January, 1969

Installation and Operating Instructions

for the PDP Family-of-Eight Computers

TENNECOMP TP-1351 MAGNETIC TAPE STORAGE UNIT

Serial No.

# ERRATA SHEET

File software Page 41

In subroutine BLANK, the line

JMP

# /BIT FOUND, RESET INDEX

should be changed to

JMP BLANK + 1

JUNK

# /BIT FOUND, RESET INDEX

As the program now is, the error code for wrong record size will be the same as for no record gap.

In subroutine ASSMBL, the sequence

TAD	M14
DCA	COUNTR
TAD	HDELEY
JMS	DELAY

should be rewritten as

TAD	HDELAY
JMS	DELAY
TAD	M14
DCA	COUNTR

As the program now is, the search routine will occasionally fail to detect the end of tape.

The Test /Operate switch has been moved from the front panel (pages 3 and 4) to the rear of the chassis and relabeled. In the "continuous" position, the motorruns as long as A.C. power is supplied to the unit. In the 'Program controlled" position the motor is turned on by a relay actuated under program control. For normal program handling operations the switch should be placed in the "program controlled" position so that the motor is turned off when the unit is not in use. For operations requiring fast start up of the tape (such as, recording short blocks) the switch should be in the "continuous" position so that no delay will be required to permit the motor to reach full speed.

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# TENNECOMP TP-1351 MAGNETIC TAPE STORAGE UNIT

The TP-1351 "TENNETAPE" is intended for use with the PDP Family-of-Eight computers. The TENNETAPE is a high-speed I/O device capable of replacing most paper tape I/O, and operates at approximately 200 twelve-bit words per second in both read and record operations. The TENNETAPE was inspired by a less sophisticated unit constructed by J. J. H. Park of the National Research Council of Canada.

The TENNETAPE utilizes continuous-loop tape cartridges popular in the broadcasting industry for their reliability and ease of handling. Standard program cartridges have a capacity of 4096 computer words on each of their four tracks. Changing one cartridge for another is a five second operation and may be done with the tape in any position.

All functions of the TENNETAPE are software controlled except for track selection, which is by means of a four-position rotary switch. The processor is used to assemble words for writing and to disassemble words when reading. Only a single bit at a time is transferred between the processor and the tape unit. Since signals are transferred on a bit by bit basis, the FORMAT of the information is completely determined by programming. Record operations of the TENNETAPE are file-protected to prevent accidental destruction of valuable symbolic text, data, or programs.

In conjunction with the TP-1346 Automatic Loader, the TENNETAPE offers unique "one button" loading and starting of programs. The program proper is stored on the TENNETAPE; the tape reading routine is mechanically read into the computer by the Automatic Loader.

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## INTRODUCTION

# Interface Unit

Serial information read or written by the tape unit is transferred to and from the computer by means of IOT pulses. The interface contains a 1 bit buffer (BIT FLAG) which is set when a "one" is read from tape. There are also provisions for writing a "one" on tape and sensing the Beginning-of-Tape reflective marker which is positioned at the splice in the continuous loop. The tape may be considered to have no "end" or "beginning," but one may not write over the splice without a chance of losing information.

The control contains two timing circuits which operate mechanical relays. One relay turns on the motor and engages the capstan and pinch roller (MOTOR/ PINCH ROLLER RELAY) and the other relay switches the heads from a read configuration to a write configuration (WRITE MODE RELAY). The relay timing circuits hold the relays in for a specified time each time they are pulsed. The delay for the WRITE MODE relay is somewhat longer than the delay for the MOTOR/PINCH ROLLER RELAY so that the tape motion can stop before the READ/ WRITE relay opens. Otherwise, some information on the tape might not be erased when starting and stopping the tape.

The device code (second and third octal digit of the instruction) is normally 37 but may be varied by clipping diodes on the device selector card in the interface. The code is denoted by XX in the following list of instructions.

## Instructions

SKIP ON BIT AND PULSE MOTOR (TPSP) Octal Code: 6XX1 (See computer manual for IOT execution time) Operation: The BIT FLAG is sensed and if it is set (indicating a bit read from tape), the contents of the PC is incremented by one thereby skipping the next sequential instruction. The MOTOR/PINCH ROLLER RELAY of the transport is pulsed for 12 milliseconds. If a continuous loop of TPSP instructions is given, the MOTOR/PINCH ROLLER RELAY will remain engaged as long as the TPSP instruction occurs at least once every 12 milliseconds.

# SKIP ON MARK AND CLEAR FLAG (TPMC)

Octal Code: 6XX2

(See computer manual for IOT execution time)

Operation: The Beginning-of-Tape photocell output is sensed and if it indicates the presence of a reflective marker, the contents of the PC is incremented by one, thereby skipping the next sequential instruction. The BIT FLAG is cleared. The output of the photocell is A.C. coupled and the mark must be in motion to be sensed. TPMC is normally combined with TPSP to search for the mark in the READ MODE or with TPWP to search for the mark in the WRITE MODE. WRITE MODE AND PULSE MOTOR (TPWP) Octal Code: 6XX4 (See computer manual for IOT execution time) Operation: The READ/WRITE relay is pulsed for 55 millisec. (The relay requires about 1 millisec to pull in.) The READ/WRITE relay connects the tape head in the WRITE mode and begins to saturate the tape in the "zero" direction. When the READ/WRITE relay has pulled in, TPWP will also pulse the MOTOR AND PINCH/ROLLER RELAY for 12 millisec. Thus a continuous loop of TPWP will erase the tape.

WRITE MODE AND RECORD BIT (TPWB) Octal Code: 6XX5 (See computer manual for IOT execution time) Operation: The WRITE MODE RELAY is pulsed for 55 milliseconds and the MOTOR/ PINCH ROLLER RELAY is pulsed for 12 milliseconds. A pulse is written on tape. If TPWB instructions are given, at least every 12 milliseconds, continuous tape motion will result.

WRITE MODE AND SKIP ON MARK (TPWM) Octal Code: 6XX6 (See computer manual for IOT execution time) Operation: A combination of TPWP and TPMC. Pulses the WRITE MODE RELAY for 55 milliseconds and the MOTOR/PINCH ROLLER RELAY for 12 milliseconds. The Beginning-of-Tape photocell output is sensed and if it indicates the presence of a reflective marker, the contents of the PC is incremented by one, thereby skipping the next sequential instruction. The BIT FLAG is also cleared. A continuous loop of TPWM is used to search for the Beginning-of-Tape mark erasing tape while waiting for the mark.

#### Operating Controls

Refer to the following sketch.

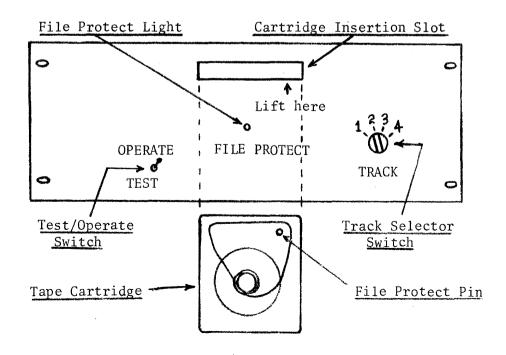


Figure 1. FRONT PANEL CONTROLS

The TAPE CARTRIDGE contains a continuous loop of tape. Standard lengths are 25 sec, 100 sec, and 400 sec (at 7 1/2 inches per second tape speed). The cartridge has provision for inserting a small plastic FILE PROTECT PIN. If the WRITE MODE is selected when a cartridge without a FILE PROTECT PIN is inserted in the transport, the FILE PROTECT LIGHT will come on, and the write circuits will be disabled. Thus, the FILE PROTECT PIN must be inserted before attempting to write on tape. The pin should be removed after the write operation in order to protect against accidental loss of information.

CAUTION: Stray magnetic fields may erase tape cartridges. Avoid placing cartridges within a few inches of tools which may have become magnetized or near transformers with external magnetic fields.

The <u>CARTRIDGE INSERTION SLOT</u> accepts tape cartridges. To insert, push the tape cartridge firmly into the front panel slot. To remove, lift up on the protruding end of the tape cartridge on the right hand edge where indicated, and pull gently out of the slot. The tape cartridge may not release if it is lifted at the incorrect spot.

The <u>TRACK SELECTOR SWITCH</u> selects one of four tracks on the tape. Set the switch to the track desired.

The <u>TEST/OPERATE SWITCH</u> is a manual override for control of the transport motor. In later units, this switch is positioned at the rear of the transport. The purpose of the switch is to reduce the delay time for starting the transport -- in the <u>TEST</u> position, the switch keeps the transport motor running continuously and the start-up time is minimal. When the switch is in <u>OPERATE</u> position, the transport motor is controlled by the computer, but takes a longer time to get the tape up to proper speed. Use of the transport for reading or writing short files requires the switch to be in <u>TEST</u> position, reading or writing one program per track may be done with the switch in either position.

#### OPERATION

Read and record operations of the TENNETAPE require short programs to be resident in the computer memory. Normally both programs are stored in the last page (200 words) of memory along with the RIM loader and are read into memory by the RIM loader.

Recording on the TENNETAPE is accomplished as follows:

- (1) Read in the tape record routine from paper tape on the ASR-33 Teletype using the RIM loader;
- (2) Insert a file protect pin into the hole in the cover of the tape cartridge to be used;
- (3) Push the tape cartridge firmly into the front panel slot;
- (4) Set the track selection switch to the desired channel;
- (5) Set the computer's front panel switches to 7700<sub>8</sub> and press the load address switch, then the start switch;
- (6) The computer will immediately halt. Set the initial octal address of the block of memory to be recorded on the computer front panel switches and press the continue switch;
- (7) The computer will halt again. Set the final octal address of the block of memory to be recorded on the computer front panel switches and press the continue switch:
- (8) Check the file protect light on the TENNETAPE front panel. If it is on, the record operation will not take place. If you have forgotten the file protect pin, stop the computer, remove the cartridge, and insert the file protect pin; and start the procedure over again at step (3);
- (9) At the end of the record operation, the computer and the tape motion will halt. The cartridge may be removed by lifting up on its protruding end and pulling gently out of the front panel slot;
- (10) Remove the file protect pin from the hole in the cover of the tape cartridge to prevent accidental destruction of the in-formation just recorded.

