссссселеноралсосссевасссорасосссссессссссссе а ссссссссссссссссвание и и и и и и и и и и и и и и и и и и	6 12 12 12 18 24 24 24		50 250 250 48 100 200 340	.0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .0					15 50	10 20 20 10 17 180 30 20 120 45 530 60 600 20 25 25 25 25 180 180 180 23 30	121773537 7771777222221112050000 550555303 05025 1122173537 777177722222111215111 11151151353 112222	2C 1A1B 1A1B 2C 2C 2C 2C 2C 2C 1A 1C 2C 2C 1A 1A 1B 1A1B 1A1B	$\begin{array}{c} 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 $	120 1155 50 250 120 115 1155 250 250 250 250 250 250 250 250 250 2	$\begin{array}{c} . 00\\ 3.00\\ .00\\ .00\\ .00\\ .00\\ .00\\ .0$	28 48 50 30 30 30 30 30 30 31 30 32 32 32 32 32 32 32 32 32 32 32 32 32	N0000000000000000000000000000000000000

E45-0359 Rev. 2	CDB/RLY Part	DCS T UC C C C C C C C C C C C C C C C C C	#NE BM YPE D D C D D C D D D D D D D	Q 234 COIL VOLT. VOLTS 48 115	61 PN FREQ OR VOLT 50/60 50/60 60 60 60 60 50	TECH R COIL RESIS OHMS 500 375	LY/PAR] PICK VOLT. VOLTS 38.0	SEQ/LH RELEASE	RLY/COIL PICK Current Amps	COMPONEN /V NO/LII RELEASE CURRENT AMPS .00 .00 .00 .00 .00 .00 .00 .00 .00	MIT. PICK TIME	BANK INT RELEASE TIME MILSEC	TIME DELAY SECS.	TOL % 10 70 70 20 5 70	CONTACT 2C 1B 1A 2C 1A 2C 1A 2C 12 2C 2C	LOAD AMPS 5.00 2.00 5.00 .00 2.00 2.00 5.00	MAX/AC VOLT. VOLTS 115 120 230 115 120 230 230	LOAD AMPS 10.00 .50 .00 3.00 5.00 10.00	MAX DC VOLTAG VOLTS 30 115 48 30 32 48	LIST NO NO NO NO NO YES NO NO	Component Data Bank - P/ Special Relays
IBM																					N C
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Inte													<i>.</i>								alog

PASSIVE COMPONENTS MANUAL

SOLID STATE RELAYS

COMPONENT DATA BANK - P/N CATALOG

DCS CODES

23471 23485

PG. 1 06/30/82 23:39 UR0 CDB/RLY DCS#N EQ 23471 PN T COIL FREQ PART U IBM VOLT. OR NUMBER C TYPE VOLTS VOLT	COIL PICK RELEASE		MIT.		MAX/AC MAX/AC Load Volt. Amps Volts	MAX DC MAX DC LDAD VOLTAG UL AMPS VOLTS LIST
0483228 C G DC 0762709 C G DC 2100859 C G DC 2103288 C G DC 2298342 C G DC 2262667 C G DC 2262667 C G DC 2262668 C G DC 2255632 C G DC 2219871 C G 6 DC 2219871 C G 6 DC 2219871 C G 6 DC 2219871 C G 6 DC 2262657 C G 31 DC 0483225 C G 31 DC 0483225 C G 31 DC 0483225 C G 34 DC 2683227 A G 54 DC 25615406 L G 54 DC 2396942 C G 92 DC TUTAL RECORDS 18	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2 6 3 2 6 4 2 2 2 20 18 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	NODATA 1D 2D 1D 1D 1D 1D 1D 1C 1D 1C 1C NODATA NODATA 1C	$\begin{array}{ccccc} .00 & 50 \\ 2.00 & 50 \\ 5.00 & 50 \\ 2.00 & 50 \\ 1.00 & 100 \\ 1.00 & 100 \\ 1.00 & 100 \\ 5.00 & 50 \\ 2.00 & 50 \\ 2.00 & 250 \\ .00 & 100 \\ .00 & 200 \\ .00 & 200 \\ .00 & 50 \\ 2.00 & 50 \end{array}$	3.02 38 .00 2.00 500 ND
5616801 E J 5 DC 5616802 E J 26 DC 1166232 C J 48 DC 2173219 C J 48 DC TOTAL RECORDS 4	61 3.5 2000 18.0 1200 40.0 1170 .0	.00 .00 .00 .00 .00 .00 .00 .00	30	2C 2C 2C 4C	.00 .00 2.00 230 5.00 50	.50 28 NO .50 28 NO .00 NO 2.00 48 NO