Reading from the TENNETAPE is accomplished as follows:

- (1) Read in the tape read routine from paper tape on the ASR-33 Teletype using the RIM loader;
- (2) Push the tapé cartridge firmly into the front panel slot;
- (3) Set the track selection switch to the desired channel;

- (4) Set the computer's front panel switches to 7600<sub>8</sub> and press the load address switch, then the start switch;
- (5) Upon completion of the read operation, the computer and the tape motion will halt. The checksum will be displayed on the accumulator lights on the computer front panel. (Zero indicates a correct read operation, and non-zero indicates an error.)

For routine operation, it is convenient to prepare a systems cartridge which holds the record routine, a short binary loader, and a read-compare routine, rather than to obtain these routines from paper tape. Preparing a systems cartridge is facilitated by use of the system builder routine as follows:

- Read in the system builder routine from paper tape on the ASR-33 Teletype using the RIM loader;
- (2) Insert a file protect pin into the hole in the cover of the tape cartridge to be used;
- (3) Push the cartridge firmly into the front panel slot;
- (4) Set the computer's front panel switches to 200<sub>8</sub> and press the load address switch, then the start switch;
- (5) The computer will type out "Track 1 Record" and halt. Set the track selection switch to channel 1 and press the continue switch on the computer front panel. The record program will be recorded on tape;
- (6) Step (5) will repeat for "Track 2 Short Binary Loader," "Track 3 Read-Compare," and "Track 4 Rim Loader." Set the track selection switch to the indicated channel at each halt and press the continue switch;
- (7) Remove the cartridge from the front panel slot and remove the file protect pin from the hole in the cover of the cartridge;
- (8) The teletype printout may be cut to size and used as a label for the contents of the system cartridge;
- (9) The systems programs may now be read from the tape in the manner described above for reading. The "Record," "Short Binary Loader," and "Read-Compare" programs all start at 7700<sub>8</sub>; only one of these is resident in the last page of memory at a time along with the "Read" program.
- (10) The "Short Binary Loader" may be used to read binary tapes on the ASR-33 Teletype without the memory extension option;
- (11) The "Read-Compare" may be used to check information recorded on tape with information resident in memory. Errors are indicated by the teletype bell, and an "O" or an "E" is typed at the end of the comparison indicating "O.K." or "Error."

#### PRINCIPLES OF OPERATION

Refer to the print of the Tape Unit Interface.

#### Write Mode

In the write mode of operation, information is recorded bit serial in the selected track by means of the WRITE ONE SHOT. The pulse width is 134 microsec. Typically, a timing pulse is recorded, followed by 12 bit pulses. Curve (1) of Figure 2 shows a timing pulse followed by bit pulses for a word containing 72538. The record mode of operation is selected by IOT-4, which causes closure of the WRITE MODE RELAY. The relay remains energized for 55 milliseconds each time the pulse is given. The time duration is determined by an 8 microfarad capacitor connected across the input of a W107 module. The IOT-4 pulse discharges the capacitor to zero volts, and the capacitor gradually charges up through the input circuit of the W107. The W107 is a special DEC module which consists of two inverters in tandem. The output is non-inverting. The first inverter requires only about .2 ma input for proper operation, rather than about 1 ma, as with the standard R107 inverter.

#### Read Mode

In the read mode of operation, the signal from the tape head appears as shown in Curve (2) of Figure 2. Two $\mu$  709 operational amplifiers are used to amplify the head voltage. The amplified output signal goes to a Schmidt trigger circuit. The dashed line on Curve (2) of Figure 2 illustrates the Schmidt trigger threshold. When the signal goes more negative than the threshold the Schmidt trigger goes from -3 volts to ground, as shown on Curve (3) of Figure 2. The leading edge of the signal from the Schmidt trigger is used to set the BIT FLAG flip flop, as shown in Curve (4) of Figure 2. IOT-1 tests the state of this flip flop and causes a SKIP if the BIT FLAG is set. IOT-2 resets the flip flop.

In normal read operation, a series of IOT-1's is given to find the first timing pulse. Then an IOT-2 clears the BIT FLAG. Then, the processor is programmed to generate an IOT-1 in about 402 microsec, followed by 11 more IOT's every 268 microsec. These IOT-1's test the state of the BIT FLAG, which is then reset by IOT-2's. The extra delay following the timing pulse strobes the BIT FLAG half way between bit 0 and bit 1. The next IOT-1 strobes the BIT FLAG half way between bit 1 and bit 2, etc. This method of strobing gives a tolerance of approximately 125 microsec to timing errors. The cumulative timing error of the last IOT-1 which test bit 11 should be much less than 125 microsec.

On the PDP-8/S, the time delay for writing and reading is produced by the program loop which generates the write pulses and the strobe pulses. On faster computers, extra delay must be programmed in by means of delay subroutines. The processor cycle time and the memory cycle of the PDP-8/S are separately adjustable and will vary somewhat. To insure compatibility between one computer and another, the cycles times will have to be adjusted to within the timing tolerance of the transport, or else the program can be "padded" by extra dummy instructions.

In the read mode, IOT-1 also pulses the MOTOR/PINCH ROLLER RELAY and causes it to close for 12 milliseconds. In addition to resetting the BIT FLAG, IOT-2 also tests the output of the Beginning-of-Tape mark photocell, causing a skip whenever the mark passes by the photocell.

# File Protect

The presence of the FILE PROTECT PIN actuates two microswitches in the transport unit. One of these is connected in series with the write mode relay so that if the FILE PROTECT PIN is absent the heads are not connected in WRITE MODE. The other switch turns on the FILE PROTECT LIGHT if an attempt is made to select WRITE MODE without the FILE PROTECT PIN.

# Tape Cartridges

Standard tape cartridges are loaded with Scotch Type 282 "sandwich" tape. Sandwich tape prolongs both the life of the tape head and the life of information stored on the tape. The tape is spliced with 3/8" of splicing tape on the back side, and a 3/8" strip of reflective tape is placed on the front side, trailing the splice by 1/4". The tape has from 1" to 2" of slack in the continuous loop; less slack causes jerky oepration while more slack may cause jamming of tape after it passes the pinch roller.

The TENNETAPE is provided with three standard program cartridges of 25 sec length and one 100 sec tape. Additional cartridges, with tapes of 25, 100, or 400 sec duration may be ordered from Tennecomp. Tennecomp cartridges are covered by the TENNETAPE warranty.

Users desiring to load their own cartridges should obtain satisfactory results with the following materials:

- (1) FIDELIPAC Cartridges
- (2) Scotch Type 154 Digital Tape
- (3) Robbins Type TST-235 Splicing Tape
- (4) Scotch Type 51-7/325 Alummized Sensing Tape

These materials can be obtained from Allied Electronics, 100 N. Western Avenue, Chicago, Illinois 60680. Substitutions of other type materials are not recommended.

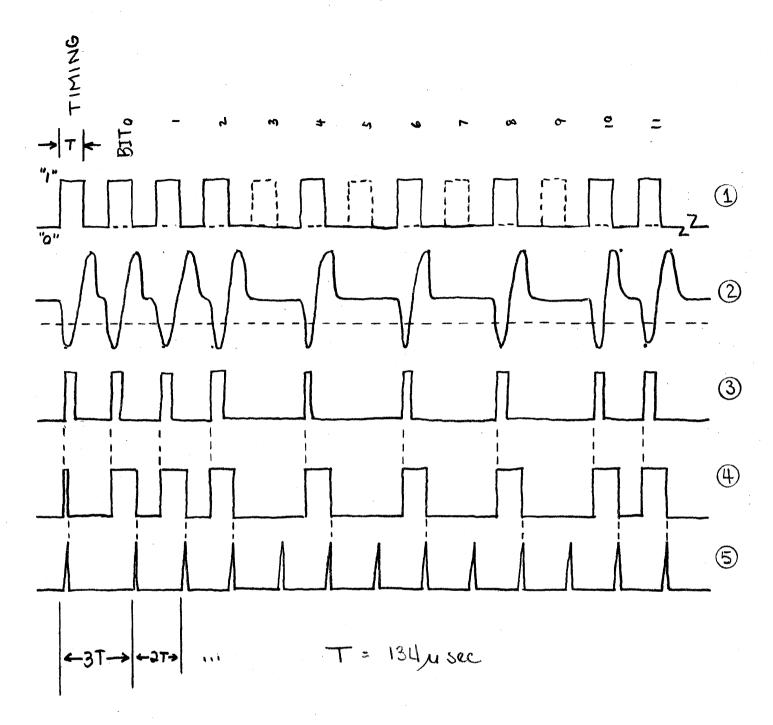


Figure 2. Tape Signals

#### PROGRAMMING

#### Recording

Refer to the listing of the TENNETAPE record routine. From the initial and final addresses, the processor calculates the negative of the number of words to be recorded. Then the write mode is selected and the tape started in motion, erasing previous information. A search for the reflective marker is started; when it is found, a three second delay of erase only is entered to insure that the tape is up to speed, and that the vicinity of the splice is past the head before actual recording begins. The first recorded word is the initial address, the second is the negative of the number of words recorded, and the rest but one are the desired information. The last word recorded is the checksum for the operation, namely the least significant 12 bits of the sum of all the recorded words.

## Reading

Refer to the listing of the TENNETAPE read routine. A search loop for the reflective marker is entered, and upon exit a one second delay is entered to allow the splice to move past the head. The routine then searches for the timing mark of the first word which it takes as the initial address. The second word it takes for the negative of the number of words to read, and it then reads that number of words and deposits them in sequential memory locations starting at the initial address. The read routine keeps a checksum of all but the first two words. Upon reading all information words, the routine reads the next word as the recorded checksum and compares that checksum with the one it has calculated. The difference between the two checksums is placed in the accumulator and the routine halts.

The read program can easily be modified to do either of the following:

- (1) Transfer control to some preassigned memory location when the calculated and recorded checksums agree;
- (2) Compare (but not deposit) the information on tape with that in memory and ring the Teletype bell if the two do not agree. This read-compare operation is the best way to verify that record operations were successful.

#### Editing

Refer to the listing of EDIT-8 modifications for TENNETAPE I/O. The high speed reader options have been replaced by TENNETAPE I/O routines; otherwise editing is unchanged and operates according to the EDIT-8 manual. Text written on tape is blocked out in  $574_8$  word buffers for compatibility with PAL-III input; the operate/test switch must be in test position to get the tape up to speed rapidly.

The two least significant positions on the computer's front panel switches are used to denote tape input/output or Teletype input/output--one means TENNETAPE I/O, and zero means Teletype I/O.

One additional requirement is necessary for the TENNETAPE system. A dollar sign (\$) must be the last character in any string of text for output; the last buffer most likely will not be exactly filled and the dollar sign is the symbol required to start output of the buffer.

It should be noted that the space available for text in the editor has been reduced somewhat, but there remains ample storage space to handle one page of liberally annoted text.

#### Assembling

Refer to the listing of PAL-III modifications for TENNETAPE input. The high speed reader option has been replaced by TENNETAPE input routines; otherwise assembling is unchanged and operates according to the PAL -III manual. The operate/test switch must be in the test position to get the tape up to speed rapidly. The least significant bit on the computer front panel switches is used to denote TENNETAPE input or Teletype input; one means TENNETAPE input, and zero means Teletype input.

# File Operations

Refer to the listings of the TENNETAPE file routines. The routines are quite general and require two pages of memory; more specific routines could be condensed into less space if necessary. All file operations should be done with the operate/test switch in test position unless the delays change to give more time for the tape to come up to speed. The format of files used by these routines is:

	gen enderen in enderen in enderen j	and in these is consensitive related and	 	autorautora un contrator en contrator en contrator de la contratoria de la contratoria de la contratoria de la	And a second sec
RECORD GAP	CODE	COUNT	 DATA		CHECKSUM

WBOT (Beginning Of Tape in Write mode) is necessary for initialization of any given track on a tape. The routine writes 1's at the end of tape and erases a short section of the tape to space the splice past the tape head. Upon return from WBOT, the tape is ready for writing files.

RBOT (Beginning Of Tape in Read mode) is used to find the beginning of tape. Upon return from RBOT, the tape is ready for reading files, and for writing files if the track has been previously initialized with WBOT.

WRITE is used to record the portion of memory from IA to FA. The file is identified with the CODE word specified by the contents of the AC when WRITE is called. The error return indicates that the end of tape was encountered during recording and the operation aborted, the tape being spaced to the beginning of tape point.

READ is used to read a file from the tape into the portion of memory from IA to FA; the code word is returned in the AC. The error return signifies one of the following errors has been made; the error flag word may be found in ERROR of the READ routine (READ +  $102_8$ ):

(a) The tape was not in an inter-record gap when READ was called (flag word = READ + 638). The tape was spaced to the next inter-record gap and the AC contains the code of the last record read;

- (b) The size of the file on tape differs from the size called for (flag word = READ +  $102_8$ ). The tape was spaced to the inter-record gap and the code is in the AC;
- (c) The checksum on tape differs from the checksum calculated during reading (flag word = READ +  $51_8$ ). The code is in the AC;
- (d) The end-of-tape was encountered and the read operation was aborted (flag word = READ +  $61_8$ ). The tape was spaced to the beginning-of-tape point and the AC contains either the code word or 7777, depending on whether or not part of a record was there.

SPACE is used to skip over the number of files indicated by the contents of the AC when SPACE is called.

SEARCH is used to read a file with the code word specified by the contents of the AC when SEARCH is called. The error return indicates either that a file with the specified code was read incorrectly due to one of the error conditions discussed above with reference to READ (AC = 0) or that the end of tape was encountered without finding a file with the specified code (AC = -1). If the tape was not at the beginning of tape point when SEARCH was called, the proper file may have been on a prior portion of the tape and SEARCH should be called again to find it.

# General Note

Due to the programmed delays for bit-to-bit timing in reading and writing, all tape operations should be protected from interrupts or data breaks during the inner read and write subroutines.

## INSTALLATION

Installation of the TENNECOMP TP-1351 requires the following steps:

- Mount the transport and the interface units in a 19-inch relay rack. The transport requires 7 inches of rack height and the interface requires 5 1/4 inches of rack height.
- (2) Connect the A.C. power cord to the rear of the transport unit.
- (3) Connect D.C. power to both the transport and the interface. The D.C. power requirements are modest and can be supplied directly from the computer power supply. Power requirements are approximately:

+10 volts 100 ma -15 volts 600 ma

Bus the power to each unit from the computer power supply using AMP FASTON type solderless connectors. Before proceeding to Step (4), check with a portable voltmeter that the proper voltages and polarities are present when the computer is turned on. Refer to page 16 for details of power requirements.

- (4) Connect the transport to the interface with a standard 9 signal lead DEC type connector. The cable may be a shielded type with W021 connectors, or a ribbon type with W021 connectors. The shielded type is recommended when the transport and interface are in differenct enclosures or if the length exceeds 6 feet.
- (5) Make sure the D.C. power is off and the computer is turned off. Connect the interface unit to the computer I/O bus. The standard method of I/O device connection on the PDP-8 family is to run the I/O bus from one device to another in "daisy chain" fashion. The PDP-8 I/O bus consists of 6 nine-signal cables as follows:

Cable 1	BAC <sub>0-8</sub> (Accumulator Programmed Output)
Cable 2	BAC9-11, IOP1, IOP2, IOP4, BT1, BT2, POW CLR
Cable 3	BMB0-5 (Buffered Memory Buffer Lines)
Cable 4	<sup>BMB</sup> 6-11
Cable 5	IC <sub>0-8</sub> (Accumulator Programmed Input)
Cable 6	IC9_11, SKIP, INT. REQ., CLEAR AC, B RUN.

The TENNECOMP Interface has two sets of 6 connectors in parallel so that the I/O bus may be run into one set and out the other. If the TENNECOMP Interface is located at the end of the "daisy chain," only one set of connectors will be used (although Cable 2 is sometimes terminated with a GOO9 card).

First decide where in the I/O bus you want to put the TENNECOMP tape unit interface. The simplest place is usually at the end of the chain, although it is equally satisfactory to break the chain and insert the interface.

On the minimum PDP-8/S system with only a progressor and a Teletype control, the tape unit interface may be connected onto the PT-08 Teletype control. The standard PT-08 cable assignments are as follows:

Cable 1Connectors A6 and A7Cable 2Connectors B6 and B7Cable 3Connectors A8 and A9Cable 4Connectors B8 and B9Cable 5Connectors A13 and A14Cable 6Connectors B13 and B14

The connectors of the PT-08 are numbered Al through Al8 in the top row and Bl through Bl8 in the bottom row. Looking at the PT-08 from the wire-wrap side, Al and Bl are on the left. Looking at it from the card and connector side, Al and Bl are on the right.

On the minimum PDP-8 system, the I/O bus connectors are as follows:

Cable 1Connector ME34Cable 2Connector MF34Cable 3Connector ME35Cable 4Connector MF35Cable 5Connector PE2Cable 6Connector PF2

On the minimum PDP-8/I, the negative I/O bus connectors are as follows:

Cable 1Connector J01Cable 2Connector J02Cable 3Connector JC<sup>-</sup>Cable 4Connector J04Cable 5Connector J05Cable 6Connector J06

Shielded connection cables with WO21 connectors are suggested if the computer is in another enclosure or if the cable length exceeds 6 feet. Otherwise, ribbon cables with WO21 connectors are satisfactory.

- (6) When the A.C. power, D.C. power, interface-transport connector, and the six I/O bus connections have been made, give the system the "smoke test." Attempt to load a cell from the console switches. If the computer is not working correctly, disconnect the I/O bus cables and the D.C. power connections and reconnect them one at a time until the trouble appears. Check out the suspect cable for shorts, etc.
- (7) Key in a short test program by hand as follows:

200	LAS		7604
	DCA	.+1	3202
	OPR		7000
	JMP	210	5210
	CLL		7100
	CML		7020
	JMP	200	5200
	OPR		7000
210	CLL		7100
	JMP	200	5200

This program will issue a continuous loop of instructions. The LAS allows the instruction to be changed from the key switches.

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Insert a spare cartridge (without file protect pin). Load 200 into the program counter by means of the LOAD ADDRESS key. Put 6XX0 in the key switches and push START. (XX signifies the device code you have selected. XX = 37 is standard.) Now lift switch register bit 11. The transport should start. Put bit 11 down and lift bit 9. The transport should now start in write mode with the FILE PROTECT ON. Finally, put bit 10 up also. The transport should continue to run and the LINK should come on momentarily when the Beginning-of-Tape mark comes around every 25 seconds.

If the system does not perform as expected, check for loose connectors or cards in the interface. Remove the top cover from the transport and see if the read amplifier card is securely in its socket, or if any components have come loose in shipment.

(8) Try recording a program on the cartridge, and then reading it back following the instructions under operation. If the system fails to read correctly, phone the plant or refer to the maintenance section.

# Power

Plus 10 and minus 15 volts D.C. power must be made available for the Transport and Interface. The D.C. power can be supplied from the computer power supply if sufficient reserve capacity is present.