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DCS CODE

23489

PG. 1 06/30/82 23:40 UR02 CDB/RLY DCS#N EQ 23489 PN 1 T COIL FREQ PART U IBM VOLT. OR NUMBER C TYPE VOLTS VOLT	TECH RLY/PAR1 SEQ/L Coil Pick Relea	H RLY/COIL/V NO/LI Se Pick Release Ge current current	MIT. PICK RELEASE		MAX/AC MAX/A Load Volt Amps Volts		
0301728 C K 0358623 C K	200 .0 100 .0	.00.00 .00.00		1C Nodata	.00 .00	.00 NO .00	
0358624 C K 0736650 C K 3 DC	100 .0 65 2.2	.00 .00		NODATA	.00	.00	
0736650 C K 3 DC 5766265 C K 3 DC	.0	.00 .00 .00 .00		1C 4C	1.00 12	0 1.00 28 YES .00 NO	
0210874 C K 6 DC	72 4.0	.00 .00		20	.00	5.00 20 NO	
5766266 C K 6 DC 0615421 C K 12 DC	.0 160 .0	.00 .00 9 .00 .00	15 10	4C 4C	.00	.00 ND 0 1.00 48 NO	
0730138 C K 18 DC	110 .0	.00 .00		10	12.50 11	5.00 NO	
0471715 C. K 20 DC 0646950 C K 20 DC	9999 .0 2300 12.2	2 .00 .00		10	2.00 11 1.00 12		
0092767 C K 24 60	48 19.2	.00 .00		2Å	.00	.00 NO	
0441058 C K 24 60 0637351 C K 24 DC	100 19.0 5000 16.5	.00 .00		20	10.00 22 2.00 12		
0765425 C K 24 DC	472 19.2	.00 .00	1	1010	5.00 11	5 2.00 50 NO	
2191870 C K 24 50/60 2410111 C K 24 DC	52 .0 245 .0			1C1D 1X	5.00 11	5 2.00 50 NO 60.00 28 ND	
5213849 C K 24 50/60	19.2	.00 .00	15	20	5.00 11	5 .00 NO	
5214696 C K 24 DC 5214697 C K 24 DC	2500 .0 2500 .0	.00 .00		1C 1B	2.50 23 2.50 23		
5414543 C K 24 DC	310 20.0	.00 .00	20 15	30	10.00 11	5 .00 YES	
6832319 C K 24 DC 2160789 C K 36 DC	400 18.0 170 23.5	.00 .00 .00 .00		1X 2A	50.00 12 25.00 23		
0286500 C K 40 DC	14 .0	.00 .00	26 16	10	.00	.06 24 NO	
0598324 C K 40 DC 0532520 C K 48 DC	1300 .0 1000 36.0	.00 .00	25 5	3A3B1C 1X	3.00 5	0 3.00 28 NO 60.00 28 NO	
0532521 C K 48 DC	1600 36.0	.00 .00	40 20	10	.00	5.00 48 NO	•
0730137 C K 50 DC 0352202 C K 85 DC	830 .0 4350 64.0	.00 .00	25 11	10	12.50 11 5.00 11		
0352211 C K 115 50/60	7000 .0	.01 .00	25 60	40	5.00 11	5 5.00 28 NO	1
0586313 C K 115 50/60 0532957 C K 120 50/60	.0 185 102.0	.00 .00	25 20	1B 6A2B	.50 12 3.00 12		
1203014 A K 120 50/60	2250 102.0	.00 .00	25 20	14	.00 12	1.35 48 NO	
0765564 C K 220 50/60 1203985 A K 230 50/60	9110 187.0 9110 187.0	.00 .00		10	.00	1.35 48 YES 1.35 48 NO	
TOTAL RECORDS 35	9110 187.0	.00 .00		14		1.35 46 NU	

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COMPONENT DATA BANK - P/N CATALOG

DCS CODE

23431

PG. 1 06/30/82 23:41 UR0206 *** IBM INTERNAL USE *** COMPONENT DATA BANK INTERNAL USE ONLY CDB/SSR ALL/SSR SSR/PAR1 NO/LIMIT. Max Must Must con- Max Min Max Max Max Leak Isol- Recog Body Body Part Input oper Rel. Tact Load Load T/ON I Surge DROP age Ation Nized DIAM LGTH NUMBER (V)DC (V)DC form volt volt volt amps amps volt Ma Volts U/L MILS MILS BODY BODY Lgth Wdth Mils Mils WDTH MILS TERMINAL 1750 SCREW NO DATA 1750 SCREW 250 PIN 1750 SCREW 1582893 1588900 1589231 1589232 32 3.0 1.0 1A 140 90 35 2.5 15 3.5 8.0 2500 YES 1300 2250 $\begin{array}{c} 15 & 3.5 \\ & .0 \\ 400 & 1.6 \\ 5 & 1.5 \\ 15 & 3.5 \\ 80 & 1.6 \\ 175 & 1.6 \\ 175 & 1.6 \\ 175 & 1.6 \\ 175 & 1.6 \\ 80 & 1.6 \\ 15 & 3.5 \end{array}$.0 1.0 1.0 .5 1.0 .0 3.0 3.0 . 0 . 0 2250 2250 750 2250 2250 2250 2250 2250 70 40.0 70 40.0 .5 70 2.5 2500 2500 YES YES YES YES YES YES YES YES YES 1300 1A 280 180 280 240 280 1300 180 2500 2500 1500 1500 1500
 70
 2.5

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 70
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 35
 10.0

 35
 2.5
4.0 1589495 180 1300 2396894 1.0 1.0 1.0 1.0 1.0 1.0 1.0 280 280 280 280 280 280 140 140 1300 1300 1300 1300 1300 1300 1300 3.0 3.0 3.0 3.0 3.0 180 180 180 180 396895 2397010 2500 2500 410093 2410094 3.0 3.0 3.0 180 90 90 2410095 2500 2250 2250 2410110 2410194 1500 2250 1750 SCREW TOTAL RECORDS 13

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