- PDP-8/S On a minimum PDP-8/S, ample power is available. Use the Red, Blue, and Black tabs at the rear of the central processor. On an expanded PDP-8/S, make sure that the power supply will not be overloaded.
- PDP-8 On a minimum PDP-8, ample power is available. Use the Red, Blue, and Black "Faston" tabs on the top of the power supply. There may be no extra tabs, in which case use a "branch".
- PDP-8/I On the PDP-8/I, standard voltages are +5, -15, and -30. In addition, an unfiltered +15 supply is used to power the panel lights. The -15 volt supply may be used directly. Extra Blue and Black tabs may be found on the power supply chassis. The +10 volt supply requirement may be derived from the computer's +15 volt supply by means of a Tennecomp 28004 Filter and Regulator board. Put a "branch" in the +15 volt tab coming out of the power supply going to an orange wire. Plug the 28004 board into A8 of the Tape Interface and connect the tab on the end to the +15 supply. Do not connect +10 to the normal "Faston" tab on the interface. The power for the Transport is bussed over to the tape transport.
- PDP-8/L The power supply for the PDP-8/L is not designed to supply any auxiliary units. The use of a separate plus 10, minus 15 volt power supply is recommended, such as the Tennecomp 28002 power supply.

## Logic

The standard Tennecomp<sup>®</sup>TP-1351 is for negative logic operation with the PDP-8/S, PDP-8, and PDP-8/I. For the PDP-8/L or the positive logic version of the PDP-8/I, a positive logic interface or a TP-1351G negative logic conversion kit must be used. The conversion kit permits the unit to be used either with negative or positive logic models. The positive logic interface or converter is connected to the computer by means of three I/O cables. Detailed instructions are enclosed with the unit for installation.

#### MAINTENANCE

No periodic maintenance should be required. Generally, satisfactory performance can be obtained by observing common sense rules of cleanliness. Keep the tape cartridges stored in a protected place so that they do not pick up lint or grease.

## Intermittent Operation of a Particular Cartridge

If a particular tape cartridge is giving trouble, remove the dust cover from the top of the transport so that an unobstructed view of the heads is obtained. Check to see if the tape is playing off the reel smoothly and is winding smoothly back on. Check to see if the pressure pad seems to be correctly aligned.

# Intermittent Operation of all Cartridges

Remove the dust cover as above and visually inspect the transport parts. Check to see if the PINCH ROLLER is slipping. Try putting a short length of tape between the CAPSTAN and the PINCH ROLLER and see if the force is adequate to pull it from your fingers. If the CAPSTAN and HEAD are dirty or greasy, clean them with a tape head cleaning solvent. Robbins type TX-20 is adequate. Do not get solvent on the rubber PINCH ROLLER. It may be cleaned with a rag dampened with plain water or alcohol. Also give all exposed parts a good dusting if dirty or greasy.

If the transport still gives intermittent operation with a good tape, connect an oscilloscope to the input of the Schmidt trigger. The negative excursion of the signal while reading should be at least 5 volts below the baseline, and the signal should be clean and free from jitter. If the signal is appreciably less than 5 volts, the read amplifier is suspect.

## Mark Sense Operation Faulty

If the mark sense circuit seems to be faulty, connect an oscilloscope to pin V of the transport connector. The signal should go from ground to at least -2.5 volts when the mark comes aorund. The photocell in the transport has a plastic shield which protects it from ambient light. Check for proper positioning of the shield if the voltage is less than normal. Check for burned out mark sense lamp.

#### Transport Inoperative

Check the MOTOR and PINCH ROLLER operation. Check the duration of the signals at the relays. The following program will generate WRITE MODE RELAY and MOTOR/ PINCH ROLLER RELAY pulses (10 per sec) which can be observed on an oscilloscope.

200	TLS		6046
201	TSF		6041
202	JMP	201	5201
203	6XX5		6XX5
204	JMP	200	5200
205	JMP	200	5200

Check the current through the heads while writing a program. Measure the voltage across the 470 ohm resistor in series with the head in the transport enclosure. Use a dual probe oscilloscope with one probe on each side of the resistor. Set the preamplifier for summing operation with the polarity of one side reversed so that differential operation results. The 470 ohm resistor's only purpose is to allow the current to be monitored. The head current should vary about 2.1 ma either side of zero, and the waveshape should be approximately symmetrical.

# COMPUTER TIMING COMPATIBILITY

The bit-to-bit timing for writing a tape with the TP-1351 is established by loops of instructions. There are speed variations between the different members of the PDP Family-of-Eight Computers, so that variations in the program must be made to achieve a standard bit-to-bit timing. The read routines also use loops of instructions to determine the "strobe" times for reading the tape.

If only one machine is to be used for writing and reading, there is no compatibility problem since the write and read times will be the same. But if it is desired to interchange tapes between the different computers, it is necessary to insure that the correct timing occurs in the write and the read routines.

The basic instruction timing characteristics of the PDP Family-of-Eight Computers are given below:

Computer	Instruction Timing	Clock
PDP-8	1.5µ sec per cycle	Crystal Controlled
PDP-8/S Standard 4K Config.	6.2 to 6.3μsec per memory cycle plus 10μsec per processor cycle	Adjustable
PDP-8/S Extended Mem. or Data Break	8.0μsec per memory cycle plus 10μsec per processor cycle	Adjustable
PDP-8/I	1.5µ sec per cycle	Adjustable
PDP-8/L	1.6µsec per cycle	Adjustable

All TENNETAPE programs use a delay loop for timing which has the instructions:

DELAY	NOP	
	TAD	MDELAY
	IAC	
	SZA	
	JMP	2
	JMP	I DELAY
MDELAY	-70	

To accomodate slightly different execution speeds, it is only necessary to change the MDELAY constant in this program. The constant of 7710 (-70) is included with the standard software tapes. This is the correct constant for reading and writing on a computer with a  $1.5 \mu$  sec memory cycle.

To Adjust Timing Constant on PDP-8, PDP-8/I and PDP-8/L:

Read a short (25 sec) cartridge with the standard  $268 \mu$  sec bit-to-bit spacing. Change the MDELAY constant in the READ routine by keying in various values by hand or by using DDT. Find the maximum and minimum values of MDELAY which give correct operation (no checksum). These values should be near -70 and there should be at least a spread of 6 between the maximum value and the minimum value. Then use the middle of the range of satisfactory values of MDELAY thereafter.

# To Adjust Timing on PDP-8/S

The PDP-8/S programs do not utilize a timing loop for bit-to-bit timing but are limited only by the maximum execution speed of the various instructions in the READ and WRITE subroutines. Instead of having a JMS to the delay routine, a NOP instruction is present. (Refer to the comments on the programs for the PDP-8/S differences.) Thus the PDP-8/S may not be adjusted for compatibility by changing the MDELAY constant. (The delay loop in the PDP-8/S is used only to establish the motion delays.) Instead the processor clock must be adjusted slightly to achieve the proper delay. Refer to TENNECOMP A-70431 for instructions for adjusting the processor clock.

# PROGRAM LISTINGS

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·				• • •	
•					
			PE RECORD	DOUTINE	
		*7660	E RECORD	RUDIINE	
7660	7000	DELAY,	NOP	•	
7661	1266		TAD	MDELAY	
7662	7001		IAC		
7663	7440		SZA	· · · ·	
7664	5262		JMP	•-2 DELAX	
7665	5660	MODIAY	JMP I	DELAY	
7666 7667	7710 0034	MDELAY, HDELAY,	-70 34		/"-2" FOR 8/S
7670	7764	M14,	-14		· · · · ·
7671	0000	CHKSUM,	0		
7672	0000	STORE,	0		
7673	0000	IA,	0		
7674	0000	NWORDS,	0		
7675	0000	COUNTR.	0		
7676	1271	END,	TAD	CHKSUM	
7677	4335	C TOTAL	JMS	RECORD	/RECORD CALCULATED CHECKSUM
7700	7402	SETUP,	HLT LAS		/SET SWITCH REGISTER
7701 7702	7604 3273		DCA	IA	/TO INITIAL ADDRESS
7703	7402		HLT	<b>*</b> • • • •	
7704	7604		LAS		SET SWITCH REGISTER
7705	7040		CMA		/TO FINAL ADDRESS
7706	1273		TAD	IA	
7707	3274		DCA	NWORDS	/NEGATIVE WORD COUNT
7710	6376	SEARCH,	TPWM		/WRITE MODE, SKIP ON SPLICE
7711	5310		JMP	• - 1	
7712	1306	PAUSE,	TAD	WAIT	/SPLICE FOUND; DELAY TO LET
7713 7714	3271 6374		DCA TPWP	CHKSUM	/TAPE GET UP TO FINAL SPEED
7715	4260		JMS	DELAY	
7716	2271		ISZ	CHKSUM	/WILL BE ZERO AT DELAY END
7717			JMP	•-3	
7720	1273	BEGIN,	TAD	IA	
7721	4335		JMS	RECORD	/RECORD INITIAL ADDRESS
<b>77</b> 22	1274		TAD	NWORDS	RECORD NEGATIVE WORD COUNT
7723	4335	·	JMS	RECORD	<b>/RECORD NEGATIVE WORD COUNT</b>
7724	1673	MORE,	TAD I	IA	
7725			JMS	RECORD	/RECORD DATA WORD
7726	1673		TAD I	IA	ADD DATA WORD TO CHECKSUM
, 7727 7730	1271 3271		TAD DCA	CHKSUM Chksum	
7731	2273		ISZ	IA	✓INCREMENT LOCATION POINTER
7732	2274		ISZ	NWORDS	/INCREMENT WORD COUNT
	5324		JMP	MORE	
	5276		JMP	END	

BEGIN	7720
BIT	7743
CHKSUM	7671
COUNTR	7675
DELAY	7660
END	7676
HDELAY	7667
IA	7673
MDELAY	7666
MEXTRA	7755
MORE	7724
M1 4	7670
NWORDS	7674
PAUSE	7712
RECORD	7735
SEARCH	7710
SETUP	7700
STORE	7672
TPWB	6375
TPWM	6376
TPWP	6374
WAIT	7706

77 50

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3272		DCA	
1355		TAD	
3275		DCA	
4260		JMS	
1272	BIT,	TAD	
7500		SMA	
7410		SKP	
6375		TPWE	3
7104		CLL	RAL
3272		DCA	
4260		JMS	
2275		ISZ	
5343		JMP	
5735		JMP	I
7762	MEXTRA,	-16	
	WAIT=7706		
	TPWP=6374		
	TPWB=6375		
	TPWM=6376		

RECORD.

NOP

TPWB

MEXTRA COUNTR	ADD SPACE BETWEEN
DELAY STORE	/"AND I O" FOR 8/S
	/BIT WAS ZERO
	/RECORD BIT FOR ONE
	/SHIFT LEFT TO PREF
STORE	/FOR NEXT OUTGOING
DELAY	/"NOP" FOR 8/S
COUNTR	
BIT	MORE BITS YET IN W
RECORD	/WORD COMPLETELY RI

IN WORD ELY RECORDED

OR ONE ) PREPARE GOING BIT

IWEEN WORDS

/RECORD TIMING BIT

STORE

	3273	3274
24	3137	0031
	5764	4143
	4772	4443
	ecord Jorn's	4445
Yex	0306	(100
·	0 306	1100
	4311	0000
	4311	1100

		∕TENNETAA .*7600	PE READ ROUL	INE	
7600	6371	SEARCH.	TESE		/PULSE MOTOR, SKIP ON BIT
7601	0001	ONE,		1	ZESSENTIALLY A "NOP" STEP
7602	6372		TPMC	-	/SKIP ON SPLICE
7602 7603	5200		JMP	SEARCH	
<b>7</b> 604	1203	PAUSE	TAD		/SPLICE FOUND; DELAY TO LET
<b>7</b> 605	3271	FHODED	DCA	CHKSUM	
<b>76</b> 06	6373		TPSP TPMC	0101000	
7607			NOP		
			JMS	DELAY	
7610	4260		ISZ	CHKSUM	WILL BE ZERO AT DELAY END
7611	2271		152 JMP		WILL DE ZERO AI DELAI END
7612	5206	DECIN		•-4 0FAD	READ INITIAL ADDRESS
7613	4236	BEGIN,	JMS	READ	VALAD INITIAL ADDAESS
7614	3273		DCA	IA	
7615	4236		JMS	READ	/READ NEGATIVE WORD COUNT
7616	3274		DCA	NWORDS	
7617	4236	MORE,	JMS	READ	/READ DATA WORD
7620	3673		DCA I	IA	
7621	1673		TAD I	IA	ADD DATA WORD TO CHECKSUM
7622	1271		TAD	CHKSUM	
7623	3271		DCA	CHKSUM	
7624	2273		ISZ	IA	<b>/INCREMENT LOCATION POINTER</b>
7625	2274		ISZ	NWORDS	/INCREMENT WORD COUNT
7626	5217		JMP	MORE	
7627	4236	END,	JM S	READ	/READ CHECKSUM
7630	7041		CIA		/NEGATE RECORDED CHECKSUM
7631	1271		TAD	CHKSUM	ADD CALCULATED CHECKSUM
7632	7402		HLT		/USE "SZA" FOR AUTO-START
7633	7402		HLT	1. J.	/HALT IF CHECKSUM DIFFERENCE
7634	5635		JMP I	• +1	/START IF CHECKSUMS AGREE
7635	0200		200		/AUTO-START POINTER
7636	7000	READ,	NOP		
7637			TPSP		/SKIP ON TIMING MARK
	5237	-	JMP	• - 1	
7641	6372		TPMC		/CLEAR BIT FLAG
7642	1270		TAD	M14	/DECIMAL -12
7643	3275		DCA	COUNTR	· · · · · · · · · · · · · · · · · · ·
7644	1267		TAD	HDELAY	/"AND I O" FOR 8/5
7645	4260		JMS	DELAY	/"AND O" FOR 8/5
7646	7104	BIT,	CLL RAL		SHIFT ONE LEFT TO PREPARE
7647	3272		DCA	STORE	/FOR NEXT INCOMING BIT
7650	4260		JMS	DELAY	/"NOP" FOR 8/5
7651	1272		TAD	STORE	
7652	6373		TPSP TPMC		/SKIP ON AND CLEAR BIT FLAG
7653	7410		SKP		/SKIP ON AND CLEAR BIT FLAG /BIT WAS ZERO
7654	1201		TAD	ONE	
		•		ONE	/BIT WAS ONE
7655	2275		ISZ	COUNTR	AMOUTE STOR VERY IN LOOP
7656	5246		JMP MD I	BIT	MORE BITS YET IN WORD
7657	5636		JMP I	READ	/WORD COMPLETELY ASSEMBLED

7660	7000	DELAY,	NOP
7661	1266		TAD
7662	7001		IAC
7663	7440		SZA
7664	5262		JMP
7665	5660		JMP
7666	7710	MDELAY,	-70
7667	0034	HDELAY,	34
7670	7764	M14,	-14
7671	0000	CHKSUM,	0
7672	0000	STORE,	0
7673	0000	IA,	0
7674	0000	NWORDS,	0
7675	0000	COUNTR.	0
		WAIT=7603	
		TPSP=6371	· · .
		TPMC=6372	

7613
7646
7671
7675
7660
7627
7667
7673
7666
7617
7670
7674
7601
7604
7636
7600
7672
6372
6371
7603

MDELAY

•=2 DELAY

/"-2" FOR 8/5

I

		*7636	LE HERD-OOM	MILE HOULINE	
7636	7000	READ,	NOP		/NORMAL READ LOOP
7637	6371		TPSP		
7640	5237		JMP	• - 1	
7641	6372		TPMC	••	
7642	1270		TAD	M14	
7643	3275		DCA	COUNTR	
7644	1267		TAD	HDELAY	/"AND I O" FOR 8/S
7645	4260		JMS	DELAY	/"AND O" FOR 8/S
7646	7104	BIT,	CLL RAL		
7647	3272		DCA	STORE	
7650	4260		JMS	DELAY	/"NOP" FOR 8/S
7651	1272		TAD	STORE	/ 1101 1 011 07 0
7652	6373		TPSP TPMC	0:0112	
7653	7410		SKP		
7654	1302		TAD	ONE	
7655	2275		ISZ	COUNTR	
7656	5246		JMP	BIT	
7657	5636		JMP I	READ	
7660	7000	DELAY,	NOP	n Lei D	
7661	1266	DELMIJ	TAD	MDELAY	
7662	7001		IAC		
7663	7440		SZA		
7664	5262		JMP	•=2	
7665	5660		JMP I	DELAY	
7666	7710	MDELAY,	-70		/"-2" FOR 8/5
7667	0034	HDELAY,	34		
7670	7764	M14,	-14		
7671	0000	CHKSUM,	0		
7672	0000	STORE,	0		
7672	0000	IA,	0		
7674	0000	NWORDS,	0		
7675	0000	COUNTR,	0		
7676	0305	E,	305		ASCII CODE
7677	0305	0,	317		ASCII CODE
7700	6046	SEARCH,	TLS		/INITIALIZE TELETYPE FLAG
7701	6371	JERICITY	TPSP		/INTITALIZE IELETIFE FLAG
7702	0001	ONE,	1		
7703	6372	ONES	TPMC		/FOUND MARK?
7704			JMP	CEADCHAI	FOOND MARK!
	5301 1304	COLICE		SEARCH+1	AVEC DELAY TO CDACE
7705		SPLICE,	TAD	WAIT Chksum	/YES, DELAY TO SPACE /Splice past head
<b>77</b> 06	3271		DCA TPSP TPMC	CHASUM	SPLICE PAST READ
7707	6373				
7710	7000		NOP	DELAV	
7711	4260		JMS	DELAY	
7712	2271		ISZ	CHKSUM	
7713	5307	DECTN	JMP	• <b>-</b> 4	ADEAD INTELAL ADDODCC
7714	4236	BEGIN,	JMS	READ	/READ INITIAL ADDRESS
7715	3273		DCA	IA	ADEAD HODD COUNT
7716	4236		JMS	READ	READ WORD COUNT
7717	3274		DCA	NWORDS	

/TENNETAPE READ-COMPARE ROUTINE

7720	4236	MORE,	JMS		READ
7721	7041		CIA		
7722	1673		TAD	I	IA
7723	7640		SZA	CLA	· · · ·
7724	5347		JMP	04.1	ERROR
7725	1271		TAD		CHKSUM
7726	1673		TAD	I	IA
7727	3271		DCA	*	CHKSUM
7730	2273	INCR,	ISZ		IA
7731	2274		ISZ		NWORDS
7732	5320		JMP		MORE
7733	4236	END,	JMS		READ
7734	7041		CIA		
7735	1271		TAD		CHKSUM
7736	7640		SZA	CLA	011110 011
7737	5345		JMP		WRONG
7740	1277	RIGHT,	TAD		0
7741	6041		TSF		-
7742	5341		JMP		• - 1
7743	6046		TLS		·
7744	7402		HLT		
7745	1276	WRONG,	TAD		E
7746	5341		JMP	•	RIGHT+1
7747	6041	ERROR,	TSF		
7750	5325		JMP		MORE+5
7751	1355		TAD		BELL
7752	6046		TLS		
7753	7200		CLA		
7754	5325		JMP		MORE+5
7755	0207	BELL,	207		
		WAIT = 7704			
		TPSP=6371			
		TPMC=6372			

/READ DATA WORD

27

AGREE WITH MEMORY?

/YES, UPDATE CHECKSUM

/READ CHECKSUM

AGREE WITH CALCULATION?

/YES, TYPE "O"

/NO, TYPE "E"

/RING BELL FOR ERROR

BEGIN	7714
BELL	7755
BIT	7646
CHKSUM	7671
COUNTR	7675
DELAY	7660
E	7676
END	7733
ERROR	7747
HDELAY	7667
IA	7673
INCR	7730
MDELAY	7666
MORE	7720
M1 4	7670
NWORDS	7674
0	7677
ONE	7702
READ	7636
RIGHT	7740
SEARCH	7700
SPLICE	7705
STORE	7672
TPMC	6372
TPSP	6371
WAIT	7704
WRONG	7745

			14.0 9			<b>)</b> .	
		*7700	VHILI	LUADER	(LOW SPEED)	J	
7700	7200	BEGIN,	CLA				
7701	3277	DEGINA	DCA		CHKSUM		
7702	4343		JMS		FETCH		
7703	5302		JMP		• - 1	<b>Z</b> SEES	LEADER
7704	6034	GO,	KRS		- +		
7705	3276	407	DCA		COUNT	/SAVE	PARTIAL CHECKSUM
7706	6036		KRB				
7707	7106		CLL	RTL.			
7710	7006		RTL				
7711	7006		RTL				
7712	6031		KSF				
7713	5312		JMP		• - 1		
7714	6034	λţ	KRS		• <b>-</b>		
7715	3275		DCA		WORD	/SAVE	ASSEMBLED WORD
7716	6036		KRB				
7717	1276		TAD		COUNT		
7720	3276		DCA		COUNT	/SAVE	CHECKSUM
7721	4343		JMS		FETCH		
7722	5336		JMP		END	/SEES	TRAILER
7723	1275		TAD		WORD		
7724	7420		SNL			ZDATA	OR ORIGIN?
7725	5330		JMP		DATA		
7726	3274	ORIGIN,	DCA		POINT	<b>ZRESE</b>	T ORIGIN
7727	5332	0.1.2 0 1.172	JMP		UPDATE		
7730	3674	DATA,	DCA	T	POINT	ISTOR	E. DATA
7731	2274		ISZ	•	POINT		
7732	1277	UPDATE,	TAD	•	CHKSUM	/UPDA	LE CHECKSUM
7733	1276	0. 2.1. 2.2	TAD		COUNT		
7734	3277	•	DCA		CHKSUM		
7735	5304		JMP		GO	/PROCI	ESS NEXT WORD
7736	1277	END,	TAD		CHKSUM		
7737	7041		CIA				
7740	1275		TAD		WORD	/COMP/	ARD CHECKSUMS
7741	7402		HLT				DIFFERENCE IN AC
7742	5300		JMP	:	BEGIN		
7743	7000	FETCH.	NOP				
7744	6032		KCC				
7745	6031		KSF				
7746	5345		JMP		• - 1		
7747	6034		KRS				
77 50	0354		AND		P200	· .	
7751	7650		SNA	CLA			
7752	2343		ISZ		FETCH	ZSET J	RETURN FOR VALID WORD
7753	5743		JMP	T	FETCH	نا هنديم -	La on valid wond
7754	0200	P200,	200	•			
1104	4244	POINT=7674					
		WORD=7675	•				
		COUNT=7676	5	•			
		CHKSUM=767					

.

		/EDIT-8 MC	DDIFICATIONS	FOR TENNETAPE I/O
			INPUT-OUTPU	JT VERSION
		*56	-	
0056	2522	END <b>.</b> *114	BUFBEG	
0114	2522	×114 BUFR,	BUFBEG	
0114	6966	*172	DOLDEG	
0172	1522	PTAPEI,	TAPEI	
0173		PNOMOR,	NOMORE	
0174		PFULL,	565	
0175	0000	SWITCH.	0	
1104	8000	*1126	200	AUAC HICH COPED DEADED
1126 1127	7000 4572	1750,	NOP JMS I	/WAS HIGH SPEED READER PTAPEI
1127	1357		TAD	MDOLAR
1131	7450		SNA	/IS CHARACTER A DOLLAR SIGN?
1132	4573		JMS I	PNOMOR
1133	1360		TAD	PDOLAR
1134	2175		ISZ	SWITCH
1135	5726		JMP I	1750
1136	5574		JMP I	PFULL
		*1153		
1153	7000	OUTH,	NOP	VWAS HIGH SPEED PUNCH
1154	4756		JMS I JMP I	PTAPEO OUTH
1155 1156	5753 1620	PTAPEO,	TAPEO	UUIN
1157	7534		-244	
1160	0244	PDOLAR,	244	
		*1244		
1244	4646		JMS I	PSRCH
1245	5636		JMP I	TSTOUT
1246	1600	PSRCH.	SEARCH	
		TSTOUT=123	36	
1055	1.003	*1257	τλ.σ	21.004
1257 1260	4661 7410		JMS I SKP	PLOOK
1260	1500	PLOOK,	LOOK	•
TOOT .	1000	*1500	200A	
1500	7000	LOOK,	NOP	<pre>/FIND SPLICE FOR READING</pre>
1501	6371		TPSP	
1502	0001	ONE.	0001	/EFFECTIVE "NOP"
1503	6372		TPMC	
1504	5301		JMP	• - 3
1505	1373		TAD	WAITR
1506	3277		DCA	COUNT
1507	6373		TPSP TPMC	
1510 1511	7000		NOP JMS I	
1512	4775 2277		ISZ	PDELAY Count
1512	5307		JMP	•-4
1514	1063		TAD	CZ1
1515	3460		DCA I	KEYBRD
1516	3175		DCA	SWITCH
1517	7040		СМА	
1520	3274		DCA	KEY
1521	5700		JMP I LOOK	
		CZ1=63		
		KEYBRD=60		

KEYBRD=60

1522	7000	TAPEI,	NOP	/TENNETAP	E INPUT	
1523	2274		ISZ	KEY		
1524	5345		JMP	INHAND		
1525	6373		TPSP TPMC	/START TA	PE MOTION	J
1526	2274		ISZ	KEY		
1527	5325		JMP	2		
1530	1377		TAD	N574		
1531	3274		DCA	KEY		
1532	1372		TAD	PIOBUF		
1533	3275		DCA	POINTR		
1534	4350		JMS	READ		
1535	3675		DCA I	POINTR		÷
1536	2275		ISZ	POINTR		
1537	2274		ISZ .	KEY		
1540	5334		JMP	• - 4		
1541	1377		TAD	N574		
1542	3274		DCA	KEY		
1543	1372		TAD	PIOBUF		
1544	3275		DCA	POINTR		
1545	1675	INHAND,	TAD I	POINTR		
1546	2275		ISZ	POINTR		
1547	5722		JMP I	TAPEI		
1550	7000	READ,	NOP	/NORMAL T	ENNETAPE	READ LOOP
1551	6371		TPSP		· · · ·	
1552	5351		JMP	• - 1		
1553	6372		TPMC			
1554	1376		TAD	N14		
1555	3277		DCA	COUNT	1	
1556	1374		TAD	HDELAY	/"AND	I O" FOR 8/5
1557	4775		JMS I	PDELAY	/"AND	0" FOR 8/5
1560	7104	BITS,	CLL RAL			
1561	3276		DCA	SAVE		
1562	4775		JMS I	PDELAY	/"NOP	" FOR 8/S
1563	1276		TAD	SAVE		
1564	6373		TPSP TPMC			
1565	7410		SKP			
1566	1302		TAD	ONE		
1567	2277		ISZ	COUNT		
1570	5360		JMP	BITS		
1571	5750		JMP I	READ		
1572	1724	PIOBUF,	IOBUFR			
1573	5000	WAITR,	-3000			
1574	0034	HDELAY,	34			
1575	1677	PDELAY,	DELAY			• · · · · · · · · · · · · · · · · · · ·
1576	7764	N14,	-14			
1577	7204	N574,	-574			
		KEY=1474				
		POINTR=14'	75			
		SAVE=1476	· •			
		COUNT=147	7			

		*1600	200	ADTAND COLLEGE FOR DECOODING
1600	7000	SEARCH,	NOP	/FIND SPLICE FOR RECORDING
1601	6376		TPWM	
1602	5201		JMP	• -1
1603	1317		TAD	WAITW
1604	3312		DCA	COUNTR
1605	6374		TPWP	
1606	4277		JMS	DELAY
1607	2312		ISZ	COUNTR
1610	5205		JMP	•-3
1611	1072		TAD	HIGH
1612	3132		ADCA	OUTDEV
1613	1307		TAD	M574
1614	3175		DCA	SWITCH
1615	1310		TAD	PBUFIO
1616	3311		DCA	ADDR
1617	5600		JMP I	SEARCH
		HIGH:72		
		OUTDEV=13		
1620	7000	TAPEO,	NOP	/TENNETAPE OUTPUT
1621	3711		DCA I	ADDR
1622	1711		TAD I	ADDR
1623	1315		TAD	NDOLAR
1624	7640		SZA CLA	/IS CHARACTER A DOLLAR SIGN?
1625	5230		JMP	NOTD
1626	1314		TAD	M3
1627	3175		DCA	SWITCH
1630	2311	NOTD	ISZ	ADDR
1631	2175		ISZ	SWITCH
1632	5620		JMP I	TAPEO
1633	1316		TAD	WAIT
1634	3175		DCA	SWITCH
1635	6374		TPWP	/GET TAPE UP TO SPEED
1636	4277		JMS	DELAY
1637	2175		ISZ	SWITCH
1640	5235		JMP	•-3
1641	1307		TAD	M574
1642	3175		DCA	SWITCH
1643	1310		TAD	PBUFIO
1644	3311		DCA	ADDR
1645	1711		TAD I	ADDR
1646	4257		JMS	RECORD
1647	2311		ISZ	ADDR
1650	2175		ISZ	SWITCH
1651	5245		JMP	• - 4
1652	1307		TAD	M574
1653	3175		DCA	SWITCH
1654	1310		TAD	PBUFIO
1655	3311		DCA	ADDR
1656	5620		JMP I	TAPEO

•

1657	7000	RECORD,	NOP	/NORMAL TENNETAPE RECORD LOOP
1660	6375		TPWB	
1661	3313		DCA	STORE
1662	1306		TAD	N16
1663	3312		DCA	COUNTR
1664	4277		JMS	DELAY / AND I O" FOR 8/S
1665	1313	BIT,	TAD	STORE
1666	7500		SMA	
1667	7410		SKP	
1670	6375		TPWB	
1671	7104		CLL RAL	
1672	3313		DCA	STORE
1673	4277		JMS	DELAY /"NOP" FOR 8/S
1674	2312		ISZ	COUNTR
1675	5265		JMP	BIT
1676	5657	1	JMP I	RECORD
1677	7000	DELAY,	NOP	
1700	1305		TAD	MDELAY
1701	7001		IAC	
1702	7440		SZA	
1703	5301		JMP	•-2
1704	5677		JMP I	DELAY
1705	7710	MDELAY,	-70	/"-2" FOR 8/S
1706	7762	N16,	-16	
1707	7204	M574,	-574	
1710	1724	PBUFI0,	IOBUFR	
1711	. 0000	ADDR.	0	
1712	0000	COUNTR,	0	
1713	0000	STORE,	0	
1714	7775	M3,	-3	
1715	7534	NDOLAR,	-244	
1716	6400	WAIT,	-1400	/"-3000" FOR 8/S
1717	4000	WAITW,	-4000	
1720	7000	NOMORE.	NOP	VEND OF INPUT IN THREE CHARACTERS
1721	1314		TAD	M3
1722	3175		DCA	SWITCH
1723	5720		JMP I	NOMORE
1724	1724	IOBUFR,	•	
		BUFBEG=IO	BUFR+576	
		TPSP=6371		
,		TPMC=6372		
		TPWP=6374		
		TPWB=6375		
		TPWM=6376		

ADDR	1711
BIT	1665
BITS	1560
BUFBEG	2522
BUFR	0114
COUNT	1477
COUNTR	1712
CZ1	0063
DELAY	1677
END	0056
HDELAY	1574
•	
HIGH	0072
INHAND	1545
IOBUFR	1724
I750	1126
KEY	1474
KEYBRD	0060
LOOK	1500
MDELAY	1705
MDOLAR	1157
M3	1714
M574	1707
	1715
NDOLAR	
NOMORE	1720
NOTD	1630
N14	1576
N1 4 N1 6	1706
N574	1577
ONE	1502
OUTDEV	0132
OUTH	1153
PBUFIO	1710
PDELAY	1575
PDOLAR	1160
	0174
PIOBUF	1572
PLOOK	1261
PNOMOR	0173
POINTR	1475
PSRCH	1246
PTAPEI	0172
PTAPEO	1156
READ	1550
RECORD	1657
SAVE	1476
SEARCH	1600
STORE	1713
SWITCH	0175
TAPEI	1522
TAPEO	1620
TPMC	6372
TPSP	6371
TPWB	6375
TPWM	6376
TPWP	6374
TSTOUT	1236
WAIT	1716
WAITR	1573
WAITW	1717

		/PAL-III	MODIFICATIO	NS FOR TENNETAPE INPUT
		/BUFFERED		
		*115		
0115	3065	IAM1,	SYTA-1	
		*200		
0200	5222	SPAL,	JMP	START
0201	7000	LOOK,	NOP	/FIND SPLICE BEFORE READING
0202	3156		DCA	SWITCH
0203	7604		LAS	
0204	7010		RAR	
0205	7630		SZL CLA	
0206	5243		JMP	HREAD
0207	1054		TAD	LOREDI
0210	3020		DCA	AAA
0211	1131		TAD	TBUF
0212	3125		DCA	RBGN
0213	5601		JMP I	LOOK
0214	3125	TPUNM1,	DCA	RBGN
0215	6371		TPSP	
0216	7000		NOP	
0217	6372		TPMC	
0220	5215		JMP	•-3
0221	5601		JMP I	LOOK
		SWITCH=15	6	
		HREAD=243		
		START=222		
		LOREDI=54		
	•	AAA=20		
		TBUF=131		
		RBGN=125		
		*246		
0246	5214		JMP	IPUNM1
		*271		
0271	4201	INITAL,	JMS	LOOK
		*1441		
1441	4651	READIN,	JMS I	PREAD
1442	1255		TAD	MDOLAR
1443	7450		SNA	/IS CHARACTER A DOLLAR SIGN?
1444	4653	·	JMS I	PNOMOR
1445	1254		TAD	PDOLAR
1446	2256		ISZ	FINISH
1447	5257		JMP	P1457
1450	5263		JMP	FULL1
1451	3006	PREAD,	READ	
1452	1131		TAD	TBUF
1453	3060	PNOMOR,	NOMORE	
1454	0244	PDOLAR,	244	
1455	7534	MDÓLAR,	-244	
1456	0000	FINISH,	0	
		FULL1=146	3	
		P1457=145	7	

	•	*3006			
3006	7000	READ,	NOP	•	
3007	1126		TAD	RKON	
3010	7041		CIA		
3011	1157		TAD	RCNT	
3012	7640		SZA CLA		
3012	5222		JMP	NOGAP	
3014	1253		TAD	WAIT	
3015	3257		DCA	COUNTR	
3016	6373		TPSP TPMC	/GET TAPE UP	IU SPEED
3017	4243		JMS	DELAY	
3020	2257		ISZ	COUNTR	
3021	5216		JMP	•-3	
3022	6371	NOGAP,	TPSP		
3023	5222		JMP	• - 1	
3024	6372		TPMC		
3025	1254		TAD	N14	a provinsi da se
3026	3257		DCA	COUNTR	
3027	1252		TAD	HDELAY	/"AND I O" FOR 8/S
3030	4243		JMS	DELAY	/"AND O" FOR 8/S
3031	7104	BITS,	CLL RAL		
3032	3256		DCA	STORE	
3033	4243		JMS	DELAY	MOP" FOR 8/S
3034	1256		TAD	STORE	
3035	6373		TPSP TPMC	510115	
3036	7410		SKP		
				ONE	
3037	1255		TAD	ONE	
3040	2257		ISZ	COUNTR	
3041	5231		JMP	BITS	
3042	5606		JMP I	READ	
3043	7000	DELAY,	NOP		
3044	1251		TAD	MDELAY	
3045	7001		IAC	•	
3046	7440		SZA		
3047	5245		JMP	•-2	
30 50	5643		JMP I	DELAY	
3051	7710	MDELAY,	-70	/"-2" FOR 8/S	
30 5 2	0034	HDELAY,	34		
30 5 3	7000	WAIT,	-1000		
3054	7764	N14,	-14		
3055	0001	ONE,	1		
30.56	0000	STORE.	0		
3057	0000	COUNTR	0		
3060	7000	NOMORE,	NOP	FUD OF INDUT	IN THREE CHARACTERS
3061	1265	WOHONES	TAD	N3	IN INCLE COMPACIENS
3062					· · · · · · · · · · · · · · · · · · ·
	3664		DCA I	PFINSH	
3063	5660	DDIA		NOMORE	
3064	1456	PFINSH,	FINISH		
3065	7775	N3.	-3		
3066	0000	SYTA,	0		
•		RKON=126			
		RCNT=157			
		TPSP=6371			
	•	TPMC=6372			

AAA 0020 BITS 3031 COUNTR 3057 DELAY 3043 FINISH 1456 FULL1 1463 HDELAY 3052 HREAD 0243 IAM1 0115 INITAL 0271 LOOK 0201 LOREDI 0054 MDELAY 3051 MDOLAR 1455 NOGAP 3022 NOMORE 3060 N14 3054 NЗ 3065 ONE 3055 PDOLAR 1454 PFINSH 3064 PNOMOR 1453 PREAD 1451 P1457 1457 RBGN 0125 RCNT 0157 READ 3006 READIN 1441 RKON 0126 SPAL 0200 START 0222 STORE 3056 SWITCH 0156 SYTA 3066 TBUF 0131 TPMC 6372 TPSP 6371 TPUNM1 0214 WAIT 3053

/UPDATE OF JUNE, 1969 /FIXES PAUSE PSEUDO-OP \*376 0376 4201 JMS LOOK 0377 5446 POPJ LOOK=201 POPJ=5446

LOOK	0201	
POPJ	5446	

1	CALLING SI	EQUENCE:	
1	TAD	CODE	
1	JMS	WRITE	
1	IA		
1	FA		
1	(ERROR RE	TURN)	
1	(NORMAL RI		
1			
WRITE,	NOP		
	DCA	CODE	
	TAD I	WRITE	/PICK UP INITIAL ADDRESS
	DCA	IA	
	ISZ	WRITE	,
	TAD I	WRITE	/PICK UP FINAL ADDRESS
	CMA	₩⊥⊁₩⊥₩	
	TAD	IA	
	DCA	NWORDS	
	ISZ	WRITE	
	TAD	WDELAY	/WRITE RECORD GAP AND
	DCA	CHKSUM	GET TAPE UP TO SPEED
	TPWP	UIIIDUI	VELIMIE OF 10 STEED
	JMS	DELAY	
	JMS	SPLICE	
	ISZ	CHKSUM	
	JMP •-4	CHURCH	
		CODE	WRITE CODE WORD
	TAD	CODE	WRITE CODE WORD
	JMS JMS	RECORD	
			AND THE HORD COUNT
	TAD	NWORDS	/WRITE WORD COUNT
	JMS	RECORD	
DINGO	JMS	SPLICE	
DUMP .	TAD	CHKSUM	VUPDATE CHECKSUM
	TAD I	IA	
	DCA	CHKSUM	
	TAD I	IA	/WRITE DATA WORD
	MS	RECORD	
	JMS	SPLICE	
	ISZ	IA	
	ISZ	NWORDS	/WRITTEN ALL DATA?
	JMP	DUMP	
	TAD	CHKSUM	YES, WRITE CHECKSUM
	JMS	RECORD	
	TAD	SDELAY	PAUSE TO LET READ-WRITE
	DCA	CHKSUM	<pre>/RELAY SWITCH TO READ MODE</pre>
	JMS	DELAY	
	JMS	SPLICE	
	ISZ	CHKSUM	
	JMP	•-3	
	ISZ	WRITE	
	JMP I	WRITE	
RECORD,	NOP		/TENNETAPE RECORD LOOP
	TPWB		
	DCA	STORE	
	TAD	MEXTRA	
	DCA	COUNTR	
	JMS	DELAY	/"AND I O" FOR 8/S

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			38
			• *
BIT,	TAD	STORE	
	SMA		
	SKP		
	TPWB		
	CLL RAL		
	DCA	STORE	
	JMS	DELAY	/"NOP" FOR 8/S
	ISZ	COUNTR	
	JMP	BIT	
	JMP I	RECORD	
DELAY.	NOP		<b>.</b>
	TAD	MDELAY	
	IAC		
	SZA		
	JMP	•-2	
	JMP I	DELAY	
SPLICE,	NOP		<i>'</i>
SFLICE?			SPLICE FOUND?
	TPMC		SPLICE FOUND:
	JMP I	SPLICE	
	JMS	WBOT	YES, SPACE TO BOT
	JMP I	WRITE	
WDELAY,	-1400		
SDELAY,	-700		
MDELAY,	-70		/"-2" FOR 8/S
MEXTRA,	-16		
CHKSUM,	0		
COUNTR.	0		· · · · ·
NWORDS,	0		
STORE,	0		
CODE	0		
IA,	0		
1			
1	CALLING SE	QUENCE:	
1			
1	JMS	WBOT	
1	(NORMAL RE		
1			
WBOT,	NOP		
and the second	TPWP TPMC		/TEST FOR SPLICE
	JMP	• - 1	
	TAD	•-1 M4	· · ·
	DCA	NWORDS	
		MANUTOS	ANDTHE HOTOTH FAID THATC
	CMA	DECODE	/WRITE "7777" FOUR TIMES
	JMS	RECORD	
	ISZ	NWORDS	
	JMP	•-3	
	TAD	BDELAY	SET INDEX FOR SPACE
	DCA	CHKSUM	
	TPWP		SPACE SPLICE PAST HEAD
	JMS	DELAY	
	ISZ	CHKSUM	
	JMP	•-3	
	JMP I	WBOT	
BDELAY,	-4000		
M4,	-4		

.

1	JMS	SEARCH	
1	IA		
1	FA		
1	(ERROR RE	TURN)	
/	(NORMAL R	ETURN)	
1			
SEARCH,	NOP		
	DCA	CODE	
	TAD I	SEARCH	/PICK UP INITIAL ADDRESS
	DCA	JREAD+1	
	ISZ	SEARCH	
	TAD I	SEARCH	/PICK UP FINAL ADDRESS
	DCA	JREAD+2	
	ISZ	SEARCH	
JREAD,	JMS I	PREAD	/READ A FILE
	NOP		
	NOP		
	JMP	ERROR	/IF ERROR, WHAT KIND?
	CIA		
	TAD	CODE	
	SZA CLA		/RIGHT CODE?
	JMP	JREAD	
	ISZ	SEARCH	/YES, INCREMENT RETURN AD
	JMP I	SEARCH	
ERROR,	CIA		
	TAD	CODE	
	SNA CLA		/RIGHT CODE?

PERROR

NEO T

JREAD

SEARCH

CODE

/ 1

JMP I SEARCH

TAD I

SZA CLA

READ+102

-READ-61

TAD

JMP

CMA JMP I

READ

CALLING SEQUENCE:

TAD

IENT RETURN ADDRESS

/YES, RETURN WITH AC=0

/END OF TAPE?

/YES, SET AC=-1 FOR RETURN

READ=WRITE+200 TPMC=6372 TPWP=6374**TPWB=6375** \$

PREAD,

NEOT,

PERROR,

**/ASSUME CONSECUTIVE PAGES** 

READ,

1

CALLING SEQUENCE: MS READ IA FA (ERROR RETURN) (NORMAL RETURN) NOP TAD I READ DCA IA ISZ READ READ TAD I CMA IA TAD DCA NWORDS ISZ READ TPMC RDELAY TAD DCA CHKSUM TPSP TPMC SKP JMP JUNK JMS DELAY ISZ CHKSUM JMP • - 5 JMS ASSMBL DCA CODE SPLICE JMS JMS ASSMBL CIA TAD NWORDS SZA CLA JMP SIZE JMS SPLICE JMS ASSMBL DCA I IA TAD CHKSUM TAD I IA DCA CHKSUM JMS SPLICE ISZ IA ISZ NWORDS JMP GET JMS ASSMBL CIA TAD **CHKSUM** SZA CLA JMS ERROR ISZ READ

CODE

READ

/PICK UP FINAL ADDRESS /CLEAR BIT FLAG /TEST FOR RECORD GAP /READ CODE WORD /READ WORD COUNT /SIZE ERROR? /READ DATA WORD /UPDATE CHECKSUM /READ ALL DATA? /YES, READ CHECKSUM /CHECKSUM ERROR? /NO, INCREMENT RETURN ADDRESS /CODE IN AC UPON EXIT

/PICK UP INITIAL ADDRESS

40

GET,

RETURN,

TAD

JMP I

.

SPLICE,	NOP		
	TPMC		/SPLICE FOUND?
	JMP I	SPLICE	
	JMS	RBOT	/YES, SPACE TO BOT
	JMS	ERROR	
JUNK,	JMS	BLANK	SPACE TO RECORD GAP
	JMS	ERROR	
BLANK,	NOP		
	TAD	RDELAY	/SET INDEX FOR BLANK TAPE
	DCA	CHKSUM	
	TPMC		/TEST FOR SPLICE
	SKP		
	JMP	SPLICE+3	
	TPSP		/TEST FOR BIT
	SKP		
	JMP	JUNK	/BIT FOUND, RESET INDEX
	JMS	DELAY	
	ISZ	CHKSUM	
	JMP	•-5	
	JMP I	BLANK	
SIZE,	JMS	BLANK	ISPACE TO RECORD GAP
	JMS	ERROR	
ERROR	NOP	•	<b>/ERROR CODE LOCATION</b>
	JMP	RETURN	
ASSMBL	NOP		TENNETAPE READ LOOP
	TPSP		
	JMP	• - 1	
	TPMC		
	TAD	M14	
	DCA	COUNTR	
	TAD	HDELAY	/"AND I O" FOR 8/S
~ 7 @	JMS	DELAY	/"AND O" FOR 8/S
BIT,	CLL RAL		
	DCA	STORE	
	JMS	DELAY	/"NOP" FOR 8/S
	TAD	STORE	
	TPSP TPMC		
	SKP		
	TAD	ONE	
	ISZ	COUNTR	
	JMP	BIT	
	JMP I	ASSMBL	
DELAY,	NOP		
	TAD	MDELAY	
	IAC		
	SZA	_	
	JMP	•-2	
	JMP I	DELAY	

TPSP=6371TPMC=6372 \$

	TPSP		,
ONE,	1		
	TPMC		/TEST FOR SPLICE
	JMP	•-3	
	TAD	BDELAY	/SET INDEX FOR SPACE
	DCA	COUNTR	
	JMS	DELAY	
	TPSP TPMC		SPACE SPLICE PAST HEAD
	ISZ	COUNTR	
	JMP	•-3	
	JMP I	RBOT	
BDELAY,	-4000		
/	1000		
	CALLING SE	QUENCE:	
		4021021	
,	TAD	+N	
	JMS	SPACE	
1	(NORMAL RE	-	
,			
SPACE.	NOP	. ·	
	CIA		SET NEGATIVE INDEX
	DCA	SKIP	JEI NEGATIVE INDER
	JMS	READ	/READ A FILE
	0	ILLAD	/WITH RIDICULOUS ARGUMENTS
	0		TO FORCE AN ERROR
	NOP		TO FORCE AN ERROR
			LIGNORE CORE HODE
	CLA	CRID	/IGNORE CODE WORD
	ISZ	SKIP	
	JMP	SPACE+3	/SKIP ANOTHER FILE
<b></b>	JMP I	SPACE	/FINISHED SKIPPING
SKIPJ	0		

JMS RBOT

-70

34

-14

0

0 0

0

0

0

-100

NOP

MDELAY,

HDELAY,

CHKSUM,

COUNTR,

RDELAY,

CODE,

1 1

1

1 1

1

RBOT,

STORE,

M14,

IA, NWORDS,

(NORMAL RETURN)

CALLING SEQUENCE:

/"-2" FOR 8/S

# ATTACHMENTS

Number	Title
27002	TP-1351 Tape Unit Interface
27003	TP-1351 Tape System Interface
26004	TP-1351 Tape System Transport
26005	TP-1351 Tape System Amplifier
26009	TP-1351 Tape Component Card

# WARRANTY

TENNECOMP, Inc. warrants each computer peripheral product manufactured by it to be free from defective materials and workmanship. Tennecomp agrees to repair or replace, at our option, any defective part of any unit of its manufacture which under normal installation, use and service, discloses such defect, provided that the unit is delivered to us with all transportation charges prepaid to our plant or delivered to our authorized representative within one year from the date of delivery to the original purchaser.